

TFT DISPLAY SPECIFICATION



WINSTAR Display Co.,Ltd.
華凌光電股份有限公司



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華凌光電股份有限公司



WEB: <https://www.winstar.com.tw> E-mail: sales@winstar.com.tw

SPECIFICATION

CUSTOMER : _____

MODULE NO.: **WF70A8TYAHLNGB**

APPROVED BY: (FOR CUSTOMER USE ONLY)	PCB VERSION: DATA:
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SALES BY	APPROVED BY	CHECKED BY	PREPARED BY
			葉虹蘭
ISSUED DATE: 2023/09/01			

TFT Display Inspection Specification: <https://www.winstar.com.tw/technology/download.html>

Precaution in use of TFT module: <https://www.winstar.com.tw/technology/download/declaration.html>



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MODLE NO :

RECORDS OF REVISION

DOC. FIRST ISSUE

VERSION	DATE	REVISED PAGE NO.	SUMMARY
0	2021/04/15		First issue
A	2021/10/12		Modify IC information
B	2023/03/29		Modify Contour drawing
C	2023/09/01		Modify Contour drawing

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1.Module Classification Information

W F 70 A8 T Y A H L N G B #
 ① ② ③ ④ ⑤ ⑥ ⑦ ⑧ ⑨ ⑩ ⑪ ⑫ ⑬

①	Brand : WINSTAR DISPLAY CORPORATION																																																																							
②	Display Type : F→TFT Type, J→Custom TFT																																																																							
③	Display Size : 7.0” TFT																																																																							
④	Model serials no.																																																																							
⑤	Backlight Type :	F→CCFL, White S→LED, High Light White						T→LED, White Z→Nichia LED, White																																																																
⑥	LCD Polarize Type/ Temperature range/ Gray Scale Inversion Direction	A→Transmissive, N.T, IPS TFT C→Transmissive, N. T, 6:00 ; F→Transmissive, N.T,12:00 ; I→Transmissive, W. T, 6:00 K→Transflective, W.T,12:00 L→Transmissive, W.T,12:00 N→Transmissive, Super W.T, 6:00						Q→Transmissive, Super W.T, 12:00 R→Transmissive, Super W.T, O-TFT V→Transmissive, Super W.T, VA TFT W→Transmissive, Super W.T, IPS TFT X→Transmissive, W.T, VA TFT Y→Transmissive, W.T, IPS TFT Z→Transmissive, W.T, O-TFT																																																																
⑦	A : TFT LCD B : TFT+SCREW HOLES+CONTROL BOARD C : TFT+ SCREW HOLES +A/D BOARD D : TFT+ SCREW HOLES +A/D BOARD+CONTROL BOARD E : TFT+ SCREW HOLES +POWER BOARD						F : TFT+CONTROL BOARD G : TFT+ SCREW HOLES H : TFT+D/V BOARD I : TFT+ SCREW HOLES +D/V BOARD J : TFT+POWER BD																																																																	
⑧	Resolution: <table><tr><td>A</td><td>128160</td><td>B</td><td>320234</td><td>C</td><td>320240</td><td>D</td><td>480234</td><td>E</td><td>480272</td><td>F</td><td>640480</td></tr><tr><td>G</td><td>800480</td><td>H</td><td>1024600</td><td>I</td><td>320480</td><td>J</td><td>240320</td><td>K</td><td>800600</td><td>L</td><td>240400</td></tr><tr><td>M</td><td>1024768</td><td>N</td><td>128128</td><td>P</td><td>1280800</td><td>Q</td><td>480800</td><td>R</td><td>640320</td><td>S</td><td>480128</td></tr><tr><td>T</td><td>800320</td><td>U</td><td>8001280</td><td>V</td><td>176220</td><td>W</td><td>1280398</td><td>X</td><td>1024250</td><td>Y</td><td>1920720</td></tr><tr><td>Z</td><td>800200</td><td>2</td><td>1024324</td><td>3</td><td>7201280</td><td>4</td><td>19201200</td><td>5</td><td>1366768</td><td>6</td><td>1280320</td></tr></table>												A	128160	B	320234	C	320240	D	480234	E	480272	F	640480	G	800480	H	1024600	I	320480	J	240320	K	800600	L	240400	M	1024768	N	128128	P	1280800	Q	480800	R	640320	S	480128	T	800320	U	8001280	V	176220	W	1280398	X	1024250	Y	1920720	Z	800200	2	1024324	3	7201280	4	19201200	5	1366768	6	1280320
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⑨	D: Digital L : LVDS M:MIPI																																																																							
⑩	Interface: <table><tr><td>N</td><td colspan="3">Without control board</td><td>A</td><td>8Bit</td><td>B</td><td colspan="2">16Bit</td><td>H</td><td colspan="2">HDMI</td></tr><tr><td>I</td><td colspan="3">I2C Interface</td><td>R</td><td>RS232</td><td>S</td><td colspan="2">SPI Interface</td><td>U</td><td colspan="2">USB</td></tr></table>												N	Without control board			A	8Bit	B	16Bit		H	HDMI		I	I2C Interface			R	RS232	S	SPI Interface		U	USB																																					
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⑪	TS: <table><tr><td>N</td><td colspan="4">Without TS</td><td>T</td><td colspan="3">Resistive touch panel</td><td>C</td><td colspan="3">Capacitive touch panel (G-F-F)</td></tr><tr><td>G</td><td colspan="6">Capacitive touch panel (G-G)</td><td>C1</td><td colspan="4">Capacitive touch panel (G-F-F)+OCA</td></tr><tr><td>C2</td><td colspan="6">Capacitive touch panel (G-F-F)+OCR</td><td>G1</td><td colspan="4">Capacitive touch panel (G-G)+OCA</td></tr><tr><td>G2</td><td colspan="6">Capacitive touch panel (G-G)+OCR</td><td>B</td><td colspan="4">CTP+GG+USB</td></tr></table>												N	Without TS				T	Resistive touch panel			C	Capacitive touch panel (G-F-F)			G	Capacitive touch panel (G-G)						C1	Capacitive touch panel (G-F-F)+OCA				C2	Capacitive touch panel (G-F-F)+OCR						G1	Capacitive touch panel (G-G)+OCA				G2	Capacitive touch panel (G-G)+OCR						B	CTP+GG+USB														
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⑬	Special Code		#:Fit in with ROHS directive regulations																																																																					

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2.Summary

TFT 7.0" is a IPS transmissive type color active matrix TFT liquid crystal display that use amorphous silicon TFT as switching devices. This module is composed of a TFT LCD module, It is usually designed for industrial application and this module follows RoHs.

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3.General Specifications

Item	Dimension	Unit
Size	7.0	inch
Dot Matrix	1024 x RGBx600(TFT)	dots
Module dimension	169.9(W) x 103.4(H) x 7.3(D)	mm
Active area	154.2144 x 85.92	mm
Pixel pitch	0.1506 x 0.1432	mm
LCD type	TFT, Normally Black, Transmissive	
Viewing Angle	85/85/85/85	
TFT Interface	LVDS	
Aspect Ratio	16:9	
Driver IC	ST5021 + ST5651 or equivalent	
Backlight Type	LED, Normally White	
CTP IC	ILI2130 or Equivalent	
CTP Interface	I2C	
CTP FW Version	0x07.0x00.0x00.0x00.0x65.0x90.0x00.0x01	
With /Without TP	With CTP	
Surface	Glare	

*Color tone slight changed by temperature and driving voltage.

4. Absolute Maximum Ratings

Item	Symbol	Min	Typ	Max	Unit
Operating Temperature	TOP	-20	—	+70	°C
Storage Temperature	TST	-30	—	+80	°C

Note: Device is subject to be damaged permanently if stresses beyond those absolute maximum ratings listed above

1. Temp. 60°C, 90% RH MAX. Temp. > 60°C, Absolute humidity shall be less than 90% RH at 60°C

5. Electrical Characteristics

5.1. Typical Operation Conditions

Item	Symbol	Values			Unit	Remark
		Min.	Typ.	Max.		
Power voltage	VDD	3.0	3.3	3.6	V	
Supply CTP	VDDT	3.0	3.3	3.6	V	
	I _{CTP}	—	65	98	mA	
Analog Power	AVDD	8.9	9.0	9.1	V	
TFT Gate ON Voltage	VGH	17	18	19	V	Note1
TFT Gate OFF Voltage	VGL	-6.5	-6.0	-5.5	V	Note2
TFT Common Voltage	Vcom	3.0	3.15	3.3	V	Note3
Current for Driver	IDD	-	14	21	mA	VDD=3.3V
Power Current	IAVDD	-	25	-	mA	AVDD=9V
TFT Gate ON Current	IVGH	-	1	-	mA	VGH=18V
TFT Gate OFF Current	IVGL	-	1	-	mA	VGL=6V
TFT Common Current	IVCOM	-	1	-	mA	VCOM=3.15V

Note:

Note 1. VGH is TFT Gate operating Voltage.

Note 2. VGL is TFT Gate operating Voltage.

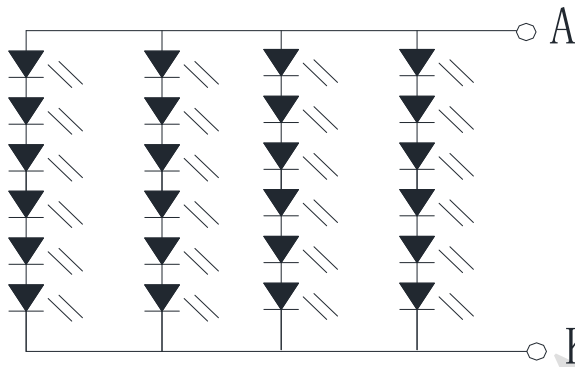
The storage structure of this model is CST (Storage on Common)

Note 3. Vcom must be adjusted to optimize display quality Crosstalk, Contrast Ratio and etc.

5.2. Backlight Driving Conditions

Item	Symbol	Values			Unit	Remark
		Min.	Typ.	Max.		
Voltage for LED backlight	VL	16.8	19.2	21.0	V	Note 1
Current for LED backlight	IL	--	240	--	mA	
LED life time	-	-	50,000	-	Hr	Note 2

Note 1 : There are 1 Groups LED



Backlight 24LED Circuit

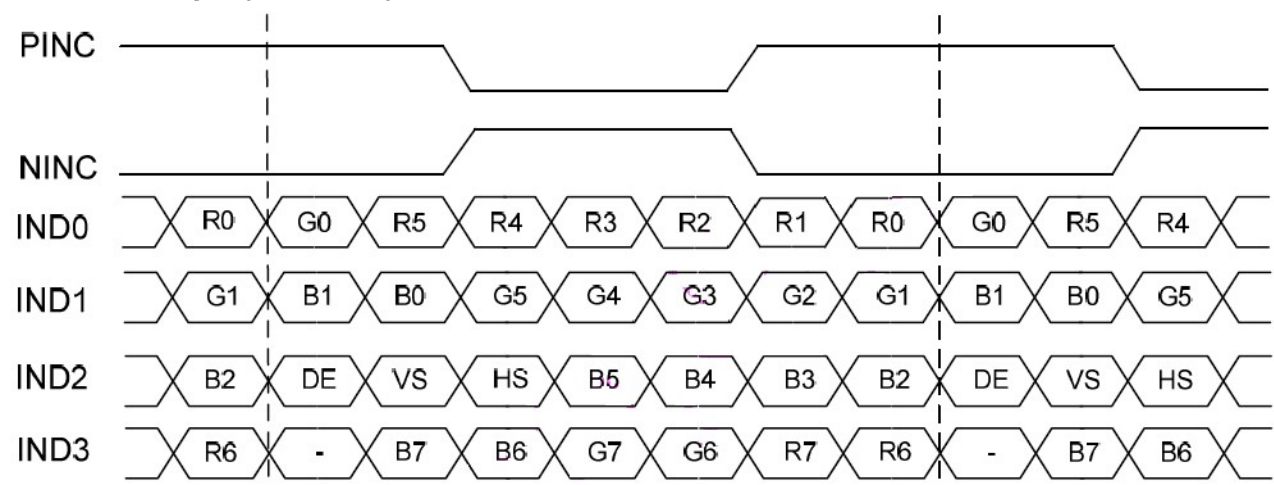
Note 2 : $T_a = 25\text{ }^{\circ}\text{C}$

Note 3 : Brightness to be decreased to 50% of the initial value

Note 4 : The single LED lamp case

6.Data Input Format For LVDS

8 bit LVDS input(HSD="L")



7. Timing Characteristic

7.1. For 1024x600 panel

MODE="H" : DE mode

Parameter	Symbol	Value			Unit
		Min.	Typ.	Max.	
CLKIN frequency@ Frame rate = 60Hz	fclk	40.8	51.2	67.2	MHz
Horizontal display area	thd	1024			CLKIN
1 Horizontal Line	th	1114	1344	1400	
HSD Blanking	thb+thfp	90	320	376	
Vertical display area	tvd	600			H
1 vertical Line	tv	610	635	800	
VSD Blanking	tvb+tvfp	10	35	200	

MODE="L" : SYNC mode

Horizontal input timing

Parameter	Symbol	Value			Unit
		Min.	Typ.	Max.	
CLKIN frequency@ Frame rate = 60Hz	fclk	44.9	51.2	63	MHz
Horizontal display area	thd	1024			CLKIN
1 Horizontal Line	th	1200	1344	1400	
HSD pulse width	thpw	1	-	140	
HSD Blanking	thb	160			
HSD Front Porch	thfp	16	160	216	

Vertical input timing

Parameter	Symbol	Value			Unit
		Min.	Typ.	Max.	
Vertical display area	tvd	600			H
VSD period time	tv	624	635	750	
VSD pulse width	tvpw	1	-	20	
VSD Blanking	tvb	23			
VSD Front Porch	tvfp	1	12	127	

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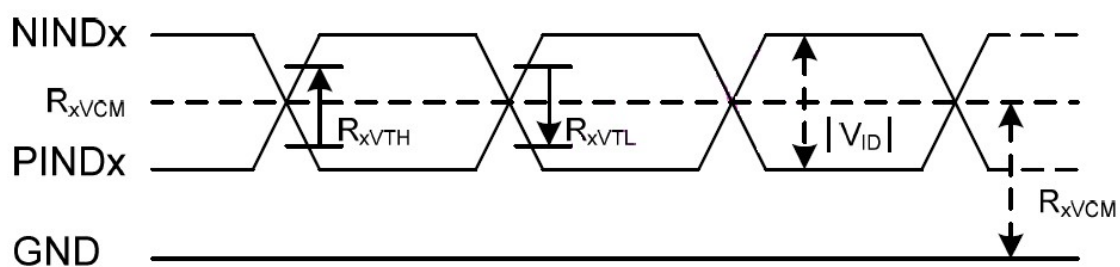
7.2. DC Electrical Characteristics

(VDD=2.3~3.6V, VDDA=8~13.5V, GND=GNDA=0V, TA=-20~85°C)

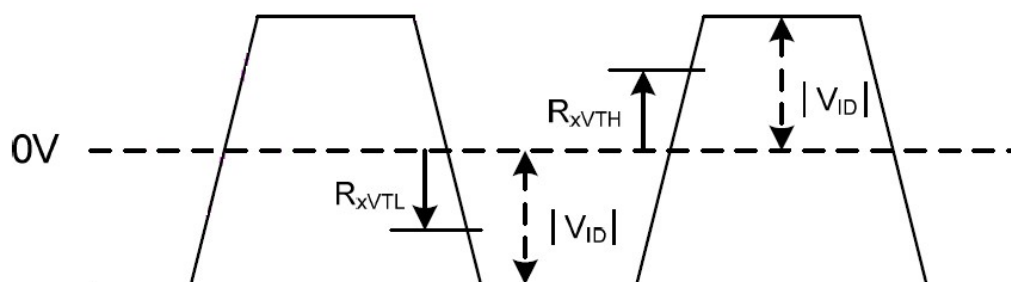
LVDS mode(Receiver Differential Input : PIND0~PIND3 , NIND0~NIND3 , PINC , NINC)

Parameter	Symbol	Min	Typ.	Max.	Unit	Conditions
Differential input high threshold voltage	R_{xVTH}			0.1	V	$R_{xVCM} = 1.2V$
Differential input low threshold voltage	R_{xVTL}	-0.1			V	
Input voltage range (singled-end)	R_{xVIN}	0		2.4	V	
Differential input common mode voltage	R_{xVCM}	$ V_{ID} /2$		$2.4 - V_{ID} /2$	V	
Differential input voltage	$ V_{ID} $	0.2		0.6	V	
Differential input leakage current	$R_{V_{xIIZ}}$	-10		10	uA	
LVDS Digital Operating Current	I_{ddlvds}	-	40	50	mA	Fclk=65 MHz , VDD=3.3V
LVDS Digital Stand-by Current	I_{stlvds}	-	10	50	uA	Clock & all functions are stopped

Single end signals



Differential signals



Power Circuit

Parameter	Symbol	Min	Typ.	Max.	Unit	Conditions
VCOM buffer input voltage	VCOMI	1.5		VDDA-0.15	V	
VCOM buffer output voltage	VCOMO	VCOMI-0.2	VCOMI	VCOMI+0.2	V	
VCOM buffer output current	IVCOM	-	-	10	mA	VCOMO = 5V VS 4.9V

8.Optical Characteristics

Item		Symbol	Condition.	Min	Typ.	Max.	Unit	Remark
Response time		Tr	$\theta=0^{\circ}$ 、 $\Phi=0^{\circ}$	-	13	20	.ms	Note 3
		Tf		-	15	25		
Contrast ratio		CR	At optimized viewing angle	600	800	-	-	Note 4
Color Chromaticity	White	Wx	$\theta=0^{\circ}$ 、 $\Phi=0$	0.269	0.319	0.369	-	Note 2,5,6
		Wy		0.291	0.341	0.391	-	
Viewing angle	Hor.	Θ_R	$CR\geq 10$	80	85	-	Deg.	Note 1
		Θ_L		80	85	-		
	Ver.	Φ_T		80	85	-		
		Φ_B		80	85	-		
Brightness		-	-	400	450	-	cd/m ²	Center of display
Uniformity		(U)	-	75	-	-	%	Note 5

Ta=25±2°C,

Note 1: Definition of viewing angle range

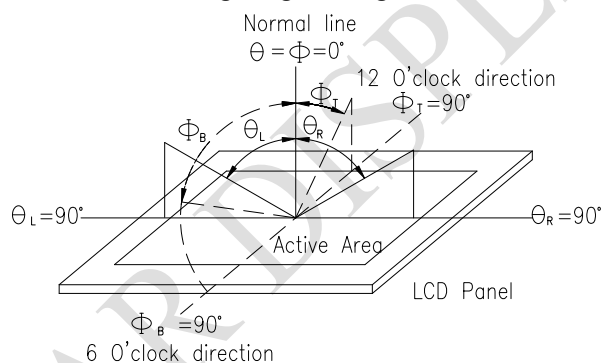


Fig. 8.1. Definition of viewing angle

Note 2: Test equipment setup:

After stabilizing and leaving the panel alone at a driven temperature for 10 minutes, the measurement should be executed. Measurement should be executed in a stable, windless, and dark room. Optical specifications are measured by Topcon BM-7 or BM-5 luminance meter 1.0° field of view at a distance of 50cm and normal direction.

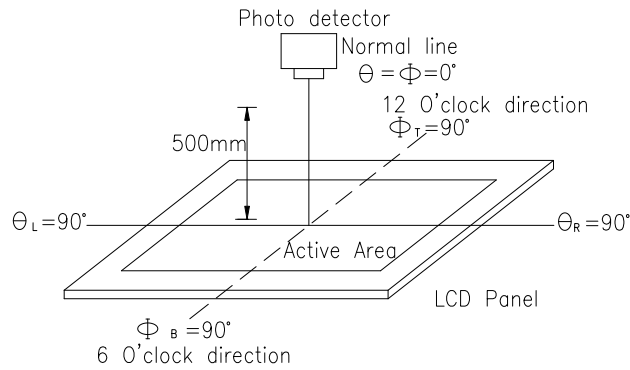
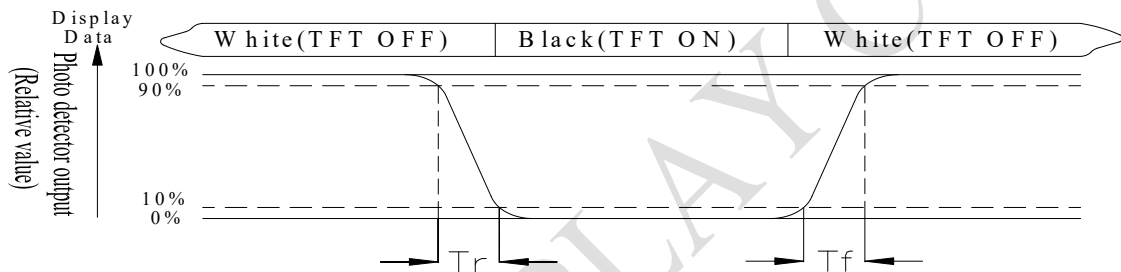


Fig. 8.2. Optical measurement system setup

Note 3: Definition of Response time:

The response time is defined as the LCD optical switching time interval between "White" state and "Black" state. Rise time, T_r , is the time between photo detector output intensity changed from 90% to 10%. And fall time, T_f , is the time between photo detector output intensity changed from 10% to 90%



Note 4: Definition of contrast ratio:

The contrast ratio is defined as the following expression.

$$\text{Contrast ratio (CR)} = \frac{\text{Luminance measured when LCD on the "White" state}}{\text{Luminance measured when LCD on the "Black" state}}$$

Note 5: Definition of Luminance Uniformity

Active area is divided into 9 measuring areas (reference the picture in below). Every measuring point is placed at the center of each measuring area.

$$\text{Luminance Uniformity (U)} = L_{\min}/L_{\max} \times 100\%$$

L = Active area length

W = Active area width

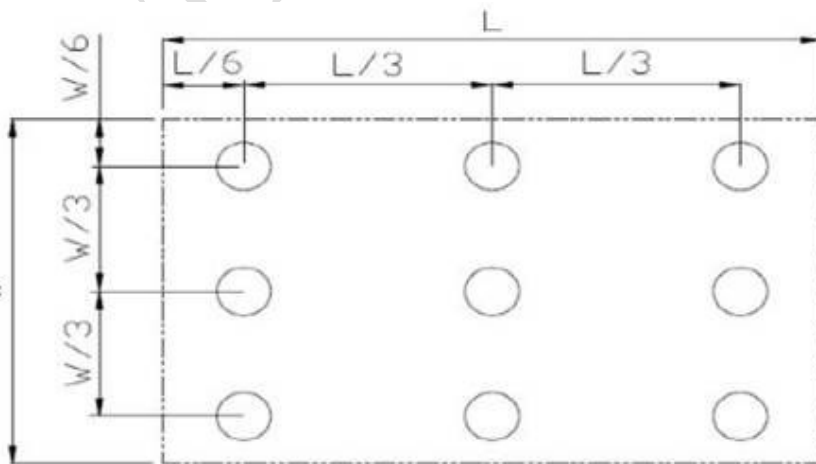


Fig 8.3. Definition of uniformity

Note 6: Definition of color chromaticity (CIE 1931)
Color coordinates measured at the center point of LCD

Note 7: Measured at the center area of the panel when all the input terminals of LCD panel are electrically opened.

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9.Interface

9.1. LCM PIN Definition

Pin No.	Symbol	I/O	Function	Remark
1	VCOM	P	Common Voltage	
2	VDD	P	Digital circuit	
3	VDD	P	Digital circuit	
4	NC	---	No connection	
5	RESET	I	Global reset pin	
6	STBYB	I	Standby mode, Normally pulled high STBYB = "1", normal operation STBYB = "0", timing controller, source driver will turn off, all output are High-Z	
7	GND	P	Ground	
8	RXIN0-	I	Negative LVDS differential data input	
9	RXIN0+	I	Positive LVDS differential data input	
10	GND	P	Ground	
11	RXIN1-	I	Negative LVDS differential data input	
12	RXIN1+	I	Positive LVDS differential data input	
13	GND	P	Ground	
14	RXIN2-	I	Negative LVDS differential data input	
15	RXIN2+	I	Positive LVDS differential data input	
16	GND	P	Ground	
17	RXCLKIN-	I	Negative LVDS differential clock input	
18	RXCLKIN+	I	Positive LVDS differential clock input	
19	GND	P	Ground	
20	RXIN3-	I	Negative LVDS differential data input	
21	RXIN3+	I	Positive LVDS differential data input	
22	GND	P	Ground	
23	NC	---	No connection	
24	NC	---	No connection	
25	GND	P	Ground	
26	NC	---	No connection	
27	NC	---	No connection	
28	SELB	I	6bit/8bit mode select H:6bit / L:8bit	

29	AVDD	P	Power for Analog Circuit	
30	GND	P	Ground	
31	LED-	P	LED Cathode	
32	LED-	P	LED Cathode	
33	L/R	I	Horizontal inversion	
34	U/D	I	Vertical inversion	
35	VGL	P	Negative power for TFT	
36	NC	---	No connection	
37	NC	---	No connection	
38	VGH	P	Positive power for TFT	
39	LED+	P	LED Anode	
40	LED+	P	LED Anode	

I:input ,O:output,P:power

Note:

When L/R="0",set right to left scan direction.

When L/R="1",set left to right scan direction.

When U/D="0",set top to bottom scan direction.

When U/D="1",set bottom to top scan direction.

9.2. CTP PIN Definition

Pin	Symbol	Function	Remark
1	VSS	Ground for analog circuit	
2	VDDT	Power Supply : +3.3V	
3	SCL	I2C clock input	
4	NC	No connect	
5	SDA	I2C data input and output	
6	NC	No connect	
7	/RST	External Reset, Low is active	
8	NC	No connect	
9	/INT	External interrupt to the host	
10	VSS	Ground for analog circuit	

10. Reliability

Content of Reliability Test (Wide temperature, -20°C~70°C)

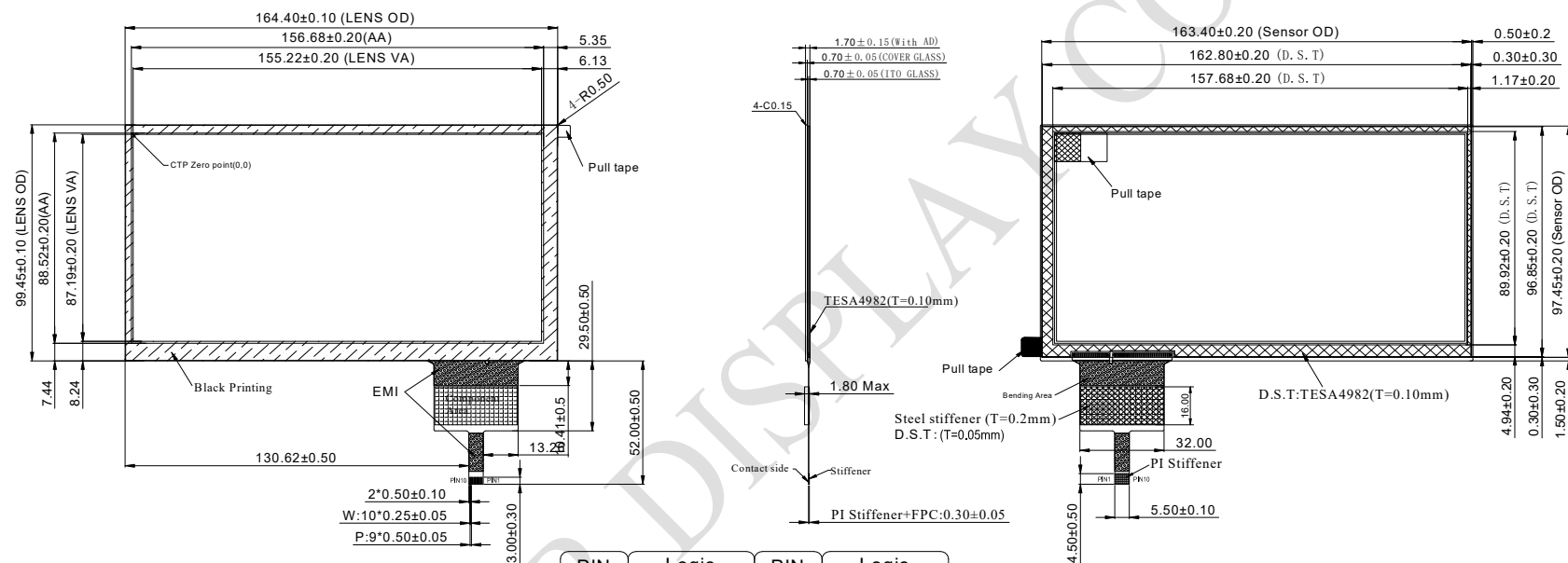
Environmental Test			
Test Item	Content of Test	Test Condition	Note
High Temperature storage	Endurance test applying the high storage temperature for a long time.	80°C 200hrs	2
Low Temperature storage	Endurance test applying the low storage temperature for a long time.	-30°C 200hrs	1,2
High Temperature Operation	Endurance test applying the electric stress (Voltage & Current) and the thermal stress to the element for a long time.	70°C 200hrs	—
Low Temperature Operation	Endurance test applying the electric stress under low temperature for a long time.	-20°C 200hrs	1
High Temperature/ Humidity Operation	The module should be allowed to stand at 60°C,90%RH max	60°C,90%RH 96hrs	1,2
Thermal shock resistance	The sample should be allowed stand the following 10 cycles of operation -20°C 25°C 70°C 30min 5min 30min 1 cycle	-20°C/70°C 10 cycles	—
Vibration test	Endurance test applying the vibration during transportation and using.	Total fixed amplitude : 1.5mm Vibration Frequency : 10~55Hz One cycle 60 seconds to 3 directions of X,Y,Z for Each 15 minutes	3
Static electricity test	Endurance test applying the electric stress to the terminal.	VS=±600V(contact), ±800v(air), RS=330Ω CS=150pF 10 times	—

Note1: No dew condensation to be observed.

Note2: The function test shall be conducted after 4 hours storage at the normal Temperature and humidity after remove from the test chamber.

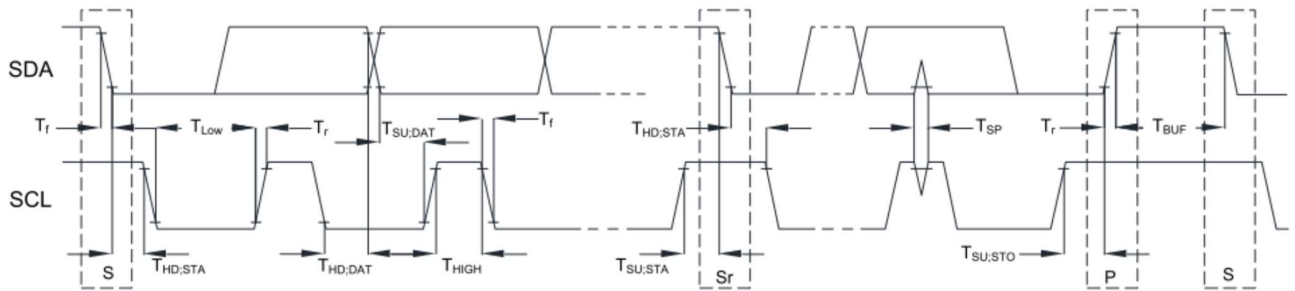
Note3: The packing have to including into the vibration testing.

11.Touch Panel Information



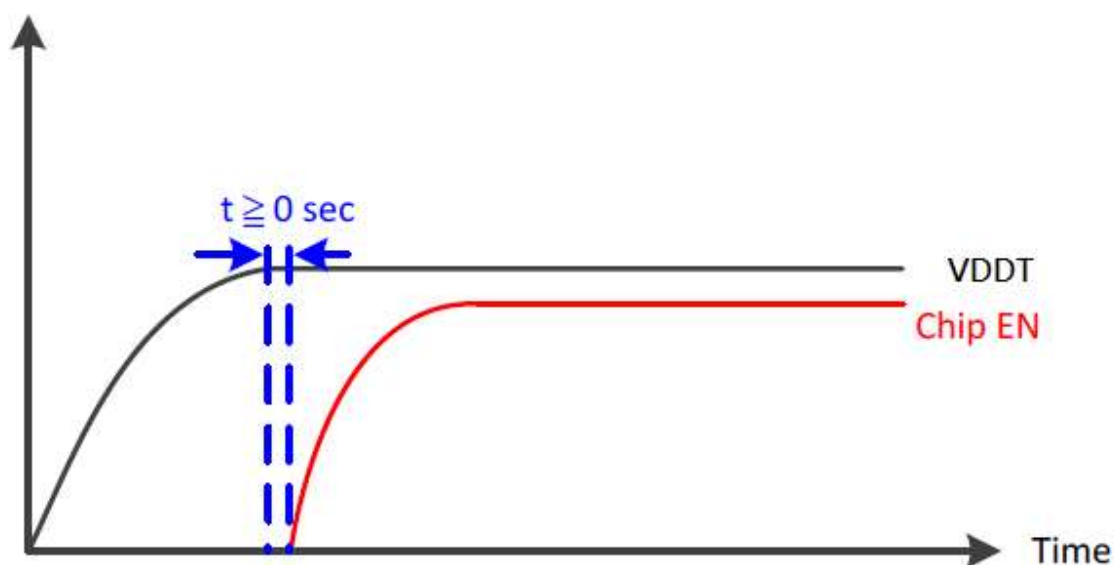
PIN	Logic	PIN	Logic
1	VSS	6	NC
2	VDDT	7	/RST
3	SCL	8	NC
4	NC	9	/INT
5	SDA	10	VSS

11.1. I2C AC Characteristics

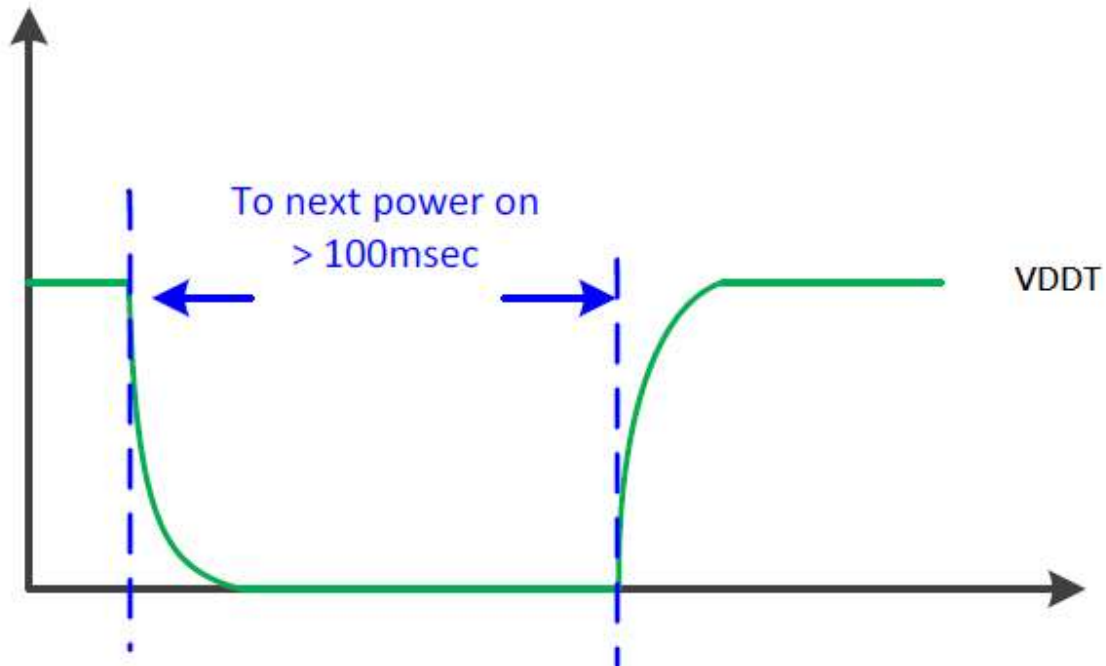


Item	Symbol	100kHz		400kHz		Unit
		Min.	Max.	Min.	Max.	
SCL standard mode clock frequency	F _{SCL}	0	100	0	400	kHz
Hold time (repeated) START condition. After this period, the first clock is generated.	T _{HD,STA}	4	--	0.6	--	us
LOW period of the SCL clock	T _{LOW}	4.7	--	1.3	--	us
HIGH period of the SCL clock	T _{HIGH}	4	--	0.6	--	us
Setup time for a repeat START condition.	T _{SU,STA}	4.7	--	0.6	--	us
Data hold time	T _{HD,DAT}	0	3.45	0	0.9	us
Data setup time	T _{SU,DAT}	250	--	100	--	ns
Rising time of both SDA and SCL signals	T _r	--	1000	--	300	ns
Falling time of both SDA and SCL signals	T _f	--	300	--	300	ns
Setup time for STOP condition.	T _{SU,STO}	4	--	0.6	--	us
Free time between STOP and START condition	T _{BUF}	4.7	--	1.3	--	us
Pulse width of spikes which must be suppressed by input filter	T _{SP}	--	--	0	50	ns

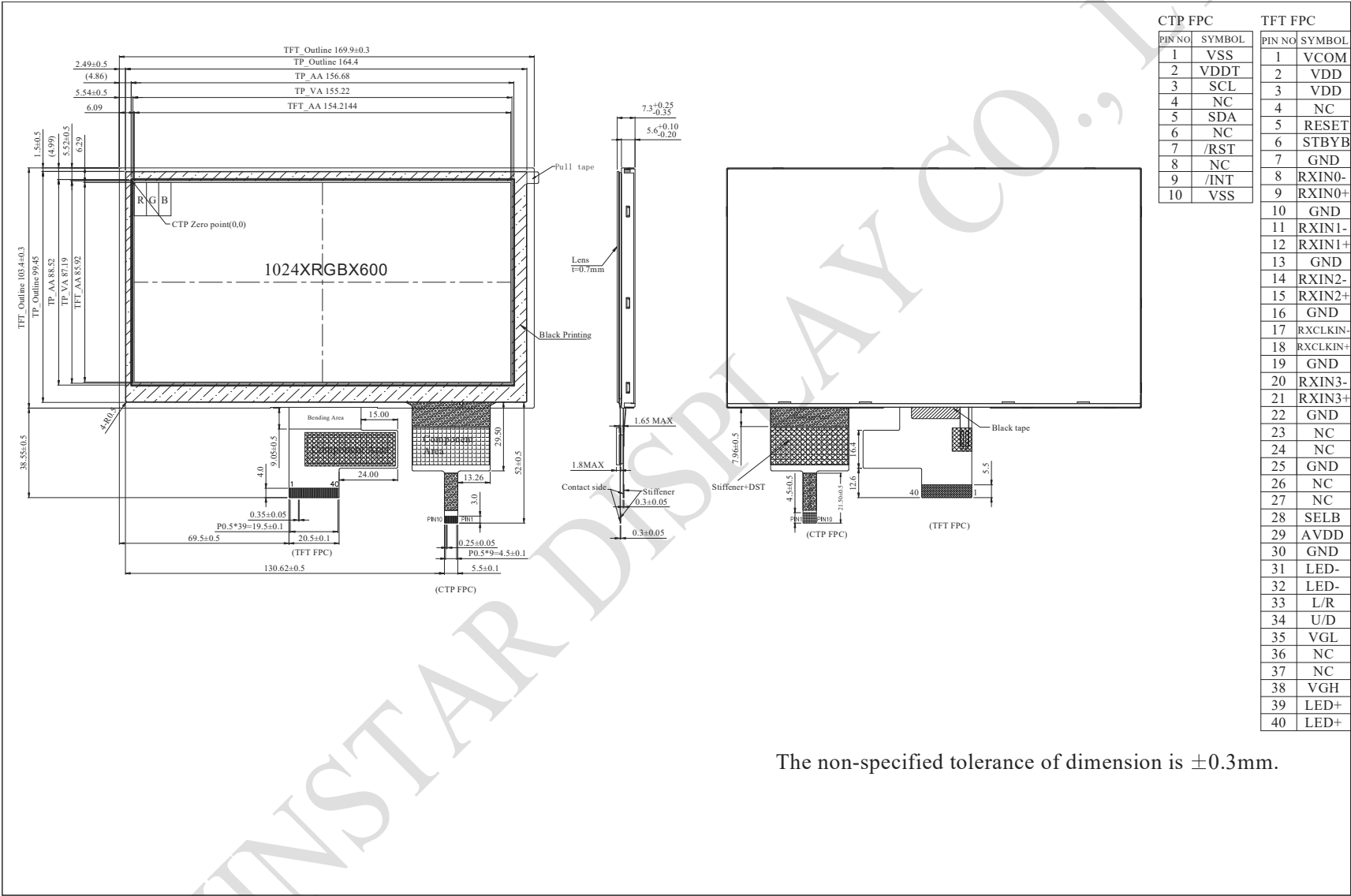
11.2. Power On Sequence



11.3. Power Off to Power On Sequence



12.Contour Drawing



The non-specified tolerance of dimension is $\pm 0.3\text{mm}$.



winstar

LCM Sample Estimate Feedback Sheet

Module Number : _____

Page: 1

1、Panel Specification :

- | | | |
|----------------------------|-------------------------------|-------------------------------------|
| 1. Panel Type : | ☐ Pass | ☐ NG , _____ |
| 2. View Direction : | ☐ Pass | ☐ NG , _____ |
| 3. Numbers of Dots : | ☐ Pass | ☐ NG , _____ |
| 4. View Area : | ☐ Pass | ☐ NG , _____ |
| 5. Active Area : | ☐ Pass | ☐ NG , _____ |
| 6. Operating Temperature : | ☐ Pass | ☐ NG , _____ |
| 7. Storage Temperature : | ☐ Pass | ☐ NG , _____ |
| 8. Others : | _____ | |

2、Mechanical

- | | | |
|-----------------------------|-------------------------------|-------------------------------------|
| 1. PCB Size : | ☐ Pass | ☐ NG , _____ |
| 2. Frame Size : | ☐ Pass | ☐ NG , _____ |
| 3. Material of Frame : | ☐ Pass | ☐ NG , _____ |
| 4. Connector Position : | ☐ Pass | ☐ NG , _____ |
| 5. Fix Hole Position : | ☐ Pass | ☐ NG , _____ |
| 6. Backlight Position : | ☐ Pass | ☐ NG , _____ |
| 7. Thickness of PCB : | ☐ Pass | ☐ NG , _____ |
| 8. Height of Frame to PCB : | ☐ Pass | ☐ NG , _____ |
| 9. Height of Module : | ☐ Pass | ☐ NG , _____ |
| 10. Others : | ☐ Pass | ☐ NG , _____ |

3、Relative Hole Size :

- | | | |
|-----------------------------|-------------------------------|-------------------------------------|
| 1. Pitch of Connector : | ☐ Pass | ☐ NG , _____ |
| 2. Hole size of Connector : | ☐ Pass | ☐ NG , _____ |
| 3. Mounting Hole size : | ☐ Pass | ☐ NG , _____ |
| 4. Mounting Hole Type : | ☐ Pass | ☐ NG , _____ |
| 5. Others : | ☐ Pass | ☐ NG , _____ |

4、Backlight Specification :

- | | | |
|--|-------------------------------|-------------------------------------|
| 1. B/L Type : | ☐ Pass | ☐ NG , _____ |
| 2. B/L Color : | ☐ Pass | ☐ NG , _____ |
| 3. B/L Driving Voltage (Reference for LED) | ☐ Pass | ☐ NG , _____ |
| 4. B/L Driving Current : | ☐ Pass | ☐ NG , _____ |
| 5. Brightness of B/L : | ☐ Pass | ☐ NG , _____ |
| 6. B/L Solder Method : | ☐ Pass | ☐ NG , _____ |
| 7. Others : | ☐ Pass | ☐ NG , _____ |



Winstar Module Number : _____

Page: 2

5、Electronic Characteristics of Module :

- | | | |
|------------------------------|-------------------------------|-------------------------------------|
| 1. Input Voltage : | ☐ Pass | ☐ NG , _____ |
| 2. Supply Current : | ☐ Pass | ☐ NG , _____ |
| 3. Driving Voltage for LCD : | ☐ Pass | ☐ NG , _____ |
| 4. Contrast for LCD : | ☐ Pass | ☐ NG , _____ |
| 5. B/L Driving Method : | ☐ Pass | ☐ NG , _____ |
| 6. Negative Voltage Output : | ☐ Pass | ☐ NG , _____ |
| 7. Interface Function : | ☐ Pass | ☐ NG , _____ |
| 8. LCD Uniformity : | ☐ Pass | ☐ NG , _____ |
| 9. ESD test : | ☐ Pass | ☐ NG , _____ |
| 10. Others : | ☐ Pass | ☐ NG , _____ |

6、Summary :

Sales signature : _____

Customer Signature : _____

Date : / /