1/20W, 0201 Series Thick Film Chip Resistor (Lead / Halogen free)

1. Scope

This specification applies to 0.3mm x 0.6mm (0201) size, fixed metal film chip resistors rectangular type for use in electronic equipment.

2. Type Designation

PFR03 S NH (2) (3) (4) (1)Where (1) Series No. (2) Nominal resistance value : For example -Three digits of number (E-24 Series) 000 =Jumper $100 = 10\Omega$ $102 = 1k\Omega$ Four digits of number (E-96 Series) $11R3 = 11.3\Omega$ $1131 = 1.13 k\Omega$ (3) Tolerance of Resistance X =Jumper(Below 50m Ω) $D = \pm 0.5\%$ $F = \pm 1.0\%$ $G = \pm 2.0\%$ J = $\pm 5.0\%$

(4) NH = Sn plating (Lead free / Halogen free)

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3. Electrical Specifications

Table 1.:

*Power rating	1/20W						
Resistance Values	E-24 series , E-96 series E-24 series			5			
Resistance Tolerance	± 0.5%(D)	$\pm 0.5\%$ (D) $\pm 1.0\%$ (F) $\pm 5.0\%$ (J) \pm		$\pm 2.0\%$ (G), $\pm 5.0\%$ (J)			
Resistance Range (Ω)	100~100K	1.0 ~ 9.76	10 ~ 91	100 ~ 1M	1.0 ~ 9.1	10 ~ 91	100 ~ 10M
Temperature Coefficient of Resistance ppm/°C	± 200	+600 ~ -200	± 300	± 200	+600 ~ -200	± 300	± 200
Operating temperature range	-55° C to $+125^{\circ}$ C						
Max. operating voltage**	25V						

Note: *Package Power Temperature Derating Curve





Note: **Resistors shall have a rated DC or AC(rms.) continuous operating voltage corresponding to the power rating, as calculated from the following formula

$V = \sqrt{P \times R}$	Where V	: Rated voltage (V)
	Р	: Rated power (W)
	R	: Nominal resistance (Ω)

If the voltage so obtained exceeds the maximum operating voltage, this maximum voltage shall be the rated voltage.

Table 2. : Jumper:

Resistance Tolerance	Below 50 m Ω
Rated current	1A
Operating Temperature Range	-55°C to 125°C

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4. Construction and Physical Dimension



Code Letter	Dimension
L	0.6 ± 0.03
W	0.3 ± 0.03
t	0.23 ± 0.03
a	0.10 ± 0.05
b	0.15 ± 0.05

Unit : mm

5. Marking

No marking on the protect coating

6. Life Tests

6-1 Electrical

Item	Specification and R	equirement	Test Method
nem	Resistor	Jumper	(Refer to JIS C 5201)
Short Time Overload	$\triangle R: \pm (2\% + 0.1\Omega)$ Without damage by flashover, spark, arcing, burning or breakdown	Max. 50mΩ	 (1) Applied voltage: 2.5 x rated voltage or 2 x maximum operating voltage which ever is less (2) Test time : 5 seconds
Insulation Resistance	Over 100 MΩ on Overcoat layer face up Over 1,000 MΩ on Substrate side face up		 (1) Setup as figure 2 (2) Test voltage: 100 V_{DC} (3) Test time: 60 + 10 / -0 seconds
Voltage Proof	$\triangle R: \pm (2\% + 0.1\Omega)$ Without damage by flashover, spark, arcing, burning or breakdown	Max. 50mΩ	 (1) Setup as figure 2 (2) Test voltage: 100 V_{AC}(rms.) (3) Test time: 60 +10 / -0 seconds



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6-2 Mechanical				
Item	Specification and Requirement		Test Method	
Item	Resistor	Jumper	(Refer to JIS C 5201)	
Solderability	The surface of terminal immersed shall be minimum of 95% covered with a new coating of solder		e Solder bath: After immersing in flux, dip in $245 \pm 5^{\circ}$ C molten solder bath for 2 ± 0.5 seconds	
Resistance to Solder Heat	$\triangle R: \pm (1.0\% + 0.05\Omega)$ Without distinct deformation in appearance	Max. 50mΩ	 (1) Pre-heat: 100~110°C for 30 seconds (2) Immersed at solder bath of 270 ± 5°C for 10 ± 1 seconds (3) Measuring resistance 1 hour after test 	
Vibration	\triangle R: ±(0.5%+0.05Ω) Without mechanical damage such as break		 (1) Vibration frequency: 10Hz to 55Hz to10Hz in 60 seconds as a period (2) Vibration time: period cycled for 2 hours in each of 3 mutual perpendicular directions (3) Amplitude: 1.5mm 	
Shock	$\triangle R: \pm (0.25\% + 0.05\Omega)$ Without mechanical damage such as break		 (1) Peak value: 490N (2) Duration of pulse: 11ms (3) 3 times in each positive and negative direction of 3 mutual perpendicular directions 	
Bending Test	$\triangle R: \pm (1.0\% + 0.05\Omega)$ Without mechanical damage such as break		Bending value: 3 mm for 30 ± 1 seconds	
Solvent Resistance	Marking should be legible Without mechanical and distinct damage in appearance	Max. 50mΩ	 (1) Solvent: Trichloroethane or Isopropyl alcohol (2) Immersed in solvent at room temperature for 90 seconds 	

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Itam	Specification and Requirement		Test Method	
Item	Resistor	Jumper	(Refer to JIS C 5201)	
Thermal Shock	$\triangle R: \pm (1.0\% + 0.05\Omega)$ Without distinct damage in appearance	Max. 50mΩ	 (1) Repeat 5 cycle as follow: (-55 ± 3°C, 30minutes) →(Room temperature, 2~3 minutes) → (+125 ± 2°C, 30minutes) →(Room temperature, 2~3 minutes) (2) Measuring resistance 1 hour after test 	
Moisture with Load	$\triangle R: \pm (5.0\% + 0.1\Omega)$ Without distinct damage in appearance Marking should be legible	Max. 50mΩ	 (1) Environment condition: 40 ± 2°C,90~95% RH (2) Applied Voltage: rated voltage (3) Test period: (1.5 hour ON) →(0.5 hour OFF) cycled for total 1,000 + 48 / - 0 hours (4) Measuring resistance 1 hour after test 	
Load Life	\triangle R: ±(5.0%+0.1Ω) Without distinct damage in appearance	Max. 100mΩ	 (1) Test temperature: 70 ± 2°C (2) Applied Voltage: rated Voltage (3) Test period: (1.5 hour ON) →(0.5 hour OFF) cycled for total 1,000 + 48 / - 0 hours (4) Measuring resistance 1 hour after test 	
Low Temperature Store	$\triangle R: \pm (5.0\% + 0.1\Omega)$ Without distinct damage in appearance	Max. 100mΩ	 (1) Store temperature: -55 ± 3°C for total 1,000 + 48 / - 0 hours (2) Measuring resistance 1 hour after test 	
High Temperature Store	$\triangle R: \pm (5.0\% + 0.1\Omega)$ Without distinct damage in appearance	Max. 100mΩ	 (1) Store temperature: +125 ± 2°C for total 1,000 + 48 / - 0 hours (2) Measuring resistance 1 hour after test 	

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7. Recommend Land Pattern Dimensions



А	0.3
В	1.0
C	0.3 ~ 0.7

Unit : mm

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8. Packaging

- 8-1 Dimensions
 - 8-1-1 Tape packaging dimensions



8-1-2 Reel dimensions



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8-2 Peel force of top cover tape

The peel speed shall be about 300 mm/min.

The peel force of top cover tape shall be between 0.1 to 0.5 N.



8-3 Numbers of taping

10,000 pieces/reel

8-4 Making

The following items shall be marked on the reel.

- (1) Type designation.
- (2) Quantity
- (3) Manufacturing date code
- (4) Manufacturer's name

9. Care note

- 9-1 Care note for storage
 - Chip resistor shall be stored in a room where temperature and humidity must be controlled. (temperature 5 to 35°C, humidity 45 to 85% RH) However, a humidity keep it low, as it is possible.
 - (2) Chip resistor shall be stored as direct sunshine doesn't hit on it.
 - (3) Chip resistor shall be stored with no moisture, dust, a material that will make solderability inferior, and a harmful gas (Chloridation hydrogen, sulfurous acid gas, and sulfuration hydrogen)
- 9-2 Care note for operating and handling
 - (1) It is necessary to protect the edge and protection coat of resistors from mechanical stress.
 - (2) Handle with care when printing circuit board (PCB) is divided or fixed on support body, because bending of printing circuit board (PCB) mounting will make mechanical stress for resistors.
 - (3) Resistors shall be used with in rated range shown in specification. Especially, if voltage more than specified value will be loaded to resistor, there is a case it will make damage for machine because of temperature rise depending on generating of heat, and increase resistance value or breaks.
 - (4) In case that resistor is loaded a rated voltage, it is necessary to confirms temperature of a resistor and to reduce a load power according to load reduction curve, because a temperature rise of a resistor depends on influence of heat from mounting density and neighboring element.
 - (5) Observe Limiting element voltage and maximum overload voltage specified in each specification
 - (6) If there is possibility that a large voltage (pulse voltage, shock voltage) charge to resistor, it is necessary that operating condition shall be set up before use.