

S-8204A Series

BATTERY PROTECTION IC FOR 3-SERIES OR 4-SERIES CELL PACK

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Rev.3.5_01

The S-8204A Series includes high-accuracy voltage detection circuits and delay circuits, in single use, makes it possible for users to monitor the status of 3-series or 4-series cell lithium-ion rechargeable battery. By switching the voltage level which is applied to the SEL pin, users are able to use the S-8204A Series either for 3-series or 4-series cell pack.

By cascade connection using the S-8204A Series, it is also possible to protect 6-series or more cells^{*1} lithium-ion rechargeable battery pack.

*1. Refer to the application note for connection examples of protection circuit for 6-series or more cells. In case of protecting 5-series cell lithium-ion rechargeable battery pack, contact our sales office.

Features

	High-accuracy voltage detection function for each Overcharge detection voltage n (n = 1 to 4) Overcharge release voltage n (n = 1 to 4) Overdischarge detection voltage n (n = 1 to 4) Overdischarge release voltage n (n = 1 to 4)	3.8 V to 4.6 V (50 mV step) 3.6 V to 4.6 V ^{*1} 2.0 V to 3.0 V (100 mV step) 2.0 V to 3.4 V ^{*2}	Accuracy ±25 mV Accuracy ±50 mV Accuracy ±80 mV Accuracy ±100 mV
٠	Discharge overcurrent detection function in 3-step		
	Discharge overcurrent detection voltage 1	0.05 V to 0.30 V (50 mV step)	Accuracy ±15 mV
	Discharge overcurrent detection voltage 2	0.5 V (fixed)	Accuracy ±100 mV
	Load short-circuit detection voltage	1.0 V (fixed)	Accuracy ±300 mV
•	Charge overcurrent detection function		-
	Charge overcurrent detection voltage	-0.25 V to -0.05 V (50 mV step)	Accuracy ±30 mV
•	Settable by external capacitor; overcharge dete discharge overcurrent detection delay time 1, overcurrent detection delay time	discharge overcurrent detection	•
	(Load short-circuit detection delay time is internal	y fixed.)	
٠	Switchable between 3-series and 4-series cell by	using the SEL pin	
٠	Independent charge and discharge control by the	control pins	
•	High-withstand voltage	Absolute maximum rating: 24 V	
•	Wide operation voltage range	2 V to 22 V	
	Wide operation temperature range	Ta = -40° C to $+85^{\circ}$ C	

- Wide operation temperature range $Ta = -40^{\circ}C \text{ to } +85^{\circ}C$ • Low current consumption During operation 33 μ A max. (Ta = +25°C) During power-down 0.1 μ A max. (Ta = +25°C) • Lead-free, Sn 100%, halogen-free^{*3}
- *1. Overcharge hysteresis voltage n (n = 1 to 4) is selectable in 0 V, or in 0.1 V to 0.4 V in 50 mV step. (Overcharge hysteresis voltage = Overcharge detection voltage Overcharge release voltage)
- *2. Overdischarge hysteresis voltage n (n = 1 to 4) is selectable in 0 V, or in 0.2 V to 0.7 V in 100 mV step. (Overdischarge hysteresis voltage = Overdischarge release voltage – Overdischarge detection voltage)
- *3. Refer to "
 Product Name Structure" for details.

Application

• Rechargeable lithium-ion battery pack

Package

• 16-Pin TSSOP

Block Diagram



Remark Diodes in the figure are parasitic diodes.



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Product Name Structure

1. Product name



- *1. Refer to the tape drawing.
- *2. Refer to "3. Product name list".

2. Package

Table 1 Package Drawing Codes

Pa	ackage Name	Dimension	Таре	Reel	
16-Pin TSSOP	Environmental code = S	FT016-A-P-SD	FT016-A-C-SD	FT016-A-R-SD	
10-FIII 1330F	Environmental code = U	FT016-A-P-SD	FT016-A-C-SD	FT016-A-R-S1	

3. Product name list

Product Name	Overcharge Detection Voltage [V _{CU}]	Overcharge Release Voltage [V _{CL}]	Overdischarge Detection Voltage [V _{DL}]	Overdischarge Release Voltage [V _{DU}]	Discharge Overcurrent Detection Voltage 1 [V _{DIOV1}]	Charge Overcurrent Detection Voltage [V _{CIOV}]	0 V Battery Charge Function
S-8204AAB-TCT1y	$4.350\pm0.025~V$	$4.150\pm0.050~V$	$2.00\pm0.080~V$	$2.70\pm0.100~V$	$0.25\pm0.015~V$	$-0.10\pm0.030~V$	Available
S-8204AAC-TCT1y	$4.200\pm0.025V$	$4.100\pm0.050~V$	$2.70\pm0.080~V$	$2.90\pm0.100~V$	$0.25\pm0.015~V$	$-0.25\pm0.030~V$	Available
S-8204AAD-TCT1y	$3.800\pm0.025~V$	$3.600\pm0.050~V$	$2.00\pm0.080~V$	$2.30\pm0.100~V$	$0.30\pm0.015~V$	$-0.25\pm0.030~V$	Available
S-8204AAE-TCT1y	$4.250\pm0.025~V$	$4.050\pm0.050~V$	$2.40\pm0.080~V$	$2.70\pm0.100~V$	$0.20\pm0.015~V$	$-0.15\pm0.030~V$	Unavailable
S-8204AAF-TCT1y	$4.200\pm0.025V$	$4.100\pm0.050~V$	$2.70\pm0.080~V$	$2.90\pm0.100~V$	$0.10\pm0.015~V$	$-0.10\pm0.030~V$	Available
S-8204AAG-TCT1y	$3.800\pm0.025V$	$3.650\pm0.050~V$	$2.20\pm0.080~V$	$2.50\pm0.100~V$	$0.10\pm0.015~V$	$-0.10\pm0.030~V$	Available
S-8204AAH-TCT1y	$3.800\pm0.025V$	$3.600\pm0.050~V$	$2.00\pm0.080~V$	$2.30\pm0.100V$	$0.10\pm0.015~V$	$-0.05\pm0.030~V$	Available
S-8204AAI-TCT1y	$3.800\pm0.025V$	$3.600\pm0.050~V$	$2.00\pm0.080~V$	$2.30\pm0.100V$	$0.05\pm0.015~V$	$-0.05\pm0.030~V$	Available
S-8204AAJ-TCT1U	$4.350\pm0.025V$	$4.150\pm0.050~V$	$2.50\pm0.080~V$	$3.00\pm0.100~V$	$0.30\pm0.015~V$	$-0.20\pm0.030~V$	Unavailable
S-8204AAK-TCT1U	$4.300\pm0.025V$	$4.100\pm0.050~V$	$2.30\pm0.080~V$	$2.60\pm0.100~V$	$0.15\pm0.015~V$	$-0.15 \pm 0.030 \ V$	Unavailable

Table 2

Remark 1. Please contact our sales office for products with detection voltage values other than those specified above.

2. y: S or U

3. Please select products of environmental code = U for Sn 100%, halogen-free products.

Pin Configuration

1. 16-Pin TSSOP



Figure 2

Table 3

Pin No.	Symbol	Description
1	COP	Connection pin of charge control FET gate (Nch open-drain output)
2	VMP	Voltage detection pin between VDD pin and VMP pin
3	DOP	Connection pin of discharge control FET gate (CMOS output)
		Voltage detection pin between VSS pin and VINI pin
4	VINI	Discharge overcurrent 1 / 2 detection pin, load short-circuit detection pin
		Charge overcurrent detection pin
5	CDT	Capacitor connection pin for delay for overdischarge detection
6	CCT	Capacitor connection pin for delay for overcharge detection
7	CIT	Capacitor connection pin for delay for discharge overcurrent 1 / 2,
1	CIT	capacitor connection pin for delay for charge overcurrent detection
		Pin for switching 3-series or 4-series cell
8	SEL	• V _{SS} level: 3-series cell
		• V _{DD} level: 4-series cell
9	VSS	Input pin for negative power supply,
9	v33	Connection pin for negative voltage of battery 4
10	VC4	Connection pin for negative voltage of battery 4
11	VC3	Connection pin for negative voltage of battery 3,
	VC3	Connection pin for positive voltage of battery 4
12	VC2	Connection pin for negative voltage of battery 2,
12	102	Connection pin for positive voltage of battery 3
13	VC1	Connection pin for negative voltage of battery 1,
10	101	Connection pin for positive voltage of battery 2
14	VDD	Input pin for positive power supply,
		Connection pin for positive voltage of battery 1
15	CTLD	Discharge FET control pin
16	CTLC	Charge FET control pin

Absolute Maximum Ratings

		l able 4		
			(Ta = +25°C unless otherwise sp	ecified)
Item	Symbol	Applied Pin	Absolute Maximum Rating	Unit
Input voltage between VDD pin and VSS pin	V _{DS}	_	V_{SS} – 0.3 to V_{SS} + 24	V
Input pin voltage	V _{IN}	VC1, VC2, VC3, VC4, CTLC, CTLD, SEL, CCT, CDT, CIT, VINI	$V_{\text{SS}} - 0.3$ to $V_{\text{DD}} + 0.3$	V
VMP pin input voltage	V _{VMP}	VMP	$V_{\rm SS}-0.3$ to $V_{\rm SS}+24$	V
DOP pin output voltage	V _{DOP}	DOP	$V_{\text{SS}} - 0.3$ to $V_{\text{DD}} + 0.3$	V
COP pin output voltage	V _{COP}	COP	$V_{SS}{-}0.3$ to $V_{SS}{+}24$	V
Dewer discinction	D		400 (When not mounted on board)	mW
Power dissipation	P _D	_	1100*1	mW
Operation ambient temperature	T _{opr}	_	-40 to +85	°C
Storage temperature	T _{stg}	_	-40 to +125	°C

Table 4

***1.** When mounted on board

[Mounted board]

(1) Board size: 114.3 mm \times 76.2 mm \times t1.6 mm

(2) Board name: JEDEC STANDARD51-7

Caution The absolute maximum ratings are rated values exceeding which the product could suffer physical damage. These values must therefore not be exceeded under any conditions.



Figure 3 Power Dissipation of Package (When Mounted on Board)

Electrical Characteristics

Table 5 (1 / 2)

		Table 5	5 (1 / 2)	(Ta =	+25°C ur	nless othe	erwise sp	ecified)
Item	Symbol	Condition	on	Min.	Тур.	Max.	Unit	Test Circuit
Detection Voltage						÷		
Overcharge detection voltage n (n = 1, 2, 3, 4)	V_{CUn}	3.8 V to 4.6 V, adjus 50 mV step	stable,	V _{CUn} - 0.025	V_{CUn}	V _{CUn} + 0.025	V	2
Overcharge release voltage n	V _{CLn}	3.6 V to 4.6 V, adjustable,	$V_{CL} \neq V_{CU}$	V _{CLn} - 0.05	V_{CLn}	V _{CLn} + 0.05	V	2
(n = 1, 2, 3, 4)	V CLn	50 mV step	$V_{CL} = V_{CU}$	V _{CLn} - 0.025	V_{CLn}	V _{CLn} + 0.025	V	2
Overdischarge detection voltage n $(n = 1, 2, 3, 4)$	V_{DLn}	2.0 V to 3.0 V, adjust 100 mV step	stable,	V _{DLn} - 0.08	V_{DLn}	V _{DLn} + 0.08	V	2
Overdischarge release voltage n	V _{DUn}	2.0 V to 3.4 V, adjustable,	$V_{DL} \neq V_{DU}$	V _{DUn} - 0.10	V_{DUn}	V _{DUn} + 0.10	V	2
(n = 1, 2, 3, 4)	♥ DUn	100 mV step	$V_{DL} = V_{DU}$	V _{DUn} - 0.08	V_{DUn}	V _{DUn} + 0.08	V	2
Discharge overcurrent detection voltage 1	V _{DIOV1}	0.05 V to 0.30 V, ac	ljustable	V _{DIOV1} - 0.015	V_{DIOV1}	V _{DIOV1} + 0.015	V	2
Discharge overcurrent detection voltage 2	V_{DIOV2}	_		0.4	0.5	0.6	V	2
Load short-circuit detection voltage	V_{SHORT}	_		0.7	1.0	1.3	V	2
Charge overcurrent detection voltage	V _{CIOV}	–0.25 V to –0.05 V, adjustable		V _{CIOV} - 0.03	V _{CIOV}	V _{CIOV} +0.03	V	2
Temperature coefficient 1 ^{*1}	T _{COE1}	Ta = 0°C to 50°C ^{*3}		-1.0	0	1.0	mV/°C	2
Temperature coefficient 2 ^{*2}	T _{COE2}	$Ta = 0^{\circ}C \text{ to } 50^{\circ}C^{*3}$		-0.5	0	0.5	mV/°C	2
Delay Time Function ^{*4}								
CCT pin internal resistance	R _{INC}	V1 = 4.7 V, V2 = V3	s = V4 = 3.5 V	6.15	8.31	10.2	MΩ	3
CDT pin internal resistance	R _{IND}	V1 = 1.5 V, V2 = V3 = V4 = 3.5 V		615	831	1020	kΩ	3
CIT pin internal resistance 1	R _{INI1}	V1 = V2 = V3 = V4 = 3.5 V		123	166	204	kΩ	3
CIT pin internal resistance 2	R _{INI2}	V1 = V2 = V3 = V4 =	V1 = V2 = V3 = V4 = 3.5 V		16.6	20.4	kΩ	3
CCT pin detection voltage	V _{CCT}	V _{DS} = 15.2 V, V1 = 4.7 V, V2 = V3 = V4 = 3.5 V		$V_{DS} \times 0.68$	$V_{DS} \times 0.70$	$V_{DS} \times 0.72$	V	3
CDT pin detection voltage	V _{CDT}	V _{DS} = 12.0 V, V1 = 1.5 V, V2 = V3	s = V4 = 3.5 V	$V_{DS} \times 0.68$	$V_{DS} \times 0.70$	$V_{DS} \times 0.72$	V	3
CIT pin detection voltage	V _{CIT}	V _{DS} = 14.0 V, V1 = V2 = V3 = V4	= 3.5 V	$V_{DS} \times 0.68$	$V_{DS} \times 0.70$	$V_{DS} \times 0.72$	V	3
Load short-circuit detection delay time	t _{short}	FET gate capacitan	ce = 2000 pF	100	300	600	μS	3
0 V Battery Charge Function								
0 V battery charge starting charger voltage	V _{0CHA}	0 V battery charge f "available"	unction	_	0.8	1.5	V	4
0 V battery charge inhibition battery voltage	V _{0INH}	0 V battery charge function "inhibition"		0.4	0.7	1.1	V	4
Internal Resistance								
Resistance between VMP pin and VDD pin	R _{VMD}	_		0.5	1	1.5	MΩ	5
Resistance between VMP pin and VSS pin	R _{VMS}			450	900	1800	kΩ	5

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			(Ta =	= +25°C	unless of	herwise s	pecified)
Item	Symbol	Condition	Min.	Тур.	Max.	Unit	Test Circuit
Input Voltage							
Operation voltage between VDD pin and VSS pin	V_{DSOP}	Fixed output voltage of DOP pin and COP pin	2	-	22	V	2
CTLC pin input voltage "H"	V _{CTLCH}	V1 = V2 = V3 = V4 = 3.5 V	-	-	0.91	V	2
CTLC pin input voltage "L"	V _{CTLCL}	V1 = V2 = V3 = V4 = 3.5 V	0.59	-	-	V	2
CTLD pin input voltage "H"	V_{CTLDH}	V1 = V2 = V3 = V4 = 3.5 V	_	-	0.91	V	2
CTLD pin input voltage "L"	V _{CTLDL}	V1 = V2 = V3 = V4 = 3.5 V	0.59	-	-	V	2
SEL pin input voltage "H"	V_{SELH}	V _{DS} = 14.0 V, V1 = V2 = V3 = V4 = 3.5 V	$V_{DS} \times 0.8$	_	_	V	2
SEL pin input voltage "L"	V _{SELL}	V _{DS} = 14.0 V, V1 = V2 = V3 = V4 = 3.5 V	_	-	$V_{DS} \times 0.2$	V	2
Input Current							
Current consumption during operation	I _{OPE}	V1 = V2 = V3 = V4 = 3.5 V	_	15	33	μΑ	1
Current consumption during power-down	I _{PDN}	V1 = V2 = V3 = V4 = 1.5 V	_	-	0.1	μΑ	1
VC1 pin current	I _{VC1}	V1 = V2 = V3 = V4 = 3.5 V	-0.3	0	0.3	μA	5
VC2 pin current	I _{VC2}	V1 = V2 = V3 = V4 = 3.5 V	-0.3	0	0.3	μA	5
VC3 pin current	I _{VC3}	V1 = V2 = V3 = V4 = 3.5 V	-0.3	0	0.3	μA	5
VC4 pin current	I _{VC4}	V1 = V2 = V3 = V4 = 3.5 V	-6.0	-3.0	-0.5	μA	5
CTLC pin current "H"	I _{CTLCH}	V1 = V2 = V3 = V4 = 3.5 V, maximum current flowing into CTLC pin	3.0	10.0	20.0	μA	5
CTLC pin current "L"	I _{CTLCL}	V1 = V2 = V3 = V4 = 3.5 V, $V_{CTLC} = V_{SS}$	-0.8	-0.6	-0.4	μΑ	5
CTLD pin current "H"	I _{CTLDH}	V1 = V2 = V3 = V4 = 3.5 V, maximum current flowing into CTLD pin	3.0	10.0	20.0	μΑ	5
CTLD pin current "L"	I _{CTLDL}	V1 = V2 = V3 = V4 = 3.5 V, $V_{CTLD} = V_{SS}$	-0.8	-0.6	-0.4	μA	5
SEL pin current "H"	I _{SELH}	V1 = V2 = V3 = V4 = 3.5 V, V _{SEL} = V _{DD}	-	-	0.1	μA	5
SEL pin current "L"	I _{SELL}	$V_{SEL} = V_{DD}$ V1 = V2 = V3 = V4 = 3.5 V, V_{SEL} = V_{SS}	-0.1	_	_	μA	5
Output Current							
COP pin leakage current	I _{COH}	$V_{COP} = 22 V$	-	-	0.1	μA	5
COP pin sink current	I _{COL}	V_{COP} = V_{SS} + 0.5 V	10	-	-	μA	5
DOP pin source current	I _{DOH}	V_{DOP} = V_{DD} – 0.5 V	10	-	_	μA	5
DOP pin sink current	I _{DOL}	V_{DOP} = V_{SS} + 0.5 V	10	-	_	μA	5

***1.** Voltage temperature coefficient 1: Overcharge detection voltage

*2. Voltage temperature coefficient 2: Discharge overcurrent detection voltage 1

***3.** Since products are not screened at high and low temperature, the specification for this temperature range is guaranteed by design, not tested in production.

*4. Details of delay time function is described in "
Operation".

Test Circuit

This chapter describes how to test the S-8204A Series. In case of selecting to use it for 4-series cell battery, set SEL pin = V_{DD} . For 3-series cell battery, set SEL pin = V_{SS} and short between VC3 pin and VC4 pin.

1. Current consumption during operation and power-down (Test circuit 1)

1.1 Current consumption during operation (I_{OPE})

The current at the VSS pin when V1 = V2 = V3 = V4 = 3.5 V and $V_{VMP} = V_{DD}$ is the current consumption during operation (I_{OPE}).

1. 2 Current consumption during power-down (IPDN)

The current at the VSS pin when V1 = V2 = V3 = V4 = 1.5 V and $V_{VMP} = V_{SS}$ is the current consumption during power-down (I_{PDN}).

 Overcharge detection voltage, overcharge release voltage, overdischarge detection voltage, overdischarge release voltage, discharge overcurrent detection voltage 1, discharge overcurrent detection voltage 2, load short-circuit detection voltage, charge overcurrent detection voltage, CTLC pin input voltage "H", CTLC pin input voltage "L", CTLD pin input voltage "H", CTLD pin input voltage "L", SEL pin input voltage "H", SEL pin input voltage "L" (Test circuit 2)

Confirm both COP pin and DOP pin are in "L" (its voltage level is $V_{DS} \times 0.1$ V or less) after setting $V_{VMP} = V_{SEL} = V_{DD}$, $V_{VINI} = V_{CTLC} = V_{CTLD} = V_{SS}$, CCT pin = Open, CDT pin = Open, CIT pin = Open, V1 = V2 = V3 = V4 = 3.5 V. (This status is referred to as initial status.)

2. 1 Overcharge detection voltage (V_{CU1}), overcharge release voltage (V_{CL1})

The overcharge detection voltage (V_{CU1}) is a voltage at V1; when the COP pin's voltage is set to "H" (its voltage level is $V_{DS} \times 0.9$ V or more) after increasing a voltage at V1 gradually from the initial status. After that, decreasing a voltage at V1 gradually, a voltage at V1 when the COP pin's voltage is set to "L"; is the overcharge release voltage (V_{CL1}).

2. 2 Overdischarge detection voltage (V_{DL1}), overdischarge release voltage (V_{DU1})

The overdischarge detection voltage (V_{DL1}) is a voltage at V1; when the DOP pin's voltage is set to "H" after decreasing a voltage at V1 gradually from the initial status. After that, increasing a voltage at V1 gradually, a voltage at V1 when the DOP pin's voltage is set to "L"; is the overdischarge release voltage (V_{DU1}).

By changing the voltage at Vn (n = 2 to 4), users can define the overcharge detection voltage (V_{CUn}), the overcharge release voltage (V_{CLn}), the overdischarge detection voltage (V_{DLn}), the overdischarge release voltage (V_{DUn}) as well when n = 1.

2. 3 Discharge overcurrent detection voltage 1 (V_{DIOV1})

The discharge overcurrent detection voltage 1 (V_{DIOV1}) is the VINI pin's voltage; when the DOP pin's voltage is set to "H" after increasing the VINI pin's voltage gradually from the initial status.

2. 4 Discharge overcurrent detection voltage 2 (V_{DIOV2})

The discharge overcurrent detection voltage 2 (V_{DIOV2}) is a voltage at the VINI pin; when a flowing current from the CIT pin reaches 500 μ A or more after increasing the VINI pin's voltage gradually from the initial status.

2. 5 Load short-circuit detection voltage (V_{SHORT})

The load short-circuit detection voltage (V_{SHORT}) is the VINI pin's voltage; when the DOP pin's voltage is set to "H" after increasing the VINI pin's voltage gradually from the initial status after setting the CIT pin's voltage to the V_{SS} level.

2. 6 Charge overcurrent detection voltage (V_{CIOV})

The charge overcurrent detection voltage (V_{CIOV}) is the VINI pin's voltage; when the COP pin's voltage is set to "H" after decreasing the VINI pin's voltage gradually from the initial status.

2. 7 CTLC pin input voltage "H" (V_{CTLCH}), CTLC pin input voltage "L" (V_{CTLCL})

The CTLC pin input voltage "H" (V_{CTLCH}) is the CTLC pin's voltage; when the COP pin's voltage is set to "H" after increasing the CTLC pin's voltage gradually from the initial status. After that, decreasing the CTLC pin's voltage gradually, the CTLC pin's voltage when the COP pin's voltage is set to "L"; is the CTLC pin input voltage "L" (V_{CTLCL}).

2. 8 CTLD pin input voltage "H" (V_{CTLDH}), CTLD pin input voltage "L" (V_{CTLDL})

The CTLD pin input voltage "H" (V_{CTLDH}) is the CTLD pin's voltage; when the DOP pin's voltage is set to "H" after increasing the CTLD pin's voltage gradually from the initial status. After that, decreasing the CTLD pin's voltage gradually, the CTLD pin's voltage when the DOP pin's voltage is set to "L"; is the CTLD pin input voltage "L" (V_{CTLDL}).

2. 9 SEL pin input voltage "H" (V_{SELH}), SEL pin input voltage "L" (V_{SELL})

Start from the initial status, set V4 = 0 V. Confirm the DOP pin is in "H". After that, decreasing the SEL pin's voltage gradually, the SEL pin's voltage when the DOP pin's voltage is set to "L"; is the SEL pin input voltage "L" (V_{SELL}). After that, increasing the SEL pin's voltage gradually, the SEL pin's voltage when the DOP pin's voltage is set to "H"; is the SEL pin input voltage "H" (V_{SELH}).

CCT pin internal resistance, CDT pin internal resistance, CIT pin internal resistance 1, CIT pin internal resistance 2, CCT pin detection voltage, CDT pin detection voltage, CIT pin detection voltage, short circuit detection voltage delay time (Test circuit 3)

Confirm both COP pin and DOP pin are in "L" after setting $V_{VMP} = V_{SEL} = V_{DD}$, $V_{VINI} = V_{CTLC} = V_{CTLD} = CCT = CDT = CIT = V_{SS}$, V1 = V2 = V3 = V4 = 3.5 V. (This status is referred to as initial status.)

3. 1 CCT pin internal resistance (R_{INC})

The CCT pin internal resistance (R_{INC}) is $R_{INC} = V_{DS} / I_{CCT}$, I_{CCT} is the current which flows from the CCT pin when setting V1 = 4.7 V from the initial status.

3. 2 CDT pin internal resistance (R_{IND})

The CDT pin internal resistance (R_{IND}) is $R_{IND} = V_{DS} / I_{CDT}$, I_{CDT} is the current which flows from the CDT pin when setting V1 = 1.5 V from the initial status.

3. 3 CIT pin internal resistance 1 (R_{INI1})

The CIT pin internal resistance 1 (R_{INI1}) is $R_{INI1} = V_{DS} / I_{CIT1}$, I_{CIT1} is the current which flows from the CIT pin when setting $V_{VINI} = V_{DIOV1}$ max. + 0.05 V from the initial status.

3. 4 CIT pin internal resistance 2 (RINI2)

The CIT pin internal resistance 2 (R_{INI2}) is $R_{INI2} = V_{DS} / I_{CIT2}$, I_{CIT2} is the current which flows from the CIT pin when setting $V_{VINI} = V_{DIOV2}$ max. + 0.05 V from the initial status.

3. 5 CCT pin detection voltage (V_{CCT})

The CCT pin detection voltage (V_{CCT}) is the voltage at the CCT pin when the COP pin's voltage is set to "H" (voltage $V_{DS} \times 0.9$ V or more) after increasing the CCT pin's voltage gradually, after setting V1 = 4.7 V from the initial status.

3. 6 CDT pin detection voltage (V_{CDT})

The CDT pin detection voltage (V_{CDT}) is the voltage at the CDT pin when the DOP pin's voltage is set to "H" (voltage $V_{DS} \times 0.9$ V or more) after increasing the CDT pin's voltage gradually, after setting V1 = 1.5 V from the initial status.

3. 7 CIT pin detection voltage (V_{CIT})

The CIT pin detection voltage (V_{CIT}) is the voltage at the CIT pin when the DOP pin's voltage is set to "H" (voltage $V_{DS} \times 0.9$ V or more) after increasing the CIT pin's voltage gradually, after setting V_{VINI} = V_{DIOV1} max. + 0.05 V from the initial status.

3. 8 Load short-circuit detection delay time (t_{SHORT})

Load short-circuit detection delay time (t_{SHORT}) is a period in which the DOP pin's voltage changes from "L" to "H" by changing the VINI pin's voltage instantaneously from the initial status to V_{SHORT} max.+ 0.05 V.

4. 0 V battery charge starting charger voltage (0 V battery charge function "available"), 0 V Battery charge inhibition battery voltage (0 V battery charge function "inhibition") (Test circuit 4)

According to user's selection of the function to charge 0 V battery, either function of 0 V battery charge starting charger voltage or 0 V battery charge inhibition battery voltage is applied to each product.

4. 1 0 V battery charge starting charger voltage (V_{0CHA}) (0V battery charge function "available")

In this 0 V battery charge starting charger voltage, when V1 = V2 = V3 = V4 = 0 V, $V_{VMP} = V_{0CHA}$ max., the COP pin's voltage is V_{0CHA} max. – 1 V or less.

4. 2 0 V battery charge inhibition battery voltage (V_{0CHA}) (0V battery charge function "inhibition")

In this 0 V battery charge inhibition battery voltage, when V1 = V2 = V3 = V4 = V_{0INH} min., V_{VMP} = 22 V, the COP pin's voltage is V_{VMP} – 1 V or more.

 Resistance between VMP pin and VDD pin, resistance between VMP pin and VSS pin, VC1 pin current, VC2 pin current, VC3 pin current, VC4 pin current, CTLC pin current "H", CTLC pin current "L", CTLD pin current "H", CTLD pin current "L", SEL pin current "H", SEL pin current "L", COP pin leakage current, COP pin sink current, DOP pin source current, DOP pin sink current

(Test circuit 5)

Set $V_{VMP} = V_{SEL} = V_{DD}$, $V_{VINI} = V_{CTLC} = V_{CTLD} = V_{SS}$, V1 = V2 = V3 = V4 = 3.5 V, set other pins open. (This status is referred to as initial status.)

5. 1 Resistance between VMP pin and VDD pin (R_{VMD})

The value of resistance between VMP pin and VDD pin (R_{VMD}) can be defined by $R_{VMD} = V_{DS} / I_{VMD}$ by using the VMP pin's current (I_{VMD}) when $V_{VINI} = 1.5$ V and $V_{VMP} = V_{SS}$ after the initial status.

5. 2 Resistance between VMP pin and VSS pin (R_{VMS})

The value of resistance between VMP pin and VSS pin (R_{VMS}) can be defined by $R_{VMS} = V_{DS} / I_{VMS}$ by using the VMP pin's current (I_{VMS}) when V1 = V2 = V3 = V4 = 1.8 V after the initial status.

5. 3 VC1 pin current (I_{VC1}), VC2 pin current (I_{VC2}), VC3 pin current (I_{VC3}), VC4 pin current (I_{VC4})

In the initial status, each current flows in the VC1 pin, VC2 pin, VC3 pin, VC4 pin is the VC1 pin current (I_{VC1}), the VC2 pin current (I_{VC2}), the VC3 pin current (I_{VC3}), the VC4 pin current (I_{VC4}), respectively.

5. 4 CTLC pin current "H" (I_{CTLCH}), CTLC pin current "L" (I_{CTLCL})

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In the initial status, the current which flows in the CTLC pin is the CTLC pin current "L" (I_{CTLCL}). After that, increasing the CTLC pin's voltage gradually, the maximum current which flows in the CTLC pin is the CTLC pin current "H" (I_{CTLCH}).

5. 5 CTLD pin current "H" (I_{CTLDH}), CTLD pin current "L" (I_{CTLDL})

In the initial status, a current which flows in the CTLD pin is the CTLD pin current "L" (I_{CTLDL}). After that, increasing the CTLD pin's voltage gradually, the maximum current which flows in the CTLD pin is the CTLD pin current "H" (I_{CTLDH}).

5. 6 SEL pin current "H" (I_{SELH}), SEL pin current "L" (I_{SELL})

In the initial status, a current which flows in the SEL pin is the SEL pin current "H" (I_{SELH}). After that, a current which flows in the SEL pin when setting $V_{SEL} = V_{SS}$ is the SEL pin current "L" (I_{SELL}).

5. 7 COP pin Leakage current (I_{COH}), COP pin sink current (I_{COL})

Start from the initial status, set $V_{COP} = V_{SS} + 0.5 \text{ V}$, a current which flows in the COP pin is the COP pin sink current (I_{COL}). After that, a current which flows in the COP pin when setting V1 = V2 = V3 = V4 = 5.5 V, $V_{COP} = V_{DD}$ is the COP pin leakage current (I_{COH}).

5. 8 DOP pin source current (I_{DOH}), DOP pin sink current (I_{DOL})

Start from the initial status, set $V_{DOP} = V_{SS} + 0.5 \text{ V}$, a current which flows in the DOP pin is the DOP pin sink current (I_{DOL}). After that, a current which flows in the DOP pin when setting V1 = V2 = V3 = V4 = 1.8 V, $V_{DOP} = V_{DD} - 0.5 \text{ V}$ is the DOP pin source current (I_{DOH}).







Figure 5 Test Circuit 2



Figure 6 Test Circuit 3









Operation

Remark Refer to "
Connection Example of Battery Protection IC".

1. Normal status

In the S-8204A Series, both of COP pin and DOP pin get the V_{SS} level; when the voltage of each of the batteries is in the range of overdischarge detection voltage (V_{DLn}) to overcharge detection voltage (V_{CUn}), and due to the discharge or charge current, the VINI pin's voltage is in the range of charge overcurrent detection voltage (V_{CIOV}) to discharge overcurrent detection voltage 1 (V_{DIOV1}). This is the normal status. At this time, the charge FET and the discharge FET are on.

2. Overcharge status

In the S-8204A Series, when the voltage of one of the batteries increases to the level of more than V_{CUn} , the COP pin is set in high impedance. This is the overcharge status. The COP pin is pulled up to EB+ by an external resistor so that the charge FET is turned off and it stops charging.

This overcharge status is released if either condition mentioned below is satisfied;

- (1) In case that the VMP pin voltage is set 39 / $40 \times V_{DS}$ or more; the voltage of each of the batteries is in the level of overcharge release voltage (V_{CLn}) or less.
- (2) In case that the VMP pin voltage is set 39 / $40 \times V_{DS}$ or less; the voltage of each of the batteries is in the level of V_{CUn} or less.

3. Overdischarge status

In the S-8204A Series, when the voltage of one of the batteries decreases to the level of less than V_{DLn} , the DOP pin voltage gets the V_{DD} level. This is the overdischarge status. At this time, the discharge FET is turned off and it stops discharging.

This overdischarge status is released / maintained if either condition mentioned below is satisfied;

- (1) To release; the VMP pin voltage is in the level of more than V_{DD} , the voltage of each of the batteries is in the V_{DLn} level or more.
- (2) To release; the VMP pin voltage is V_{DS} / 2 or more and the VMP pin voltage is in the level of less than V_{DD} ; the voltage of each of the batteries is in the level of overdischarge release voltage (V_{DUn}) or more.
- (3) The VMP pin voltage is V_{DS} / 2 or less, the S-8204A Series maintains the power-down function.

3.1 Power-down function

In the S-8204A Series, when it reaches the overdischarge status, the VMP pin is pulled down to the V_{SS} level by a resistor between VMP pin and VSS pin (R_{VMS}). If the VMP pin voltage decreases to the level of V_{DS} / 2 or less, the power-down function starts to operate and almost every circuit in the S-8204A Series stops working.

The power-down function is released if the following condition is satisfied.

(1) The VMP pin voltage gets V_{DS} / 2 or more.

4. Discharge overcurrent status

In the S-8204A Series, in batteries in the normal status, the discharging current increases more than a certain value. As a result, if the status in which the VINI pin voltage increases to the level of V_{DIOV1} or more, the DOP pin gets the V_{DD} level. This is the discharge overcurrent status. At this time, the discharge control FET is turned off and it stops discharging.

The S-8204A Series has three levels for discharge overcurrent detection (V_{DIOV1} , V_{DIOV2} , V_{SHORT}). In the status of discharge overcurrent, the COP pin is set in high impedance. The VMP pin is pulled up to the V_{DD} level by a resistor between VMP pin and VDD pin (R_{VMD}).

The S-8204A Series' operations against discharge overcurrent detection voltage 2 (V_{DIOV2}) and load short-circuit detection voltage (V_{SHORT}) are as well in V_{DIOV1} .

The discharge overcurrent status is released if the following condition is satisfied.

(1) The VMP pin voltage gets V_{DS} – 1.2 V (typ.) or more.

5. Charge overcurrent status

In the S-8204A Series, in batteries in the normal status, the charge current increases more than a certain value. As a result, if the status in which the VINI pin voltage decreases to the level of V_{CIOV} or less, the COP pin is set in high impedance. This is the charge overcurrent status. At this time, the charge control FET is turned off and it stops charging.

In this charge overcurrent status, the VMP pin is pulled up to the V_{DD} level by R_{VMD} . Also in the overdischarge status, the function of charge overcurrent detection works.

The charge overcurrent status is released if the following condition is satisfied.

(1) The VMP pin voltage gets V_{DS} or less.

6. 0 V battery charge function

In the S-8204A Series, regarding how to charge a discharged battery (0 V battery), users are able to select either function mentioned below.

- (1) Allow to charge a 0 V battery (enable to charge a 0 V battery)
 A 0 V battery is charged;
 when the voltage of a charger is 0 V battery starting charger voltage (V_{0CHA}) or more.
- (2) Inhibit charging a 0 V battery (unable to charge a 0 V battery)
 A 0 V battery is not charged;
 when the voltage of a charger is 0 V battery charge inhibition battery voltage (V_{0INH}) or less.

Caution When the VDD pin voltage is less than the minimum value of operation voltage between VDD pin and VSS pin (V_{DSOP}), the operation of the S-8204A Series is not assured.

7. Delay time setting

In the S-8204A Series, users are able to set delay time for the period; from detecting the voltage of one of the batteries or detecting changes in the voltage at the VINI pin, to the output to the COP pin, DOP pin. Each delay time is determined by a resistor in the S-8204A Series and an external capacitor.

In the overchage detection, when the voltage of one of the batteries gets V_{CUn} or more, the S-8204 starts charging to the CCT pin's capacitor (C_{CCT}) via the CCT pin's internal resistor (R_{INC}). After a certain period, the COP pin is set in high impedance if the voltage at the CCT pin reaches the CCT pin detection voltage (V_{CCT}). This period is overcharge detection delay time (t_{CU}).

 t_{CU} is calculated using the following equation (V_{DS} = V1 + V2 + V3 + V4).

$$\begin{split} t_{\text{CU}}\left[s\right] &= -\text{ln} \; (1 - V_{\text{CCT}} \; / \; V_{\text{DS}} \;) \times C_{\text{CCT}} \; [\mu\text{F}] \times \text{R}_{\text{INC}} \; [\text{M}\Omega] \\ &= -\text{ln} \; (1 - 0.7 \; (\text{typ.})) \times C_{\text{CCT}} \; [\mu\text{F}] \times 8.31 \; [\text{M}\Omega] \; (\text{typ.}) \\ &= 10.0 \; [\text{M}\Omega] \; (\text{typ.}) \times C_{\text{CCT}} \; [\mu\text{F}] \end{split}$$

Overdischarge detection delay time (t_{DL}), discharge overcurrent detection delay time 1 (t_{DIOV1}), discharge overcurrent detection delay time 2 (t_{DIOV2}), charge overcurrent detection delay time (t_{CIOV}) are calculated using the following equations as well.

 $t_{DL} [ms] = -ln (1 - V_{CDT} / V_{DS}) \times C_{CDT} [\mu F] \times R_{IND} [k\Omega]$ $t_{DIOV1} [ms] = -ln (1 - V_{CIT} / V_{DS}) \times C_{CIT} [\mu F] \times R_{INI1} [k\Omega]$ $t_{DIOV2} [ms] = -ln (1 - V_{CIT} / V_{DS}) \times C_{CIT} [\mu F] \times R_{INI2} [k\Omega]$ $t_{CIOV} [ms] = -ln (1 - V_{CIT} / V_{DS}) \times C_{CIT} [\mu F] \times R_{INI1} [k\Omega]$

In case $C_{CCT} = C_{CDT} = C_{CIT} = 0.1 [\mu F]$, each delay time t_{CU} , t_{DL} , t_{DIOV1} , t_{DIOV2} , t_{CIOV} is calculated as follows.

 $t_{CU} [s] = 10.0 [M\Omega] (typ.) \times 0.1 [\mu F] = 1.0 [s] (typ.) \\ t_{DL} [ms] = 1000 [k\Omega] (typ.) \times 0.1 [\mu F] = 100 [ms] (typ.) \\ t_{DIOV1} [ms] = 200 [k\Omega] (typ.) \times 0.1 [\mu F] = 20 [ms] (typ.) \\ t_{DIOV2} [ms] = 20 [k\Omega] (typ.) \times 0.1 [\mu F] = 2.0 [ms] (typ.) \\ t_{CIOV} [ms] = 200 [k\Omega] (typ.) \times 0.1 [\mu F] = 20 [ms] (typ.)$

Load short-circuit detection delay time (t_{SHORT}) is fixed internally.

8. CTLC pin and CTLD pin

The S-8204A Series has two pins to control output voltage.

The CTLC pin controls the output voltage from the COP pin, the CTLD pin controls the output voltage from the DOP pin. Thus it is possible for users to control the output voltages from the COP pin and DOP pin independently. These controls precede the battery protection circuit.

Table 6 Conditions Set by CTLC Pin

CTLC Pin	COP Pin
"H" ^{*1}	"High-Z"
Open ^{*2}	"High-Z"
"L" ^{*3}	Normal status ^{*4}

*1. "H"; $CTLC \ge V_{CTLCH}$

*2. Pulled up by I_{CTLCL}

*3. "L"; CTLC $\leq V_{CTLCL}$

*4. The status is controlled by the voltage detection circuit.

Table 7 Conditions Set by CTLD Pin

CTLD Pin	DOP Pin
"H" ^{*1}	V _{DD} level
Open ^{*2}	V _{DD} level
"L" ^{*3}	Normal status ^{*3}

***1.** "H"; CTLD \geq V_{CTLDH}

*2. Pulled up by I_{CTLDL}

*3. "L"; CTLD $\leq V_{CTLDL}$

***4.** The status is controlled by the voltage detection circuit.

Caution Note that when the power supply fluctuates, unexpected behavior might occur if an electrical potential is generated between the potentials of "L" level input to the CTLC pin / CTLD pin and IC's V_{SS} by external filters R_{vSS} and C_{vSS}.

9. SEL pin

The S-8204A Series has a pin to switch-control the protection for 3-cell or 4-cell battery.

The overdischarge detection for V4-cell is inhibited by setting the SEL pin "L", so that short-circuiting the V4 cell does not allow the overdischarge detection. This setting makes it possible to use the S-8204A Series for 3-cell protection. The SEL pin precedes the battery protection circuit. Be sure to use the SEL pin in "H" or "L".

SEL Pin	Condition
"H" ^{*1}	4-cell protection
Open	Indefinite
"L" ^{*2}	3-cell protection
*1. "H"; SEL ≥ V _{SELH}	

Table 8	Protect	Conditions	Set by	/ SFI	Pin
	1 101001	Contaitions	OCLD	,	

*2. "L"; SEL ≤ V_{SELL}

In cascade connection, it is possible to use the S-8204A Series for protecting 6-cell, 7-cell or 8-cell battery by combining the electrical level of SEL pin.

Table 9 Conditions Set by SEL Pin in Cascade Connection

SEL pin in S-8204A (1)	SEL pin in S-8204A (2)	Condition
"L" ¹	"L" ^{*1}	6-series cell protection
"L" ^{*1}	"H" ²	7-series cell protection
"H" ^{*2}	"H" ^{*2}	8-series cell protection

***1.** "L"; SEL ≤ V_{SELL}

*2. "H"; SEL \geq V_{SELH}

■ Timing Chart (Circuits in Figure 12, Figure 13)

1. Overcharge detection and overdischarge detection



- *1. (1): Normal status
 - (2): Overcharge status
 - (3): Overdischarge status
 - (4): Power-down status
- **Remark** The charger is assumed to charge with a constant current. V_{EB+} indicates the open voltage of the charger.

Figure 9



2. Discharge overcurrent detection

*1. (1): Normal status

(2): Discharge overcurrent status

 $\label{eq:Remark} \mbox{ Remark } \mbox{ The charger is assumed to charge with a constant current. } V_{\mbox{\scriptsize EB+}} \mbox{ indicates the open voltage of the charger.}$

Figure 10

V_{HC} V_{CUI} V_{CLn} Battery voltage Vнп V_{DUn} V_{DLn} (n = 1 to 4) V_{DD} DOP pin voltage Vss V_{EB+} High-Z High-Z High-Z COP pin voltage V_{SS} V_{EB^+} V_{DD} VMP pin voltage V_{SS} V_{DD} VINI pin voltage VDIOV V_{SS} V_{CIOV} Charger connection Charge overcurrent detection delay time (t_{CIOV}) Charge overcurrent detection delay time (t_{CIOV}) (2) (1) (4) (3)(1)(2)(1) Status*1

3. Charge overcurrent detection

*1. (1): Normal status

(2): Charge overcurrent status

(3): Overdischarge status

(4): Power-down status

Remark The charger is assumed to charge with a constant current. V_{EB+} indicates the open voltage of the charger.

Figure 11

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Connection Examples of Battery Protection IC

1. 3-series cell





2. 4-series cell



Figure 13

Symbol	Min.	Тур.	Max.	Unit
R _{VC1} *1	0.51	1	1	kΩ
R_{VC2}^{*1}	0.51	1	1	kΩ
*1 R _{VC3} *1 R _{VC4} *1	0.51	1	1	kΩ
R _{VC4} *1	0.51	1	1	kΩ
R _{DOP}	2	5.1	10	kΩ
R _{COP}	0.1	1	1	MΩ
R _{VMP}	1	5.1	10	kΩ
R _{CTLC}	1	1	10	kΩ
R _{CTLD}	1	1	10	kΩ
R _{VINI}	1	1	10	kΩ
R _{SEL}	1	1	100	kΩ
R _{SENSE}	0	_	_	mΩ
Ryss ^{*1}	22	47	100	Ω
UVC1	0	47	100	nF
	0	47	100	nF
e vc3	0	47	100	nF
C _{VC4} *1	0	47	100	nF
C _{CCT}	0.01	0.1	_	μF
C _{CDT}	0.01	0.1	_	μF
C _{CIT}	0.01	0.1	_	μF
C _{VSS} ^{*1}	0	1	2.2	μF
Pch FET1	-	_	_	-
Pch FET2	-	_	_	_

Table 10 Constants for External Co	mponents (Circuits in	Figure 12. Figure 13)
		. iguio 1 2 , i iguio 10)

*1. Set up a filter constant to be $R_{VSS} \times C_{VSS} = 47 \ \mu\text{F} \bullet \Omega$ and to be $R_{VC1} \times C_{VC1} = R_{VC2} \times C_{VC2} = R_{VC3} \times C_{VC3} = R_{VC4} \times C_{VC4} = R_{VSS} \times C_{VSS}$.

Caution 1. The above constants may be changed without notice.

2. It is recommended that filter constants between VDD pin and VSS pin should be set approximately to 47 μ F • $\Omega.$

e.g., $C_{vss} \times R_{vss}$ = 1.0 μ F × 47 Ω = 47 μ F • Ω

Sufficient evaluation of transient power supply fluctuation and overcurrent protection function with the actual application is needed to determine the proper constants. Contact our sales office in case the constants should be set to other than 47 μ F • Ω .

3. It has not been confirmed whether the operation is normal in circuits other than the above example of connection. In addition, the example of connection shown above and the constants do not guarantee proper operation. Perform thorough evaluation using an actual application to set the constant.

3. 7-Series Cell





Caution 1. It is recommended that filter constants between VDD pin and VSS pin should be set approximately to 47 μF • $\Omega.$

e.g., $C_{vss} \times R_{vss} = 1.0 \ \mu\text{F} \times 47 \ \Omega = 47 \ \mu\text{F} \cdot \Omega$ Sufficient evaluation of transient power supply fluctuation and overcurrent protection function with the actual application is needed to determine the proper constants. Contact our sales office in case the constants should be set to other than 47 \ \mu\text{F} \cdot \Omega.

2. It has not been confirmed whether the operation is normal in circuits other than the above example of connection. In addition, the example of connection shown above and the constants do not guarantee proper operation. Perform thorough evaluation using an actual application to set the constants.

Remark Refer to the application note for constants of each external component.

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Precautions

- The application conditions for the input voltage, output voltage, and load current should not exceed the package power dissipation.
- Batteries can be connected in any order; however, there may be cases when discharging cannot be performed when a battery is connected. In such a case, short the VMP pin and VDD pin or connect the battery charger to return the IC to the normal mode.
- If both an overcharge battery and an overdischarge battery are included among the whole batteries, the condition is set in overcharge status and overdischarge status. Therefore either charging or discharging is impossible.
- Do not apply an electrostatic discharge to this IC that exceeds the performance ratings of the built-in electrostatic protection circuit.
- ABLIC Inc. claims no responsibility for any disputes arising out of or in connection with any infringement by products including this IC of patents owned by a third party.

Characteristics (Typical Data)

1. Current consumption

1.1 IOPE VS. VDS





- 2. Overcharge detection / release voltage, overdischarge detection / release voltage, overcurrent detection voltage
 - 4.375 4.370 4.365 4.360 4.355 4.350 4.345 4.340 4.335 Vcu [V] 330 4 4.325 -40 -25 0 25 50 7585 Ta [°C]
 - 2.3 V_{DU} vs. Ta

2.1 V_{CU} vs. Ta







0

25

Ta [°C]

50

7585



















2.6 V_{DIOV1} vs. Ta











2. 12 V_{CIOV} vs. Ta



- 3. CCT pin internal resistance / detection voltage, CDT pin internal resistance / detection voltage, CIT pin internal resistance / detection voltage and load short-circuit detection delay time
 - 3.1 R_{INC} vs. Ta 12.0 11.0 10.0 RINC [MΩ] 9.0 8.0 7.0 6.0 -40 -25 0 25 50 75 85 Ta [°C]
- 3. 2 V_{CCT} vs. Ta (V_{DS} = 15.2 V)

3. 4 V_{CDT} vs. Ta (V_{DS} = 12.0 V)

8.6

8.5

8.4

8.3

8.2

VCDT [V]



3.3 R_{IND} vs. Ta



3. 5 R_{INI1} vs. Ta







3.6 V_{CIT} vs. Ta (V_{DS} = 14.0 V)

-25

-40



0

25

Ta [°C]

50

75 85





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4. COP pin / DOP pin





















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