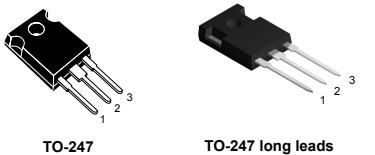
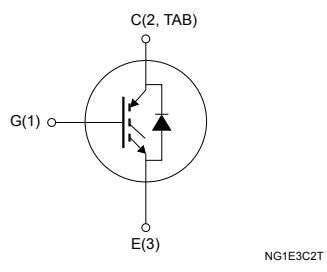


Trench gate field-stop 1200 V, 8 A low-loss M series IGBT in a TO-247 and TO-247 long leads packages

## Features



- Maximum junction temperature:  $T_J = 175 \text{ }^\circ\text{C}$
- 10  $\mu\text{s}$  of minimum short-circuit withstand time
- $V_{CE(\text{sat})} = 1.85 \text{ V (typ.)} @ I_C = 8 \text{ A}$
- Tight parameter distribution
- Safer paralleling
- Positive  $V_{CE(\text{sat})}$  temperature coefficient
- Low thermal resistance
- Soft and very fast-recovery antiparallel diode



## Applications

- Industrial drives
- Uninterruptable power supplies (UPS)
- Solar inverters
- Welding

## Description



These devices are IGBTs developed using an advanced proprietary trench gate field-stop structure. The devices are part of the M series IGBTs, which represent an optimal balance between inverter system performance and efficiency where the low-loss and the short-circuit functionality are essential. Furthermore, the positive  $V_{CE(\text{sat})}$  temperature coefficient and the tight parameter distribution result in safer paralleling operation.

Product status links	
STGW8M120DF3	
STGWA8M120DF3	

Product summary	
Order code	STGW8M120DF3
Marking	G8M120DF3
Package	TO-247
Packing	Tube
Order code	STGWA8M120DF3
Marking	G8M120DF3
Package	TO-247 long leads
Packing	Tube

## 1 Electrical ratings

Table 1. Absolute maximum ratings

Symbol	Parameter	Value	Unit
$V_{CES}$	Collector-emitter voltage ( $V_{GE} = 0$ V)	1200	V
$I_C$	Continuous collector current at $T_C = 25$ °C	16	A
	Continuous collector current at $T_C = 100$ °C	8	A
$I_{CP}^{(1)}$	Pulsed collector current	32	A
$V_{GE}$	Gate-emitter voltage	$\pm 20$	V
$I_F$	Continuous forward current at $T_C = 25$ °C	16	A
$I_F$	Continuous forward current at $T_C = 100$ °C	8	A
$I_{FP}^{(1)}$	Pulsed forward current	32	A
$P_{TOT}$	Total power dissipation at $T_C = 25$ °C	167	W
$T_{STG}$	Storage temperature range	-55 to 150	°C
$T_J$	Operating junction temperature range	-55 to 175	°C

1. Pulse width limited by maximum junction temperature.

Table 2. Thermal data

Symbol	Parameter	Value	Unit
$R_{thJC}$	Thermal resistance, junction-to-case IGBT	0.9	°C/W
	Thermal resistance, junction-to-case diode	1.47	°C/W
$R_{thJA}$	Thermal resistance, junction-to-ambient	50	°C/W

## 2 Electrical characteristics

$T_C = 25^\circ\text{C}$  unless otherwise specified

**Table 3. Static characteristics**

Symbol	Parameter	Test conditions	Min.	Typ.	Max.	Unit
$V_{(\text{BR})\text{CES}}$	Collector-emitter breakdown voltage	$V_{GE} = 0 \text{ V}, I_C = 2 \text{ mA}$	1200			V
$V_{CE(\text{sat})}$	Collector-emitter saturation voltage	$V_{GE} = 15 \text{ V}, I_C = 8 \text{ A}$		1.85	2.3	V
		$V_{GE} = 15 \text{ V}, I_C = 8 \text{ A}, T_J = 125^\circ\text{C}$		2.1		
		$V_{GE} = 15 \text{ V}, I_C = 8 \text{ A}, T_J = 175^\circ\text{C}$		2.2		
$V_F$	Forward on-voltage	$I_F = 8 \text{ A}$		2.4	3.35	V
		$I_F = 8 \text{ A}, T_J = 125^\circ\text{C}$		1.75		
		$I_F = 8 \text{ A}, T_J = 175^\circ\text{C}$		1.55		
$V_{GE(\text{th})}$	Gate threshold voltage	$V_{CE} = V_{GE}, I_C = 500 \mu\text{A}$	5	6	7	V
$I_{CES}$	Collector cut-off current	$V_{GE} = 0 \text{ V}, V_{CE} = 1200 \text{ V}$			25	$\mu\text{A}$
$I_{GES}$	Gate-emitter leakage current	$V_{GE} = \pm 20 \text{ V}, V_{CE} = 0 \text{ V}$			$\pm 250$	nA

**Table 4. Dynamic characteristics**

Symbol	Parameter	Test conditions	Min.	Typ.	Max.	Unit
$C_{ies}$	Input capacitance	$V_{CE} = 25 \text{ V}, f = 1 \text{ MHz}, V_{GE} = 0 \text{ V}$	-	542	-	pF
$C_{oes}$	Output capacitance		-	74.4	-	
$C_{res}$	Reverse transfer capacitance		-	21	-	
$Q_g$	Total gate charge	$V_{CC} = 960 \text{ V}, I_C = 8 \text{ A}, V_{GE} = 0 \text{ to } 15 \text{ V}$ (see Figure 29)	-	32	-	nC
$Q_{ge}$	Gate-emitter charge		-	4.5	-	
$Q_{gc}$	Gate-collector charge		-	18.5	-	

**Table 5. IGBT switching characteristics (inductive load)**

Symbol	Parameter	Test conditions	Min.	Typ.	Max.	Unit
$t_{d(on)}$	Turn-on delay time	$V_{CE} = 600 \text{ V}, I_C = 8 \text{ A}, V_{GE} = 15 \text{ V}, R_G = 33 \Omega$ (see Figure 28)		20	-	ns
$t_r$	Current rise time			8.4	-	ns
$(di/dt)_{on}$	Turn-on current slope			800	-	A/μs
$t_{d(off)}$	Turn-off-delay time			126	-	ns
$t_f$	Current fall time			136	-	ns
$E_{on}^{(1)}$	Turn-on switching energy			0.39	-	mJ
$E_{off}^{(2)}$	Turn-off switching energy			0.37	-	mJ
$E_{ts}$	Total switching energy			0.76	-	mJ
$t_{d(on)}$	Turn-on delay time	$V_{CE} = 600 \text{ V}, I_C = 8 \text{ A}, V_{GE} = 15 \text{ V}, R_G = 33 \Omega, T_J = 175 \text{ °C}$ (see Figure 28)		19	-	ns
$t_r$	Current rise time			9.8	-	ns
$(di/dt)_{on}$	Turn-on current slope			656	-	A/μs
$t_{d(off)}$	Turn-off-delay time			134	-	ns
$t_f$	Current fall time			222	-	ns
$E_{on}^{(1)}$	Turn-on switching energy			0.66	-	mJ
$E_{off}^{(2)}$	Turn-off switching energy			0.58	-	mJ
$E_{ts}$	Total switching energy			1.24	-	mJ
$t_{sc}$	Short-circuit withstand time	$V_{CC} \leq 600 \text{ V}, V_{GE} = 15 \text{ V}, T_{Jstart} \leq 150 \text{ °C}$	10		-	μs

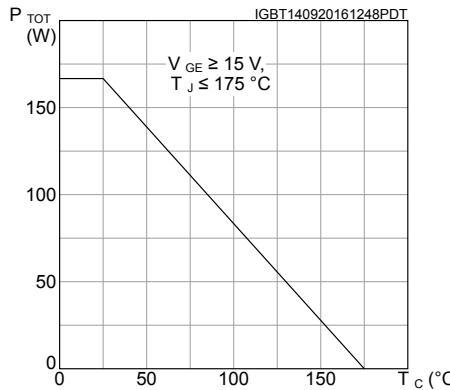
1. Including the reverse recovery of the diode
2. Including the tail of the collector current

**Table 6. Diode switching characteristics (inductive load)**

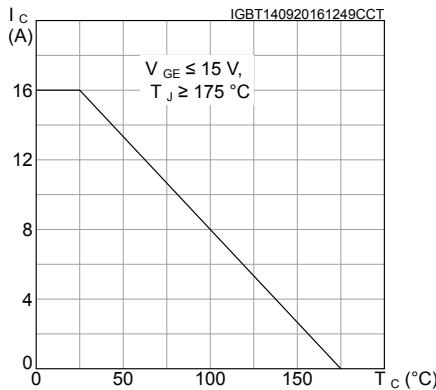
Symbol	Parameter	Test conditions	Min.	Typ.	Max.	Unit
$t_{rr}$	Reverse recovery time	$I_F = 8 \text{ A}, V_R = 600 \text{ V}, V_{GE} = 15 \text{ V}, R_G = 33 \Omega$ ( $di/dt = 1000 \text{ A}/\mu\text{s}$ ) (see Figure 28)	-	103	-	ns
$Q_{rr}$	Reverse recovery charge		-	0.87	-	μC
$I_{rrm}$	Reverse recovery current		-	19.2	-	A
$dI_{rr}/dt$	Peak rate of fall of reverse recovery current during $t_b$		-	720	-	A/μs
$E_{rr}$	Reverse recovery energy		-	211	-	μJ
$t_{rr}$	Reverse recovery time	$I_F = 8 \text{ A}, V_R = 600 \text{ V}, V_{GE} = 15 \text{ V}, T_J = 175 \text{ °C}, R_G = 33 \Omega$ ( $di/dt = 840 \text{ A}/\mu\text{s}$ ) (see Figure 28)	-	280	-	ns
$Q_{rr}$	Reverse recovery charge		-	1.9	-	μC
$I_{rrm}$	Reverse recovery current		-	21.8	-	A
$dI_{rr}/dt$	Peak rate of fall of reverse recovery current during $t_b$		-	450	-	A/μs
$E_{rr}$	Reverse recovery energy		-	404	-	μJ

## 2.1 Electrical characteristics (curves)

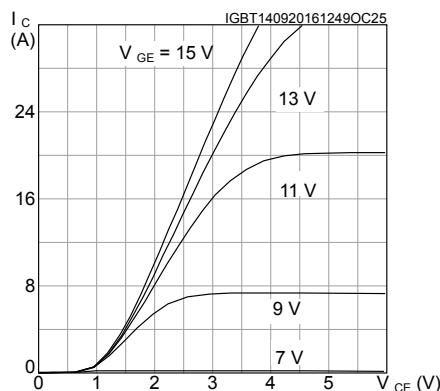
**Figure 1. Power dissipation vs case temperature**



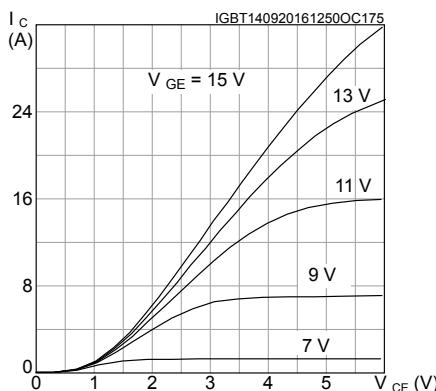
**Figure 2. Collector current vs case temperature**



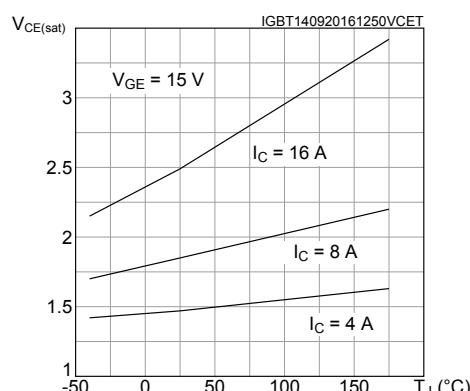
**Figure 3. Output characteristics ( $T_J = 25\text{ °C}$ )**



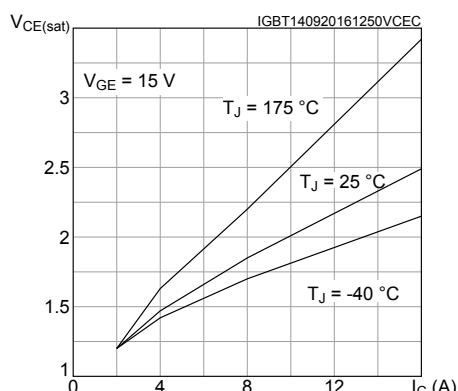
**Figure 4. Output characteristics ( $T_J = 175\text{ °C}$ )**

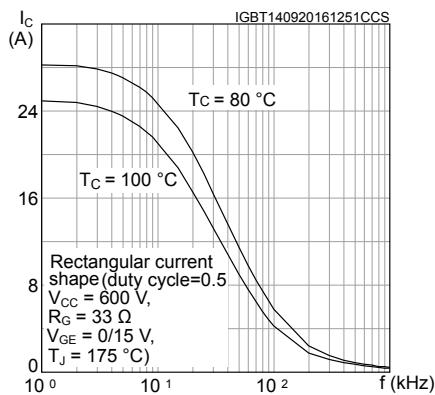
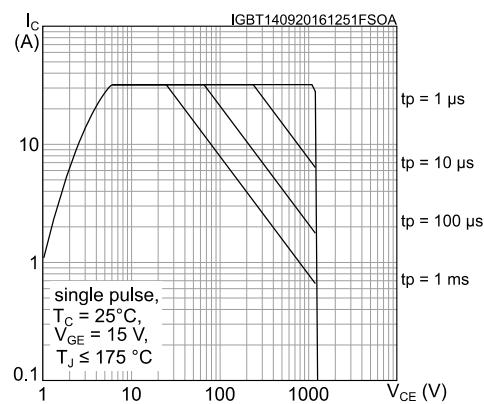
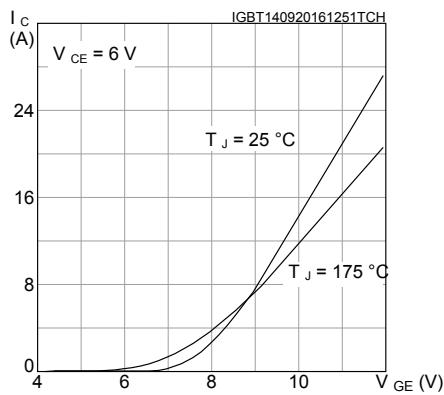
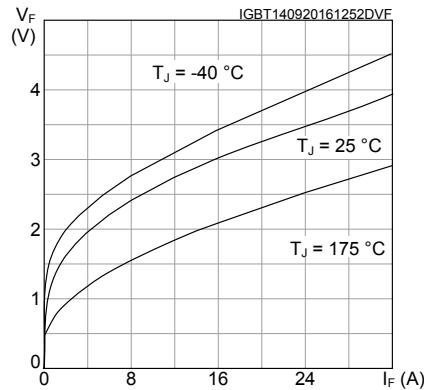
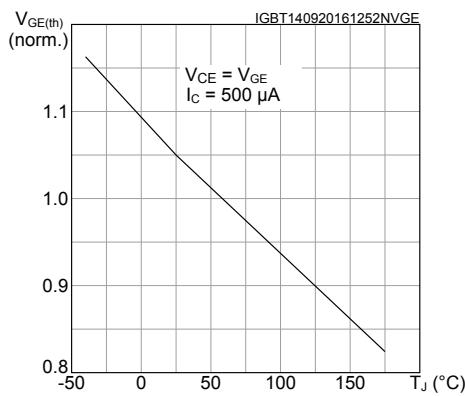
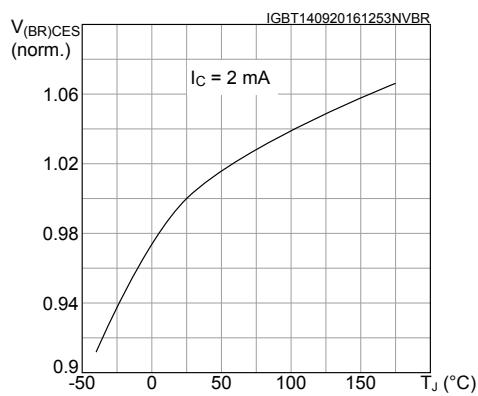


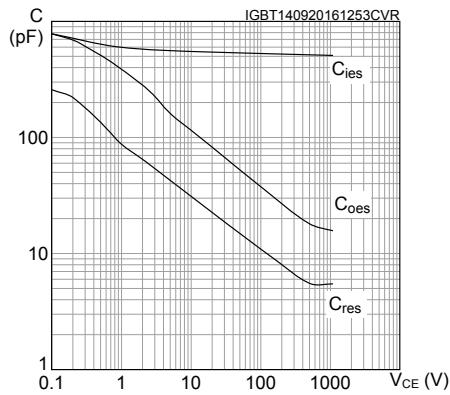
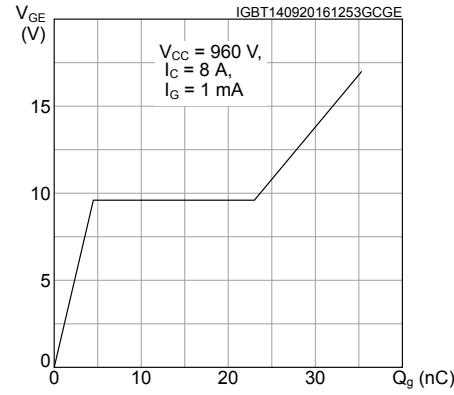
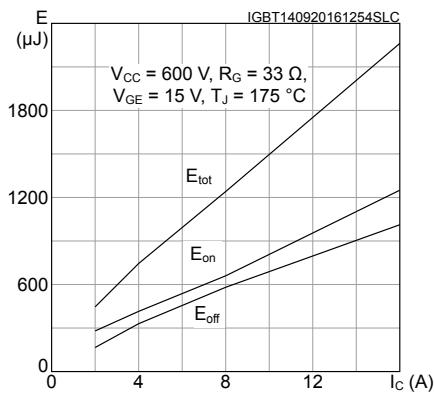
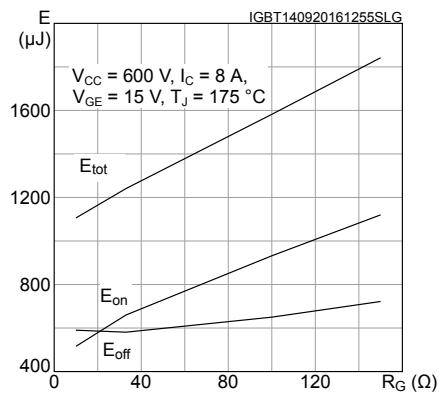
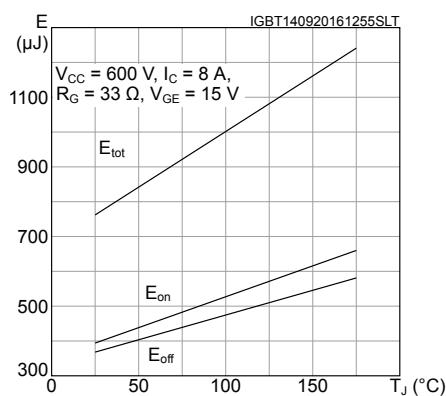
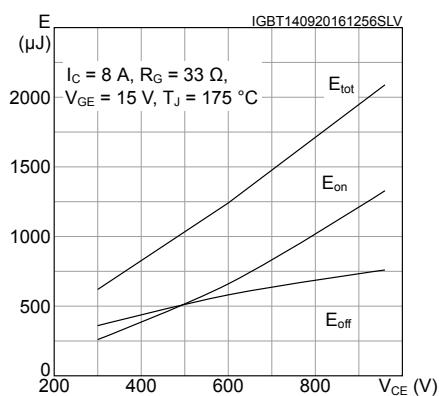
**Figure 5.  $V_{CE(sat)}$  vs junction temperature**

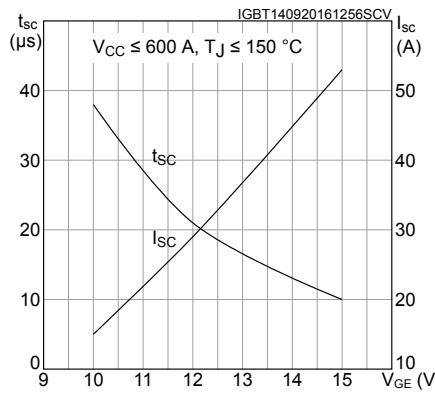
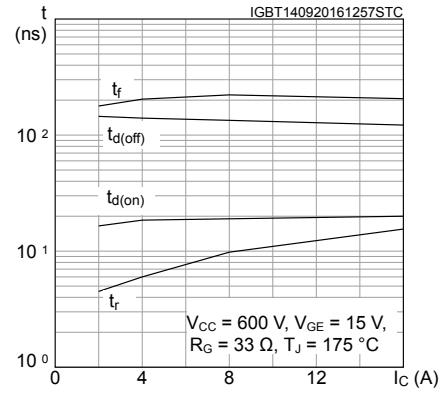
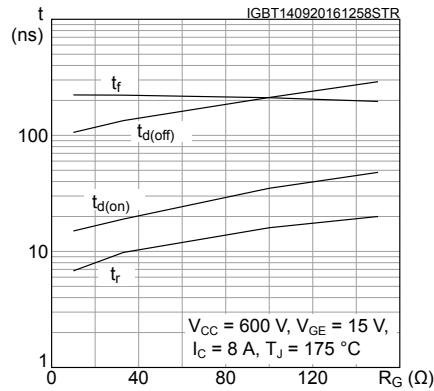
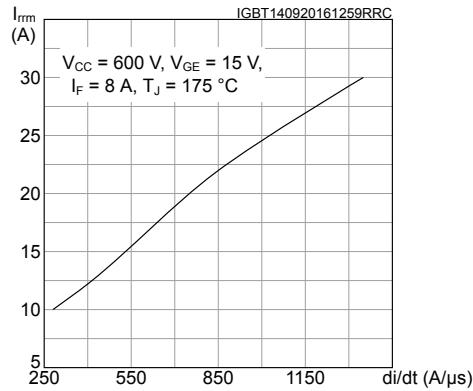
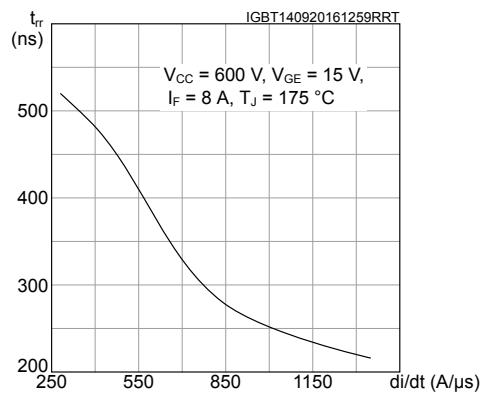
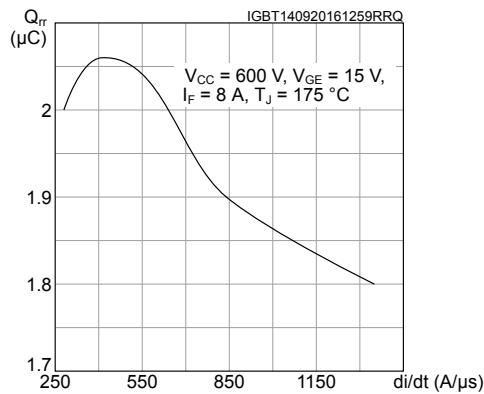


**Figure 6.  $V_{CE(sat)}$  vs collector current**

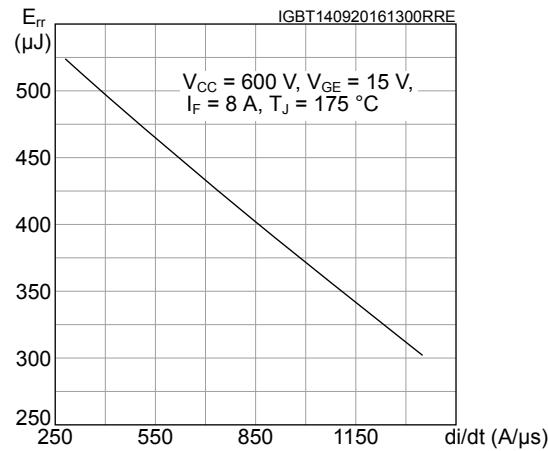


**Figure 7. Collector current vs switching frequency**

**Figure 8. Forward bias safe operating area**

**Figure 9. Transfer characteristics**

**Figure 10. Diode  $V_F$  vs forward current**

**Figure 11. Normalized  $V_{GE(th)}$  vs junction temperature**

**Figure 12. Normalized  $V_{(BR)CES}$  vs junction temperature**


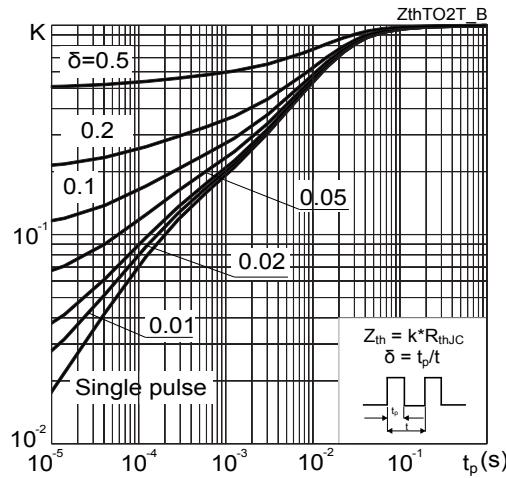
**Figure 13. Capacitance variations**

**Figure 14. Gate charge vs gate-emitter voltage**

**Figure 15. Switching energy vs collector current**

**Figure 16. Switching energy vs gate resistance**

**Figure 17. Switching energy vs temperature**

**Figure 18. Switching energy vs collector-emitter voltage**


**Figure 19. Short-circuit time and current vs  $V_{GE}$** 

**Figure 20. Switching times vs collector current**

**Figure 21. Switching times vs gate resistance**

**Figure 22. Reverse recovery current vs diode current slope**

**Figure 23. Reverse recovery time vs diode current slope**

**Figure 24. Reverse recovery charge vs diode current slope**


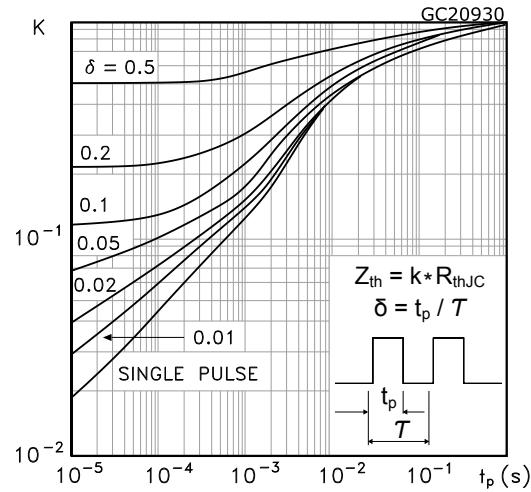
**Figure 25. Reverse recovery energy vs diode current slope**



**Figure 26. Thermal impedance for IGBT**

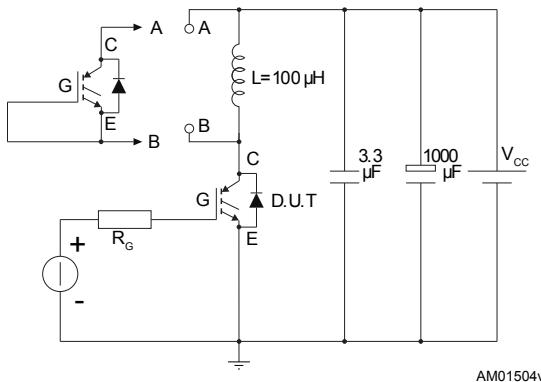


**Figure 27. Thermal impedance for diode**



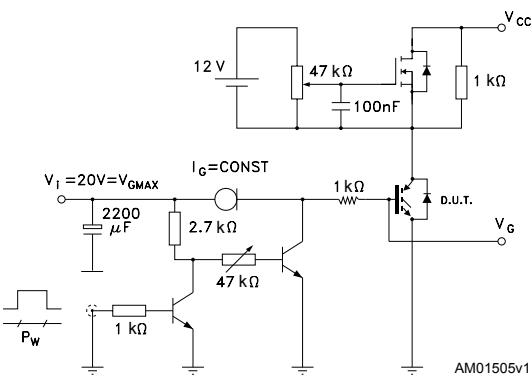
### 3 Test circuits

**Figure 28. Test circuit for inductive load switching**



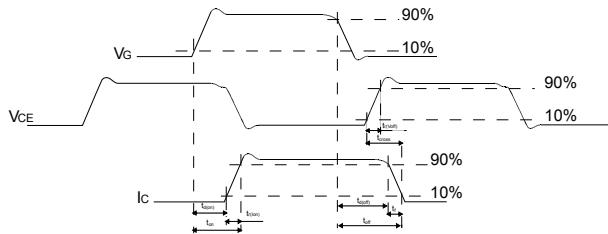
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**Figure 29. Gate charge test circuit**



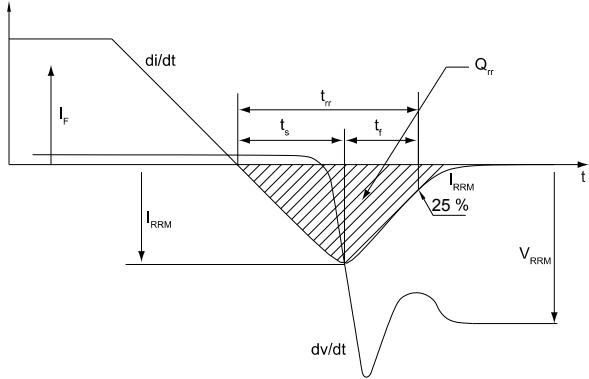
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**Figure 30. Switching waveform**



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**Figure 31. Diode reverse recovery waveform**



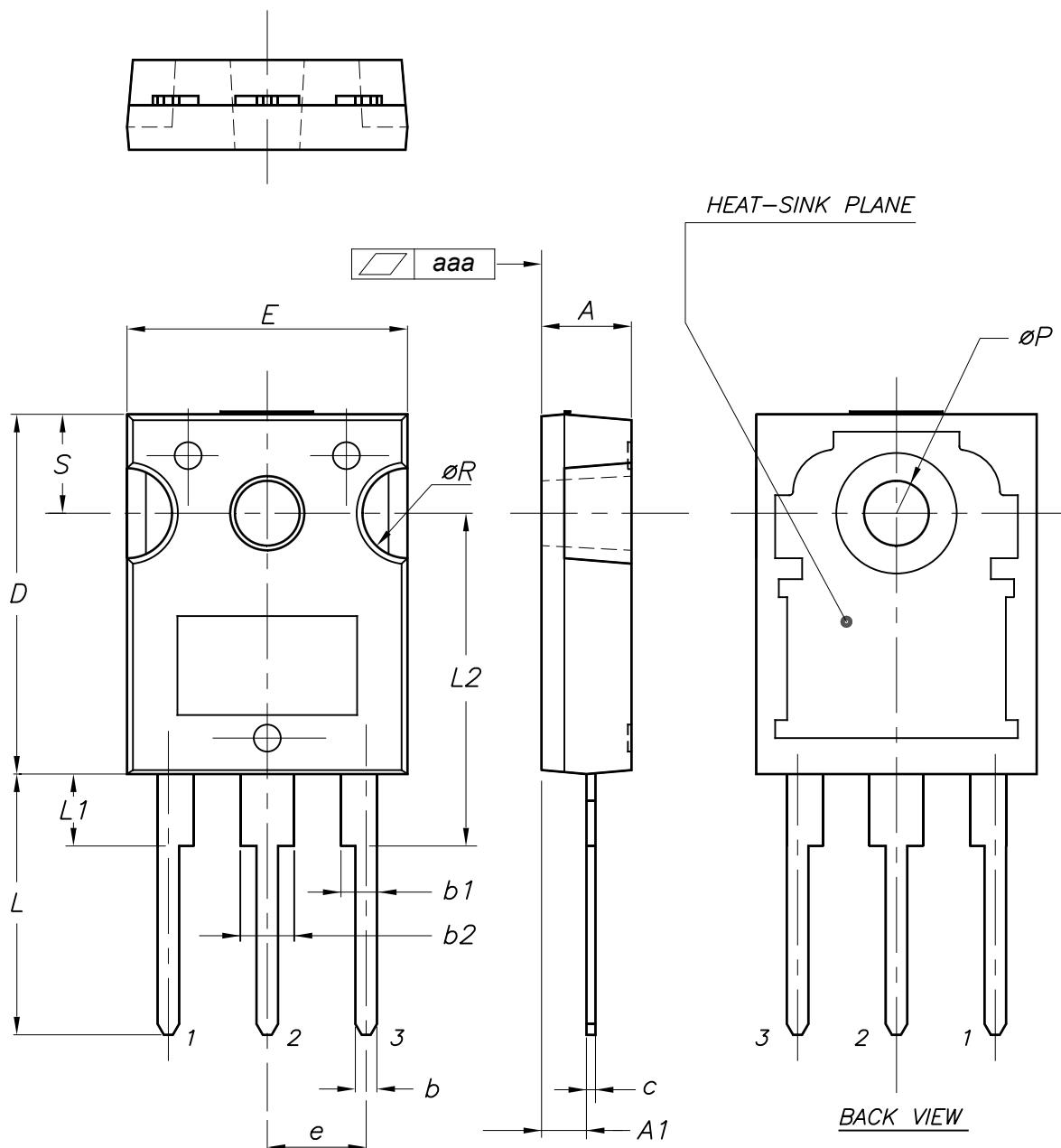
AM01507v1

## 4 Package information

To meet environmental requirements, ST offers these devices in different grades of ECOPACK packages, depending on their level of environmental compliance. ECOPACK specifications, grade definitions, and product status are available at: [www.st.com](http://www.st.com). ECOPACK is an ST trademark.

### 4.1 TO-247 package information

Figure 32. TO-247 package outline



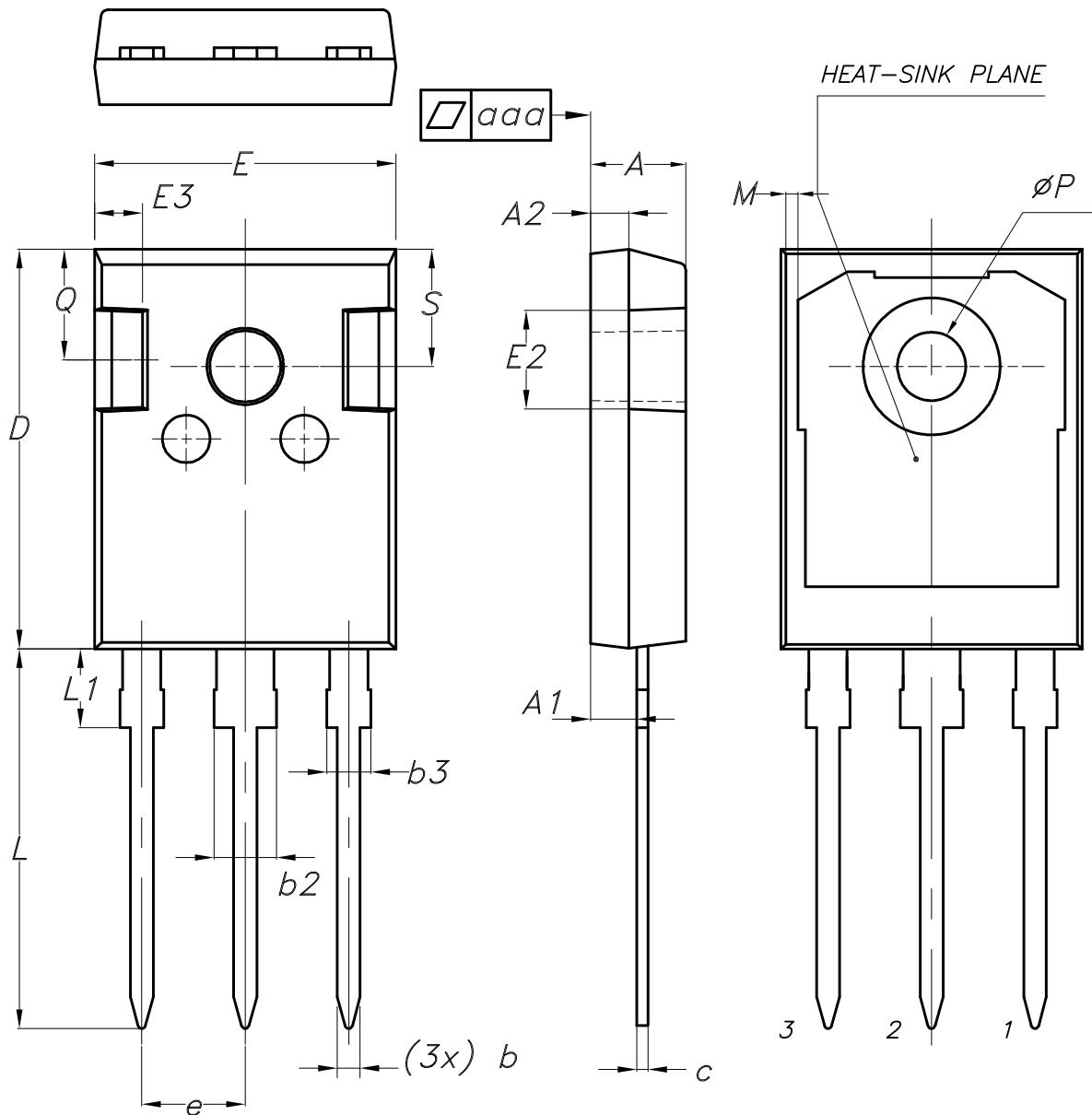
0075325\_10

**Table 7.** TO-247 package mechanical data

Dim.	mm		
	Min.	Typ.	Max.
A	4.85		5.15
A1	2.20		2.60
b	1.0		1.40
b1	2.0		2.40
b2	3.0		3.40
c	0.40		0.80
D	19.85		20.15
E	15.45		15.75
e	5.30	5.45	5.60
L	14.20		14.80
L1	3.70		4.30
L2		18.50	
ØP	3.55		3.65
ØR	4.50		5.50
S	5.30	5.50	5.70
aaa		0.04	0.10

## 4.2 TO-247 long leads package information

**Figure 33. TO-247 long leads package outline**



*BACK VIEW*

8463846\_5

**Table 8. TO-247 long leads package mechanical data**

Dim.	mm		
	Min.	Typ.	Max.
A	4.90	5.00	5.10
A1	2.31	2.41	2.51
A2	1.90	2.00	2.10
b	1.16		1.26
b2			3.25
b3			2.25
c	0.59		0.66
D	20.90	21.00	21.10
E	15.70	15.80	15.90
E2	4.90	5.00	5.10
E3	2.40	2.50	2.60
e	5.34	5.44	5.54
L	19.80	19.92	20.10
L1			4.30
M	0.35		0.95
P	3.50	3.60	3.70
Q	5.60		6.00
S	6.05	6.15	6.25
aaa		0.04	0.10

## Revision history

**Table 9. Document revision history**

Date	Revision	Changes
11-May-2016	1	First release.
19-Sep-2016	2	Datasheet promoted from preliminary to production data. Updated <i>Table 2: "Absolute maximum ratings"</i> . Updated <i>Section 2: "Electrical characteristics"</i> . Added <i>Section 2.1: "Electrical characteristics (curves)"</i> .
24-Oct-2017	3	Updated package silhouette on cover page. Updated <i>Table 4: "Static characteristics"</i> and <i>Table 5: "Dynamic characteristics"</i> . Minor text changes
12-Feb-2025	4	Updated title in cover page. Updated <i>Section 4.1: TO-247 package information</i> , and <i>Section 4.2: TO-247 long leads package information</i> . Minor text changes.

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