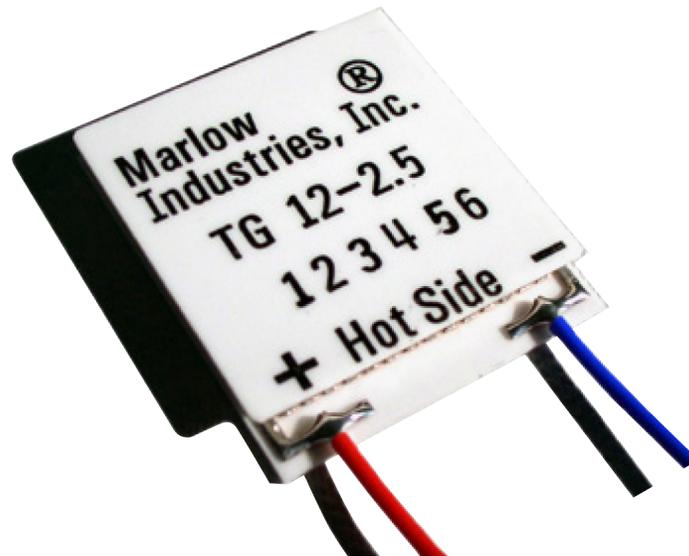


SINGLE-STAGE THERMOELECTRIC GENERATOR TG12-2.5

Single-Stage Thermoelectric Module



FEATURES

- RoHS EU Compliant
- Rated operating temperature of 200°C
- Ceramic Material: Aluminum Oxide
- Porch configuration for high strength leadwire connection
- Superior nickel diffusion barriers on elements
- High strength for rugged environment
- RTV sealing option available
- Lapped option available for multiple module applications

SINGLE-STAGE THERMOELECTRIC GENERATOR TG12-2.5

Nominal Performance in Nitrogen

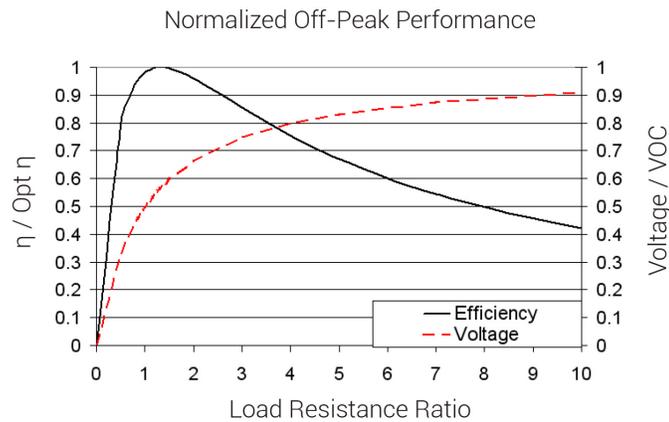
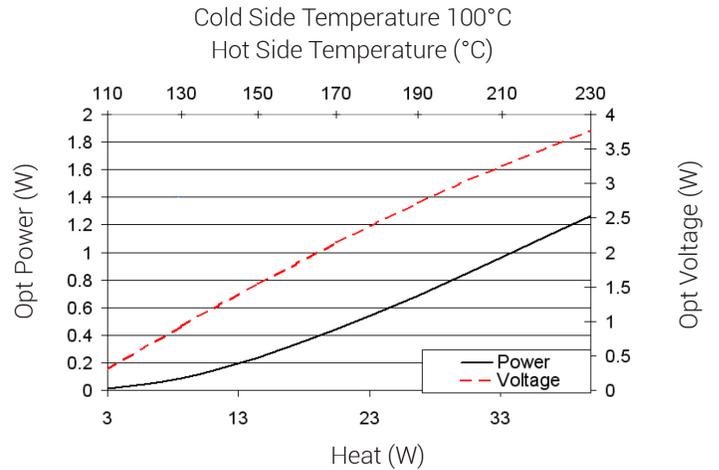
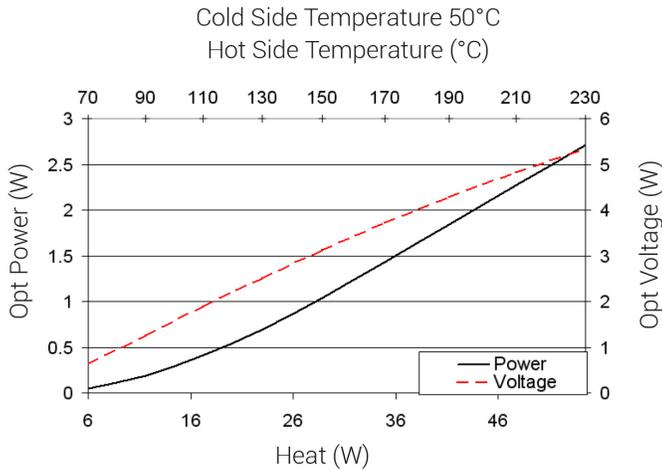
Cold Side Temperature (°C)	27±2
AC Resistance (ohms)	4.47-5.69
Device ZT	0.72

Ordering Options

Model Number	Description
TG12-2.5-01	102 mm Leadwires
TG12-2.5-01L	102 mm Leadwires, Lapped
TG12-2.5-01S	102 mm Leadwires, Sealed
TG12-2.5-01LS	102 mm Leadwires, Lapped, Sealed
TG12-2.5-02LS	200 mm Leadwires, Lapped, Sealed

Power Generation Performance Curves

Environment: One atmosphere dry nitrogen



Hot Side Temperature (°C)	230	170	110
Cold Side Temperature (°C)	50	50	50
Optimum Efficiency, η (%)	5.02	4.14	2.43
Optimum Power (W)	2.71	1.43	0.41
Optimum Voltage (V)	5.33	3.71	1.89
Load Resistance for Opt η (Ω)	10.47	9.68	8.75
Open Circuit Voltage, V_{OC} (V)	9.56	6.57	3.31
Closed Circuit Current (A)	1.14	0.88	0.50
Thermal Resistance (°C/W)	3.33	3.48	3.58

Operation Cautions

For maximum reliability, continuous operation below 200°C (cold side and hot side) is recommended. Intermittent operation up to 230°C on the hot side of the TG is permissible.

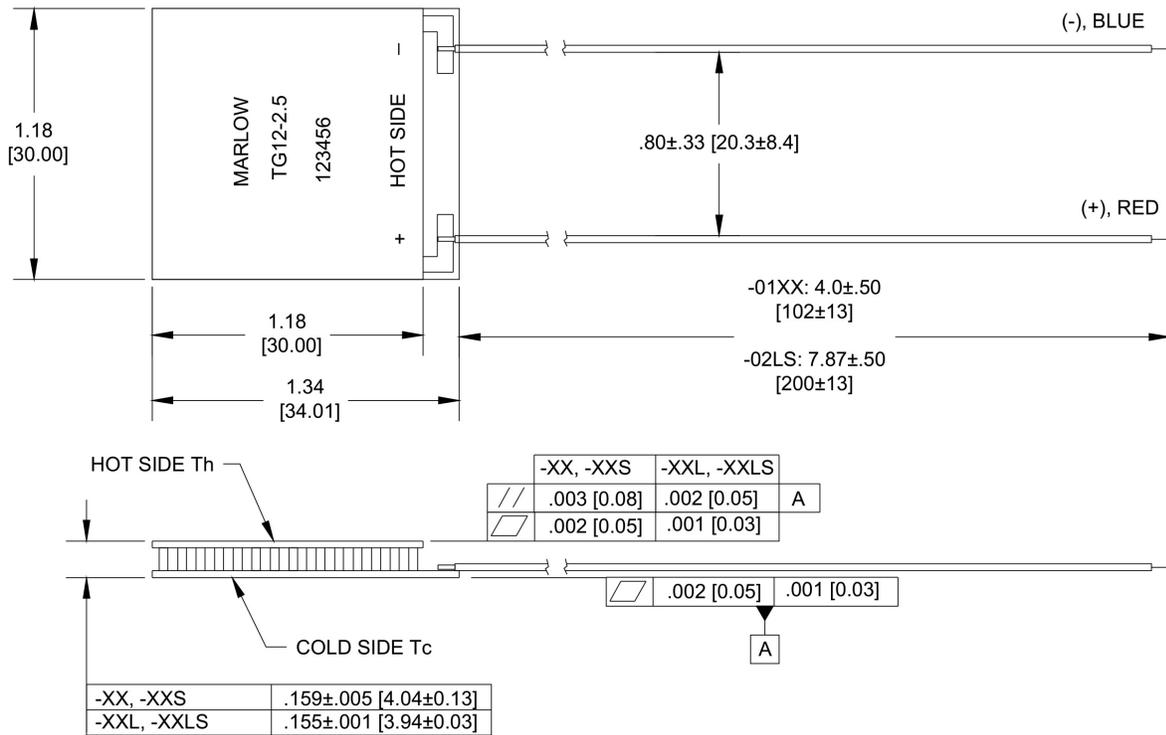
Installation

Recommended mounting methods: Clamp with uniform pressure to a flat surface with thermal interface material. Recommend 1.4 MPa (200 psi) with thermal grease or flexible graphite pads. For additional information, please contact an applications engineer.

For performance information with cold side temperatures other than 50°C or 100°C, please contact us.

SINGLE-STAGE THERMOELECTRIC GENERATOR TG12-2.5

Mechanical Characteristics



All units are in inches. All units in [] are in millimeters.