Guangdong Yongyu Optoelectronics Co., Ltd

Rev-4



ChipLED 0603 Series 1.6*0.8*0.6mm Single Color Package



A representative image

ChipLED 0603 Yellow-green Series

Description

- These ChipLEDs are designed in an industry-standard package.
- Various LED colors are available in seven compact, single-color packages.
- The YY0603 has the industry-standard 1.6 mm \times 0.8 mm footprint, which is excellent for all-around use.
- These ChipLEDs are packaged in tape and reel with 4000 units in general per reel.
- All packages are compatible with IR reflow solder processes.
- The small size and wide viewing angle,

Features and Benefits

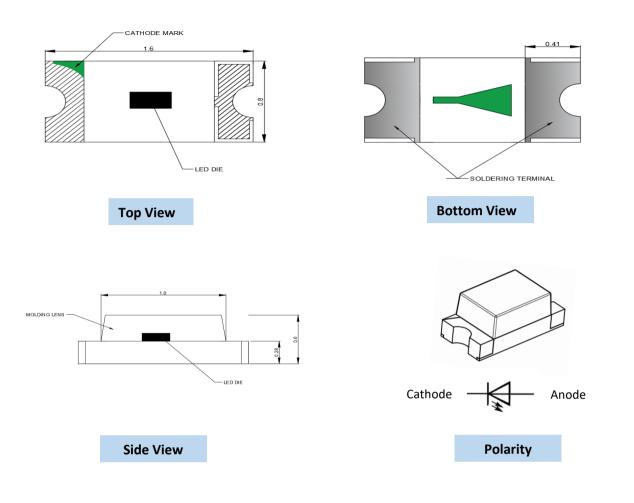
- Small size, Industry-standard footprint
- Compatible with Infrared solder process
 Compatible with automatic placement
 equipment
- Operating temperature range of -40°C to +85°C
- Viewing angle: 140°
- Right angle and reverse mount package available
- Various colors available
- Available in 8-mm tape, 7" reel (4000 pcs/reel), Meets EIA STD package
- Moisture sensitivity level: 3
- Halogen-free , RoHS and REACH compliant

Applications

- Keypad backlighting
- Push-button and switch backlighting
- LCD backlighting
- Symbol backlighting
- Front-panel indicator
- Optical indicator
- Home and smart appliances
- Wearable and portable devices
- Toys
- Displays for industrial control systems

Surface Mount

Package Drawing



Note:

- 1. All dimensions are in millimeters.
- 2. Tolerance is ±0.1 mm unless otherwise specified.

| Par | Part Table | | | | | | | | |
|-----|----------------------|-------------------|----------|--------|----------------------------|--------------------------------|--------------------------------|---------------------------|-------------------|
| # | Part Number | Emission Color | Polarity | Znener | Binning Current (mA) | Luminous Intensity (mcd) | Dominant Wavelength (nm) | Forward Voltage (V) | Remark |
| 1 | YY0603YG-NN1S0-T2AR4 | Yellow-greer | 1 | | 5 | 4-17 | 568-574 | 1.7-2.4 | |
| 2 | YY0603YG-NN2S0-T2AR4 | Yellow-greer | ı | | 10 | 10-20 | 568-574 | 1.8-2.4 | |
| 3 | YY0603YG-NN2S2-T2AR4 | Yellow-greer | ı | | 10 | 17-48 | 568-574 | 1.8-2.4 | Higher brightness |
| 4 | YY0603YG-NN3S0-T2AR4 | Yellow-greer | ı | | 20 | 20-70 | 568-574 | 1.8-2.4 | |

Absolute Maximum Ratings for at Ta = 25°C

| Parameter | Symbol | Rating | Unit |
|---------------------------------------|--------------------|---------------------------------------|------|
| Reverse Voltage | V _R | 5 | V |
| Forward Current | I _F | 20 | mA |
| Peak Forward Current(Duty 1/10 @1KHz) | I _{FP} | 60 | mA |
| Power Dissipation | Pd | 48 | mW |
| Electrostatic Discharge | ESD _{HBM} | 2000 | V |
| Operating Temperature | Topr | -40 ~ +85 | C |
| Storage Temperature | Tstg | -40 ~ +85 | C |
| Soldering Temperature | Tsol | Reflow Soldering : 260 °C for 10 sec. | |
| | | Hand Soldering : 300 °C for 3 sec. | |

Luminous Intensity (Iv) Bin Limits

| Bin ID | Luminous Intensity(mcd) | | | |
|--------|----------------------------|------|--|--|
| | Min. | Max. | | |
| P04 | 4 | 6 | | |
| P05 | 6 | 8 | | |
| P06 | 8 | 10 | | |
| P07 | 10 | 12 | | |
| P08 | 12 | 14 | | |
| P09 | 14 | 18 | | |
| P10 | 17 | 20 | | |
| P11 | 20 | 24 | | |
| P12 | 24 | 28 | | |
| P13 | 28 | 34 | | |
| P14 | 34 | 40 | | |
| P15 | 40 | 48 | | |
| P16 | 48 | 58 | | |
| P17 | 58 | 70 | | |

Forward Voltalge(V) Bin Limits

| Bin ID | Forward Voltage(V) | | | |
|--------|--------------------|------|--|--|
| | Min. | Max. | | |
| VD | 1.7 | 1.8 | | |
| VE | 1.8 | 1.9 | | |
| VF | 1.9 | 2.0 | | |
| VG | 2.0 | 2.1 | | |
| VH | 2.1 | 2.2 | | |
| VI | 2.2 | 2.3 | | |
| VJ | 2.3 | 2.4 | | |

Dominant Wavelength (nm) Bin Limits

| Bin ID | Dominant Wavelength (nm) | | | |
|--------|--------------------------|------|--|--|
| ыпр | Min. | Max. | | |
| YG9 | 568 | 569 | | |
| YG10 | 569 | 570 | | |
| YG11 | 570 | 571 | | |
| YG12 | 571 | 572 | | |
| YG13 | 572 | 573 | | |
| YG14 | 573 | 574 | | |

* Tolerance of measurement of luminous intensity is ±10%.

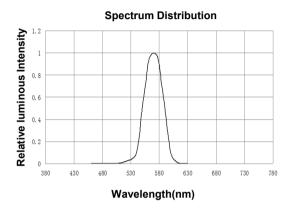
- * Tolerance of measurement of forward voltage is ±0.05V.
- * Tolerance of measurement of dominant wavelength is ± 1 nm.

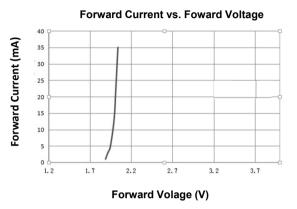
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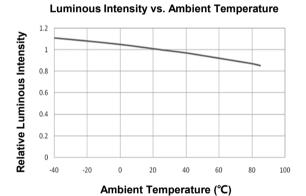
0603 Yellow-green Series

TYPICAL ELECTRO-OPTICAL CHARATERISTICS CURES(Ta=25°C)

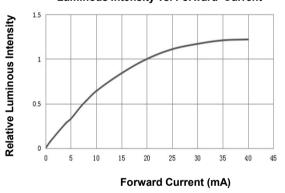
The data below are collected from statistical figures that do not necessarily correspond to the actual parameters of each single LED. Hence, these data will be changed without further notice.

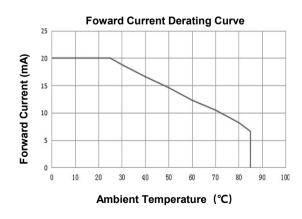




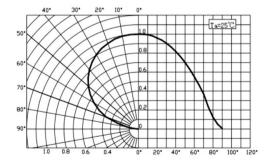


Luminous Intensity vs. Forward Current





Radiation Diagram

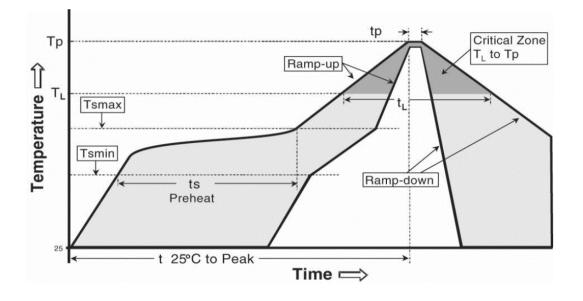


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REFLOW SOLDERING

- The ChipLED is rated as a MSL3 as general request product.
- The recommended floor life out of bag is 24hrs.
- The temperature profile is as below.



| | IPC/JEDEC J-STD-020C |
|---|----------------------|
| Profile Feature | Pb-Free Assembly |
| Average ramp-up rate(Tsmax to Tp) | 3°C/second max. |
| Preheat | |
| - Temperature Min(Ts _{min}) | 150°C |
| - Temperature Max(Ts _{max}) | 200°C |
| - Time(Tsmin to Ts _{max}) | 60-180 seconds |
| Time mainted above | |
| - Temperature(T _L) | 217℃ |
| - Time(T _L) | 60-150 seconds |
| Peak Temperature(Tp) | 260 ℃ |
| Time within 5°C of actual peak Temperature(tp) ² | 20-40 seconds |
| Ramp-down Rate | 6°C/second max. |
| Time 25°C to peak Temperature | 8 minutes max. |

Moisture Sensitivity

• Yongyu recommends keeping ChipLEDs in the provided, resealable moisture-barrier packaging (MBP) until immediately prior to soldering. Unopened MBPs that contain ChipLEDs do not need special storage for moisture sensitivity.

• Once the MBP is opened, ChipLEDs may be stored as MSL 3 per IPC/JEDEC J-STD-020C, meaning they have one year of floor life in conditions of \leq 30 °C/60% relative humidity (RH). Regardless of the storage condition, Yongyu LED recommends sealing any unsoldered ChipLEDs in the original MBP.

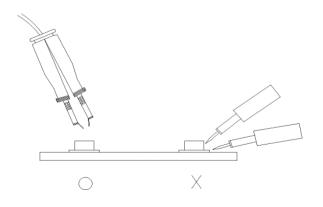
Handling

• The packaging sizes of these SMD products are very small. Users are required to handle with care.

• To avoid damaging the product's surface and interior device, it is recommended to choose a special nozzle to pick up the SMD products during the process of SMT production. If handling is necessary, take special care when picking up these products.

Repairing

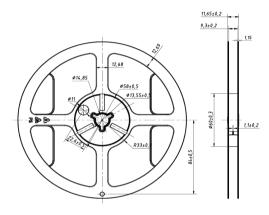
Repair should not be recommended after SMT production. When repairing is needed, a double-head soldering iron should be used (as below figure). It should be assured before handing whether the electrical and optical characteristics of the LEDs will or will not be

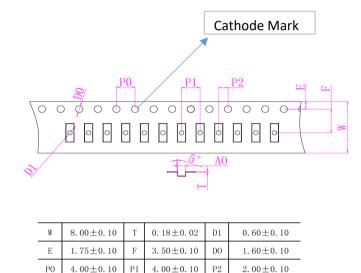


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PACKING

- The LEDs are packed in cardboard boxes after packaging in normal or anti-electrostatic bags.
- Cardboard boxes will be used to protect the LEDs from mechanical shock during transportation.
- The boxes are not water resistant, and they must be kept away from water and moisture.
- The reel pack is applied in SMD LED.
- 4000pcs per reel.





 1.83 ± 0.10

KO

 0.76 ± 0.10



AO

 0.95 ± 0.10

BO

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