

SPECIFICATIONS

Part No. : 103AT-4B-40294
Spec. No. : S04-0294

CHECKED BY	SUBMITTED BY

SPECIFICATIONS	Customer's Part No. ; _____	Approved	Checked	Drawn
		Mar.31.05 <i>J. Suganaka</i>	Mar.31.05 <i>K. Idigai</i>	Mar.31.05 <i>Y. Ohtsuka</i>
Application ; Battery pack	Part No. ; 103AT-4B-40294			

1. Scope

This specification defines ratings, dimensions, electrical properties, mechanical properties and climatic properties for this thermistor.

2. Part No.

103AT-4B-40294

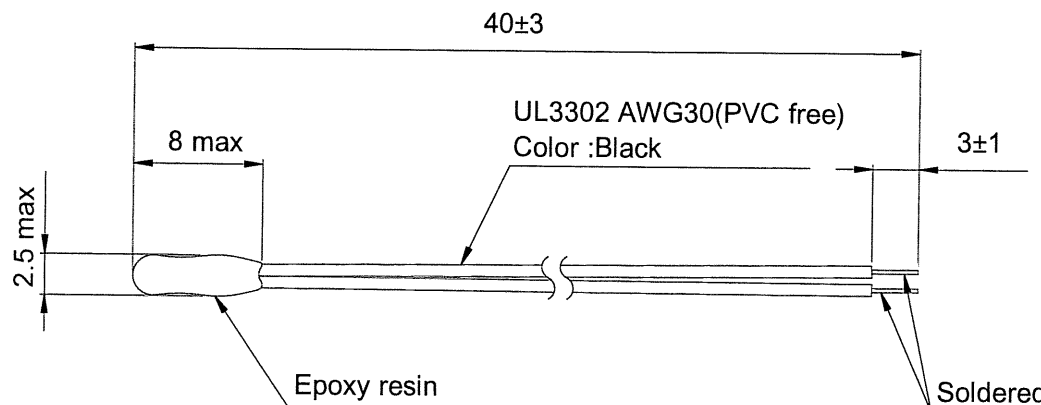
3. Ratings

Items	Ratings	Remarks
3.1 Rated zero-power resistance R ₂₅	10.0k Ω	Zero-power resistance is measured at 25°C
3.2 Tolerance of rated zero-power resistance R ₂₅	±1%	
3.3 Rated B-value B _{25/85}	3 435K	B-value is calculated with the zero-power resistance values measured at 25°C and 85°C
3.4 Tolerance of rated B-value B _{25/85}	±1%	
3.5 Dissipation factor	Approx.2 mW/°C	In still air at 25°C
3.6 Thermal time constant	Approx.10 s	In still air
3.7 Rated power	10 mW	Measured in still air at 25°C, permissible self-heat of approx. 5 °C

4. Operating temperature range -30°C~90°C

5. Dimensions

Unit (mm)



Company ; CHENG UEI PRECISION IND CO.LTD	Note ; _____	Date Mar.29.2005
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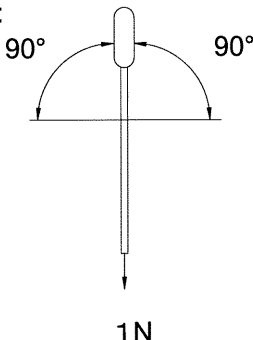
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6. Electrical properties

Items	Test conditions	Criteria
6.1 Voltage proof	AC 100V 1s	Less than 1mA
6.2 Insulation resistance	DC 100V	Minimum 100M Ω

Test voltage shall be applied between the top of the epoxy coated area and terminals of lead-wire.

7. Mechanical properties

Items	Test conditions	Criteria
7.1 Robustness of terminations (Tensile to horizontal direction)	<p>Hold the epoxy resin so that the lead-wire shall be in a horizontal position. After 5N loading weight was applied to the lead-wire horizontal for 1minute.</p> 	<p>The change ratio of R_{25} and $B_{25/85}$ shall be within $\pm 1\%$ of the initial value.</p>
7.2 Robustness of terminations (Bending)	<p>Hold the epoxy resin with applying 1N loading weight of tensile force to the lead wire vertically. Two consecutive bends shall be applied to the thermistor body as follows; ① Bend it to 90° and then return to the original position. ② Bend it same as ① in the opposite direction.</p> <p>Bending:</p> 	
7.3 Free fall	Three times of free-fall to a maple board from 1m high.	
7.4 Resistance to soldering heat	Terminals of lead-wire shall be immersed into a soldering bath at $260^{\circ}\text{C} \pm 5^{\circ}\text{C}$ for $10\text{s} \pm 1\text{s}$.	
7.5 Solderability	Using flux specified in JIS C2570, lead-wires of a test sample shall be immersed one time into a soldering bath at $245^{\circ}\text{C} \pm 5^{\circ}\text{C}$ for $2\text{s} \pm 0.5\text{s}$.	
		The area soldered newly shall be more than 90%.

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8. Climatic properties

Items	Test conditions	Criteria
8.1 Cold	At $-30^{\circ}\text{C}\pm 2^{\circ}\text{C}$ for 1 000hours.	After stored at room temperature and humidity for 1hour, the change ratio of R_{25} and $B_{25/85}$ shall be within $\pm 2\%$ of the initial value. (Room temperature and humidity: $25^{\circ}\text{C}\pm 10^{\circ}\text{C}$, $25\% - 75\%$ RH)
8.2 Dry heat	At $90^{\circ}\text{C}\pm 2^{\circ}\text{C}$ for 1 000hours.	
8.3 Damp heat	At $40^{\circ}\text{C}\pm 2^{\circ}\text{C}$, $90\% - 95\%$ RH for 1 000hours.	
8.4 Humidity load	At $40^{\circ}\text{C}\pm 2^{\circ}\text{C}$, $90\% - 95\%$ RH with the DC 1mA for 1 000hours.	
8.5 Rapid change of temperature	One cycle of rapid change of temperature shall be proceeded in order of the following conditions. • At $-20^{\circ}\text{C}\pm 2^{\circ}\text{C}$ for 5minutes. • At room temperature for 1minute. • At $70^{\circ}\text{C}\pm 2^{\circ}\text{C}$ for 5minutes. • At room temperature for 1minute. 100cycles of rapid change of temperature are applied to a test sample.	

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Revision records

Revision No.	Date	Revised by	Revision item	Former specification	New specification
A					
B					
C					
D					
E					
F					
G					
H					
I					
J					

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