

# Screen Master® 5-mm Oval LEDs: C566C-RFF/RFE/AFF/AFE



#### **PRODUCT DESCRIPTION**

These oval LEDs are specifically designed for full-color video screens, digital billboards and passenger-information signs. The oval-shaped radiation pattern and high luminous intensity ensure that these devices are excellent for bright sunlight or low power consumption outdoor applications.

These lamps are made with an advanced optical-grade epoxy that offers superior high-temperature and high-moisture-resistance performance in outdoor signal and sign applications. The encapsulation resin contains anti-UV material in order to reduce the effects of long-term exposure to direct sunlight.

### **FEATURES**

- Size (mm): 5
- Color and Typical Dominant Wavelength: Red (621nm) Amber(591nm)
- Luminous Intensity (mcd)
   C566C-RFF/RFE: (1520-4180)
   C566C-AFF/AFE: (1520-4180)
- Viewing angle: 70 X 35 degree
- Lead Free
- RoHS Compliant

#### **APPLICATIONS**

- Electronic Signs & Signals (ESS)
- Full Color Video Screen
- · Digital Billboards
- Motorway Signs
- · Variable Message Sign (VMS)
- · Advertising Signs
- · Petrol Signs



## ABSOLUTE MAXIMUM RATINGS ( $T_A = 25$ °C)

Items	Symbol	Absolute Maximum Rating	Unit		
		Red and Amber			
Forward Current	I <sub>F</sub>	50 Note1	mA		
Peak Forward Current Note2	I <sub>FP</sub>	200	mA		
Reverse Voltage	$V_R$	5	V		
Power Dissipation	$P_{_{D}}$	130	mW		
Operation Temperature	T <sub>opr</sub>	-40 ~ +95	°C		
Storage Temperature	T <sub>stg</sub>	-40 ~ +100	°C		
Lead Soldering Temperature	T <sub>sol</sub>	Max. 260°C for 3 sec. max. (3 mm from the base of the epoxy bulb)			
Electrostatic Discharge Classification (MIL-STD-883E)	ESD	Class 2			

#### Note:

- 1. For long term performance the drive currents between 10mA and 30mA are recommended. Please contact Cree LED sales representative for more information on recommended drive conditions.
- 2. Pulse width  $\leq 0.1$  msec, duty  $\leq 1/10$ .

## TYPICAL ELECTRICAL & OPTICAL CHARACTERISTICS ( $T_A = 25$ °C)

Characteristics	Color	Symbol	Condition	Unit	Minimum	Typical	Maximum
Forward Voltage	Red/Amber	$V_{_{\rm F}}$	I <sub>F</sub> = 20 mA	V		2.1	2.6
Reverse Current	Red/Amber	I <sub>R</sub>	V <sub>R</sub> = 5 V	μΑ			100
Daminant Wayalangth	Red	$\lambda_{_{D}}$	I <sub>F</sub> = 20 mA	nm	619	621	624
Dominant Wavelength	Amber	$\lambda_{_{D}}$	I <sub>F</sub> = 20 mA	nm	584	591	596
Luminous Intensity	Red	I <sub>v</sub>	I <sub>F</sub> = 20 mA	mcd	1520	2200	
Luminous intensity	Amber	l <sub>v</sub>	I <sub>F</sub> = 20 mA	mcd	1520	2200	

Continuous reverse voltage can cause LED damage.



## **INTENSITY BIN LIMIT**

Red (	20 mA) - C566C-RF	F/RFE	Amber (20 mA) - C566C-AFF/AFE			
Bin Code	Min.(mcd)	Max.(mcd)	Bin Code	Min.(mcd)	Max.(mcd)	
U0	1520	2130	U0	1520	2130	
V0	2130	3000	V0	2130	3000	
W0	3000	4180	W0	3000	4180	

<sup>\*</sup> Tolerance of measurement of luminous intensity is ±15%

## **COLOR BIN LIMIT**

Red (2	20 mA) - C566C-RF	F/RFE	Amber (20 mA) - C566C-AFF/AFE			
Bin Code	Min.(nm)	Max.(nm)	Bin Code	Min.(nm)	Max.(nm)	
RB	619	624	A2	584	587	
			A3	587	590	
			A4	590	593	
			A5	593	596	

<sup>\*</sup> Tolerance of measurement of dominant wavelength is ±1 nm.



#### **ORDER CODE TABLE**

#### C566C-RFF/RFE

Color Kit Number		Luminous Intensity (mcd)		Dominant Wavelength				Davis	011-66
COIOI	Kit Number	Min.	Max.	Color Bin	Min. (nm)	Color Bin	Max. (nm)	Package	Standoff
Red	C566C-RFF-CU0W0BB1	1520	4180	RB	619	RB	624	Bulk	Yes
Red	C566C-RFF-CU0V0BB1	1520	3000	RB	619	RB	624	Bulk	Yes
Red	C566C-RFF-CV0W0BB1	2130	4180	RB	619	RB	624	Bulk	Yes
Red	C566C-RFE-CU0W0BB1	1520	4180	RB	619	RB	624	Bulk	No
Red	C566C-RFE-CU0V0BB1	1520	3000	RB	619	RB	624	Bulk	No
Red	C566C-RFE-CV0W0BB1	2130	4180	RB	619	RB	624	Bulk	No
Red	C566C-RFF-CU0W0BB2	1520	4180	RB	619	RB	624	Ammo	Yes
Red	C566C-RFF-CU0V0BB2	1520	3000	RB	619	RB	624	Ammo	Yes
Red	C566C-RFF-CV0W0BB2	2130	4180	RB	619	RB	624	Ammo	Yes
Red	C566C-RFE-CU0W0BB2	1520	4180	RB	619	RB	624	Ammo	No
Red	C566C-RFE-CU0V0BB2	1520	3000	RB	619	RB	624	Ammo	No
Red	C566C-RFE-CV0W0BB2	2130	4180	RB	619	RB	624	Ammo	No

#### C566C-AFF/AFE

Color	Wa Niverbara	Luminous In	ntensity (mcd)		Dominant Wavelength			Davis	Ot - u d - ff
COIOI	Kit Number	Min.	Max.	Color Bin	Min. (nm)	Color Bin	Max. (nm)	- Package	Standoff
Amber	C566C-AFF-CU0W0251	1520	4180	A2	584	A5	596	Bulk	Yes
Amber	C566C-AFF-CU0V0341	1520	3000	А3	587	A4	593	Bulk	Yes
Amber	C566C-AFF-CV0W0341	2130	4180	А3	587	A4	593	Bulk	Yes
Amber	C566C-AFE-CU0W0251	1520	4180	A2	584	A5	596	Bulk	No
Amber	C566C-AFE-CU0V0341	1520	3000	А3	587	A4	593	Bulk	No
Amber	C566C-AFE-CV0W0341	2130	4180	А3	587	A4	593	Bulk	No
Amber	C566C-AFF-CU0W0252	1520	4180	A2	584	A5	596	Ammo	Yes
Amber	C566C-AFF-CU0V0342	1520	3000	А3	587	A4	593	Ammo	Yes
Amber	C566C-AFF-CV0W0342	2130	4180	А3	587	A4	593	Ammo	Yes
Amber	C566C-AFE-CU0W0252	1520	4180	A2	584	A5	596	Ammo	No
Amber	C566C-AFE-CU0V0342	1520	3000	А3	587	A4	593	Ammo	No
Amber	C566C-AFE-CV0W0342	2130	4180	А3	587	A4	593	Ammo	No

### Notes:

- The above kit numbers represent order codes that include multiple intensity-bin and color-bin codes. Only one intensity-bin code and one color-bin code will be shipped on each reel. single intensity-bin, single color-bin codes will not be orderable.
- Please refer to the HB LED Lamp Reliability Test Standards document for reliability test conditions.
- Please refer to the HB LED Lamp Soldering & Handling document for information about how to use this LED product safely.



#### **GRAPHS**

The data below are collected from statistical figures that do not necessarily correspond to the actual parameters of each single LED. Hence, these data will be changed without further notice.

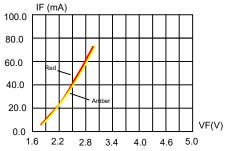


FIG.1 FORWARD CURRENT VS. FORWARD VOLTAGE.

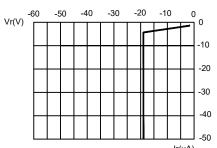
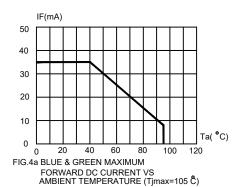


FIG.3a BLUE & GREEN REVERSE CURRENT VS.
REVERSE VOLTAGE.



(RELATIVE LUMINOUS INTENSITY)

100%

80%

40%

20%

300 400 500 600 700 800 900

FIG.5 RELATIVE LUMINOUS INTENSITY VS. WAVELENGTH.

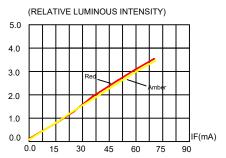


FIG.2 RELATIVE LUMINOUS INTENSITY VS. FORWARD CURRENT

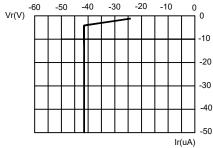


FIG.3b RED & AMBER REVERSE CURRENT

VS. REVERSE VOLTAGE.

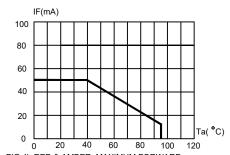


FIG.4b RED & AMBER MAXIMUM FORWARD DC CURRENT VS AMBIENT TEMPERATURE (Tjmax=105 C)

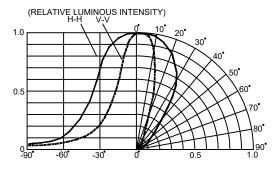


FIG.6 FAR FIELD PATTERN



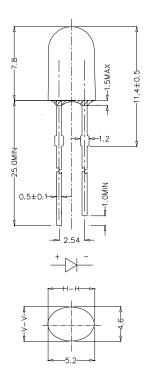
#### **MECHANICAL DIMENSIONS**

All dimensions are in mm. Tolerance is ±0.25 mm unless otherwise noted.

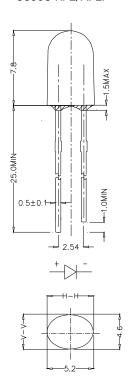
An epoxy meniscus may extend about 1.5 mm down the leads.

Burr around bottom of epoxy may be 0.5 mm max.

#### C566C-RFF/AFF:



#### C566C-RFE/AFE:



#### **NOTES**

#### **Lead Frame Materials**

Ag-plated and Lead-free Solder-plated iron.

### **RoHS Compliance**

The levels of RoHS restricted materials in this product are below the maximum concentration values (also referred to as the threshold limits) permitted for such substances, or are used in an exempted application, in accordance with EU Directive 2011/65/EC (RoHS2), as implemented January 2, 2013. RoHS Declarations for this product can be obtained from your Cree LED representative or from the Product Ecology section of the Cree LED website.

#### **Vision Advisory**

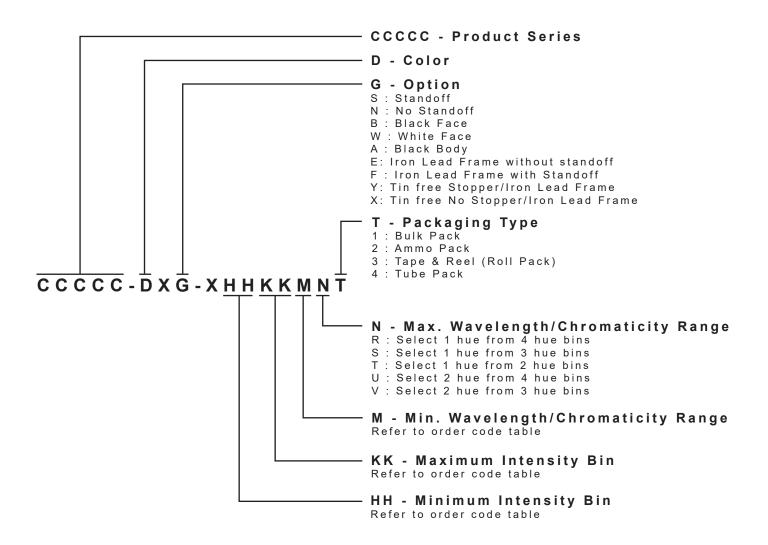
WARNING: Do not look at an exposed lamp in operation. Eye injury can result.



#### KIT NUMBER SYSTEM

Cree LED lamps are tested and sorted into performance bins. A bin is specified by ranges of color, forward voltage, and brightness. Sorted LEDs are packaged for shipping in various convenient options.

Cree LEDs are sold by order codes in combinations of bins called kits. Order codes are configured in the following manner:



 $<sup>^{\</sup>star}$  Please contact our sales representative for ordering information.

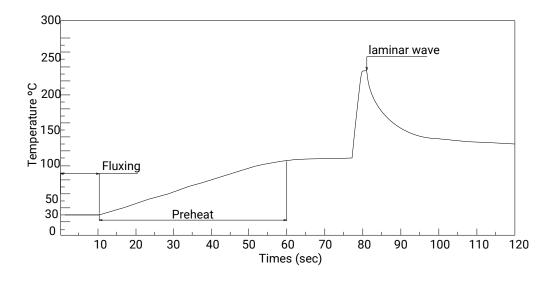


#### **SOLDERING GUIDELINES**

The LED soldering specification is shown below(suitable for both leaded solder & lead-free solder):

	Manual Soldering	Solder Dipping			
Soldering iron	35 W max	35 W max Preheat 110			
Temperature	200 00	Preheat time	60 seconds max		
	300 °C max	Solder-bath temperature	260 °C Max		
Soldering time	3 seconds max	Dipping time	5 seconds max		
Position	Not less than 3 mm from the base of the package.	Position	Not less than 3 mm from the base of the package.		

- Manual soldering onto the PCB is not recommended because soldering time is uncontrollable.
- · The recommended wave soldering is as below:



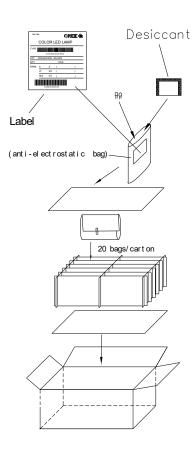
- · Do not apply any stress to the LED package, particularly when heated.
- · Only bottom preheat is suggested & should not preheat on top in order to reduce thermal stress experienced by the LEDs.
- · The LEDs must not be re used once they have been extracted from PCB.
- After soldering the LEDs, the package should be protected from mechanical shock or vibration until the LEDs have reached 40 °C or below.
- Precautions must be taken as mechanical stress on the LEDs may be caused by PCB warpage or from the clinching and cutting of the LED leads.
- · When it is necessary to clam the LEDs during soldering, it is important to ensure no mechanical stress is exerted on the LEDs.
- Cut the LED lead at normal room temperature. Lead cutting at high temperature may cause failure of the LEDs.
- Please refer to the HB LED Lamp Soldering & Handling document for information about how to use this LED product safely.



#### **PACKAGING**

- · The LEDs are packed in cardboard boxes after packaging in normal or anti-electrostatic bags.
- · Cardboard boxes will be used to protect the LEDs from mechanical shock during transportation.
- The boxes are not water resistant, and they must be kept away from water and moisture.
- Max 500 pcs per bulk and Max 2500 pcs per ammo.

## **Bulk Pack Packaging Type:**



## **Ammo Pack Packaging Type:**

