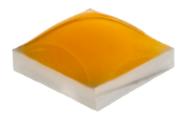


XLamp® XH-G LED



PRODUCT DESCRIPTION

Unlike common plastic packages, XLamp • XH LEDs use a ceramic package to • deliver the unique combination of high performance and reliability not available elsewhere in mid-power LEDs. The ceramic-based XH LEDs are designed to • deliver the long L70 lifetimes of Cree LED's • other high-power LEDs, such as XP or XT • LEDs, as well as industry-leading LED efficacy levels.

Optimized for fluorescent replacement lighting applications, such as troffers and panel lights, where high efficacy, long lifetime and smooth appearance are critical, the XH LEDs allow lighting manufacturers to offer products that meet the lifetime expectations of LED technology.

FEATURES

- Package size: 3.0 X 3.0 mm
- Available in white (2200 K and 2600 K - 8300 K), 70-minimum CRI cool white, 80-minimum CRI white and 85and 90-minimum CRI warm white
- 350 mA maximum drive current
- Viewing angle: 130°
- Reflow solderable JEDEC J-STD-020C compatible
- Unlimited floor life at ≤ 30 °C/85% RH
- RoHS and REACH compliant
- UL® recognized component (E349212)

TABLE OF CONTENTS

Characteristics	∠
Flux Characteristics	3
Relative Spectral Power Distribution	6
Relative Flux vs. Junction Temperature	6
Electrical Characteristics	7
Relative Flux vs. Current	7
Typical Spatial Distribution	8
Thermal Design	8
Performance Groups - Luminous Flux	9
Performance Groups - Chromaticity	9
Standard Cool White Kits Plotted on ANSI	
Standard Chromaticity Regions	.12
Standard Warm and Neutral White Kits	
Plotted on ANSI Standard Chromaticity	
Regions	13
Standard Chromaticity Kits	.14
Bin and Order Code Format	.15
Reflow Soldering Characteristics	.16
Notes	. 17
Mechanical Dimensions	.19
Tape and Reel	20
Packaging	22



Cree LED / 4001 E. Hwy. 54, Suite 2000 / Durham, NC 27709 USA / +1.919.313.5330 / www.cree-led.com



CHARACTERISTICS

Characteristics	Unit	Minimum	Typical	Maximum
Thermal resistance, junction to solder point ^o	°C/W		14	
Viewing angle (FWHM)	degrees		130	
Temperature coefficient of voltage	mV/°C		-1.2	
ESD withstand voltage (HBM per Mil-Std-883D)			Class 3B	
DC forward current	mA			350
Reverse voltage	V			1
Forward voltage (@ 65 mA, 25 °C)	V		2.9	3.4
LED junction temperature	°C			150

Note:

♦ Thermal resistance measurement was performed per the JEDEC JESD51-14 standard. See the Thermal Resistance Measurement application note for more details.



FLUX CHARACTERISTICS (T_J = 25 °C)

The following table provides several base order codes for XLamp XH-G LEDs. For a complete description of the order-code nomenclature, please consult the Bin and Order Code Format section (page 15).

Chro	omaticity	Lumi	inimum inous Flux @ 65 mA	Calculated Minimum Luminous Flux (lm)*	Order Codes				
Kit	ССТ	Code	Flux (lm)	300 mA	No Minimum CRI	70 CRI Minimum	80 CRI Minimum		
	•				ANSI Cool White (5000 K -	8300 K)			
E1	6500 K	K2	30.6	115	XHGAWT-00-0000-00000L0E1	XHGAWT-00-0000-00000B0E1			
E1	0500 K	J3	26.8	101	XHGAWT-00-0000-00000LXE1	XHGAWT-00-0000-00000BXE1	XHGAWT-00-0000-00000HXE1		
50	6000 K	K2	30.6	115	XHGAWT-00-0000-00000L050	XHGAWT-00-0000-00000B050			
50	0000 K	J3	26.8	101	XHGAWT-00-0000-00000LX50	XHGAWT-00-0000-00000BX50	XHGAWT-00-0000-00000HX50		
51	6000 K	K2	30.6	115	XHGAWT-00-0000-00000L051	XHGAWT-00-0000-00000B051			
51	0000 K	J3	26.8	101	XHGAWT-00-0000-00000LX51	XHGAWT-00-0000-00000BX51	XHGAWT-00-0000-00000HX51		
53	5700 K	K2	30.6	115	XHGAWT-00-0000-00000L053	XHGAWT-00-0000-00000B053			
33	3700 K	J3	26.8	101	XHGAWT-00-0000-00000LX53	XHGAWT-00-0000-00000BX53	XHGAWT-00-0000-00000HX53		
E2	5700 K	K2	30.6	115	XHGAWT-00-0000-00000L0E2	XHGAWT-00-0000-00000B0E2			
ĽZ	3700 K	J3	26.8	101	XHGAWT-00-0000-00000LXE2	XHGAWT-00-0000-00000BXE2	XHGAWT-00-0000-00000HXE2		

Notes

- Cree LED maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and a tolerance of ±2 on CRI measurements. See the Measurements section (page 17).
- XLamp XH-G LED order codes specify only a minimum flux bin and not a maximum. Cree LED may ship reels in flux bins higher than the minimum specified by the order code without advance notice. Shipments will always adhere to the chromaticity bin restrictions specified by the order code.
- Typical CRI for Neutral White, 3700 K 5000 K CCT is 75.
- Typical CRI for Warm White, 2600 K 3700 K CCT is 80.
- Minimum CRI for 70-CRI Minimum Cool White is 70.
- Minimum CRI for 80-CRI Minimum White is 80.
- Minimum CRI for 85-CRI Minimum White is 85.
- Minimum CRI for 90-CRI Minimum White is 90.
- * Flux values @ 300 mA are calculated and for reference only.



FLUX CHARACTERISTICS ($T_J = 25 \, ^{\circ}\text{C}$) - CONTINUED

Chro	Chromaticity		Minimum Luminous Flux (lm) @ 65 mA		Order Codes			
Kit	сст	Code	Flux (lm)	300 mA	70 CRI Minimum	75 CRI Typical	80 CRI Minimum	
					ANSI Neutral White (3700 K	– 5000 K)		
FO	E000 I/	K2	30.6	46.0	XHGAWT-00-0000-00000B0E3	XHGAWT-00-0000-00000L0E3		
E3	5000 K	J3	26.8	40.4	XHGAWT-00-0000-00000BXE3	XHGAWT-00-0000-00000LXE3	XHGAWT-00-0000-00000HXE3	
F4	4750 K	K2	30.6	46.0	XHGAWT-00-0000-00000B0F4			
F4	4/50 K	J3	26.8	40.4	XHGAWT-00-0000-00000BXF4	XHGAWT-00-0000-00000LXF4	XHGAWT-00-0000-00000HXF4	
E4	4500 K	K2	30.6	46.0	XHGAWT-00-0000-00000B0E4			
E4	4500 K	J3	26.8	40.4	XHGAWT-00-0000-00000BXE4	XHGAWT-00-0000-00000LXE4	XHGAWT-00-0000-00000HXE4	
F5	4000 1/	K2	30.6	46.0	XHGAWT-00-0000-00000B0F5			
F5	4300 K	J3	26.8	40.4	XHGAWT-00-0000-00000BXF5	XHGAWT-00-0000-00000LXF5	XHGAWT-00-0000-00000HXF5	
E5	4000 K	K2	30.6	46.0	XHGAWT-00-0000-00000B0E5		XHGAWT-00-0000-00000H0E5	
E 5	4000 K	J3	26.8	40.4	XHGAWT-00-0000-00000BXE5	XHGAWT-00-0000-00000LXE5	XHGAWT-00-0000-00000HXE5	

Notes

- Cree LED maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and a tolerance of ±2 on CRI measurements. See the Measurements section (page 17).
- XLamp XH-G LED order codes specify only a minimum flux bin and not a maximum. Cree LED may ship reels in flux bins higher than the minimum specified by the order code without advance notice. Shipments will always adhere to the chromaticity bin restrictions specified by the order code.
- Typical CRI for Neutral White, 3700 K 5000 K CCT is 75.
- Typical CRI for Warm White, 2600 K 3700 K CCT is 80.
- Minimum CRI for 70-CRI Minimum Cool White is 70.
- Minimum CRI for 80-CRI Minimum White is 80.
 Minimum CRI for 85-CRI Minimum White is 85.
- Minimum CRI for 90-CRI Minimum White is 90.
- * Flux values @ 300 mA are calculated and for reference only.



FLUX CHARACTERISTICS ($T_J = 25 \, ^{\circ}\text{C}$) - CONTINUED

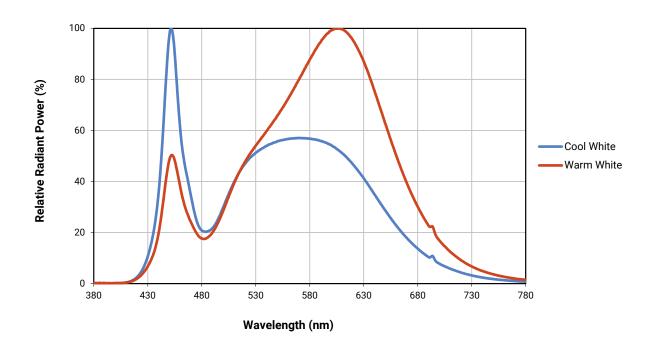
Chro	maticity	Lumi	inimum inous Flux @ 65 mA	Calculated Minimum Luminous Flux (lm)*	Order Codes				
Kit	ССТ	Code	Flux (lm)	300 mA	70 CRI Minimum	80 CRI Typical	80 CRI Minimum	85 CRI Minimum	90 CRI Minimum
					ANSI Warm	n White (2700 K - 3700	K)		
F6	3700 K	J3	26.8	101	XHGAWT-00-0000- 00000BXF6	XHGAWT-00-0000- 00000LXF6	XHGAWT-00-0000- 00000HXF6		
E6	3500 K	J3	26.8	101	XHGAWT-00-0000- 00000BXE6	XHGAWT-00-0000- 00000LXE6	XHGAWT-00-0000- 00000HXE6		
		J3	26.8	101	XHGAWT-00-0000- 00000BXF7	XHGAWT-00-0000- 00000LXF7	XHGAWT-00-0000- 00000HXF7		
F7	3200 K	J2	23.5	88.6			XHGAWT-00-0000- 00000HWF7		
		H0	18.1	68.2				XHGAWT-00-0000- 00000PVF7	XHGAWT-00-0000- 00000UVF7
		J3	26.8	101	XHGAWT-00-0000- 00000BXE7	XHGAWT-00-0000- 00000LXE7	XHGAWT-00-0000- 00000HXE7		
E7	3000 K	J2	23.5	88.6			XHGAWT-00-0000- 00000HWE7		
		H0	18.1	68.2				XHGAWT-00-0000- 00000PVE7	XHGAWT-00-0000- 00000UVE7
		J3	26.8	101	XHGAWT-00-0000- 00000BXF8	XHGAWT-00-0000- 00000LXF8	XHGAWT-00-0000- 00000HXF8		
F8	2850 K	J2	23.5	88.6		XHGAWT-00-0000- 00000LWF8	XHGAWT-00-0000- 00000HWF8		
		H0	18.1	68.2				XHGAWT-00-0000- 00000PVF8	XHGAWT-00-0000- 00000UVF8
		J3	26.8	101	XHGAWT-00-0000- 00000BXE8	XHGAWT-00-0000- 00000LXE8	XHGAWT-00-0000- 00000HXE8		
E8	2700 K	J2	23.5	88.6		XHGAWT-00-0000- 00000LWE8	XHGAWT-00-0000- 00000HWE8		
		H0	18.1	68.2				XHGAWT-00-0000- 00000PVE8	XHGAWT-00-0000- 00000UVE8

Notes

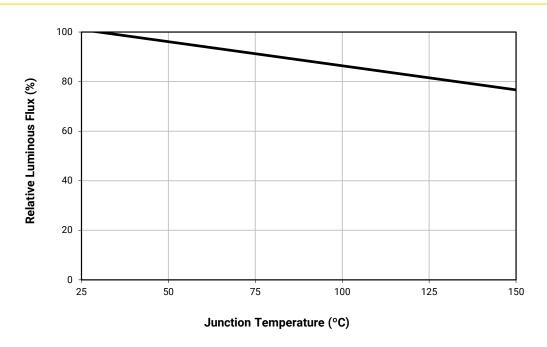
- Cree LED maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and a tolerance of ±2 on CRI measurements. See the Measurements section (page 17).
- XLamp XH-G LED order codes specify only a minimum flux bin and not a maximum. Cree LED may ship reels in flux bins higher than the minimum specified by the order code without advance notice. Shipments will always adhere to the chromaticity bin restrictions specified by the order code.
- Typical CRI for Neutral White, 3700 K 5000 K CCT is 75.
- Typical CRI for Warm White, 2600 K 3700 K CCT is 80.
- Minimum CRI for 70-CRI Minimum Cool White is 70.
- Minimum CRI for 80-CRI Minimum White is 80.
- Minimum CRI for 85-CRI Minimum White is 85.
 Minimum CRI for 80 CRI Minimum White is 80.
- Minimum CRI for 90-CRI Minimum White is 90.
- * Flux values @ 300 mA are calculated and for reference only.



RELATIVE SPECTRAL POWER DISTRIBUTION

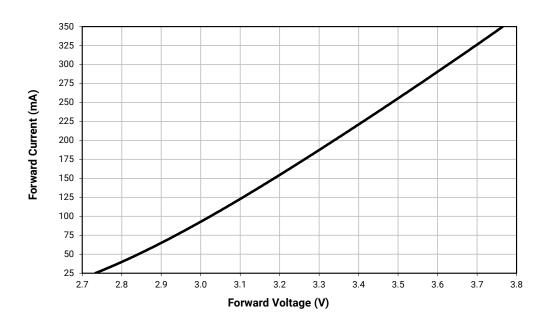


RELATIVE FLUX VS. JUNCTION TEMPERATURE ($I_F = 65 \text{ mA}$)

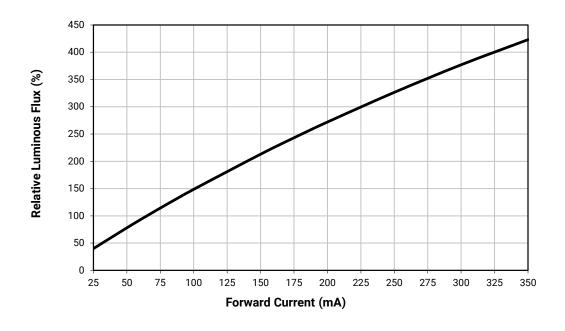




ELECTRICAL CHARACTERISTICS (T_J = 25 °C)

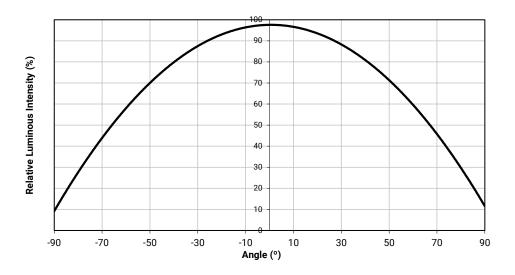


RELATIVE FLUX VS. CURRENT (T_J = 25 °C)



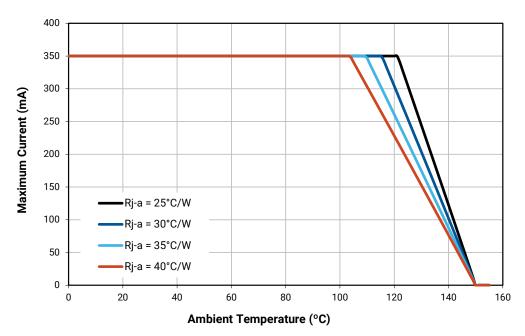


TYPICAL SPATIAL DISTRIBUTION



THERMAL DESIGN

The maximum forward current is determined by the thermal resistance between the LED junction and ambient. It is crucial for the end product to be designed in a manner that minimizes the thermal resistance from the solder point to ambient in order to optimize lamp life and optical characteristics.





PERFORMANCE GROUPS – LUMINOUS FLUX (T_J = 25 °C)

XLamp XH-G LEDs are tested for luminous flux and placed into one of the following luminous-flux groups. These group codes, with a 0 appended, are used in the Bin Code "Luminous flux group."

Group Code	Minimum Luminous Flux (lm)	Maximum Luminous Flux (lm)
H0	18.1	23.5
J2	23.5	26.8
J3	26.8	30.6
K2	30.6	35.2
K3	35.2	39.8

PERFORMANCE GROUPS - CHROMATICITY

XLamp XH-G LEDs are tested for chromaticity and placed into one of the following chromaticity groups. These group codes are used in the Bin Code "Chromaticity bin." Two-digit group codes are appended with a 0.

Region	x	у									
	0.2950	0.2970		0.2920	0.3060		0.2984	0.3133		0.2984	0.3133
0A	0.2920	0.3060	0B	0.2895	0.3135	0C	0.2962	0.3220	0D	0.3048	0.3207
UA	0.2984	0.3133	UB	0.2962	0.3220	00	0.3028	0.3304	UD	0.3068	0.3113
	0.3009	0.3042		0.2984	0.3133		0.3048	0.3207		0.3009	0.3042
	0.2980	0.2880		0.2895	0.3135		0.2962	0.3220		0.3037	0.2937
0R	0.2950	0.2970	0S	0.2870	0.3210	0Т	0.2937	0.3312	0U	0.3009	0.3042
UK	0.3009	0.3042	03	0.2937	0.3312	01	0.3005	0.3415	00	0.3068	0.3113
	0.3037	0.2937		0.2962	0.3220		0.3028	0.3304		0.3093	0.2993
	0.3048	0.3207		0.3028	0.3304		0.3115	0.3391		0.3130	0.3290
1A	0.3130	0.3290	1B	0.3115	0.3391	1C	0.3205	0.3481	1D	0.3213	0.3373
10	0.3144	0.3186	10	0.3130	0.3290	10	0.3213	0.3373	טו	0.3221	0.3261
	0.3068	0.3113		0.3048	0.3207		0.3130	0.3290		0.3144	0.3186
	0.3068	0.3113		0.3005	0.3415		0.3099	0.3509		0.3144	0.3186
1R	0.3144	0.3186	18	0.3099	0.3509	1T	0.3196	0.3602	1U	0.3221	0.3261
	0.3161	0.3059	10	0.3115	0.3391	''	0.3205	0.3481	10	0.3231	0.3120
	0.3093	0.2993		0.3028	0.3304		0.3115	0.3391		0.3161	0.3059
	0.3215	0.3350		0.3207	0.3462		0.3290	0.3538		0.3290	0.3417
2A	0.3290	0.3417	2B	0.3290	0.3538	2C	0.3376	0.3616	2D	0.3371	0.3490
20	0.3290	0.3300	25	0.3290	0.3417	20	0.3371	0.3490	20	0.3366	0.3369
	0.3222	0.3243		0.3215	0.3350		0.3290	0.3417		0.3290	0.3300
	0.3222	0.3243		0.3196	0.3602		0.3290	0.3690		0.3290	0.3300
2R	0.3290	0.3300	2S	0.3290	0.3690	2T	0.3381	0.3762	2U	0.3366	0.3369
211	0.3290	0.3180	20	0.3290	0.3538	21	0.3376	0.3616	20	0.3361	0.3245
	0.3231	0.3120		0.3207	0.3462		0.3290	0.3538		0.3290	0.3180



PERFORMANCE GROUPS - CHROMATICITY (CONTINUED)

Region	x	у	Region	x	у	Region	x	у	Region	х	у
	0.3371	0.3490		0.3376	0.3616		0.3463	0.3687		0.3451	0.3554
	0.3451	0.3554		0.3463	0.3687		0.3551	0.3760		0.3533	0.3620
3A	0.3440	0.3427	3B	0.3451	0.3554	3C	0.3533	0.3620	3D	0.3515	0.3487
	0.3366	0.3369		0.3371	0.3490		0.3451	0.3554		0.3440	0.3427
	0.3366	0.3369		0.3381	0.3762						
0.0	0.3440	0.3428		0.3480	0.3840						
3R	0.3429	0.3307	3S	0.3463	0.3687						
	0.3361	0.3245		0.3376	0.3616						
	0.3530	0.3597		0.3548	0.3736		0.3641	0.3804		0.3615	0.3659
4.4	0.3615	0.3659	40	0.3641	0.3804	40	0.3736	0.3874	45	0.3702	0.3722
4A	0.3590	0.3521	4B	0.3615	0.3659	4C	0.3702	0.3722	4D	0.3670	0.3578
	0.3512	0.3465		0.3530	0.3597		0.3615	0.3659		0.3590	0.3521
	0.3670	0.3578		0.3686	0.3649		0.3744	0.3685		0.3726	0.3612
E A 1	0.3686	0.3649	540	0.3702	0.3722	FA0	0.3763	0.3760	F A 4	0.3744	0.3685
5A1	0.3744	0.3685	5A2	0.3763	0.3760	5A3	0.3825	0.3798	5A4	0.3804	0.3721
	0.3726	0.3612		0.3744	0.3685		0.3804	0.3721		0.3783	0.3646
	0.3702	0.3722		0.3719	0.3797		0.3782	0.3837		0.3763	0.3760
5B1	0.3719	0.3797	5B2	0.3736	0.3874	5B3	0.3802	0.3916	5B4	0.3782	0.3837
361	0.3782	0.3837	JDZ	0.3802	0.3916	353	0.3869	0.3958	304	0.3847	0.3877
	0.3763	0.3760		0.3782	0.3837		0.3847	0.3877		0.3825	0.3798
	0.3825	0.3798		0.3847	0.3877		0.3912	0.3917		0.3887	0.3836
5C1	0.3847	0.3877	5C2	0.3869	0.3958	5C3	0.3937	0.4001	5C4	0.3912	0.3917
501	0.3912	0.3917	562	0.3937	0.4001	503	0.4006	0.4044	504	0.3978	0.3958
	0.3887	0.3836		0.3912	0.3917		0.3978	0.3958		0.3950	0.3875
	0.3783	0.3646		0.3804	0.3721		0.3863	0.3758		0.3840	0.3681
5D1	0.3804	0.3721	5D2	0.3825	0.3798	5D3	0.3887	0.3836	5D4	0.3863	0.3758
301	0.3863	0.3758	302	0.3887	0.3836	303	0.3950	0.3875	304	0.3924	0.3794
	0.3840	0.3681		0.3863	0.3758		0.3924	0.3794		0.3898	0.3716
	0.3889	0.3690		0.3915	0.3768		0.3981	0.3800		0.3953	0.3720
6A1	0.3915	0.3768	6A2	0.3941	0.3848	6A3	0.4010	0.3882	6A4	0.3981	0.3800
OA1	0.3981	0.3800	UAZ	0.4010	0.3882	UAU	0.4080	0.3916	UA-F	0.4048	0.3832
	0.3953	0.3720		0.3981	0.3800		0.4048	0.3832		0.4017	0.3751
	0.3941	0.3848		0.3968	0.3930		0.4040	0.3966		0.4010	0.3882
6B1	0.3968	0.3930	6B2	0.3996	0.4015	6B3	0.4071	0.4052	6B4	0.4040	0.3966
ODT	0.4040	0.3966	OBZ	0.4071	0.4052	020	0.4146	0.4089	054	0.4113	0.4001
	0.4010	0.3882		0.4040	0.3966		0.4113	0.4001		0.4080	0.3916
	0.4080	0.3916		0.4113	0.4001		0.4186	0.4037		0.4150	0.3950
6C1	0.4113	0.4001	6C2	0.4146	0.4089	6C3	0.4222	0.4127	6C4	0.4186	0.4037
001	0.4186	0.4037	002	0.4222	0.4127	003	0.4299	0.4165	004	0.4259	0.4073
	0.4150	0.3950		0.4186	0.4037		0.4259	0.4073		0.4221	0.3984

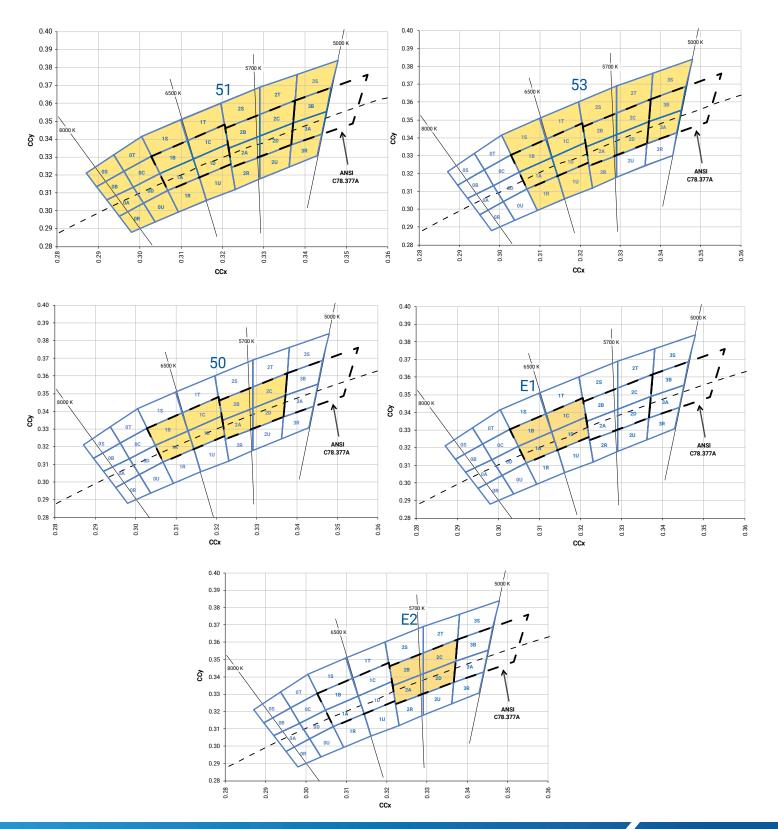


PERFORMANCE GROUPS - CHROMATICITY (CONTINUED)

Region	x	у	Region	x	у	Region	x	у	Region	x	у
	0.4017	0.3751		0.4048	0.3832		0.4116	0.3865		0.4082	0.3782
CD4	0.4048	0.3832	600	0.4080	0.3916	600	0.4150	0.3950		0.4116	0.3865
6D1	0.4116	0.3865	6D2	0.4150	0.3950	6D3	0.4221	0.3984	6D4	0.4183	0.3898
	0.4082	0.3782		0.4116	0.3865		0.4183	0.3898		0.4147	0.3814
	0.4147	0.3814		0.4183	0.3898		0.4242	0.3919		0.4203	0.3833
7.4.1	0.4183	0.3898	740	0.4221	0.3984	740	0.4281	0.4006	7 / 4	0.4242	0.3919
7A1	0.4242	0.3919	7A2	0.4281	0.4006	7A3	0.4342	0.4028	7A4	0.4300	0.3939
	0.4203	0.3833		0.4242	0.3919		0.4300	0.3939		0.4259	0.3853
	0.4221	0.3984		0.4259	0.4073		0.4322	0.4096		0.4281	0.4006
701	0.4259	0.4073	700	0.4299	0.4165	700	0.4364	0.4188	704	0.4322	0.4096
7B1	0.4322	0.4096	7B2	0.4364	0.4188	7B3	0.4430	0.4212	7B4	0.4385	0.4119
	0.4281	0.4006		0.4322	0.4096		0.4385	0.4119		0.4342	0.4028
	0.4342	0.4028		0.4385	0.4119		0.4449	0.4141		0.4403	0.4049
701	0.4385	0.4119	700	0.4430	0.4212	700	0.4496	0.4236	7C4	0.4449	0.4141
7C1	0.4449	0.4141	7C2	0.4496	0.4236	7C3	0.4562	0.4260	704	0.4513	0.4164
	0.4403	0.4049		0.4449	0.4141		0.4513	0.4164		0.4465	0.4071
	0.4259	0.3853		0.4300	0.3939		0.4359	0.3960		0.4316	0.3873
701	0.4300	0.3939	700	0.4342	0.4028	700	0.4403	0.4049	704	0.4359	0.3960
7D1	0.4359	0.3960	7D2	0.4403	0.4049	7D3	0.4465	0.4071	7D4	0.4418	0.3981
	0.4316	0.3873		0.4359	0.3960		0.4418	0.3981		0.4373	0.3893
	0.4373	0.3893		0.4418	0.3981		0.4475	0.3994		0.4428	0.3906
0.41	0.4418	0.3981	0.40	0.4465	0.4071	0.40	0.4523	0.4085	0.4.4	0.4475	0.3994
8A1	0.4475	0.3994	8A2	0.4523	0.4085	8A3	0.4582	0.4099	8A4	0.4532	0.4008
	0.4428	0.3906		0.4475	0.3994		0.4532	0.4008		0.4483	0.3919
	0.4465	0.4071		0.4513	0.4164		0.4573	0.4178		0.4523	0.4085
8B1	0.4513	0.4164	8B2	0.4562	0.4260	8B3	0.4624	0.4274	8B4	0.4573	0.4178
ODI	0.4573	0.4178	862	0.4624	0.4274	003	0.4687	0.4289	0D4	0.4634	0.4193
	0.4523	0.4085		0.4573	0.4178		0.4634	0.4193		0.4582	0.4099
	0.4582	0.4099		0.4634	0.4193		0.4695	0.4207		0.4641	0.4112
0.01	0.4634	0.4193	0.00	0.4687	0.4289	000	0.4750	0.4304	004	0.4695	0.4207
8C1	0.4695	0.4207	8C2	0.4750	0.4304	8C3	0.4813	0.4319	8C4	0.4756	0.4221
	0.4641	0.4112		0.4695	0.4207		0.4756	0.4221		0.4700	0.4126
	0.4483	0.3919		0.4532	0.4008		0.4589	0.4021		0.4538	0.3931
0.01	0.4532	0.4008	000	0.4582	0.4099	000	0.4641	0.4112	0.0.4	0.4589	0.4021
8D1	0.4589	0.4021	8D2	0.4641	0.4112	8D3	0.4700	0.4126	8D4	0.4646	0.4034
	0.4538	0.3931		0.4589	0.4021		0.4646	0.4034		0.4593	0.3944

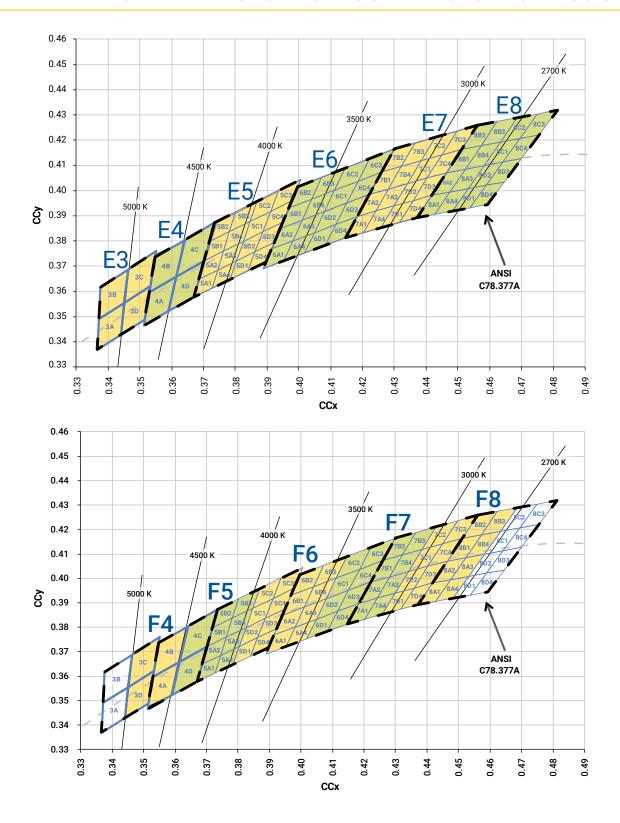


STANDARD COOL WHITE KITS PLOTTED ON ANSI STANDARD CHROMATICITY REGIONS





STANDARD WARM AND NEUTRAL WHITE KITS PLOTTED ON ANSI STANDARD CHROMATICITY REGIONS





STANDARD CHROMATICITY KITS

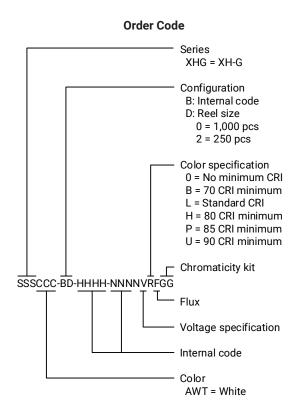
The following table provides the chromaticity bins associated with chromaticity kits.

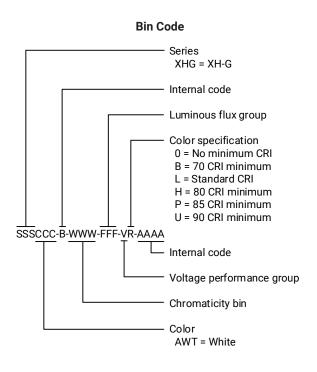
Color	ССТ	Kit	Chromaticity Bins
	6200 K	51	0A, 0B, 0C, 0D, 0R, 0S, 0T, 0U, 1A, 1B, 1C, 1D, 1R, 1S, 1T, 1U, 2A, 2B, 2C, 2D, 2R, 2S, 2T, 2U, 3A, 3B, 3R, 3S
	6000 K	53	1A, 1B, 1C, 1D, 1R, 1S, 1T, 1U, 2A, 2B, 2C, 2D, 2R, 2S, 2T, 3A, 3B, 3S
Cool White	6200 K	50	1A, 1B, 1C, 1D, 2A, 2B, 2C, 2D
***************************************	6500 K	E1	1A, 1B, 1C, 1D
	5700 K	E2	2A, 2B, 2C, 2D
	5000 K	E3	3A, 3B, 3C, 3D
	4750 K	F4	3C, 3D, 4A, 4B
Neutral White	4500 K	E4	4A, 4B, 4C, 4D
	4250 K	F5	4C, 4D, 5A1, 5A2, 5A3, 5A4, 5B1, 5B2, 5B3, 5B4
	4000 K	E5	5A1, 5A2, 5A3, 5A4, 5B1, 5B2, 5B3, 5B4, 5C1, 5C2, 5C3, 5C4, 5D1, 5D2, 5D3, 5D4
	3750 K	F6	5C1, 5C2, 5C3, 5C4, 5D1, 5D2, 5D3, 5D4, 6A1, 6A2, 6A3, 6A4, 6B1, 6B2, 6B3, 6B4
	3500 K	E6	6A1, 6A2, 6A3, 6A4, 6B1, 6B2, 6B3, 6B4, 6C1, 6C2, 6C3, 6C4, 6D1, 6D2, 6D3, 6D4
Warm	3250 K	F7	6C1, 6C2, 6C3, 6C4, 6D1, 6D2, 6D3, 6D4, 7A1, 7A2, 7A3, 7A4, 7B1, 7B2, 7B3, 7B4
White	3000 K	E7	7A1, 7A2, 7A3, 7A4, 7B1, 7B2, 7B3, 7B4, 7C1, 7C2, 7C3, 7C4, 7D1, 7D2, 7D3, 7D4
	2850 K	F8	7C1, 7C2, 7C3, 7C4, 7D1, 7D2, 7D3, 7D4, 8A1, 8A2, 8A3, 8A4, 8B1, 8B2, 8B3, 8B4
	2700 K	E8	8A1, 8A2, 8A3, 8A4, 8B1, 8B2, 8B3, 8B4, 8C1, 8C2, 8C3, 8C4, 8D1, 8D2, 8D3, 8D4



BIN AND ORDER CODE FORMAT

Bin codes and order codes for XH-G LEDs are configured in the following manner:



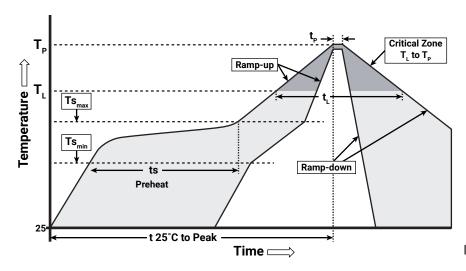




REFLOW SOLDERING CHARACTERISTICS

In testing, Cree LED has found XLamp XH-G LEDs to be compatible with JEDEC J-STD-020C, using the parameters listed below. As a general guideline, Cree LED recommends that users follow the recommended soldering profile provided by the manufacturer of the solder paste used, and therefore it is the lamp or luminaire manufacturer's responsibility to determine applicable soldering requirements.

Note that this general guideline may not apply to all PCB designs and configurations of reflow soldering equipment.



IPC/JEDEC J-STD-020C

Profile Feature	Lead-Free Solder
Average Ramp-Up Rate (Ts _{max} to Tp)	1.2 °C/second
Preheat: Temperature Min (Ts _{min})	120 °C
Preheat: Temperature Max (Ts _{max})	170 °C
Preheat: Time (ts _{min} to ts _{max})	65-150 seconds
Time Maintained Above: Temperature (T _L)	217 °C
Time Maintained Above: Time (t _L)	45-90 seconds
Peak/Classification Temperature (Tp)	235 - 245 °C
Time Within 5 °C of Actual Peak Temperature (tp)	20-40 seconds
Ramp-Down Rate	1 - 6 °C/second
Time 25 °C to Peak Temperature	4 minutes max.

Note: All temperatures refer to topside of the package, measured on the package body surface.



NOTES

Measurements

The luminous flux, radiant power, chromaticity, forward voltage and CRI measurements in this document are binning specifications only and solely represent product measurements as of the date of shipment. These measurements will change over time based on a number of factors that are not within Cree LED's control and are not intended or provided as operational specifications for the products. Calculated values are provided for informational purposes only and are not intended or provided as specifications.

Pre-Release Qualification Testing

Please read the LED Reliability Overview for details of the qualification process Cree LED applies to ensure long-term reliability for XLamp LEDs and details of Cree LED's pre-release qualification testing for XLamp LEDs.

Lumen Maintenance

Cree LED now uses standardized IES LM-80-08 and TM-21-11 methods for collecting long-term data and extrapolating LED lumen maintenance. For information on the specific LM-80 data sets available for this LED, refer to the public LM-80 results document.

Please read the Long-Term Lumen Maintenance application note for more details on Cree LED's lumen maintenance testing and forecasting. Please read the Thermal Management application note for details on how thermal design, ambient temperature, and drive current affect the LED junction temperature.

Moisture Sensitivity

Cree LED recommends keeping XLamp LEDs in the provided, resealable moisture-barrier packaging (MBP) until immediately prior to soldering. Unopened MBPs that contain XLamp LEDs do not need special storage for moisture sensitivity.

Once the MBP is opened, XLamp XH-G LEDs may be stored as MSL 1 per JEDEC J-STD-033, meaning they have unlimited floor life in conditions of \leq 30 °C/85% relative humidity (RH). Regardless of storage condition, Cree LED recommends sealing any unsoldered LEDs in the original MBP.

RoHS Compliance

The levels of RoHS restricted materials in this product are below the maximum concentration values (also referred to as the threshold limits) permitted for such substances, or are used in an exempted application, in accordance with EU Directive 2011/65/EC (RoHS2), as implemented January 2, 2013. RoHS Declarations for this product can be obtained from your Cree LED representative or from the Product Ecology section of the Cree LED website.

REACH Compliance

REACH substances of very high concern (SVHCs) information is available for this product. Since the European Chemical Agency (ECHA) has published notice of their intent to frequently revise the SVHC listing for the foreseeable future, please contact a Cree LED representative to insure you get the most up-to-date REACH SVHC Declaration. REACH banned substance information (REACH Article 67) is also available upon request.



NOTES - CONTINUED

UL® Recognized Component

This product meets the requirements to be considered a UL Recognized Component with Level 4 enclosure consideration. The LED package or a portion thereof has been investigated as a fire and electrical enclosure per ANSI/UL 8750.

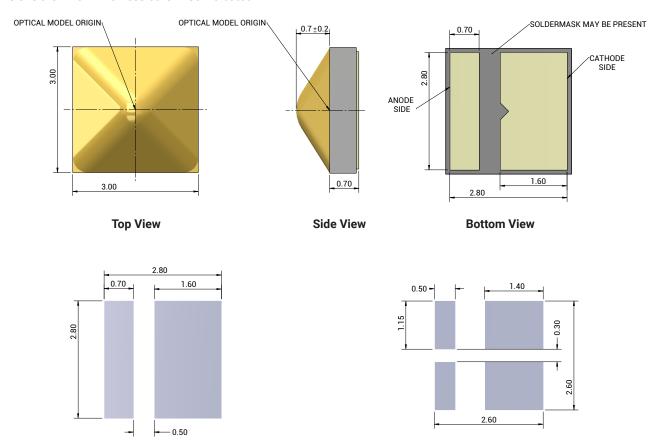
Vision Advisory

WARNING: Do not look at an exposed lamp in operation. Eye injury can result. For more information about LEDs and eye safety, please refer to the LED Eye Safety application note.



MECHANICAL DIMENSIONS

All dimensions are ±.13 mm unless otherwise indicated.



Recommended PCB Footprint

Recommended Stencil Opening

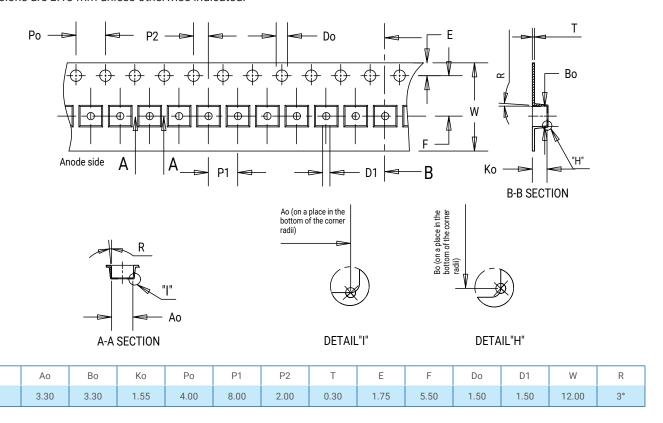


TAPE AND REEL

Item

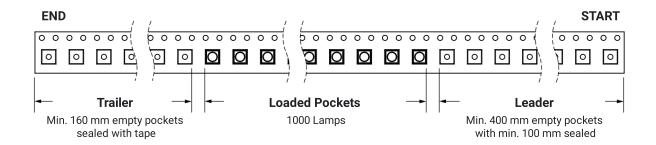
Dim.

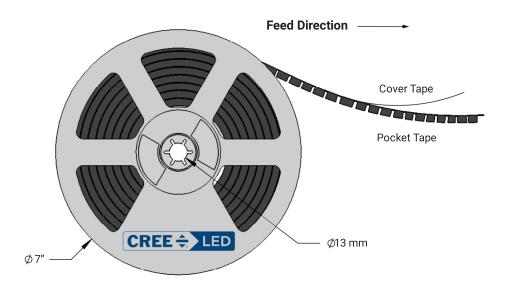
All Cree LED carrier tapes conform to EIA-481D, Automated Component Handling Systems Standard. All dimensions are ±.13 mm unless otherwise indicated.





TAPE AND REEL - CONTINUED







PACKAGING

The diagrams below show the packaging and labels Cree LED uses to ship XLamp XH-G LEDs. XLamp XH-G LEDs are shipped in tape loaded on a reel. Each box contains only one reel in a moisture barrier bag.

