



Non-reversing motor starter, Size 3 1/2, Three phase full voltage, Amb. compensate bimetal OLR, Contactor amp rating 115A, Non-combination type, Enclosure type 1, Indoor general purpose use

product brand name	Class 14 & 22
design of the product	Full-voltage non-reversing motor starter
special product feature	Half-size starter
General technical data	
weight [lb]	25 lb
Height x Width x Depth [in]	20 × 12 × 8 in
touch protection against electrical shock	NA for enclosed products
installation altitude [ft] at height above sea level maximum	6560 ft
ambient temperature [°F]	
• during storage	-22 ... +149 °F
• during operation	-4 ... +104 °F
ambient temperature	
• during storage	-30 ... +65 °C
• during operation	-20 ... +40 °C
country of origin	USA
Horsepower ratings	
yielded mechanical performance [hp] for 3-phase AC motor	
• at 200/208 V rated value	30 hp
• at 220/230 V rated value	40 hp
• at 460/480 V rated value	75 hp
• at 575/600 V rated value	75 hp
Contactor	
size of contactor	Controller half size 3 1/2
number of NO contacts for main contacts	3
operating voltage for main current circuit at AC at 60 Hz maximum	600 V
operational current at AC at 600 V rated value	115 A
mechanical service life (operating cycles) of the main contacts typical	5000000
Auxiliary contact	
number of NC contacts at contactor for auxiliary contacts	0
number of NO contacts at contactor for auxiliary contacts	1
number of total auxiliary contacts maximum	7
contact rating of auxiliary contacts of contactor according to UL	10A@600VAC (A600), 5A@600VDC (P600)
Coil	
type of voltage of the control supply voltage	AC
control supply voltage	
• at AC at 50 Hz rated value	190 ... 220 V
• at AC at 60 Hz rated value	220 ... 240 V
holding power at AC minimum	14 W
apparent pick-up power of magnet coil at AC	310 VA

apparent holding power of magnet coil at AC	26 VA
operating range factor control supply voltage rated value of magnet coil	0.85 ... 1.1
percentual drop-out voltage of magnet coil related to the input voltage	50 %
ON-delay time	26 ... 41 ms
OFF-delay time	14 ... 19 ms
Overload relay	
product function	
• overload protection	Yes
• test function	Yes
• external reset	Yes
reset function	Manual and automatic
adjustment range of thermal overload trip unit	0.85 ... 1.15
number of NC contacts of auxiliary contacts of overload relay	3
number of NO contacts of auxiliary contacts of overload relay	0
operational current of auxiliary contacts of overload relay	
• at AC at 600 V	5 A
• at DC at 250 V	5 A
contact rating of auxiliary contacts of overload relay according to UL	5A@600VAC (B600), 5A@250VDC (P300)
Enclosure	
degree of protection NEMA rating	1
design of the housing	indoors, usable on a general basis
Mounting/wiring	
mounting position	Vertical
fastening method	Surface mounting and installation
type of electrical connection for supply voltage line-side	Box lug
tightening torque [lbf-in] for supply	120 ... 120 lbf-in
temperature of the conductor for supply maximum permissible	75 °C
material of the conductor for supply	AL or CU
type of electrical connection for load-side outgoing feeder	Screw-type terminals
tightening torque [lbf-in] for load-side outgoing feeder	35 ... 50 lbf-in
type of electrical connection of magnet coil	Screw-type terminals
tightening torque [lbf-in] at magnet coil	5 ... 12 lbf-in
type of connectable conductor cross-sections of magnet coil for AWG cables single or multi-stranded	2x (16 ... 12 AWG)
temperature of the conductor at magnet coil maximum permissible	75 °C
material of the conductor at magnet coil	CU
type of electrical connection for auxiliary contacts	Screw-type terminals
tightening torque [lbf-in] at contactor for auxiliary contacts	10 ... 15 lbf-in
type of connectable conductor cross-sections at contactor for AWG cables for auxiliary contacts single or multi-stranded	1x (12 AWG), 2x (16 ... 14 AWG), 2x (18 ... 16 AWG)
temperature of the conductor at contactor for auxiliary contacts maximum permissible	75 °C
material of the conductor at contactor for auxiliary contacts	CU
type of electrical connection at overload relay for auxiliary contacts	Screw-type terminals
tightening torque [lbf-in] at overload relay for auxiliary contacts	5 ... 12 lbf-in
type of connectable conductor cross-sections at overload relay for AWG cables for auxiliary contacts single or multi-stranded	2x (16 ... 12 AWG)
temperature of the conductor at overload relay for auxiliary contacts maximum permissible	75 °C
material of the conductor at overload relay for auxiliary contacts	CU
Short-circuit current rating	
design of the fuse link for short-circuit protection of the main circuit required	10kA@600V (Class H or K); 100kA@600V (Class R or J)
design of the short-circuit trip	Thermal magnetic circuit breaker
maximum short-circuit current breaking capacity (Icu)	
• at 240 V	14 kA
• at 480 V	10 kA
• at 600 V	10 kA
certificate of suitability	NEMA ICS 2; UL 508; CSA 22.2, No.14

Further information

Industrial Controls - Product Overview (Catalogs, Brochures,...)

www.usa.siemens.com/iccatalog

Industry Mall (Online ordering system)

<https://mall.industry.siemens.com/mall/en/us/Catalog/product?mlfb=US2:14IP32BG81>

Service&Support (Manuals, Certificates, Characteristics, FAQs,...)

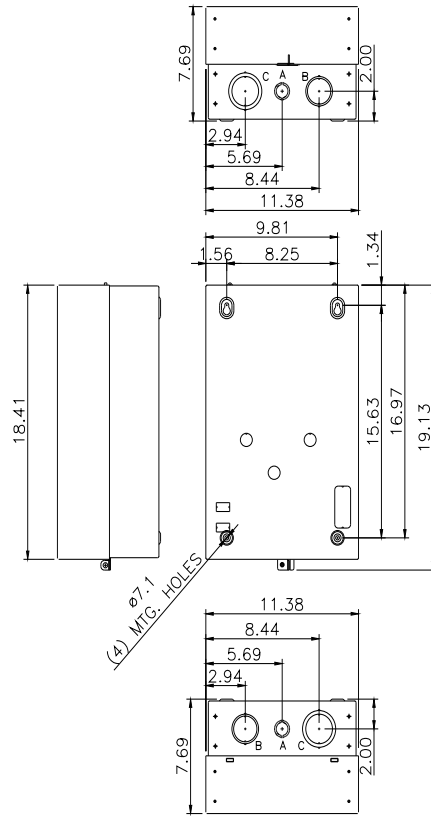
<https://support.industry.siemens.com/cs/US/en/ps/US2:14IP32BG81>

Image database (product images, 2D dimension drawings, 3D models, device circuit diagrams, EPLAN macros, ...)

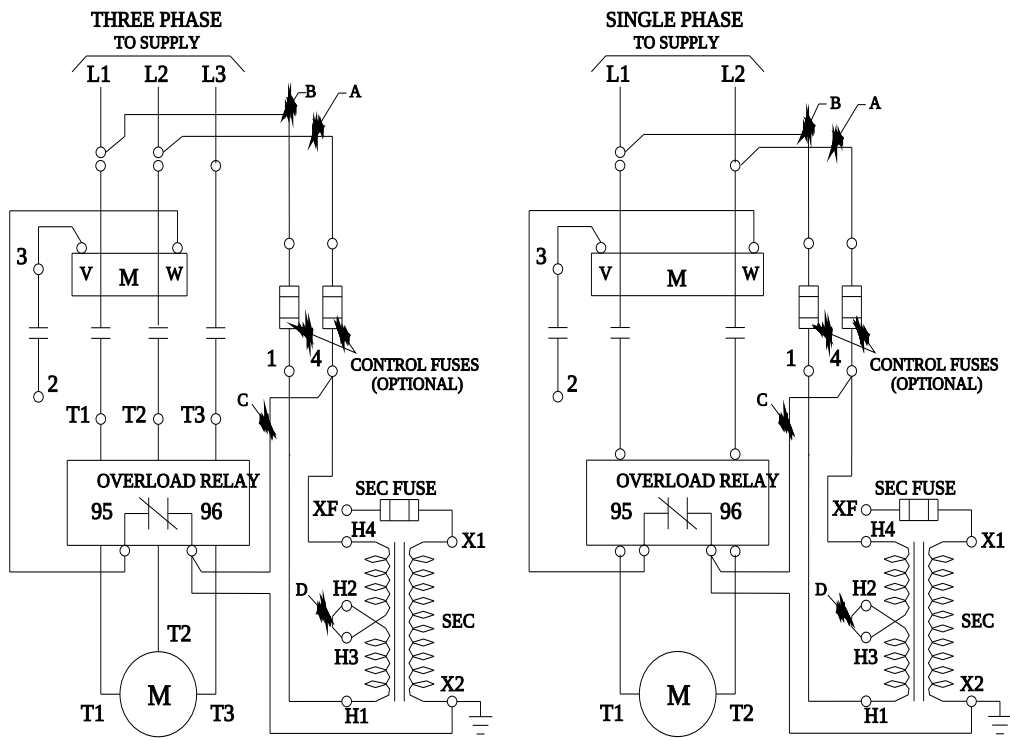
http://www.automation.siemens.com/bilddb/cax_de.aspx?mlfb=US2:14IP32BG81&lang=en

Certificates/approvals

<https://support.industry.siemens.com/cs/US/en/ps/US2:14IP32BG81/certificate>



LETTER	KNOCKOUT & CONDUIT SIZE
A	$\varnothing 22.2$ X $\varnothing 28.6$ FOR 12.7 & 19 CONDUIT
B	$\varnothing 43.6$ X $\varnothing 50$ FOR 31.8 & 38.1 CONDUIT
C	$\varnothing 50$ X $\varnothing 62.7$ FOR 38.1 & 50.8 CONDUIT



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