

# Technical Information

ModSTACK™ 6MS2400R17KE3-3G-C20MVTIOIN



Vorläufige Daten  
preliminary data

## Key data

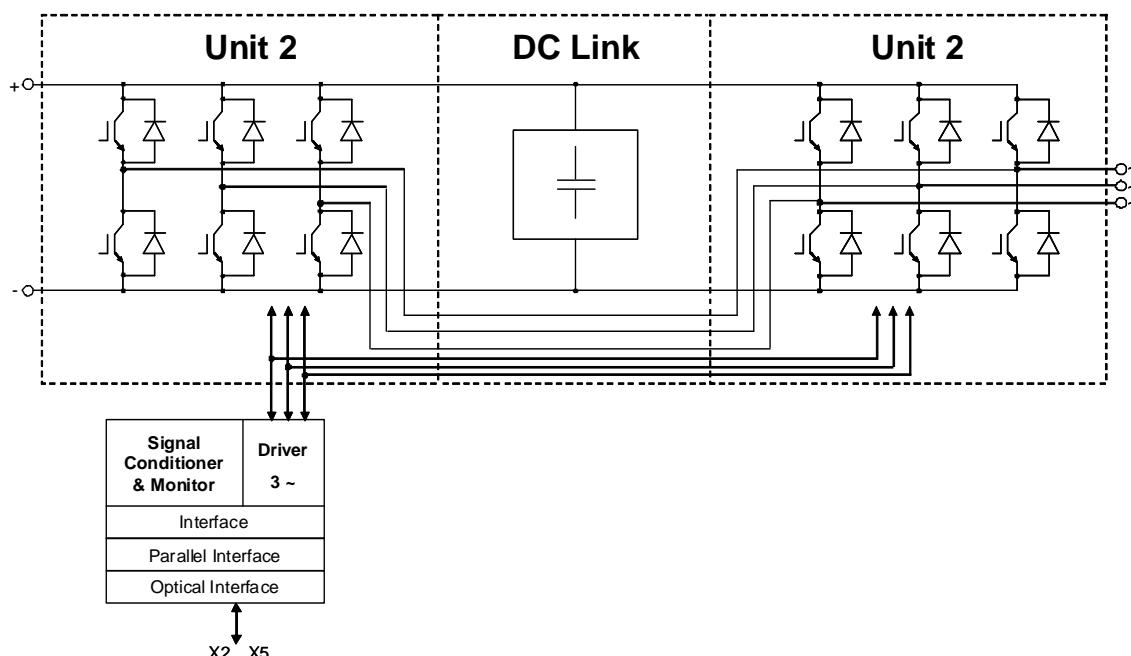
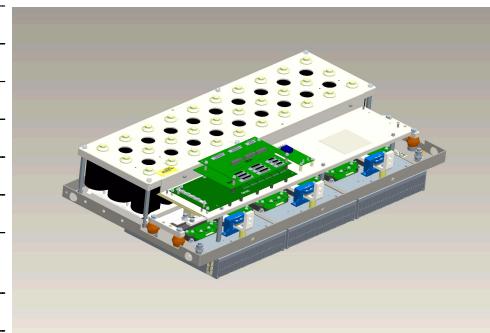
3x 800A rms at 400V rms, forced air (fan not implemented)

## General information

Stacks for various inverter application. Semiconductors, heat sinks, capacitors, drivers and sensors included. These are only technical data!

Please read carefully the complete documentation and maintain the proper design environment! Especially note the EMC environment and the controller's functionality.

Topology	DC Link + B6I	
Application / Modulation	Inverter / Sine	
Load type	resistive, inductive	
Cooling	forced air (fan not implemented)	
Market	common industrial, drives, power supply	
Implemented sensors	current, voltage, temperature	
Semicond. (Unit 1)	none	
DC Link	18.8mF	
Semicond. (Unit 2)	IGBT	6x FF1200R17KE3_B2
Driver signals IGBT	optical	
Standards	EN50178	
Sales - name	6MS24017E33G32859	
Internal ID	32859	
Mechanical drawing number	32859_MB	
Electrical drawing number	ModSTACK B6_01_OEA101_Rev02	



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## Electrical data

### DC Link

		min	typ	max	units
Voltage		V <sub>DC</sub>		932	V
Overshoot shutdown	within 150µs			1250	V

### Unit 2 AC

		min	typ	max	units
Voltage	depending on controller	V <sub>Unit2</sub>		400	V <sub>RMS</sub>
Continuous current	V <sub>Unit2</sub> = 400V <sub>RMS</sub> , V <sub>DC</sub> = 932V, T <sub>inlet</sub> = 25°C, T <sub>J</sub> ≤ 125°C, f <sub>Unit2</sub> = 2Hz, f <sub>sw2</sub> = 2500Hz, cos(phi) = 0,87	I <sub>Unit2</sub>		800	A <sub>RMS</sub>
Continuous current overload cap.	T <sub>inlet</sub> = 25°C, for overload capability 150% for 60s			573	A <sub>RMS</sub>
Short time current	T <sub>inlet</sub> = 25°C, 10s, every 180s, initial load = 717A <sub>RMS</sub>	I <sub>Unit2</sub>		896	A <sub>RMS</sub>
DC current	no rotating field, T <sub>inlet</sub> = 25°C	I <sub>Unit2 DC</sub>		350,0	A <sub>av</sub>
Overcurrent shutdown	within 15µs			3800	A <sub>peak</sub>
Switching frequency		f <sub>sw2</sub>		2500	Hz
Power losses	V <sub>Unit2</sub> = 400V, V <sub>DC</sub> = 932V, T <sub>inlet</sub> = 25°C, T <sub>J</sub> ≤ 125°C, f <sub>Unit2</sub> = 2Hz, f <sub>sw2</sub> = 2500Hz, cos(phi) = 0,87, I <sub>Unit2</sub> = 800A <sub>RMS</sub>	P <sub>loss2</sub>		9980	W
Power factor		cos(phi) <sub>Unit2</sub>	-1,00	1,00	

### General data

		min	typ	max	units
Power losses (PCB and capacitor)		P <sub>loss aux</sub>		220	W
EMC test	according to IEC61800-3 at named interfaces	power	V <sub>Burst</sub>	2	kV
		control	V <sub>Burst</sub>	1	kV
		aux (24V)	V <sub>Surge</sub>	1	kV
Insulation management is designed for		V <sub>Line</sub>		690	V <sub>RMS</sub>
Insulation test voltage	according to EN50178, f = 50Hz, t = 60s	V <sub>isol</sub>		2,5	kV <sub>RMS</sub>

### Important component data

		min	typ	max	units
DC Link capacitor		C <sub>DC</sub>		18,80	mF
		type	Electrolytic Capacitor		

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## Controller interface data

			min	typ	max	units
Auxiliary voltage		V <sub>aux</sub>	18	24	30	V <sub>av</sub>
Auxiliary power requirement	V <sub>aux</sub> = 24V <sub>av</sub>	P <sub>aux</sub>		40		W
Driver and interface board	see separate technical information			TR110 / DR110		
Driver core			EiceDRIVER 2ED300C17-S			
Parallel interface board	see separate technical information		SAD101			
Digital input level	resistor to GND 1,8kΩ, capacitor to GND 4nF, high = on, min 15mA	V <sub>in</sub>	0,0		15,0	V
Digital output level	open collector, low = ok, max 15mA	V <sub>out</sub>	0,0		15,0	V
Analog current outputs Unit 2	load max 1mA; at 800A	V <sub>ana out</sub>	3,99	4,07	4,15	V
Analog DC Link voltage output	load max 1mA; at 932V	V <sub>DC out</sub>	6,56	6,69	6,82	V
Analog temperature output	load max 1mA; at T <sub>NTC</sub> = 62°C correspond to T <sub>j</sub> = 125°C	V <sub>T out</sub>	9,21	9,40	9,59	V
Overtemperature shutdown	at T <sub>NTC</sub> = 66°C correspond to T <sub>j</sub> = 135°C	V <sub>T out OT</sub>		10		V
Ovvoltage shutdown reaction time	after overvoltage message by ModSTACK™ interface				50	μs
Overcurrent shutdown reaction time	after overcurrent message by ModSTACK™ interface				10	μs
Optical interface board	see separate technical information		OEA101			
Optical input power				12		μW
Optical output power					60	μW

## Heat sink air cooled / Thermal data

			min	typ	max	units
Airflow	T <sub>Air</sub> = 20°C, Pair = 1013hPa, dry- and dust free, measured on side of heat sink. according to DIN 41882	ΔV/Δt <sub>Air</sub>	3800			m <sup>3</sup> /h
Air pressure drop		Δp <sub>Air</sub>		520		Pa
Cooling air inlet temperature	heat sink temperature > -25°C	T <sub>inlet</sub>	-25		25	°C

## IGBT data unit 2

			min	typ	max	units
Type	assumed					
collector-emitter saturation voltage	I <sub>c</sub> = 1200A; V <sub>ge</sub> = 15V; T <sub>vj</sub> = 125°C	V <sub>CE sat</sub>		2,4		V
parameter for linear model	T <sub>vj</sub> = 25°C	V <sub>ce1</sub>		1,1		V
parameter for linear model	T <sub>vj</sub> = 25°C	r <sub>ce1</sub>		0,75		mΩ
parameter for linear model	T <sub>vj</sub> = 125°C	V <sub>ce2</sub>		1		V
parameter for linear model	T <sub>vj</sub> = 125°C	r <sub>ce2</sub>		1,167		mΩ
turn-on / turn-off energy loss per pulse	T <sub>vj</sub> = 25°C	E <sub>1</sub>		240 / 305		mJ
turn-on / turn-off energy loss per pulse	T <sub>vj</sub> = 125°C	E <sub>2</sub>		350 / 445		mJ
thermal resistance, junction to case	per IGBT	R <sub>thjc</sub>		0,019		K/W
thermal resistance, case to heatsink	per IGBT	R <sub>thch</sub>		0,023		K/W

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## Diode data unit 2

Type	assumed		min	typ	max	units
forward voltage	$I_F = 1200A; V_{ge} = 0V; T_{vj} = 125^\circ C$	$V_F$		1,9		V
parameter for linear model	$T_{vj} = 25^\circ C$	$V_{F1}$		1,15		V
parameter for linear model	$T_{vj} = 25^\circ C$	$r_{F1}$		0,542		mΩ
parameter for linear model	$T_{vj} = 125^\circ C$	$V_{F2}$		1		V
parameter for linear model	$T_{vj} = 125^\circ C$	$r_{F2}$		0,75		mΩ
reverse recovery energy	$T_{vj} = 25^\circ C$	$E_{rec1}$		190		mJ
reverse recovery energy	$T_{vj} = 125^\circ C$	$E_{rec2}$		340		mJ
thermal resistance, junction to case	per Diode	$R_{thjc}$		0,042		K/W
thermal resistance, case to heatsink	per Diode	$R_{thch}$		0,052		K/W

## Environmental conditions

		min	typ	max	units
Storage temperature		$T_{stor}$	-40	65	°C
Ambient temperature	minimum 0°C for optional optical interface	$T_{amb}$	-25	55	°C
Operating temperature	see chapter Heat sink air cooled / Thermal data				
Cooling air velocity (PCB and capacitor)		$V_{Air PCB}$	2,0		m/s
Air pressure	standard atmosphere	$p_{Air}$	900	1100	hPa
Humidity	no condensation	$Rel. F$	0	95	%
Installation height			0	1000	m
Vibration	according to EN60068			10	m/s²
Continuous vibration	according to EN60068			20	m/s²
Shock	according to EN60068			100	m/s²
Protection degree				IP00	
Pollution degree				2	
Dimensions	width × depth × height		1090	596	330
Weight with heat sink	approximation			110,0	kg

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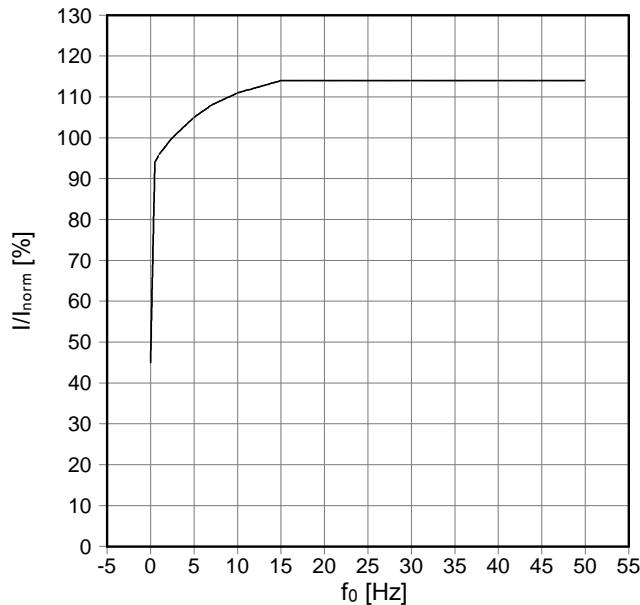
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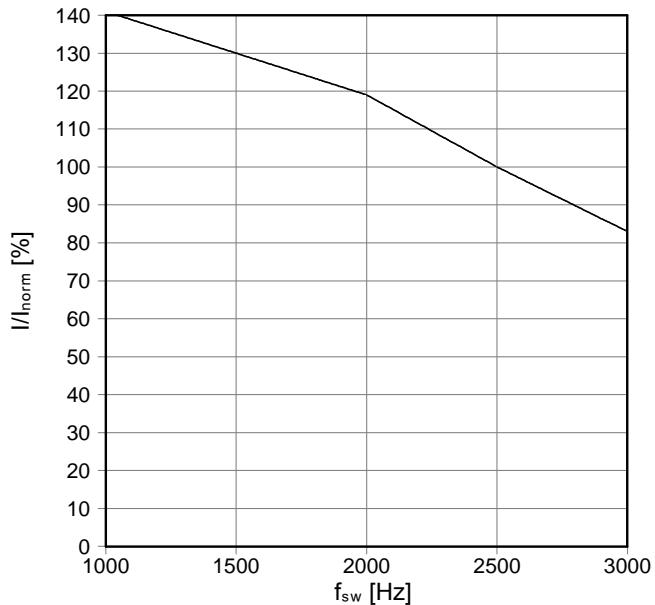


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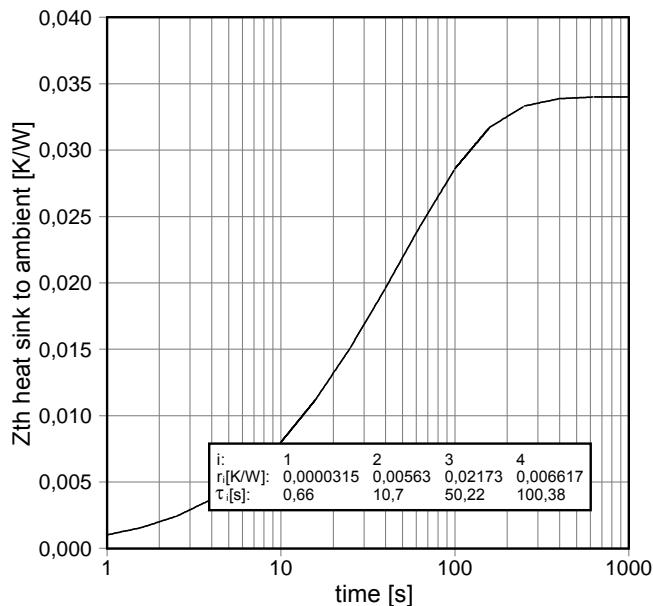
$f_0$  - derating curve IGBT (motor)  
 $\cos(\phi) = 0,87$   
 $T_{cool\ medium} = 25^\circ\text{C}$



$f_{sw}$  - derating curve IGBT (motor)  
 $\cos(\phi) = 0,87$   
 $T_{cool\ medium} = 25^\circ\text{C}$



Transient thermal impedance per module  
 $T_{cool\ medium} = 25^\circ\text{C}$



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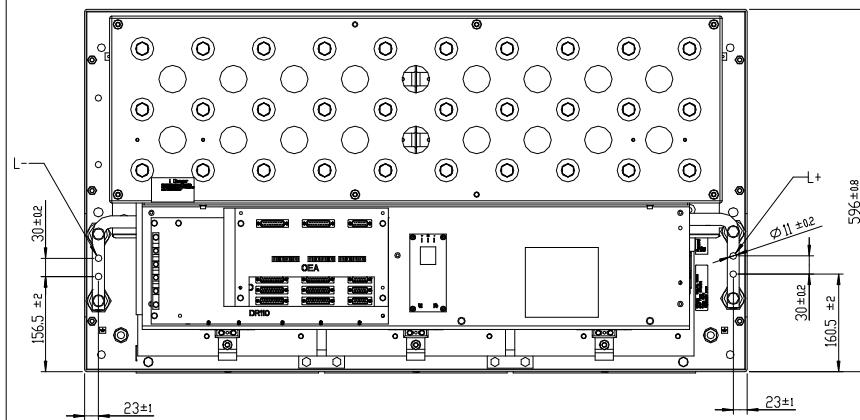
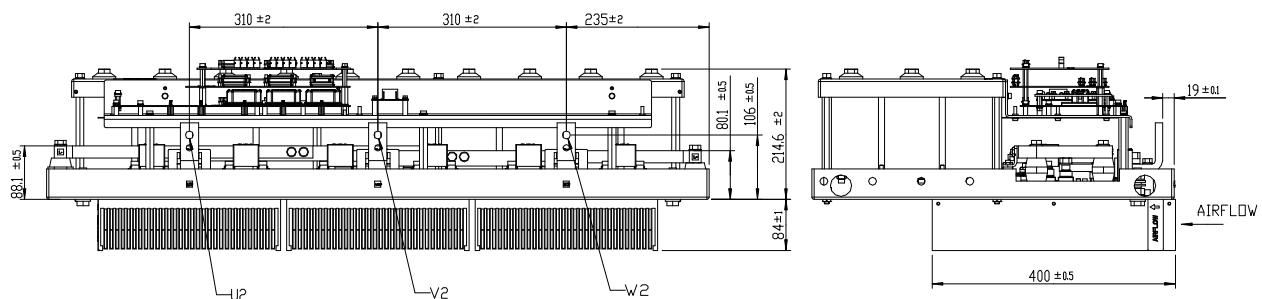
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## Mechanical drawing

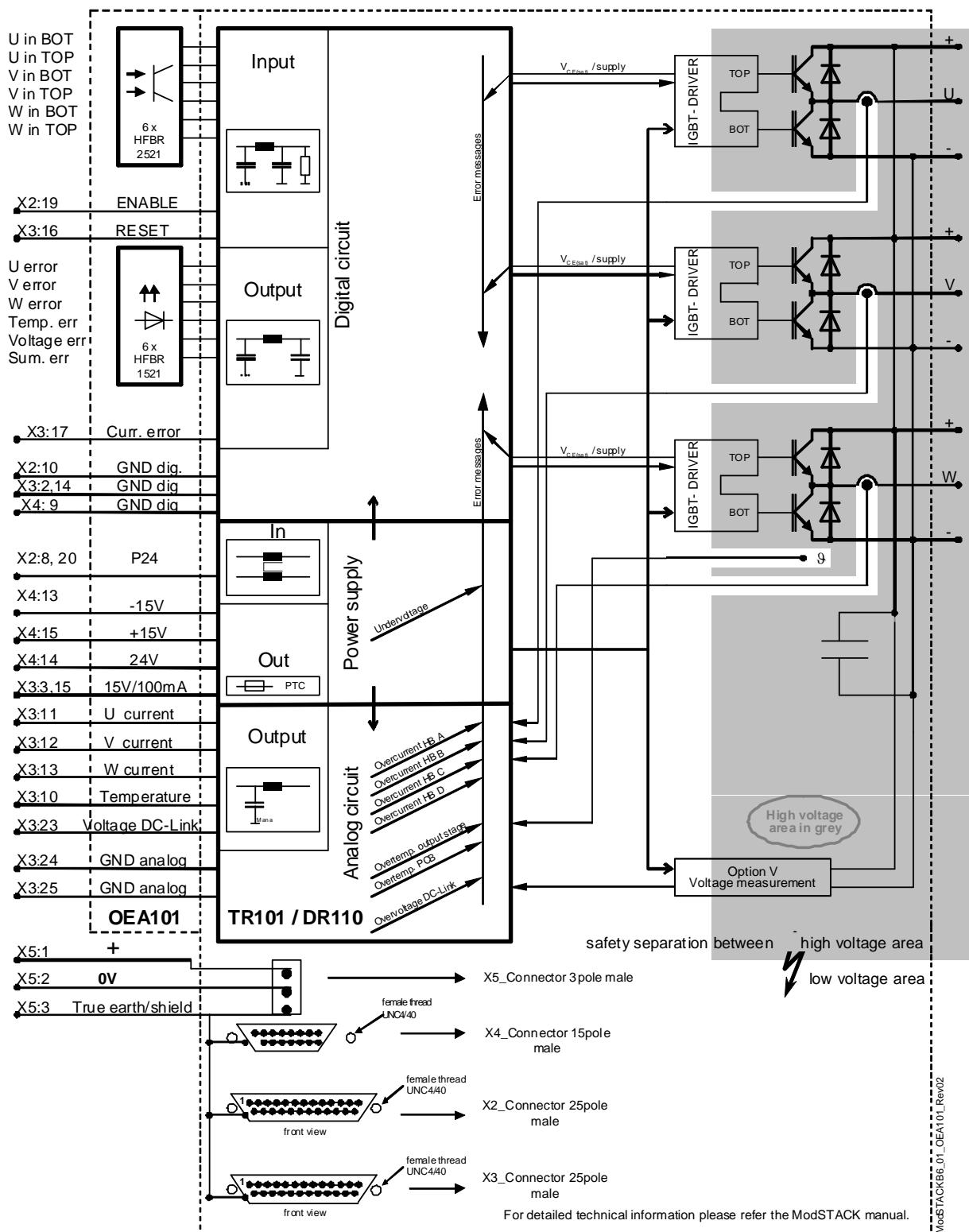
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ModSTACK  
32859 MB



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## Circuit diagram



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- to establish joint measures of an ongoing product survey, and that we may make delivery depended on the realization of any such measures.

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**Vorläufige Daten  
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Bevor Sie mit der Installation und dem Betrieb der Baugruppe beginnen, lesen Sie bitte sorgfältig alle Sicherheitshinweise, Warnungen und beachten Sie die angebrachten Warnschilder. Vergewissern Sie sich, dass alle Warnschilder in leserlichem Zustand verbleiben und fehlende oder beschädigte Schilder ersetzt werden.

**Safety Instructions**

Prior to installation and operation, all safety notices and warnings and all warning signs attached to the equipment have to be carefully read. Make sure that all warning signs remain in a legible condition and that missing or damaged signs are replaced. To installation and operation, all safety notices and warnings and all warning signs attached to the equipment have to be carefully read. Make sure that all warning signs remain in a legible condition and that missing or damaged signs are replaced.

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