# **TFT DISPLAY SPECIFICATION**



WINSTAR Display Co.,Ltd. 華凌光電股份有限公司

# Winstar Display Co., LTD 華凌光電股份有限公司



WEB: <a href="https://www.winstar.com.tw">https://www.winstar.com.tw</a> E-mail: sales@winstar.com.tw

#### **SPECIFICATION**

CUSTOMER :		
MODULE NO.:	WF43WTYE	BEDSTO
	4	
APPROVED BY:  ( FOR CUSTOMER USE ONLY )	PCB VERSION:	DATA:

葉虹蘭	SALES BY	APPROVED BY	CHECKED BY	PREPARED BY
				葉虹蘭

ISSUED DATE: 2022/06/10

TFT Display Inspection Specification: <a href="https://www.winstar.com.tw/technology/download.html">https://www.winstar.com.tw/technology/download.html</a>
Precaution in use of TFT module: <a href="https://www.winstar.com.tw/technology/download/declaration.html">https://www.winstar.com.tw/technology/download/declaration.html</a>



MODLE NO:

#### **RECORDS OF REVISION**

DOC. FIRST ISSUE

KEC	OKDS OF KEV	151011	
VERSION	DATE	REVISED PAGE NO.	SUMMARY
0	2021/12/13		First issue
A	2022/04/18		Modify Contour Drawing
В	2022/05/23		Upgrade Static electricity
С	2022/06/10		test Add CON8

## **Contents**

- 1.Module Classification Information
- 2.Summary
- 3. General Specifications
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- 12. Touch Panel Information
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- 14.Initial Code For Reference
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# 1. Module Classification Information

F Т Ε Т # W 43 W Υ В S 0 D (1) 3 7 (12) 13) 2 4 (5) 6 8 (10) (11)

①	Brand: WINSTAR DISPLAY CORPORATION					
2	Display Type:F→TFT Type, J→Custom TFT					
3	Display Size:4.3" TFT					
4	Model serials no.	4				
(5)	Backlight Type :	→LED, White				
٥	S-	→LED, High Light White				
	Y-	→Transmissive, W.T, IPS TFT				
6	LCD Polarize Type/ Temperature	→Transmissive, W. T, 6:00				
	range/ Gray Scale Inversion Direction L-	→Transmissive, W.T,12:00				
	Z-	→Transmissive, W.T, O-TFT				
7	B: TFT+FR+CONTROL BOARD					
8	Resolution:					
	C:320240 E:480272 G: 8004	H:1024600				
9	TFT type D: Digital panel					
10	Interface: R: Uart S: SPI-4 ( preservation	on)				
	TS: N: Without TS T: RTP (prese	ervation)				
11)	N Without TS	Resistive touch panel				
	C Capacitive touch panel (G-F-F) G	Capacitive touch panel (G-G)				
12	Version					
13	Special Code #:Fit in with ROHS direct	ctive regulations				

# 2.Summary

TFT 4.3" is a IPS transmissive type color active matrix TFT liquid crystal display that use amorphous silicon TFT as switching devices. This module is a composed of a TFT\_LCD module, It is usually designed for industrial application and this module follows RoHs,

# **3.General Specifications**

Item	Dimension	Unit				
Size	4.3 inch					
Dot Matrix	480 x RGBx272(TFT) dots					
Module dimension	123.5 (W) x 67.2 (H) x 14.14(D)(MAX) mm					
Active area	95.04 x 53.856	mm				
Pixel pitch	0.198(H) x 0.198(V) mm					
LCD type	TFT, Normally Black, Transmissive					
Viewing Angle	80/80/80/80					
Aspect Ratio	16:9					
Backlight Type	LED,Normally White					
TFT Controller IC	BT816					
TFT Interface	SPI/QSPI					
With /Without TP	With RTP					
Surface	Anti-Glare					

<sup>\*</sup>Color tone slight changed by temperature and driving voltage

# **4.Absolute Maximum Ratings**

Item	Symbol	Min	Тур	Max	Unit
Operating Temperature	TOP	-20	_	+70	°C
Storage Temperature	TST	-30	_	+80	°C

Note: Device is subject to be damaged permanently if stresses beyond those absolute maximum ratings listed above

1. Temp.  $60^{\circ}\rm{C},\,90\%$  RH MAX. Temp.  $>\!60^{\circ}\rm{C},\,Absolute$  humidity shall be less than 90% RH at  $60^{\circ}\rm{C}$ 

## **5.Electrical Characteristics**

#### 5.1. Operating conditions:

Item	Symbol	Condition	Min	Тур	Max	Unit	Remark
Supply Voltage For VDD	VDD	_	3.1	3.3	3.5	V	
Supply Current For VDD	IDD	VDD=3.3V	_	50	75	mA	Note1
Supply Voltage For VLED	VLED	_	4.5	5	5.5	V	7
Supply Current For VLED	ILED	VLED=+5V	_	200	300	mA	Note1

Note 1 : This(Typ) value is test for VDD=3.3V ,VLED=+5V , Ta=25 °C only

#### 5.2. Backlight PWM conditions

Parameter	Symbol	Min.	Тур.	Max.	Unit	Remark
PWM Control Duty Ratio	-	0		100	%	Note 4,5,6
PWM Control Frequency	-	250	-	10K	Hz	
LED Life Time	-	-	50,000	-	Hr	Note 1,2,3

Note 1 : Ta = 25 °C

Note 2: Brightness to be decreased to 50% of the initial value

Note 3: The single LED lamp case

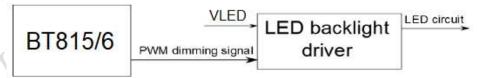
Note 4: Turn ON the backlight when PWM =Low, Turn OFF when PWM =High

Note 5: PWM Low Active Control from lowest brightness to highest brightness

Note 6: Backlight PWM signal is internally connected to BT815/6 backlight control pin, This pin is controlled by BT815/6 registers

Note 7: The backlight dimming control pin (BACKLIGHT) is a pulse width modulated (PWM) signal controlled by two registers: REG\_PWM\_HZ and REG\_PWM\_DUTY. REG\_PWM\_HZ specifies the PWM output frequency, the range is 250-10000 Hz. REG\_PWM\_DUTY specifies the duty cycle; the range is 0-128. A value of 0 means that the PWM is completely off and 128 means completely on.

The BACKLIGHT pin will output low when the DISP pin is not enabled (i.e. logic 0).



5.3. SPI Operating conditions

Davamatav	C: mah al	Rating			11:5:4	Candition
Parameter	Symbol	Min	Тур	Max	Unit	Condition
Low level input voltage	VIL	0	-	0.3VDD	V	\/DD 0.0\/
High level input voltage	VIH	0.7VDD	-	VDD	V	VDD=3.3V

## **6.AC Characteristics**

#### 6.1. SPI Interface Timing

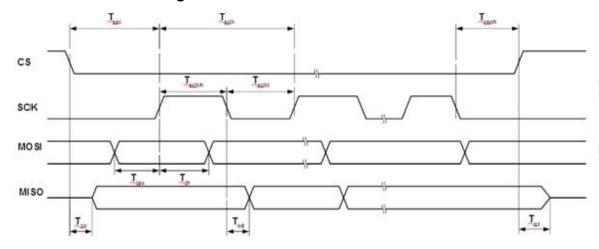


Figure 1 SPI Interface Timing

		VDD=		
Parameter	Description	Min	Max	Units
Tsclk SPI clock period (SINGLE/DUAL mode)		33.3		ns
Tsclk	SPI clock period (QUAD mode)	33.3		ns
Tsclkl	SPI clock low duration	13		ns
Tsclkh	SPI clock high duration	13		ns
Tsac	SPI access time	3		ns
Tisu	Input Setup	3		ns
Tih	Input Hold	0		ns
Tzo	Output enable delay		11	ns
Toz	Output disable delay		10	ns
Tod	Output data delay		11	ns
Tcsnh	CSN hold time	0		ns

Table 1 SPI Interface Timing Specifications
For more information about BT816Q controller please go to official BT81x website. https://brtchip.com/bt81x

#### 6.2. Internal Regulator and POR(Power-On-Reset)

The internal regulator will generate a Power-On-Reset (POR) pulse when the output voltage rises above the POR threshold. The POR will reset all the core digital circuits; It is possible to use the PD\_N pin as an asynchronous hardware reset input. Drive PD\_N low for at least 5ms and then drive it high will reset the BT815/6 chip.

#### 6.3. Power Modes

When the supply to VDD is applied, the internal regulator is powered by VDD. An internal POR pulse will be generated during the regulator power up until it is stable. After the initial power up, the BT815/6 will stay in the SLEEP state. When needed, the host can set the BT815/6 to the ACTIVE state by performing a SPI ACTIVE command. The graphics engine, and the touch engine are only functional in the ACTIVE state. To save power the host can send a command to put the BT815/6 into any of the low power modes: STANDBY, SLEEP and POWERDOWN. In addition, the host is allowed to put the BT815/6 in POWERDOWN mode by driving the PD\_N pin to low, regardless of what state it is currently in. Refer to Figure 2 for the power state transitions.

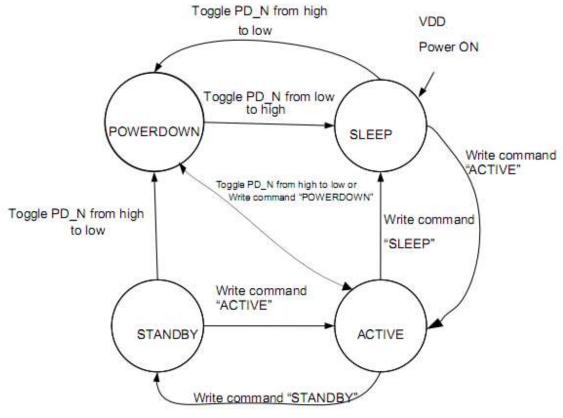
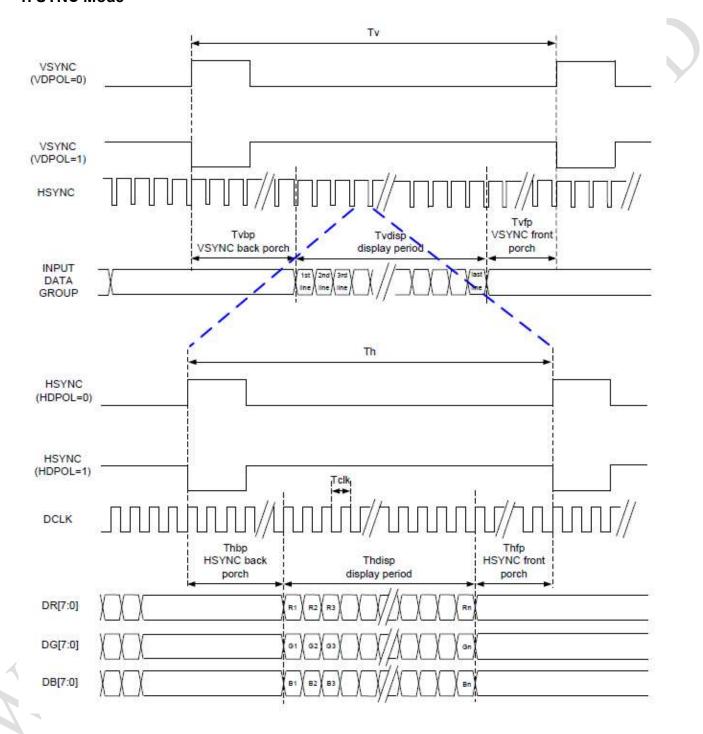


Figure 2 Power State Transition

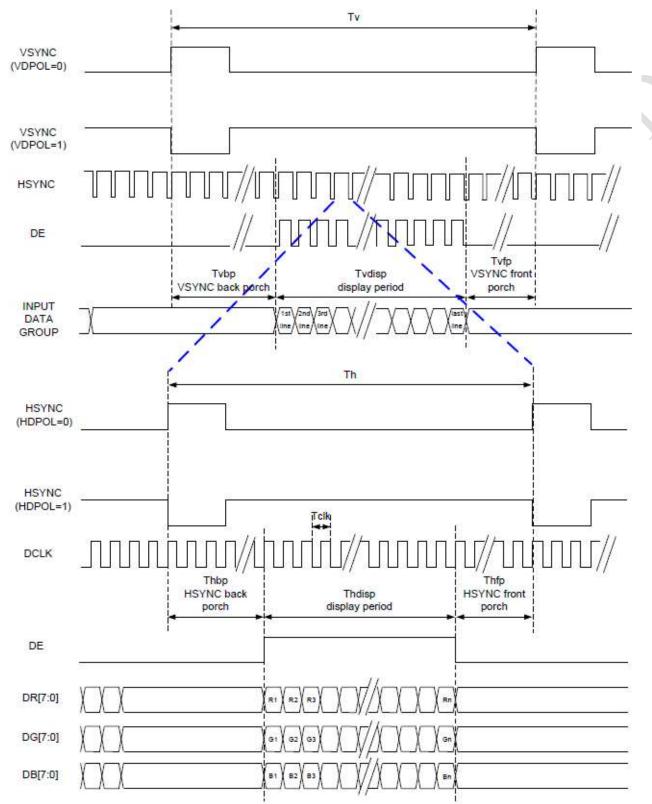
# 7. Timing Characteristics

#### 7.1. RGB Interface

#### 1. SYNC Mode

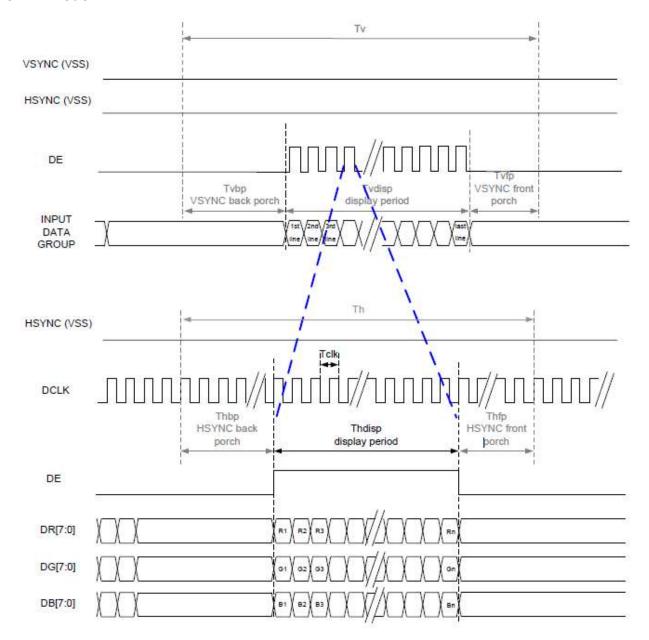


#### 2. SYNC-DE Mode





#### 3. DE Mode



RGB Mode Selection Table	DCLK	HSYNC	VSYNC	DE
SYNC - DE Mode	Input	Input	Input	Input
SYNC Mode	Input	Input	Input	GND
DE Mode	Input	GND	GND	Input

Note: "Input" means these signals are driven by host side.

#### 7.2. Parallel 24 bit RGB Input Timing Table

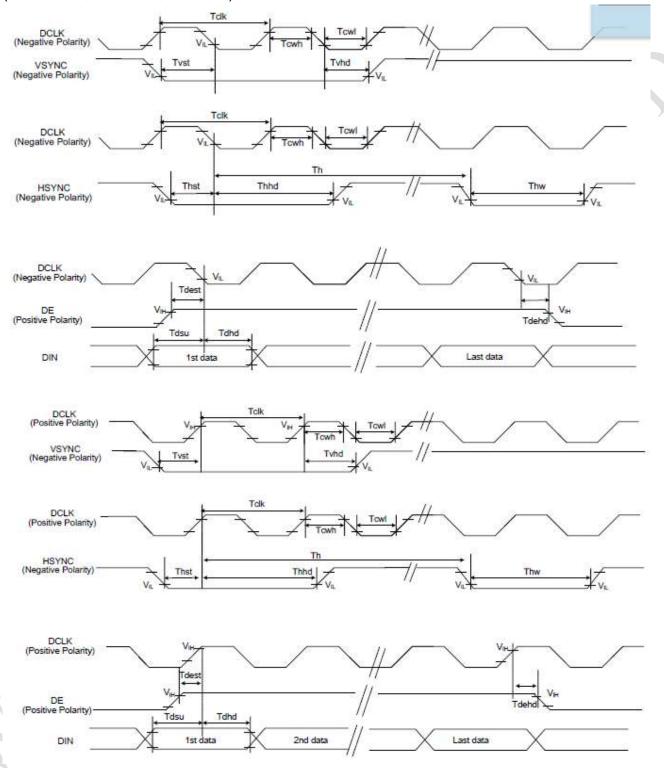
(Parallel 24-bit RGB Input Timing (VDD= 3.3V, GND= 0V, TA=25°C)

480RGB X 272 Resolution Timing Table									
	Item	Symbol	Min.	Тур.	Max.	Unit	Remark		
DCL	< Frequency	Fclk	8	9	12	MHz			
DC	LK Period	Tclk	83	111	125	ns			
	Period Time	Th	485	531	598	DCLK			
	Display Period	Thdisp	3	480		DCLK	40		
HSYNC	Back Porch	Thbp	3	43	43	DCLK	Thbp of SYNC mode set by H_BLANKING[7:0]		
	Front Porch	[Thfp	2	8	75	DCLK			
	Pulse Width	Thw	2	4	43	DCLK			
	Period Time	Tv	276	292	321	HSYNC			
	Display Period	Tvdisp	a 2	272		HSYNC			
VSYNC	Back Porch	Tvbp	2	12	12	HSYNC	Tvbp of SYNC mode set by V_BLANKING[7:0]		
	Front Porch	Tvfp	2	8	37	HSYNC			
	Pulse Width	Tvw	2	4	12	HSYNC	2		

Note: It is necessary to keep Tvbp =12 and Thbp =43 in sync mode. DE mode is unnecessary to keep it.

#### 7.3. System Bus Timing for RGB Interface

(VDD= 3.3V, GND= 0V, TA=25°C)



Item	Symbol	Min.	Тур.	Max.	Unit	Conditions
CLK Pulse Duty	Tcw	40	50	60	%	
HSYNC Width	Thw	2	4)	848	DCLK	
VSYNC Setup Time	Tvst	12	21 3		ns	
VSYNC Hold Time	Tvhd	12	5		ns	
HSYNC Setup Time	Thst	12	Ħ,	S-81	ns	
HSYNC Hold Time	Thhd	12	Ε.	-	ns	
Data Setup Time	Tdsu	12	2	(3)	ns	
Data Hold Time	Tdhd	12	59		ns	
DE Setup Time	Tdest	12	·	S	ns	
DE Hold Time	Tdehd	12	-	9#3	ns	

## **8.Optical Characteristics**

Item		Symbol	Condition.	Min	Тур.	Max.	Unit	Remark
Response t	ime	Tr+ Tf	θ=0°、Φ=0°	-	30	40	ms	Note 3
Contrast ra	atio	CR	At optimized viewing angle	640	800	-	-	Note 4
Color	White	Wx	θ=0°、Φ=0	0.27	0.32	0.37	-	Note
Chromaticity	vvnite	Wy		0.295	0.345	0.395	- <	2,6,7
Viewing	Hor.	ΘR	CR≧10	70	80	-	Deg.	
		ΘL		70	80	- (		Note 1
angle	1/0"	ΦТ		70	80	-		
	Ver.	ФВ		70	80	-		
Brightnes	SS	-	-	250	350	-	cd/m²	Center of display
Uniformit	:y	(U)	-	75	4	-	%	Note 5

Ta=25±2°C, IL=200mA

Note 1: Definition of viewing angle range

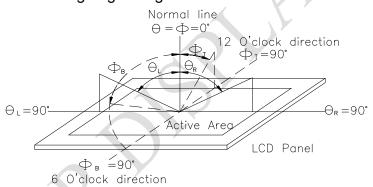


Fig. 8.1. Definition of viewing angle

Note 2: Test equipment setup:

After stabilizing and leaving the panel alone at a driven temperature for 10 minutes, the measurement should be executed. Measurement should be executed in a stable, windless, and dark room. Optical specifications are measured by Topcon BM-7orBM-5 luminance meter 1.0° field of view at a distance of 50cm and normal direction.

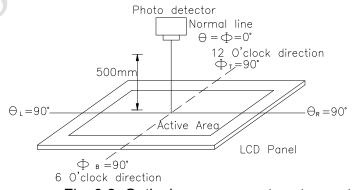
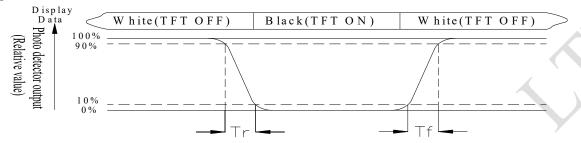


Fig. 8.2. Optical measurement system setup

#### Note 3: Definition of Response time:

The response time is defined as the LCD optical switching time interval between "White" state and "Black" state. Rise time, Tr, is the time between photo detector output intensity changed from 90%to 10%. And fall time, Tf, is the time between photo detector output intensity changed from 10%to 90%



Note 4: Definition of contrast ratio:

The contrast ratio is defined as the following expression.

#### Note 5: Definition of Luminance Uniformity

Active area is divided into 9 measuring areas (reference the picture in below). Every measuring point is placed at the center of each measuring area.

Luminance Uniformity (U) = Lmin/Lmax x100%

L = Active area length

W = Active area width

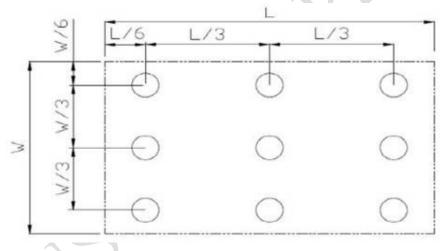


Fig 8.3. Definition of uniformity

Note 6: Definition of color chromaticity (CIE 1931) Color coordinates measured at the center point of LCD

Note 7: Measured at the center area of the panel when all the input terminals of LCD panel are electrically opened.

# 9.Interface

#### 9.1. LCM PIN Definition (CON 5/CON 8)

Pin	Symbol	I/O	Function
1	VDD	Р	3.3V power supply input
2	GND	Р	Ground
3	SCK	I	SPI clock input
4	MISO	0	SPI Single mode: SPI MISO output SPI Dual/Quad mode: SPI data line 1
5	MOSI	I	SPI Single mode: SPI MOSI input SPI Dual/Quad mode: SPI data line 0
6	CS	I	SPI slave select input
7	INT	OD/O	Interrupt to host, open drain output(default) or push-pull output, active low
8	PD_N	I	Chip power down mode control input, active low. Connect to MCU GPIO for power management or hardware reset function
9	GPIO2	I/O	General purpose IO 2
10	GPIO3	I/O	General purpose IO 3
11	IO2	I/O	SPI Single/Dual mode: General purpose IO 0 SPI Quad mode: SPI data line 2
12	IO3	I/O	SPI Single/Dual mode: General purpose IO 1 SPI Quad mode: SPI data line 3
13	NC	-	No connection
14	NC	ı	No connection
15	NC	-	No connection
16	NC	-	No connection
17	VLED	Р	5V power supply input
18	VLED	Р	5V power supply input
19	GND	Р	Ground
20 /	GND	Р	Ground

#### 9.2. QSPI Interface

The QSPI slave interface operates up to 30MHz. Only SPI mode 0 is supported. The QSPI can be configured as a SPI slave in SINGLE, DUAL or QUAD channel modes. By default the SPI slave operates in the SINGLE channel mode with MOSI as input from the master and MISO as output to the master. DUAL and QUAD channel modes can be configured through the SPI slave itself. To change the channel modes, write to register REG\_SPI\_WIDTH. The table below depicts the setting.

REG_SPI_WIDTH[1;0]	Channel Mode	Data pins	Max bus speed
00	SINGLE - default mode	MISO, MOSI	30 MHz
01	DUAL	MOSI, MISO	30 MHz
10	QUAD	MOSI, MISO, 102, 103	30 MHz
11	Reserved	(5)	

Table 1 QSPI Channel Selection

With DUAL/QUAD channel modes, the SPI data ports are now unidirectional. In these modes, each SPI transaction (signified by CS going active low) will begin with the data ports set as inputs.

Hence, for writing to the BT815/6, the protocol will operate as in FT800, with "WR-Command/Addr2, Addr1, Addr0, DataX, DataY, DataZ ..." The write operation is considered complete when CS goes inactive high.

For reading from the BT815/6, the protocol will still operate as in FT800, with "RD-Command/Addr2, Addr1, Addr0, Dummy-Byte, DataX, DataY, DataZ". However as the data ports are now unidirectional, a change of port direction will occur before DataX is clocked out of the BT815/6. Therefore it is important that the firmware controlling the SPI master changes the SPI master data port direction to "input" after transmitting Addr0. The BT815/6 will not change the port direction till it starts to clock out DataX. Hence, the Dummy-Byte cycles will be used as a change-over period when neither the SPI master nor slave will be driving the bus; the data paths thus must have pull-ups/pull-downs. The SPI slave from the BT815/6 will reset all its data ports' direction to input once CS goes inactive high (i.e. at the end of the current SPI master transaction).

The diagram depicts the behaviour of both the SPI master and slave in the master read case.

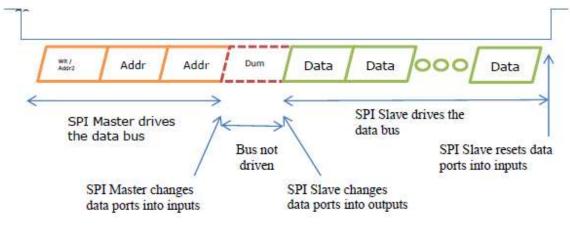


Figure 1 SPI Master and Slave in the Master Read Case

In the DUAL channel mode, MISO (MSB) and MOSI are used while in the QUAD channel mode. IO3 (MSB), IO2, MISO and MOSI are used.

Figure 2 illustrates a direct connection to a 3.3V IO MPU/MCU with single or dual SPI interface.

Figure 3 illustrates a direct connection to a 3.3V IO MPU/MCU with Quad SPI interface.

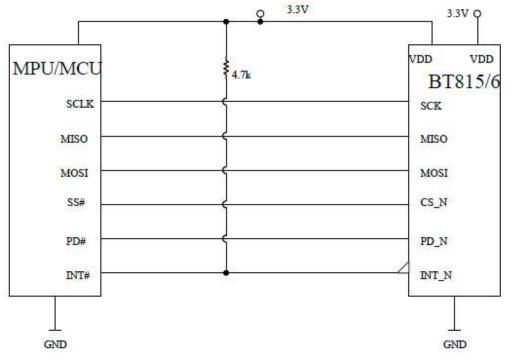


Figure 2 Single/Dual SPI Interface connection

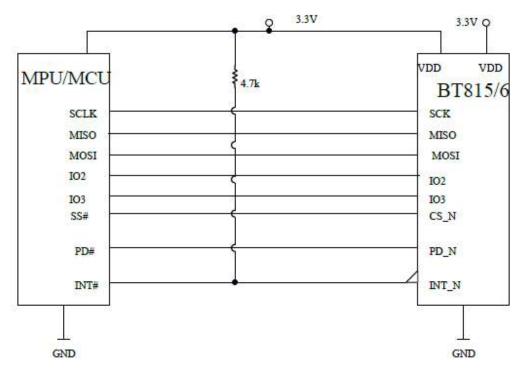


Figure 3 Quad SPI Interface connection

# 10.Block Diagram Service of the ser

SPI/QSPI

Host MCU

XR,YD,XL,YU

**DISPLAY PANEL** 

**TOUCH PANEL** 

# 11.Reliability

Content of Reliability Test (Wide temperature, -20°C~70°C)

Environmental Test					
Test Item	Content of Test	Test Condition	Note		
High Temperature storage Low Temperature	Endurance test applying the high storage temperature for a long time.  Endurance test applying the low storage	80°C 200hrs -30°C	2		
storage	temperature for a long time.	200hrs	1,2		
High Temperature Operation	Endurance test applying the electric stress (Voltage & Current) and the thermal stress to the element for a long time.	70°C 200hrs			
Low Temperature Operation	Endurance test applying the electric stress under low temperature for a long time.	-20°C 200hrs	1		
High Temperature/ Humidity Operation	The module should be allowed to stand at 60°C,90%RH max	60°C,90%RH 96hrs	1,2		
Thermal shock resistance	The sample should be allowed stand the following 10 cycles of operation -20°C 25°C 70°C  30min 5min 30min 1 cycle	-20°C/70°C 10 cycles			
Vibration test	Endurance test applying the vibration during transportation and using.	Total fixed amplitude: 1.5mm Vibration Frequency: 10~55Hz One cycle 60 seconds to 3 directions of X,Y,Z for Each 15 minutes	3		
Static electricity test	Endurance test applying the electric stress to the finished product housing.	Contact ±6KV Air ±8KV 10 times	4		

Note1: No dew condensation to be observed.

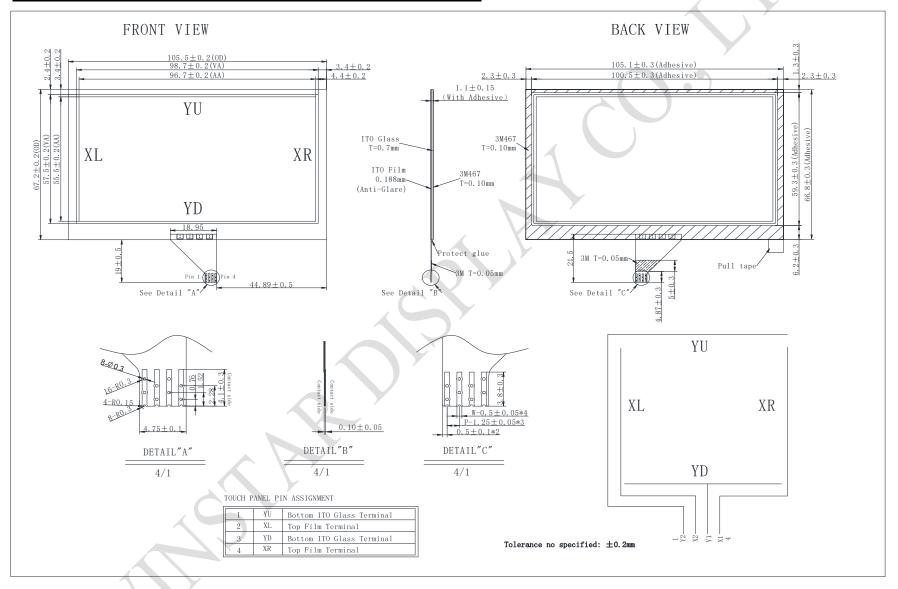
Note2: The function test shall be conducted after 4 hours storage at the normal Temperature and humidity after remove from the test chamber.

Note3: The packing have to including into the vibration testing.

Note4: Some performance degradation allowed. Need Power off self-recoverable.

No hardware failure

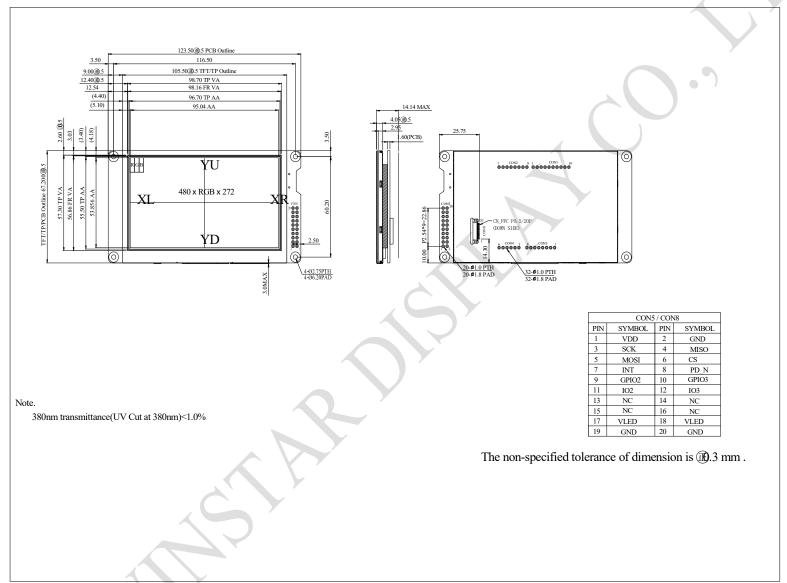
## **12.Touch Panel Information**



## 12.1. Resistance Touch Panel General Specifications

Description
DC 5V Max
20~120g
>20MΩ · 25V(DC)
70%
ITO Film/ITO Glass(F/G)
≥3H
>1000,000 times
200~1200Ω
200~900Ω

# **13.Contour Drawing**



## **14.Initial Code For Reference**

 This should be calibrated the value of RTE(Resistive Touch Engine) via internal command from CMD\_CALIBRATE. After the calibration process is completed, the registers REG\_T OUCH\_TRANSFORM\_A-F (in BT816Q) will be updated accordingly.

#### 2. REGISTER VALUES:

REG\_HSIZE 480

REG\_VSIZE 272

**REG HCYCLE 548** 

**REG HOFFSET 43** 

REG\_HSYNC00

REG HSYNC1 41

REG VCYCLE 292

**REG VOFFSET 12** 

REG\_VSYNC00

REG\_VSYNC1 10

REG\_SWIZZLE 0

REG\_PCLK\_POL 1

REG\_CSPREAD 1



## winstar LCM Sample Estimate Feedback Sheet

Module Number :			Page: 1
1 · Panel Specification			
1. Panel Type:	□ Pass	□ NG ,	
2. View Direction:	□ Pass	□ NG ,	
3. Numbers of Dots:	□ Pass	□ NG ,	
4. View Area:	□ Pass	□ NG ,	
5. Active Area:	□ Pass	□ NG ,	
6. Operating	□ Pass	□ NG ,	
7. Storage Temperature :	□ Pass	□ NG ,	
8. Others :			
2 · Mechanical			
1. PCB Size:	□ Pass	□ NG ,	
2. Frame Size :	□ Pass	□ NG ,	
<ol><li>Material of Frame :</li></ol>	□ Pass	□ NG ,	
4. Connector Position:	□ Pass	□ NG ,	
5. Fix Hole Position:	□ Pass	□ NG ,	
6. Backlight Position :	□ Pass	□ NG ,	
7. Thickness of PCB:	□ Pass	□ NG ,	
8. Height of Frame to	□ Pass	✓ □ NG ,	
9. Height of Module :	□ Pass	□ NG ,	
10. Others:	□ Pass	□ NG ,	
3 · Relative Hole Size :			
1. Pitch of Connector:	□ Pass	□ NG ,	
2. Hole size of Connector:	□ Pass	□ NG ,	
3. Mounting Hole size :	□ Pass	□ NG ,	
4. Mounting Hole Type:	□ Pass	□ NG ,	
5. Others:	□ Pass	□ NG ,	
4 · Backlight Specification :			
1. B/L Type:	□ Pass	□ NG ,	
2. B/L Color :	□ Pass	□ NG ,	
3. B/L Driving Voltage (Refer	ence for LED	□ Pass □ NG ,	
4. B/L Driving Current:	□ Pass	□ NG ,	
5. Brightness of B/L:	□ Pass	□ NG ,	
6. B/L Solder Method:	□ Pass	□ NG ,	
7. Others:	□ Pass	□ NG ,	

## >> Go to page 2 <<

Winstar Module Number : _		Page: 2
5 · Electronic Characteristics	of Module:	
1. Input Voltage:	□ Pass	□ NG ,
2. Supply Current:	□ Pass	□ NG ,
3. Driving Voltage for LCD:	□ Pass	□ NG ,
4. Contrast for LCD :	□ Pass	□ NG ,
5. B/L Driving Method:	□ Pass	□ NG ,
6. Negative Voltage Output :	□ Pass	□ NG ,
7. Interface Function:	□ Pass	□ NG ,
8. LCD Uniformity:	□ Pass	□ NG ,
9. ESD test :	□ Pass	□ NG ,
10. Others:	□ Pass	□ NG ,
6 · <u>Summary</u> :		
Sales signature :		

Customer Signature : \_

Date: