

SPECIFICATION FOR APPROVAL

Castorner: 615	
Description: DC FAN	
Customer Part No.	REV.:
Delta Model No.: EFB1524SHGP5	REV.: 00
Sample Issue No. :	
Sample Issue Date: JUN.20 2022	
PLEASE SEND ONE COPY OF THIS SPEC	
YOU SIGNED APPROVAL FOR PRODUCT	ION PRE-ARRANGMENT.
APPROVED BY:	
DATE :	

DELTA ELECTRONICS, INC.
TAOYUAN PLANT
252, SHANGYING ROAD, GUISHAN INDUSTRIAL ZONE,
TAOYUAN CITY 33341, TAIWAN
TEL 1886 (0)2 3504068

TEL:886-(0)3-3591968 FAX:886-(0)3-3591991

Customer: STD

*** SAMPLE HISTORY***

CUSTOMER: <u>STD</u>

CUSTOMER P/N:

DELTA MODEL: <u>EFB1524SHGP5</u>

REV.	DESCRIPTION	DRAWN	CHECKED		APPROVED	ISSUE	
INE V.	DEGORIT HON	DIVAVVIV	ME	EE	CE		DATE
00	ISSUE SPEC	陳權輝 06/20'22	陳權輝 06/20'22	林諺鴻 06/20'22		吳俊男 06/20'22	06/20'22
	3						

STATEMENT OF DEVIATION

FAX: 886-(0)3-3591991

■ NONE □ DESCRIPTION:			

DELTA ELECTRONICS, INC. 252, SHANGYING ROAD, GUISHAN INDUSTRIAL ZONE, TAOYUAN CITY 33341, TAIWAN

Specification For Approval

TEL: 886-(0)3-3591968

FAX: 886-(0)3-3591991

Customer:	STD		
Description :	DC FAI	N	
Customer P/I	N :		rev.:
Delta model	no. : EFE	31524SHGP5	Delta Safety Model No.: EFB1524SHG
Sample revis	ion. :	00	Issue no.:
Sample issue	e date : 、	JUN.20 2022	Quantity :

1. SCOPE:

THIS SPECIFICATION DEFINES THE ELECTRICAL AND MECHANICAL CHARACTERISTICS OF THE DC BRUSHLESS AXIAL FLOW FAN.

2. CHARACTERS:

ITEM	DESCRIPTION		
RATED VOLTAGE	24 VDC		
OPERATION VOLTAGE	21.6 - 26.4 VDC		
INPUT CURRENT(AVG.)★	1.55 (MAX. 1.80) A		
(AT RATED VOLTAGE / FREE AIR)	SAFETY CURRENT ON LABEL: 2.10A		
INPUT POWER(AVG.)★ (AT RATED VOLTAGE / FREE AIR)	37.2 (MAX. 43.2) W		
SPEED (AT RATED VOLTAGE / FREE AIR)	4500 ± 10% RPM.		
MAX. AIR FLOW	9.13 (MIN. 8.21) M ³ /MIN.		
(AT ZERO STATIC PRESSURE)	322.39 (MIN. 290.15) CFM		
MAX. AIR PRESSURE	32.14 (MIN. 26.03) mmH ₂ O		
(AT ZERO AIRFLOW)	1.265 (MIN. 1.025) inchH ₂ O		
ACOUSTICAL NOISE (AVG.)	62.0 (MAX. 66.0) dB-A		
INSULATION TYPE	UL: CLASS A		
INSULATION STRENGTH	10 MEG OHM MIN. AT 500 VDC		
	(BETWEEN FRAME AND (+) TERMINAL)		
DIELECTRIC STRENGTH	5 mA MAX. AT 500 VAC 50/60 Hz ONE MINUTE, (BETWEEN FRAME AND (+) TERMINAL)		
INGRESS PROTECTION	IP55 (ICE60529 STANDARD)		

 $[\]bigstar$ AVG. IS THE AVERAGE VALUE DURING STEADY OPERATION, AND MAX. IS MAXIMUM AVERAGE VALUE INCLUDED PRODUCTION TOLERANCE. ABOUT THE PEAK VALUE, NEED TO USE OSCILLOSCOPE TO MEASURE.

(continued)

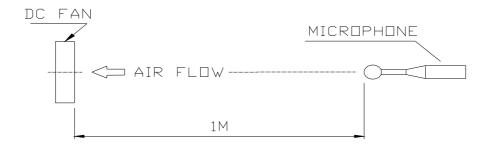
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DELTA MODEL: EFB1524SHGP5

LIFE EXPECTANCE (L10) (AT LABEL VOLTAGE)	70,000 HOURS CONTINUOUS OPERATION AT 40 $^{\circ}$ C WITH 15 \sim 65 %RH.
ROTATION	COUNTERCLOCKWISE VIEW FROM NAME PLATE SIDE
LOCK ROTOR PROTECTION	THE CURRENT WILL SHUT DOWN, WHEN ROTOR LOCKED AND FIXED.

NOTES:

- 1. ALL READINGS ARE MEASURED AFTER STABLY WARMING UP THROUGH 10 MINUTES.
- 2. STANDARD AIR PROPERTY IS AIR AT (Td) 25°C TEMPER ATURE, (RH) 65% RELATIVE HUMIDITY, AND (Pb) 760 mmHg BAROMETRIC PRESSURE.
- 3. THE VALUES WRITTEN IN PARENS, (), ARE LIMITED SPEC.
- 4. ACOUSTICAL NOISE MEASURING CONDITION:



NOISE IS MEASURED AT RATED VOLTAGE IN FREE AIR IN SEMI-ANECHOIC CHAMBER WITH MICROPHONE AT A DISTANCE OF ONE METER FROM THE FAN INTAKE.

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DELTA MODEL: EFB1524SHGP5

3.MECHANICAL:

3-1. DIMENSIONS	SEE DIMENSIONS DRAWING
3-2. FRAME	DIE-CAST ALUMINUM
3-3. IMPELLER	PLASTIC UL: 94V-0
3-4. BEARING SYSTEM	TWO BALL BEARINGS
3-5. WEIGHT	840 GRAMS(REF.)

4. ENVIRONMENTAL:

4-1. OPERATING TEMPERATURE	
4-2. STORAGE TEMPERATURE	
4-3. OPERATING HUMIDITY	5 TO 90 % RH
4-4. STORAGE HUMIDITY	5 TO 95 % RH

5. PROTECTION:

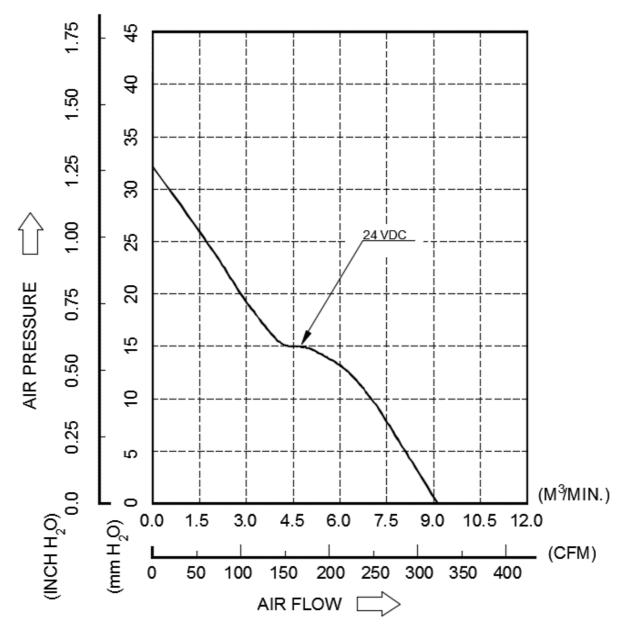
- 5-1. LOCKED ROTOR PROTECTION
 IMPEDANCE OF MOTOR WINDING PROTECTS MOTOR FROM FIRE IN
 96 HOURS OF LOCKED ROTOR CONDITION AT THE RATED VOLTAGE.
- 5-2. POLARITY PROTECTION

 BE CAPABLE OF WITHSTANDING IF REVERSE CONNECTION FOR POSITIVEAND NEGATIVE LEADS.
- 6. RE OZONE DEPLETING SUBSTANCES:
 - 6-1. NO CONTAINING PBBs, PBBOs, CFCs, PBBEs, PBDPEs AND HCFCs.
- 7. PRODUCTION LOCATION
 - 7-1. PRODUCTS WILL BE PRODUCED IN CHINA OR THAILAND.

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DELTA MODEL: EFB1524SHGP5

8. P & Q CURVE:



*TEST CONDITION: INPUT VOLTAGE-----OPERATION VOLTAGE TEMPERATURE-----ROOM TEMPERATURE HUMIDITY-----65%RH

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9. DIMENSION DRAWING:

LABEL:

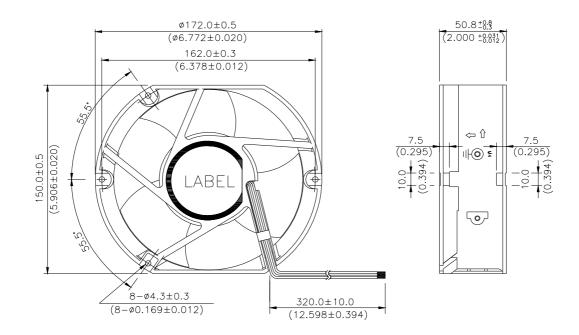


OR









OR

NOTES:

- 1.THIS PRODUCT IS ROHS COMPLIANT
- 2. LEAD WIRE UL1007 AWG #24

RED WIRE----(+)

BLACK WIRE----(-)

BLUE WIRE----(F00)

YELLOW WIRE----(PWM)

3. RECOMMENDED OPERATING SEQUENCE

FAN START : VCC ON --> PWM INPUT

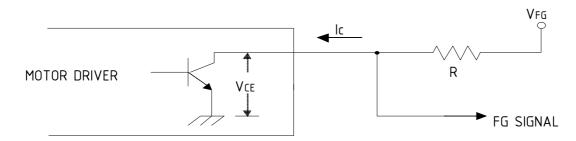
FAN STOP: PWM 0% DUTY --> VCC OFF

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10. FREQUENCY GENERATOR (FG) SIGNAL:

10-1. OUTPUT CIRCUIT - OPEN COLLECTOR MODE:



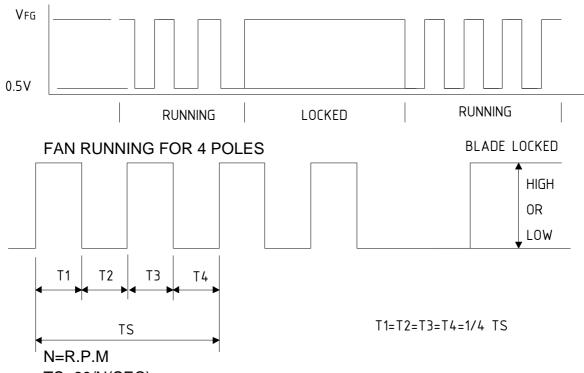
CAUTION:

THE LEAD WIRE OF FG SIGNAL CAN NOT TOUCH THE LEAD WIRE OF POSITIVE OR NEGATIVE.

10-2. SPECIFICATION:

VFG= 5.0 TYP.(Vcc MAX.) Ic = 5mA MAX. Vce= 0.5V MAX. $R \ge V$ FG /Ic

10-3. FREQUENCY GENERATOR WAVEFORM:



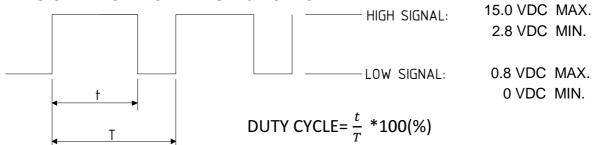
TS=60/N(SEC)

*VFG IS ALWAYS HIGH OR LOW LEVEL AFTER BLADE LOCKED *4 POLES

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11. PWM CONTROL SIGNAL:

11-1 SIGNAL VOLTAGE RANGE: 0~15VDC



- *THE FREQUENCY FOR CONTROL SIGNAL OF THE FAN SHALL BE ABLE TO ACCEPT A 20KHZ~25KHZ.
- THE PREFERRED OPERATING POINT FOR THE FAN IS 25KHZ.
- AT 100% DUTY CYCLE, THE ROTOR WILL SPIN AT MAXIMUN SPEED.
- AT 0% DUTY CYCLE, THE ROTOR WILL STOP.
- WITH CONTROL SIGNAL LEAD DISCONNECTED, THE FAN WILL SPIN AT MAXIMUN SPEED.

11-2 THE REQUIREMENT OF WAVEFORM QUALITY OF PWM SIGNAL

- THE RECOMMENDED PWM SIGNAL FROM SYSTEM IS TTL (tr =500ns, tf =500ns), EVEN IF THE PWM LEAD OF FAN IS DISCONNECTED.
- THE MAXIMUM PERMISSIBLE OF WAVEFORM DISTORTION:

$$V_{IH}$$
: $(V_{+}$ = 0.5) * 90% RISE TIME : tr < 500ns v_{IL} v_{IL}

11-3 SPEED VS PWM CONTROL SIGNAL: (AT 25℃, RATED VOLTAGE & PWM SIGNAL AS FOLLOW) *PWM SIGNAL PWM FREQUENCY = 25KHz

DUTY CYCLE (%)	SPEED (R.P.M.)	CURRENT(A) AVG.★
100	4500±10%	1.55 (MAX. 1.80A)
0	0	0.03 (MAX 0.05A)

- ---- 5.0 VDC
- ★AVG. IS THE AVERAGE VALUE DURING STEADY OPERATION, AND MAX. IS MAXIMUM AVERAGE VALUE INCLUDED PRODUCTION TOLERANCE. ABOUT THE PEAK VALUE, NEED TO USE OSCILLOSCOPE TO MEASURE.
- MIN. STARTED DUTY CYCLE(at 25°C, RATED VOLTAGE): 30 % WHEN THE FAN BLADE IS IN THE COMPETE STOP STATE AND THEN PROVIDE PWM TO START THE FAN IN ORDER TO ENSURE THAT THE FAN START-UP IS NORMAL FROM A DEAD STOP.

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12. FAN CABLE ADDITIONAL PROCESS OUTSIDE DELTA

12-1. HANDLING:

12-1-1. DO NOT PRESS ROTOR OR PULL CABLE IN ANY PROCESS.

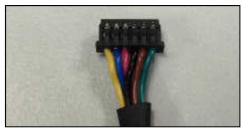


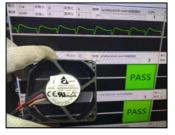


- 12-1-2. WEARING ELECTROSTATIC GLOVES BEFORE WORKING, MAKE SURE HOUSING ASSAMBLING MECHINE, WORKING TABLE WITH ELECTROSTATIC PROTECTION.
- 12-1-3. DO NOT WEAR OR DROP THE FAN DURING ALL PROCESS, PLEASE SCRAPE DROOPPED FAN TO AVOID BEARING DAMAGE.

12-2. TESTING:

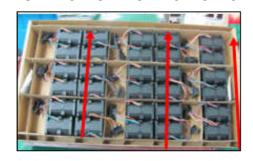
12-2-1. MAKE SURE FAN SPEED AND FUNCTION WORKS WELL AFTER ASSAMBLY.

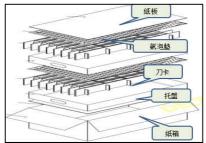




12-3. PACKING:

12-3-1. BE SURE OF FAN DERECTION AND HOUSING POSITION, CAN'T INTERFER CARTON OR POTTION OR OTHER MATERIAL.





12-3-2. MAKE SURE DESICCANT, QUANTITY AND P/N IS CORRECT BEFORE PACKING.







Application Notice

- 1. Delta will not guarantee the performance of the products if the application condition falls outside the parameters set forth in the specification.
- 2. A written request should be submitted to Delta prior to approval if deviation from this specification is required.
- 3. Please exercise caution when handling fans. Damage may be caused when pressure is applied to the impeller, if the fans are handled by the lead wires, or if the fan was hard-dropped to the production floor.
- 4. Except as pertains to some special designs, there is no guarantee that the products will be free from any such safety problems or failures as caused by the introduction of powder, droplets of water or encroachment of insect into the hub.
- 5. The above-mentioned conditions are representative of some unique examples and viewed as the first point of reference prior to all other information.
- 6. It is very important to establish the correct polarity before connecting the fan to the power source. Positive (+) and Negative (-). Damage may be caused to the fans if connection is with reverse polarity, if there is no foolproof method to protect against such error specifically mentioned in this spec.
- 7. Delta fans without special protection are not suitable where any corrosive fluids are introduced to their environment.
- 8. Please ensure all fans are stored according to the storage temperature limits specified. Do not store fans in a high humidity environment. We highly recommend performance testing is conducted before shipping, if the fans have been stored over 6 months.
- 9. Not all fans are provided with the Lock Rotor Protection feature. If you impair the rotation of the impeller for the fans that do not have this function, the performance of those fans will lead to failure.
- 10. Please be cautious when mounting the fan. Incorrect mounting of fans may cause excess resonance, vibration and subsequent noise.
- 11. It is important to consider safety when testing the fans. A suitable fan guard should be fitted to the fan to guard against any potential for personal injury.
- 12. Except where specifically stated, all tests are carried out at room (ambient) temperature and relative humidity conditions of 25°C, 65% RH. The test value is only for fan performance itself.
- 13. Be certain to connect an "4.7µF or greater" capacitor to the fan externally when the application calls for using multiple fans in parallel, to avoid any unstable power.
- 14. Be sure that the machine is well grounded before doing crimping terminal of cable wire in order to avoid any impact due to an unexpected abnormal voltage to the fan .

Doc. No: FMBG-ES Form 001 Rev. 0001 Date: June 24, 2009