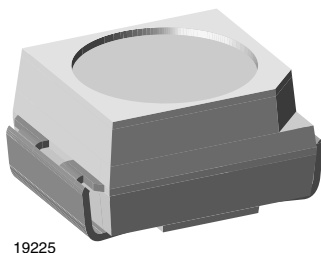


## Power SMD LED PLCC-2



19225

### DESCRIPTION

The VLM.33.. series is an advanced modification of the Vishay VLM.33.. series. It is designed to incorporate larger chips, therefore, capable of withstanding a 50 mA drive current.

The package of the VLM.33.. is the PLCC-2.

It consists of a lead frame which is embedded in a white thermoplast. The reflector inside this package is filled up with clear epoxy.

### PRODUCT GROUP AND PACKAGE DATA

- Product group: LED
- Package: SMD PLCC-2
- Product series: power
- Angle of half intensity:  $\pm 60^\circ$

### FEATURES

- Utilizing (AS) AlInGaP technology
- Available in 8 mm tape
- Luminous intensity and color categorized per packing unit
- Luminous intensity ratio per packing unit  $I_{Vmax}/I_{Vmin.} \leq 1.6$
- Thermal resistance  $R = 400 \text{ K/W}$
- ESD-withstand voltage: up to 2 kV according to JESD22-A114-B
- Preconditioning according to JEDEC® level 2a
- Compatible with reflow, vapor phase, and wave solder processes according to CECC 00802 and J-STD-020
- AEC-Q101 qualified
- Material categorization: for definitions of compliance please see [www.vishay.com/doc?99912](http://www.vishay.com/doc?99912)



### APPLICATIONS

- Traffic signals and signs
- Interior and exterior lighting
- Dashboard illumination
- Indicator and backlighting purposes for audio, video, LCDs switches, symbols, illuminated advertising etc.

### PARTS TABLE

PART	COLOR	LUMINOUS INTENSITY (mcd)			at $I_F$ (mA)	WAVELENGTH (nm)			at $I_F$ (mA)	FORWARD VOLTAGE (V)			at $I_F$ (mA)	TECHNOLOGY
		MIN.	TYP.	MAX.		MIN.	TYP.	MAX.		MIN.	TYP.	MAX.		
VLMS33S1T2-GS08	Super red	180	290	450	30	626	630	638	30	1.7	2.0	2.5	30	AlInGaP on GaAs
VLMS33S1U1-GS08	Super red	180	290	560	30	626	630	638	30	1.7	2.0	2.5	30	AlInGaP on GaAs
VLMR33T1U2-GS08	Amber	280	450	710	30	611	617	622	30	1.7	2.0	2.5	30	AlInGaP on GaAs
VLMY33T1U2-GS08	Yellow	280	425	710	30	583	588	594	30	1.7	2.0	2.5	30	AlInGaP on GaAs
VLMY33T1U2-GS18	Yellow	280	425	710	30	583	588	594	30	1.7	2.0	2.5	30	AlInGaP on GaAs

### ABSOLUTE MAXIMUM RATINGS ( $T_{amb} = 25^\circ\text{C}$ , unless otherwise specified) VLM.33..

PARAMETER	TEST CONDITION	SYMBOL	VALUE	UNIT
Reverse voltage <sup>(1)</sup>		$V_R$	5	V
DC forward current	$T_{amb} \leq 73^\circ\text{C}$ (400 K/W)	$I_F$	50	mA
Power dissipation		$P_V$	130	mW
Junction temperature		$T_j$	+125	$^\circ\text{C}$
Operating temperature range		$T_{amb}$	-40 to +100	$^\circ\text{C}$
Storage temperature range		$T_{stg}$	-40 to +100	$^\circ\text{C}$
Thermal resistance junction to ambient	Mounted on PC board (pad size > 16 mm <sup>2</sup> )	$R_{thJA}$	400	K/W

#### Note

<sup>(1)</sup> Driving the LED in reverse direction is suitable for a short term application

**OPTICAL AND ELECTRICAL CHARACTERISTICS** ( $T_{amb} = 25\text{ }^{\circ}\text{C}$ , unless otherwise specified)  
**VLMS33.., SUPER RED**

PARAMETER	TEST CONDITION	PART	SYMBOL	MIN.	TYP.	MAX.	UNIT
Luminous intensity	$I_F = 30\text{ mA}$	VLMS33S1T2	$I_V$	180	290	450	mcd
		VLMS33S1U1	$I_V$	180	290	560	mcd
Luminous flux/luminous intensity			$\phi_V/I_V$	-	3	-	lm/mcd
Dominant wavelength	$I_F = 30\text{ mA}$		$\lambda_d$	626	630	638	nm
Peak wavelength	$I_F = 30\text{ mA}$		$\lambda_p$	-	641	-	nm
Spectral bandwidth at 50 % $I_{rel\text{ max.}}$	$I_F = 30\text{ mA}$		$\Delta\lambda$	-	17	-	nm
Angle of half intensity	$I_F = 30\text{ mA}$		$\phi$	-	$\pm 60$	-	$^{\circ}$
Forward voltage	$I_F = 30\text{ mA}$		$V_F$	1.7	2.0	2.5	V
Reverse current	$V_R = 5\text{ V}$		$I_R$	-	0.01	10	$\mu\text{A}$

**OPTICAL AND ELECTRICAL CHARACTERISTICS** ( $T_{amb} = 25\text{ }^{\circ}\text{C}$ , unless otherwise specified)  
**VLMR33.., AMBER**

PARAMETER	TEST CONDITION	PART	SYMBOL	MIN.	TYP.	MAX.	UNIT
Luminous intensity	$I_F = 30\text{ mA}$	VLMR33T1U2	$I_V$	280	450	710	mcd
Luminous flux/luminous intensity			$\phi_V/I_V$	-	3	-	lm/mcd
Dominant wavelength	$I_F = 30\text{ mA}$		$\lambda_d$	611	617	622	nm
Peak wavelength	$I_F = 30\text{ mA}$		$\lambda_p$	-	624	-	nm
Spectral bandwidth at 50 % $I_{rel\text{ max.}}$	$I_F = 30\text{ mA}$		$\Delta\lambda$	-	18	-	nm
Angle of half intensity	$I_F = 30\text{ mA}$		$\phi$	-	$\pm 60$	-	$^{\circ}$
Forward voltage	$I_F = 30\text{ mA}$		$V_F$	1.7	2.0	2.5	V
Reverse current	$V_R = 5\text{ V}$		$I_R$	-	0.01	10	$\mu\text{A}$

**OPTICAL AND ELECTRICAL CHARACTERISTICS** ( $T_{amb} = 25\text{ }^{\circ}\text{C}$ , unless otherwise specified)  
**VLMY33T1U2, YELLOW**

PARAMETER	TEST CONDITION	PART	SYMBOL	MIN.	TYP.	MAX.	UNIT
Luminous intensity	$I_F = 30\text{ mA}$	VLMY33T1U2	$I_V$	280	425	710	mcd
Luminous flux/luminous intensity			$\phi_V/I_V$	-	3	-	lm/mcd
Dominant wavelength	$I_F = 30\text{ mA}$	VLMY33T1U2	$\lambda_d$	583	588	594	nm
Peak wavelength	$I_F = 30\text{ mA}$		$\lambda_p$	-	590	-	nm
Spectral bandwidth at 50 % $I_{rel\text{ max.}}$	$I_F = 30\text{ mA}$		$\Delta\lambda$	-	18	-	nm
Angle of half intensity	$I_F = 30\text{ mA}$		$\phi$	-	$\pm 60$	-	$^{\circ}$
Forward voltage	$I_F = 30\text{ mA}$		$V_F$	1.7	2.0	2.5	V
Reverse current	$V_R = 5\text{ V}$		$I_R$	-	0.01	10	$\mu\text{A}$

**COLOR CLASSIFICATION**

GROUP	DOMINANT WAVELENGTH (nm)			
	AMBER		YELLOW	
	MIN.	MAX.	MIN.	MAX.
1	611	618	581	584
2	614	622	583	586
3	-	-	585	588
4	-	-	587	590
5	-	-	589	592
6	-	-	591	594

**Note**

- Wavelengths are tested at a current pulse duration of 25 ms

LUMINOUS INTENSITY CLASSIFICATION			
GROUP	LUMINOUS INTENSITY (mcd)		
STANDARD	OPTIONAL	MIN.	MAX.
P	1	45	56
	2	56	71
Q	1	71	90
	2	90	112
R	1	112	140
	2	140	180
S	1	180	224
	2	224	280
T	1	280	355
	2	355	450
U	1	450	560
	2	560	710

CROSSING TABLE	
VISHAY	OSRAM
VLMS33S1T2	LST67B-S1T2
VLMS33S1U1	LST67B-T1U1

**Note**

- Luminous intensity is tested at a current pulse duration of 25 ms and an accuracy of  $\pm 11\%$ .  
The above type Numbers represent the order groups which include only a few brightness groups. Only one group will be shipped on each reel (there will be no mixing of two groups on each reel).  
In order to ensure availability, single brightness groups will not be orderable.  
In a similar manner for colors where wavelength groups are measured and binned, single wavelength groups will be shipped on any one reel.  
In order to ensure availability, single wavelength groups will not be orderable

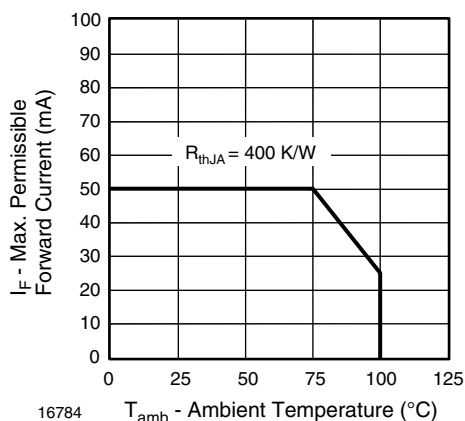
**TYPICAL CHARACTERISTICS** ( $T_{amb} = 25^\circ\text{C}$ , unless otherwise specified)


Fig. 1 - Forward Current vs. Ambient Temperature

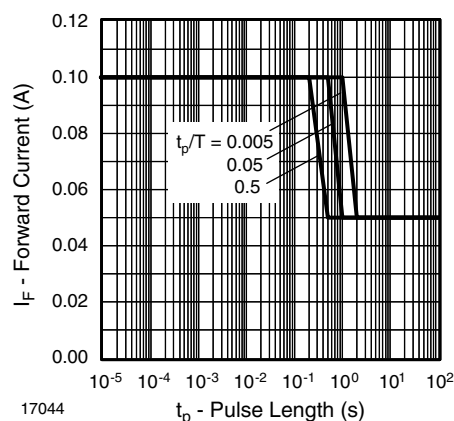


Fig. 2 - Forward Current vs. Pulse Length

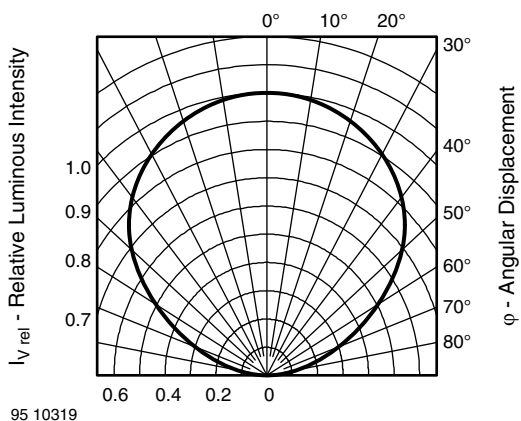


Fig. 3 - Relative Luminous Intensity vs. Angular Displacement

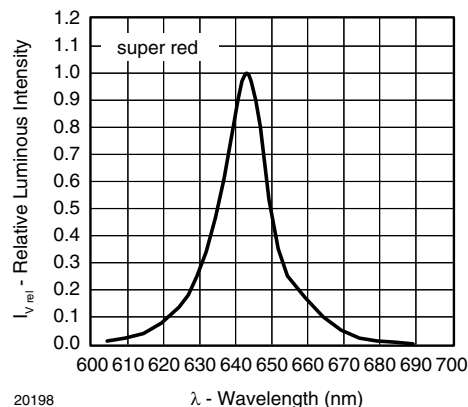


Fig. 6 - Relative Intensity vs. Wavelength

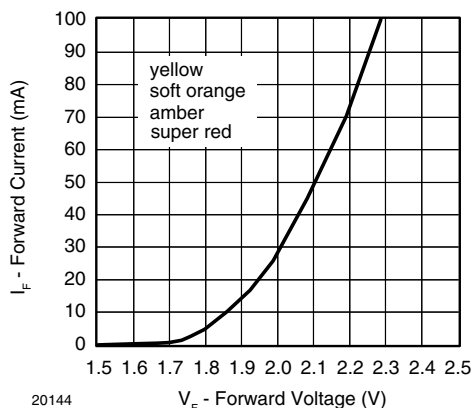


Fig. 4 - Forward Current vs. Forward Voltage

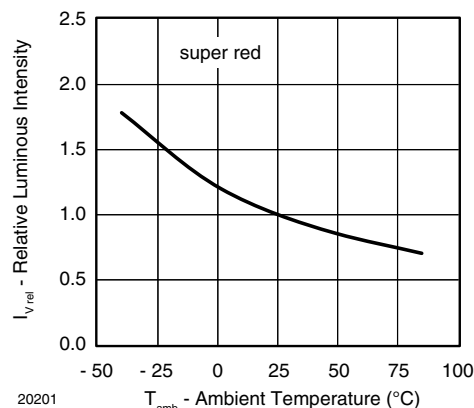


Fig. 7 - Relative Luminous Intensity vs. Ambient Temperature

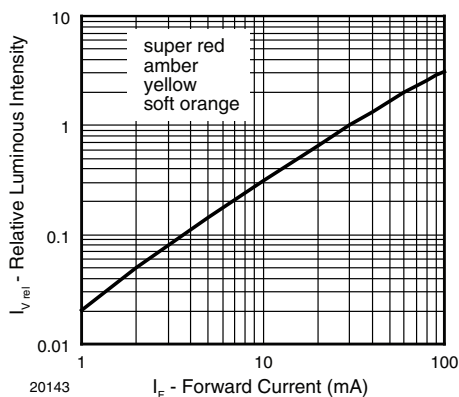


Fig. 5 - Relative Luminous Intensity vs. Forward Current

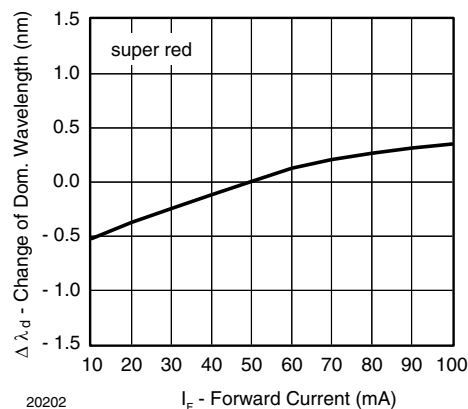


Fig. 8 - Change of Dominant Wavelength vs. Forward Current

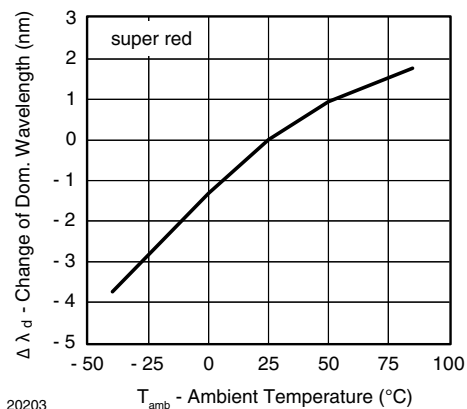


Fig. 9 - Change of Dominant Wavelength vs. Ambient Temperature

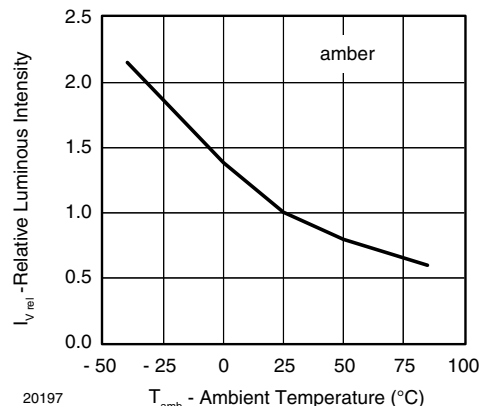


Fig. 12 - Relative Luminous Intensity vs. Ambient Temperature

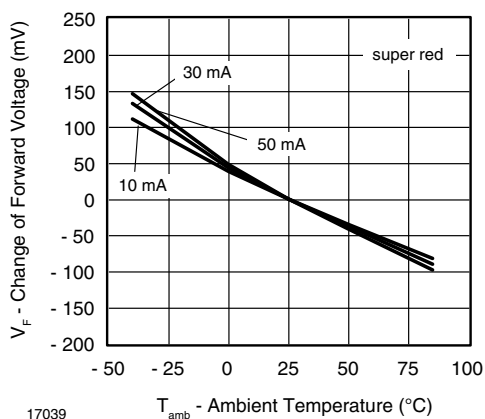


Fig. 10 - Change of Forward Voltage vs. Ambient Temperature

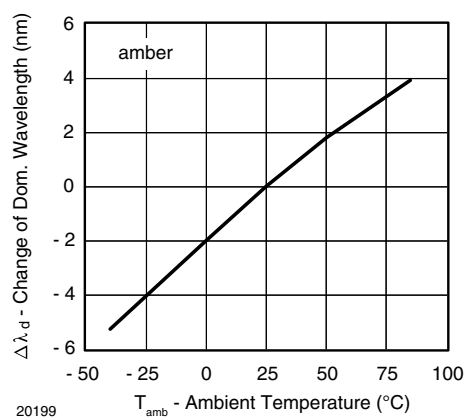


Fig. 13 - Change of Dominant Wavelength vs. Ambient Temperature

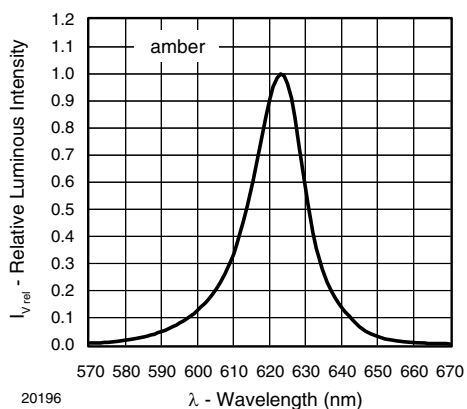


Fig. 11 - Relative Intensity vs. Wavelength

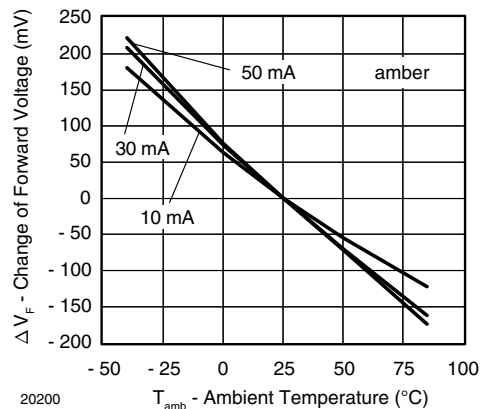


Fig. 14 - Change of Forward Voltage vs. Ambient Temperature

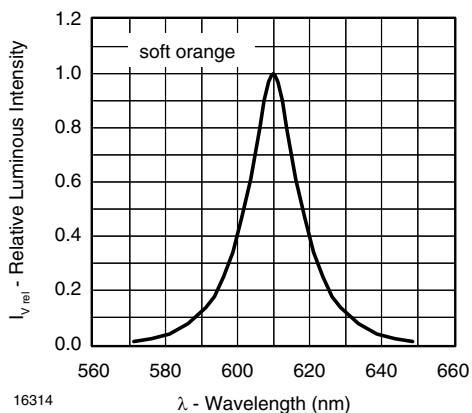


Fig. 15 - Relative Intensity vs. Wavelength

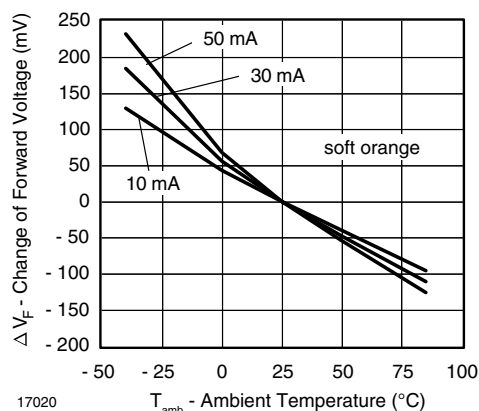


Fig. 18 - Change of Forward Voltage vs. Ambient Temperature

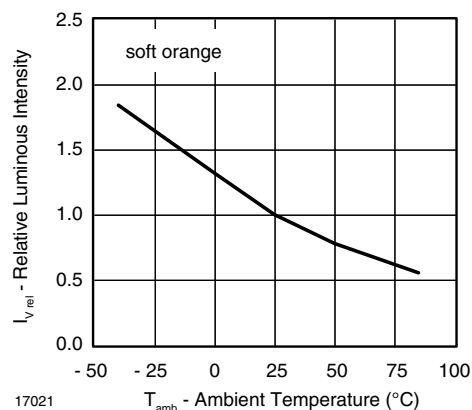


Fig. 16 - Relative Luminous Intensity vs. Ambient Temperature

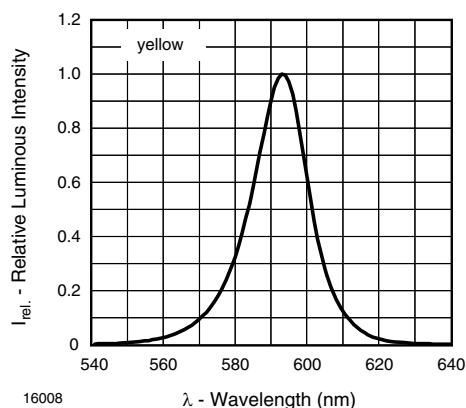


Fig. 19 - Relative Intensity vs. Wavelength

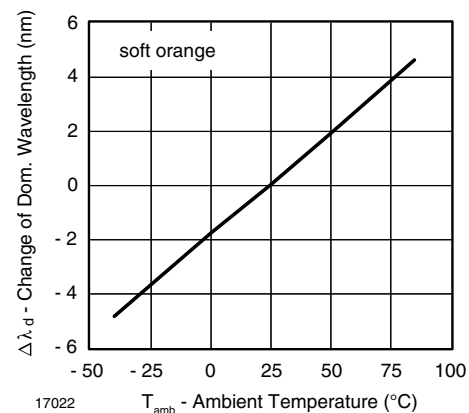


Fig. 17 - Change of Dominant Wavelength vs. Ambient Temperature

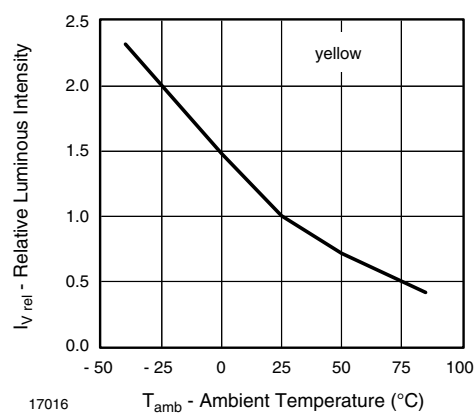


Fig. 20 - Relative Luminous Intensity vs. Ambient Temperature

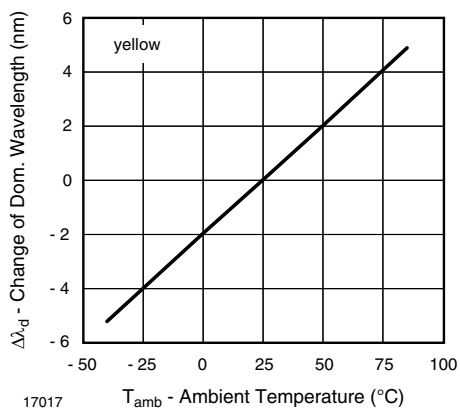


Fig. 21 - Change of Dominant Wavelength vs. Ambient Temperature

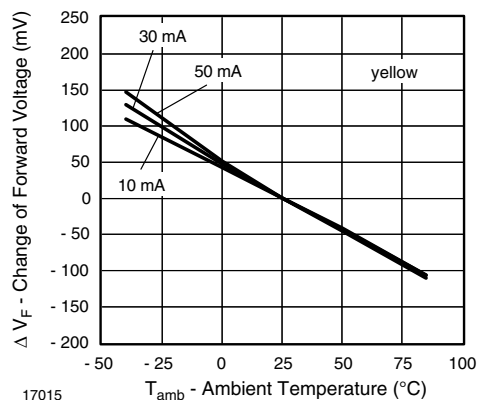
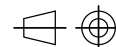
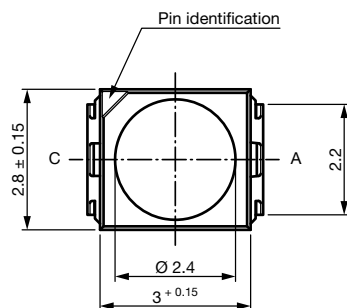
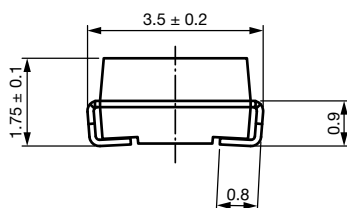


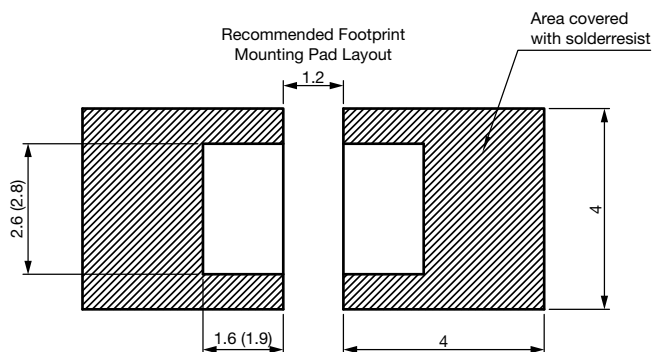
Fig. 22 - Change of Forward Voltage vs. Ambient Temperature

### PACKAGE DIMENSIONS in millimeters



technical drawings  
according to DIN  
specifications

Drawing-No.: 6.541-5067.01-4  
Issue: 7; 12.03.14



### PACKING INFORMATION

PART	PIECES PER REEL	REELS PER BOX	MOQ <sup>(1)</sup>
VLMx33xx-GS08	1500	5	7500
VLMx33xx-GS18	8000	1	8000

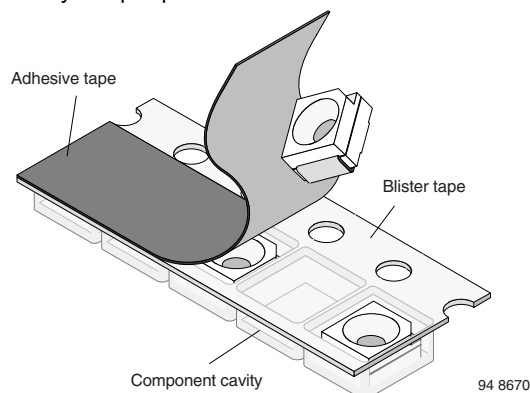
#### Note

<sup>(1)</sup> MOQ = minimum order quantity

## METHOD OF TAPING / POLARITY AND TAPE AND REEL

### SMD LED (VLM3-SERIES)

Vishay's LEDs in SMD packages are available in an antistatic 8 mm blister tape (in accordance with DIN IEC 40 (CO) 564) for automatic component insertion. The blister tape is a plastic strip with impressed component cavities, covered by a top tape.



**REEL PACKAGE DIMENSION IN MILLIMETERS  
FOR SMD LEDs, TAPE OPTION GS18  
(= 8000 PCS) PREFERRED**

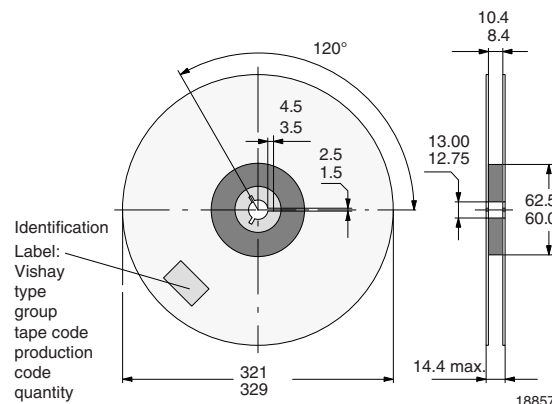


Fig. 25 - Reel Dimensions - GS18

## TAPING OF VLM.3..

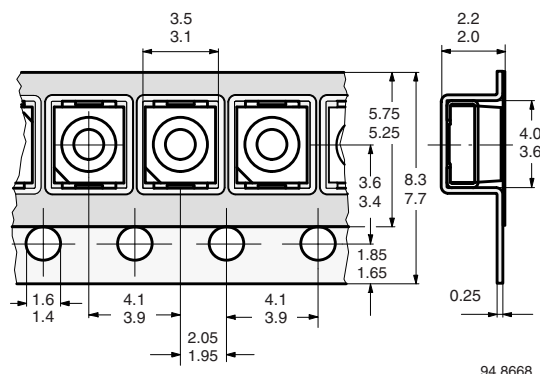


Fig. 23 - Tape Dimensions in mm for PLCC-2

**REEL PACKAGE DIMENSION IN MILLIMETERS  
FOR SMD LEDs, TAPE OPTION GS08  
(= 1500 PCS)**

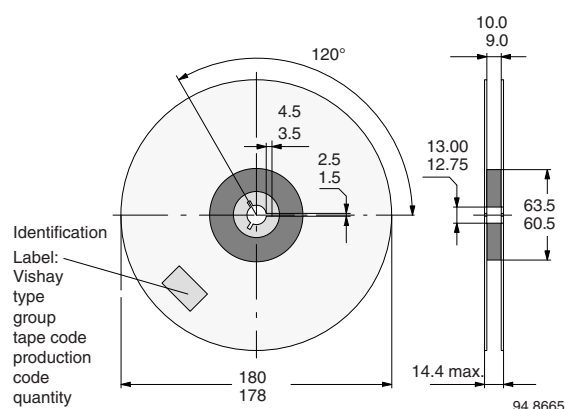


Fig. 24 - Reel Dimensions - GS08

## SOLDERING PROFILE

IR Reflow Soldering Profile for Lead (Pb)-free Soldering  
Preconditioning acc. to JEDEC level 2a

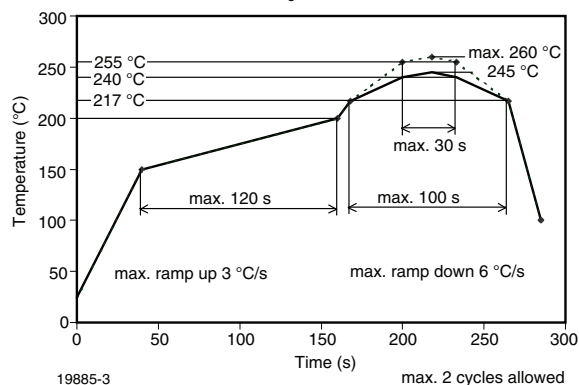


Fig. 26 - Vishay Lead (Pb)-free Reflow Soldering Profile  
(according to J-STD-020)

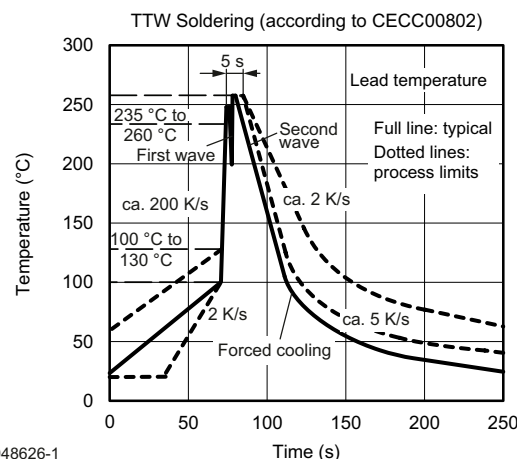
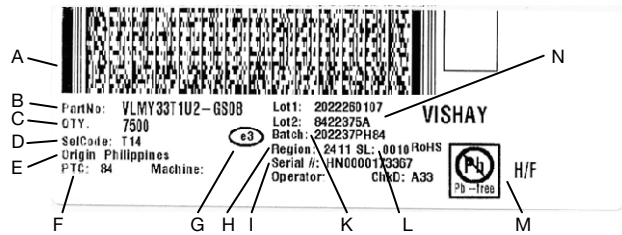


Fig. 27 - Double Wave Soldering of Opto Devices (all packages)

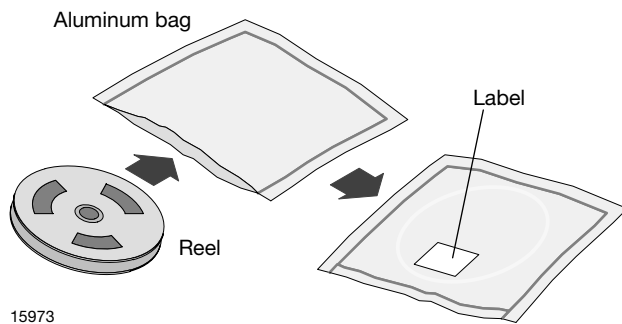


**BAR CODE PRODUCT LABEL (example)**


- A. 2D barcode  
 B. Part No: Vishay part number  
 C. QTY: quantity  
 D. SelCode: selection bin code  
 E. Country of origin  
 F. PTC: production plant code  
 G. Termination finish  
 H. Region code  
 I. Serial#: serial number  
 K. Batch number: year, week, country code, plant code  
 L. SL: storage location  
 M. Environmental symbols: RoHS, lead (Pb)-free, halogen-free  
 N. Lot numbers

**DRY PACKING**

The reel is packed in an anti-humidity bag to protect the devices from absorbing moisture during transportation and storage.


**FINAL PACKING**

The sealed reel is packed into a cardboard box. A secondary cardboard box is used for shipping purposes.

**RECOMMENDED METHOD OF STORAGE**

Dry box storage is recommended as soon as the aluminum bag has been opened to prevent moisture absorption. The following conditions should be observed, if dry boxes are not available:

- Storage temperature 10 °C to 30 °C
- Storage humidity ≤ 60 % RH max.

After more than 672 h under these conditions moisture content will be too high for reflow soldering.

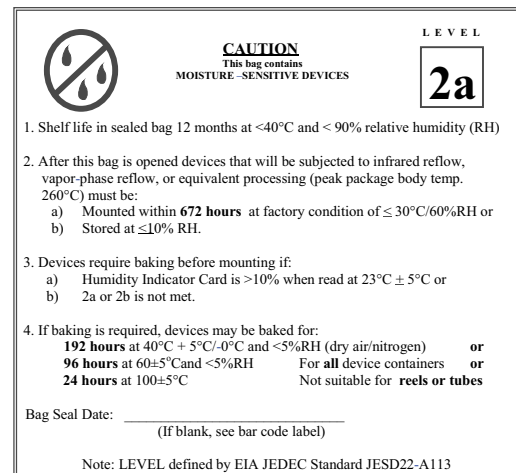
In case of moisture absorption, the devices will recover to the former condition by drying under the following condition:

192 h at 40 °C + 5 °C / - 0 °C and < 5 % RH (dry air / nitrogen) or

96 h at 60 °C + 5 °C and < 5 % RH for all device containers or

24 h at 100 °C + 5 °C not suitable for reel or tubes.

An EIA JEDEC standard JESD22-A112 level 2a label is included on all dry bags.



Example of JESD22-A112 level 2a label

**ESD PRECAUTION**

Proper storage and handling procedures should be followed to prevent ESD damage to the devices especially when they are removed from the antistatic shielding bag. Electrostatic sensitive devices warning labels are on the packaging.

**VISHAY SEMICONDUCTORS STANDARD BAR CODE LABELS**

The Vishay Semiconductors standard bar code labels are printed at final packing areas. The labels are on each packing unit and contain Vishay Semiconductors specific data.



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