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A	<div><div></div><div>DIN Power male connector</div><div><div>RoHS</div><div>compliant</div><div></div><div>us</div></div></div>			<div>Soldering instructions</div> <div>The connectors should be protected when being soldered in a dip, flow or film soldering baths. Otherwise, they might become contaminated as a result of soldering operations or deformed as a result of overheating.</div> <div>(1) For prototypes and short runs protect the connectors with an industrial adhesive tape, e.g. Tesaband 4331 (www.tesa.de). Cover the underside of the connector moulding and the adjacent parts of the pcb as well as the open sides of the connector. This will prevent heat and gases of the soldering apparatus from damaging the connector. About 140 + 5 mm of the tape should suffice.</div> <div>(2) For large series a jig is recommended. Its protective cover with a fast action mechanical locking device shields the connectors from gas and heat generated by the soldering apparatus. As an additional protection a foil can be used for covering the parts that should not be soldered.</div>				A																																																			
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E	<p>The current carrying capacity is limited by maximum temperature of materials for inserts and contacts including terminals.</p> <p>The current capacity curve is valid for continuous, non interrupted current loaded contacts of connectors when simultaneous power on all contacts is given, without exceeding the maximum temperature.</p> <p>Control and test procedures according to DIN IEC 60512-5</p>			<div><div></div></div>				E																																																			
F				<div><div><div><div></div><div>All rights reserved</div><div>Department EL PD</div></div><div>HARTING Electronics GmbH</div><div>D-32339 Espelkamp</div></div><div><div><div></div><div>All Dimensions in mm</div><div>Original Size DIN A3</div></div><div>Scale 1:1</div><div>Free size tol.</div><div>Created by STORCK</div><div>Inspected by LEHNERT</div><div>Standardisation HOFFMANN</div><div>Date 2018-12-13</div><div>State Final Release</div><div>Title DIN Power male connector</div><div>Type DS</div><div>Number 09061200204</div><div>Doc-Key / ECM-Nr. 100813645/UGD/000/A 500000144199</div><div>Rev. A</div><div>Page 1/1</div></div></div>				F																																																			
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