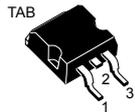
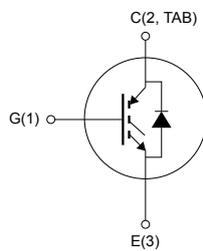


## Trench gate field-stop, 650 V, 20 A, high-speed HB2 series IGBT in a D<sup>2</sup>PAK package


 D<sup>2</sup>PAK


NG1E3C2T

### Features

- Maximum junction temperature :  $T_J = 175\text{ °C}$
- Low  $V_{CE(sat)} = 1.65\text{ V (typ.) @ } I_C = 20\text{ A}$
- Very fast and soft recovery co-packaged diode
- Minimized tail current
- Tight parameter distribution
- Low thermal resistance
- Positive  $V_{CE(sat)}$  temperature coefficient

### Applications

- Welding
- Power factor correction
- UPS
- Solar inverters
- Chargers

### Description

The newest IGBT 650 V HB2 series represents an evolution of the advanced proprietary trench gate field-stop structure. The performance of the HB2 series is optimized in terms of conduction, thanks to a better  $V_{CE(sat)}$  behavior at low current values, as well as in terms of reduced switching energy. A very fast soft recovery diode is co-packaged in antiparallel with the IGBT. The result is a product specifically designed to maximize efficiency for a wide range of fast applications.



#### Product status link

[STGB20H65DFB2](#)

#### Product summary

<b>Order code</b>	STGB20H65DFB2
<b>Marking</b>	G20H65DFB2
<b>Package</b>	D <sup>2</sup> PAK
<b>Packing</b>	Tape and reel

# 1 Electrical ratings

**Table 1. Absolute maximum ratings**

Symbol	Parameter	Value	Unit
$V_{CES}$	Collector-emitter voltage ( $V_{GE} = 0$ V)	650	V
$I_C$	Continuous collector current at $T_C = 25$ °C	40	A
	Continuous collector current at $T_C = 100$ °C	25	A
$I_{CP}^{(1)(2)}$	Pulsed collector current	60	A
$V_{GE}$	Gate-emitter voltage	$\pm 20$	V
	Transient gate-emitter voltage ( $t_p \leq 10$ $\mu$ s)	$\pm 30$	
$I_F$	Continuous forward current at $T_C = 25$ °C	40	A
	Continuous forward current at $T_C = 100$ °C	23	
$I_{FP}^{(1)(2)}$	Pulsed forward current	60	A
$P_{TOT}$	Total power dissipation at $T_C = 25$ °C	147	W
$T_{STG}$	Storage temperature range	-55 to 150	°C
$T_J$	Operating junction temperature range	-55 to 175	°C

1. Pulse width is limited by maximum junction temperature.
2. Defined by design, not subject to production test.

**Table 2. Thermal data**

Symbol	Parameter	Value	Unit
$R_{thJC}$	Thermal resistance junction-case IGBT	1.02	°C/W
	Thermal resistance junction-case diode	1.47	
$R_{thJA}$	Thermal resistance junction-ambient	62.5	

Prerelease product(s)

## 2 Electrical characteristics

$T_C = 25\text{ °C}$  unless otherwise specified

**Table 3. Static characteristics**

Symbol	Parameter	Test conditions	Min.	Typ.	Max.	Unit
$V_{(BR)CES}$	Collector-emitter breakdown voltage	$V_{GE} = 0\text{ V}, I_C = 1\text{ mA}$	650			V
$V_{CE(sat)}$	Collector-emitter saturation voltage	$V_{GE} = 15\text{ V}, I_C = 20\text{ A}$		1.65	2.1	V
		$V_{GE} = 15\text{ V}, I_C = 20\text{ A}, T_J = 125\text{ °C}$		1.95		
		$V_{GE} = 15\text{ V}, I_C = 20\text{ A}, T_J = 175\text{ °C}$		2.1		
$V_F$	Forward on-voltage	$I_F = 20\text{ A}$		1.65	2.55	V
		$I_F = 20\text{ A}, T_J = 125\text{ °C}$		1.4		
		$I_F = 20\text{ A}, T_J = 175\text{ °C}$		1.3		
$V_{GE(th)}$	Gate threshold voltage	$V_{CE} = V_{GE}, I_C = 1\text{ mA}$	5	6	7	V
$I_{CES}$	Collector cut-off current	$V_{GE} = 0\text{ V}, V_{CE} = 650\text{ V}$			25	$\mu\text{A}$
$I_{GES}$	Gate-emitter leakage current	$V_{CE} = 0\text{ V}, V_{GE} = \pm 20\text{ V}$			$\pm 250$	nA

**Table 4. Dynamic characteristics**

Symbol	Parameter	Test conditions	Min.	Typ.	Max.	Unit
$C_{ies}$	Input capacitance	$V_{CE} = 25\text{ V}, f = 1\text{ MHz}, V_{GE} = 0\text{ V}$	-	1010	-	pF
$C_{oes}$	Output capacitance		-	81	-	
$C_{res}$	Reverse transfer capacitance		-	26	-	
$Q_g$	Total gate charge	$V_{CC} = 520\text{ V}, I_C = 20\text{ A}, V_{GE} = 0\text{ to }15\text{ V}$ (see Figure 28. Gate charge test circuit)	-	56	-	nC
$Q_{ge}$	Gate-emitter charge		-	9.4	-	
$Q_{gc}$	Gate-collector charge		-	27.8	-	

**Table 5. Switching characteristics (inductive load)**

Symbol	Parameter	Test conditions	Min.	Typ.	Max.	Unit
$t_{d(on)}$	Turn-on delay time	$V_{CC} = 400\text{ V}$ , $I_C = 20\text{ A}$ , $V_{GE} = 15\text{ V}$ , $R_G = 10\ \Omega$ (see Figure 27. Test circuit for inductive load switching)	-	16	-	ns
$t_r$	Current rise time		-	8	-	ns
$E_{on(1)}$	Turn-on switching energy		-	265	-	$\mu\text{J}$
$t_{d(off)}$	Turn-off delay time		-	78.8	-	ns
$t_f$	Current fall time		-	35	-	ns
$E_{off(2)}$	Turn-off switching energy		-	214	-	$\mu\text{J}$
$t_{d(on)}$	Turn-on delay time	$V_{CC} = 400\text{ V}$ , $I_C = 20\text{ A}$ , $V_{GE} = 15\text{ V}$ , $R_G = 10\ \Omega$ , $T_J = 175\text{ }^\circ\text{C}$ (see Figure 27. Test circuit for inductive load switching)	-	17	-	ns
$t_r$	Current rise time		-	9	-	ns
$E_{on(1)}$	Turn-on switching energy		-	556	-	$\mu\text{J}$
$t_{d(off)}$	Turn-off delay time		-	98	-	ns
$t_f$	Current fall time		-	80	-	ns
$E_{off(2)}$	Turn-off switching energy		-	378	-	$\mu\text{J}$

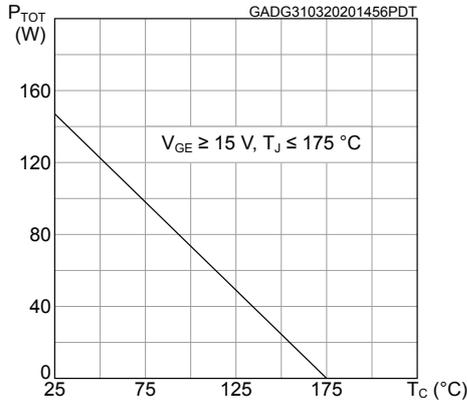
1. Including the reverse recovery of the diode.
2. Including the tail of the collector current.

**Table 6. Diode switching characteristics (inductive load)**

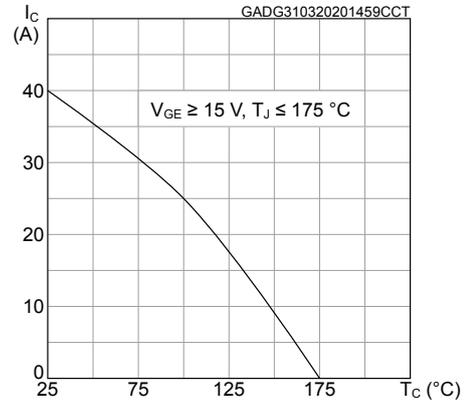
Symbol	Parameter	Test conditions	Min.	Typ.	Max.	Unit
$t_{rr}$	Reverse recovery time	$I_F = 20\text{ A}$ , $V_R = 400\text{ V}$ , $V_{GE} = 15\text{ V}$ , $di/dt = 1000\text{ A}/\mu\text{s}$ (see Figure 30. Diode reverse recovery waveform)	-	215	-	ns
$Q_{rr}$	Reverse recovery charge		-	970	-	nC
$I_{rrm}$	Reverse recovery current		-	17	-	A
$di_{rr}/dt$	Peak rate of fall of reverse recovery current during $t_b$		-	303	-	$\text{A}/\mu\text{s}$
$E_{rr}$	Reverse recovery energy		-	293	-	$\mu\text{J}$
$t_{rr}$	Reverse recovery time	$I_F = 20\text{ A}$ , $V_R = 400\text{ V}$ , $V_{GE} = 15\text{ V}$ , $di/dt = 1000\text{ A}/\mu\text{s}$ , $T_J = 175\text{ }^\circ\text{C}$ (see Figure 30. Diode reverse recovery waveform)	-	330	-	ns
$Q_{rr}$	Reverse recovery charge		-	2772	-	nC
$I_{rrm}$	Reverse recovery current		-	30	-	A
$di_{rr}/dt$	Peak rate of fall of reverse recovery current during $t_b$		-	244	-	$\text{A}/\mu\text{s}$
$E_{rr}$	Reverse recovery energy		-	866	-	$\mu\text{J}$

## 2.1 Electrical characteristics (curves)

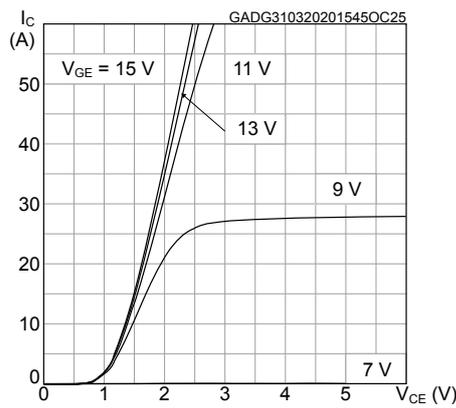
**Figure 1. Power dissipation vs case temperature**



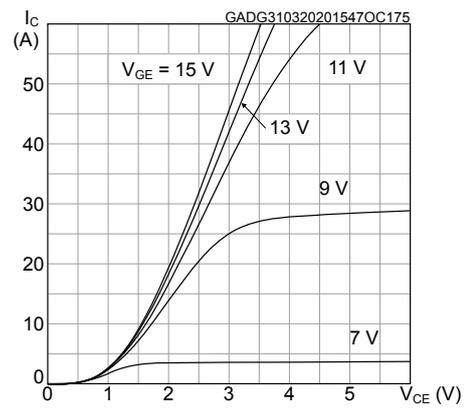
**Figure 2. Collector current vs case temperature**



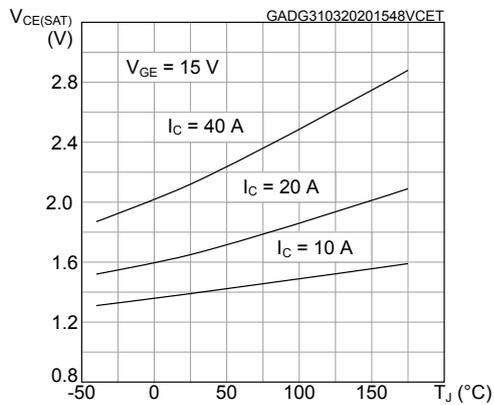
**Figure 3. Output characteristics (T<sub>J</sub> = 25 °C)**



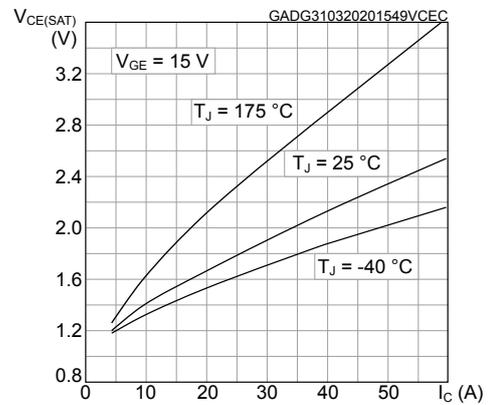
**Figure 4. Output characteristics (T<sub>J</sub> = 175 °C)**



**Figure 5. V<sub>CE(sat)</sub> vs junction temperature**

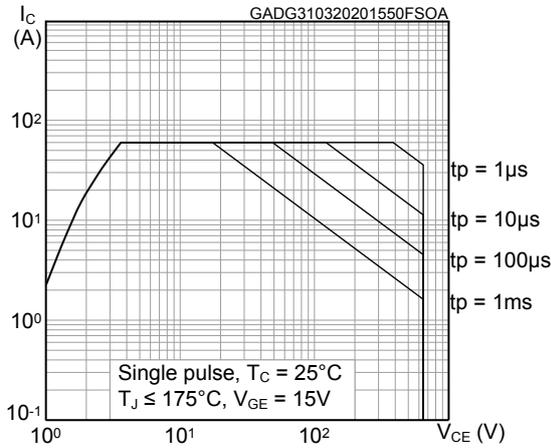


**Figure 6. V<sub>CE(sat)</sub> vs collector current**

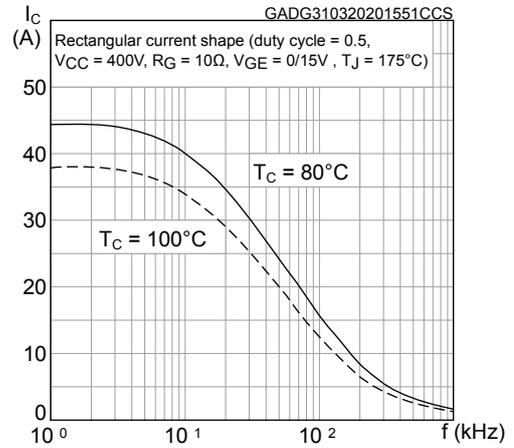


Prerelease product(s)

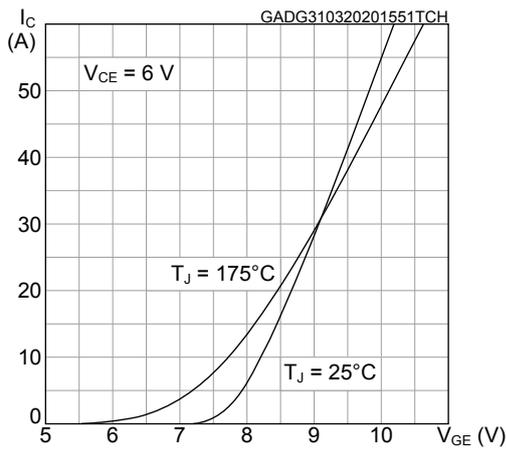
**Figure 7. Forward bias safe operating area**



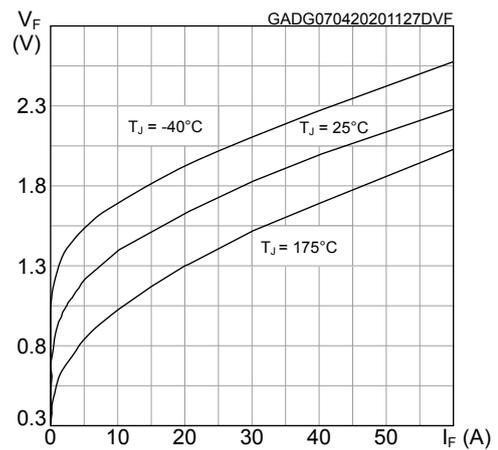
**Figure 8. Collector current vs switching frequency**



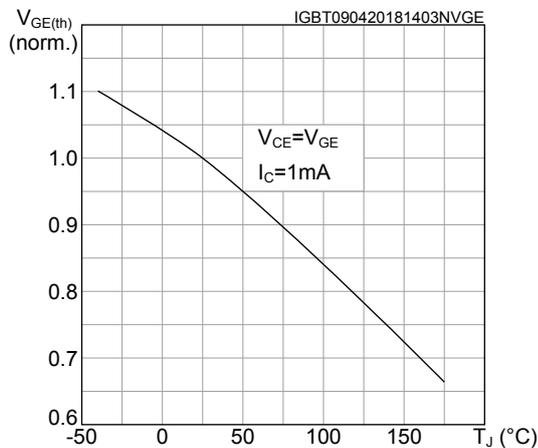
**Figure 9. Transfer characteristics**



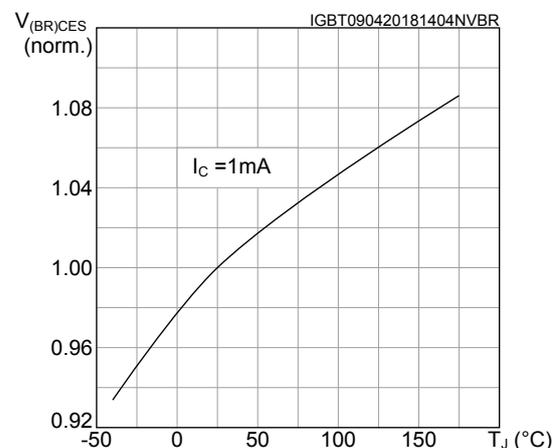
**Figure 10. Diode V\_F vs forward current**



**Figure 11. Normalized V\_GE(th) vs junction temperature**

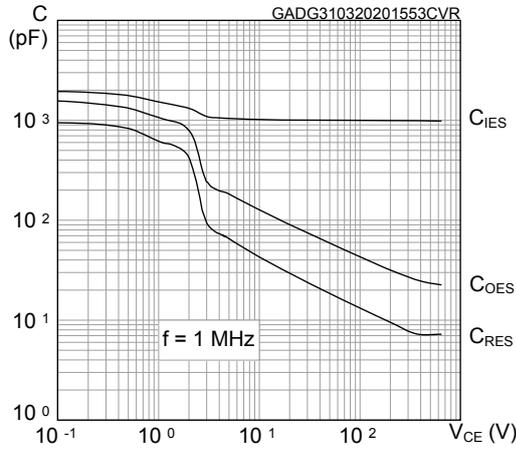


**Figure 12. Normalized V\_(BR)CES vs junction temperature**

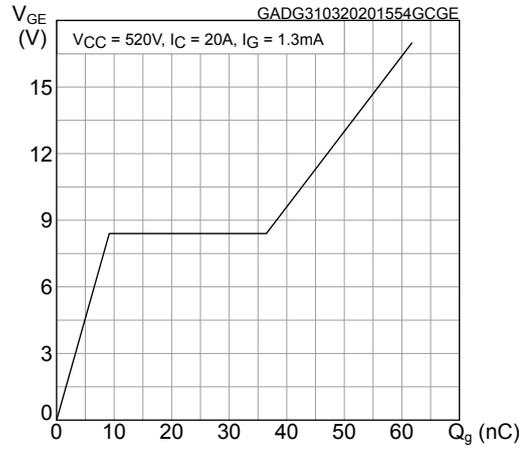


Prerelease product(s)

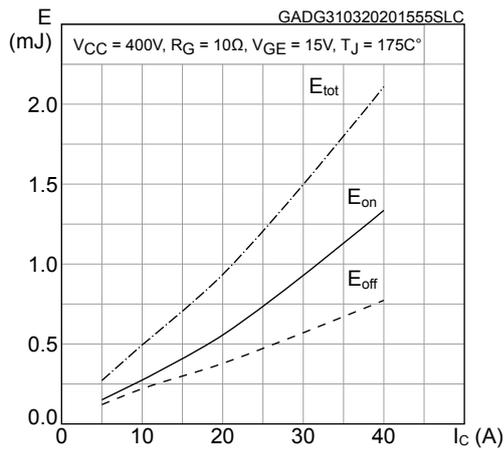
**Figure 13. Capacitance variations**



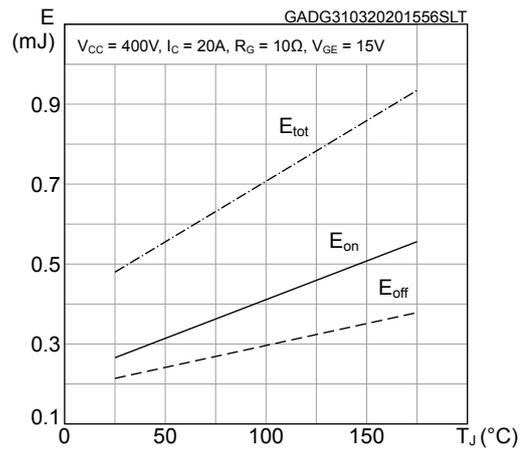
**Figure 14. Gate charge vs gate-emitter voltage**



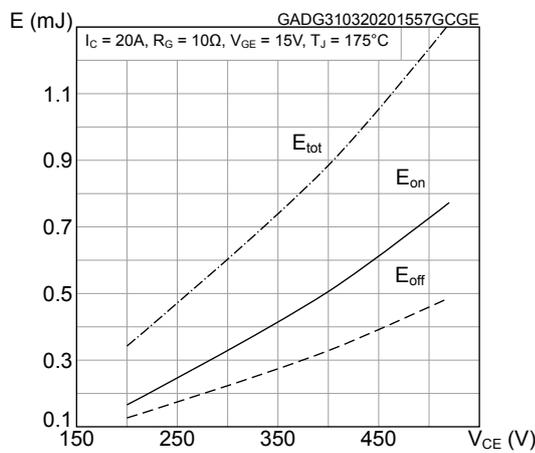
**Figure 15. Switching energy vs collector current**



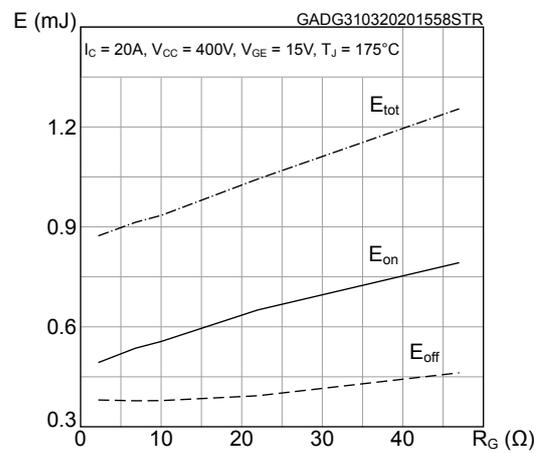
**Figure 16. Switching energy vs temperature**



**Figure 17. Switching energy vs collector emitter voltage**



**Figure 18. Switching energy vs gate resistance**



Prerelease product(s)

Figure 19. Switching times vs collector current

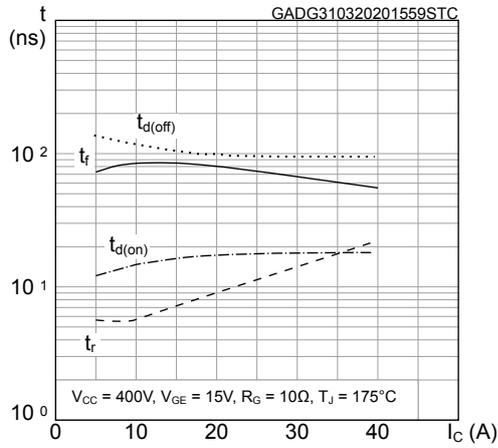


Figure 20. Switching times vs gate resistance

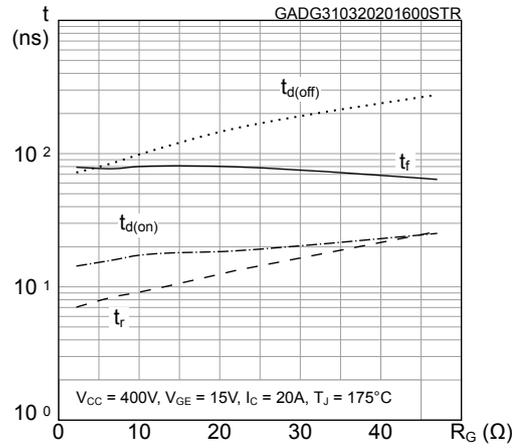


Figure 21. Reverse recovery current vs diode current slope

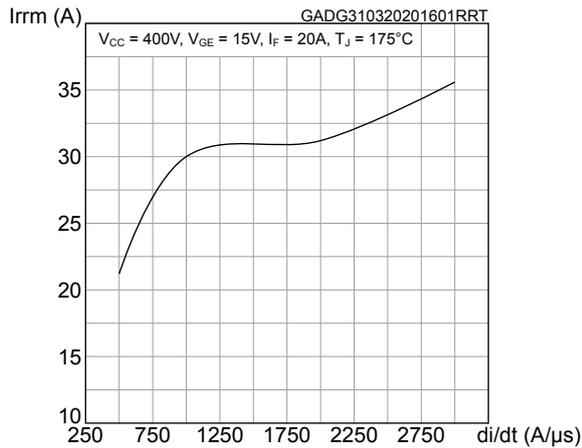


Figure 22. Reverse recovery time vs diode current slope

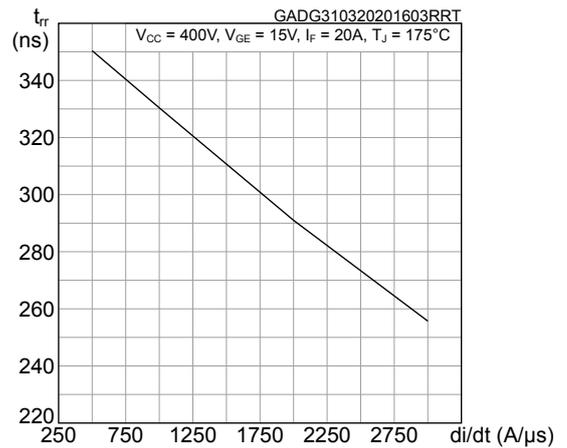


Figure 23. Reverse recovery charge vs diode current slope

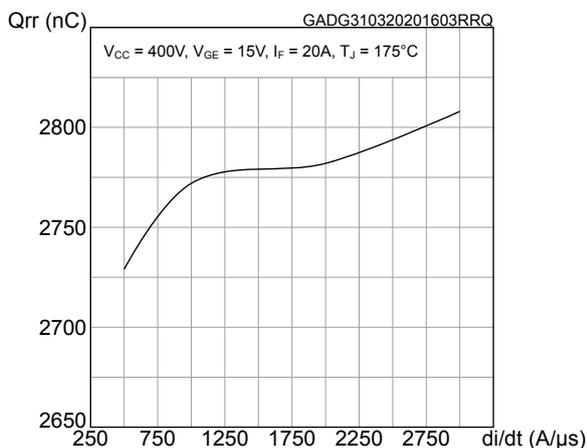
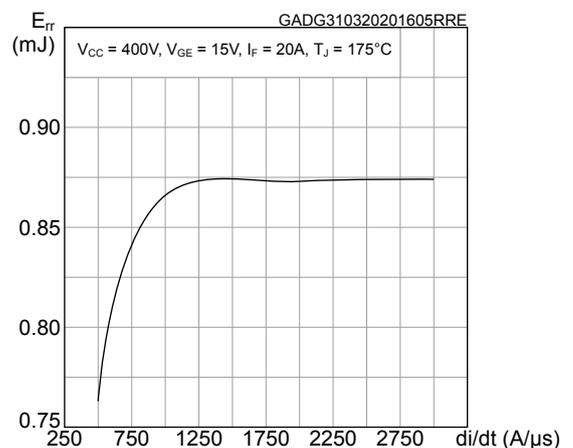


Figure 24. Reverse recovery energy vs diode current slope



Prerelease product(s)

Figure 25. Thermal impedance for IGBT

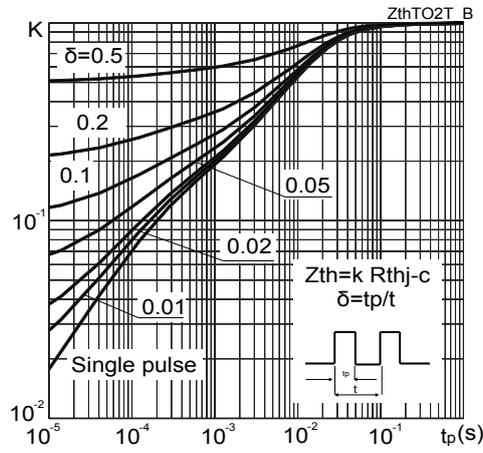
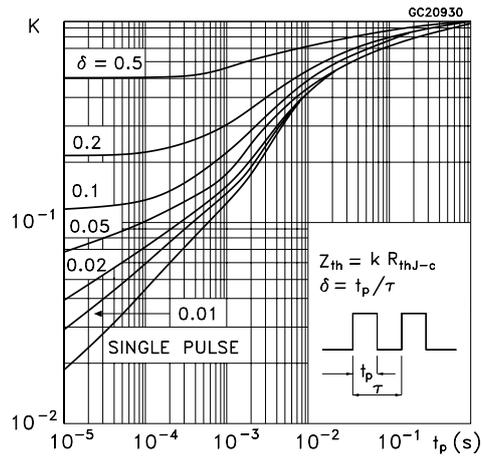
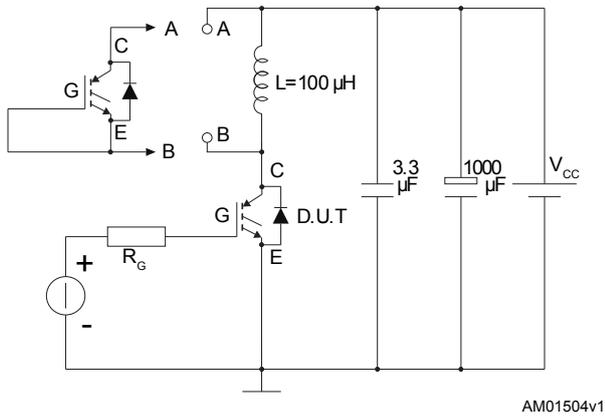
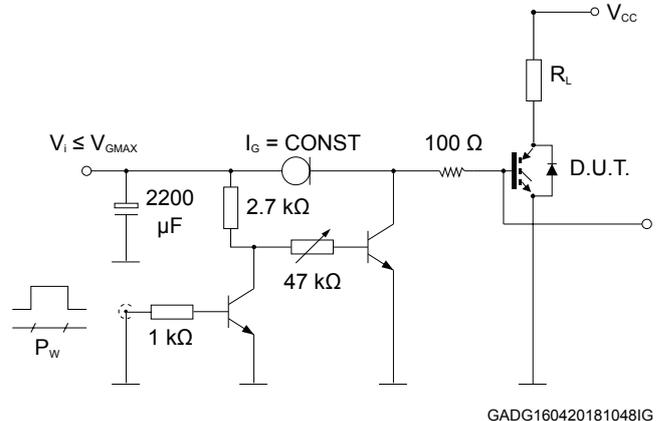
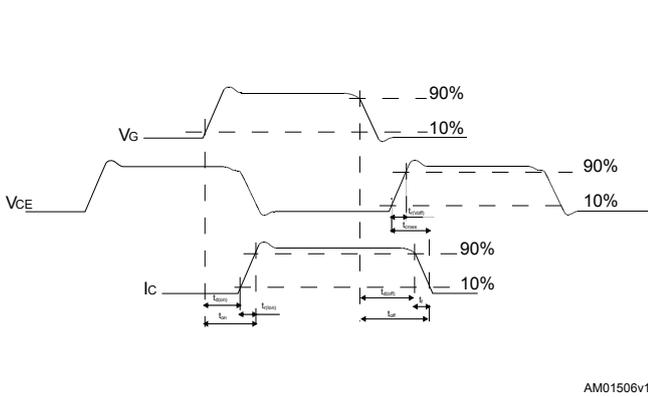
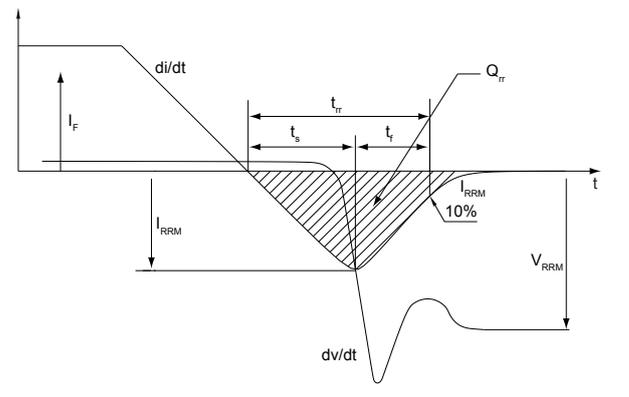


Figure 26. Thermal impedance for diode



Prerelease product(s)

### 3 Test circuits

**Figure 27. Test circuit for inductive load switching**

**Figure 28. Gate charge test circuit**

**Figure 29. Switching waveform**

**Figure 30. Diode reverse recovery waveform**


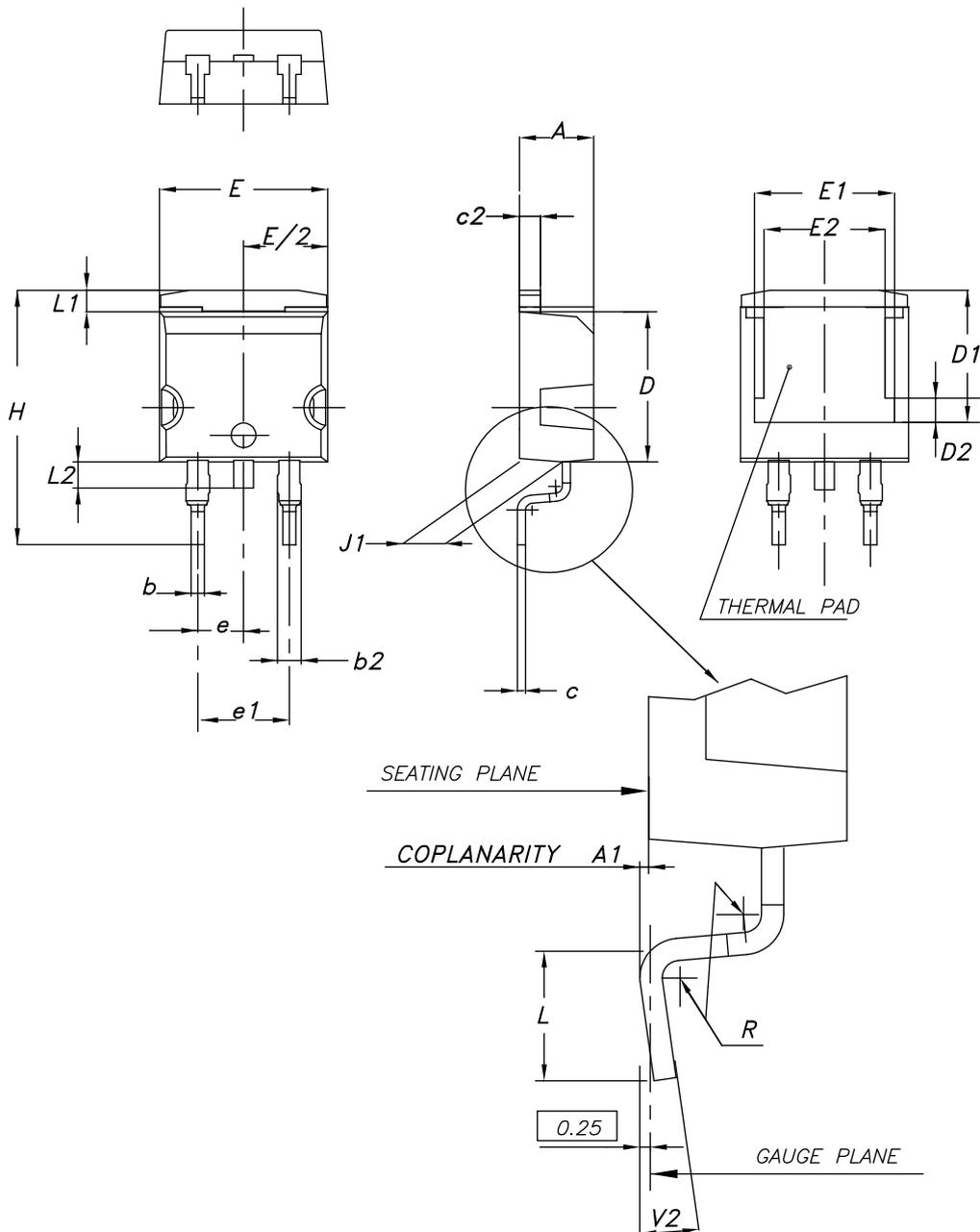
Prerelease product(s)

## 4 Package information

In order to meet environmental requirements, ST offers these devices in different grades of **ECOPACK** packages, depending on their level of environmental compliance. ECOPACK specifications, grade definitions and product status are available at: [www.st.com](http://www.st.com). ECOPACK is an ST trademark.

### 4.1 D<sup>2</sup>PAK (TO-263) type A2 package information

Figure 31. D<sup>2</sup>PAK (TO-263) type A2 package outline



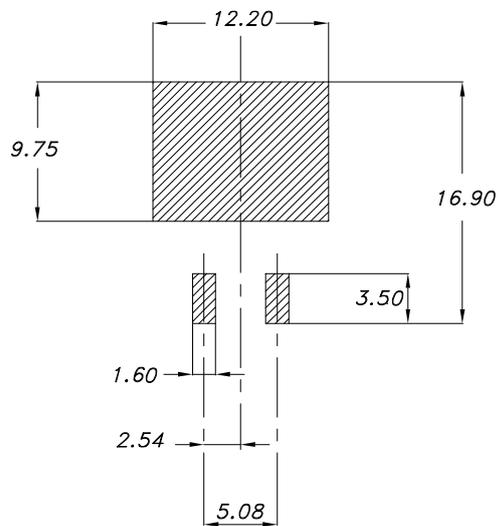
0079457\_A2\_26

Table 7. D<sup>2</sup>PAK (TO-263) type A2 package mechanical data

Dim.	mm		
	Min.	Typ.	Max.
A	4.40		4.60
A1	0.03		0.23
b	0.70		0.93
b2	1.14		1.70
c	0.45		0.60
c2	1.23		1.36
D	8.95		9.35
D1	7.50	7.75	8.00
D2	1.10	1.30	1.50
E	10.00		10.40
E1	8.70	8.90	9.10
E2	7.30	7.50	7.70
e		2.54	
e1	4.88		5.28
H	15.00		15.85
J1	2.49		2.69
L	2.29		2.79
L1	1.27		1.40
L2	1.30		1.75
R		0.40	
V2	0°		8°

Prerelease product(s)

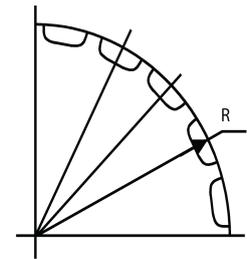
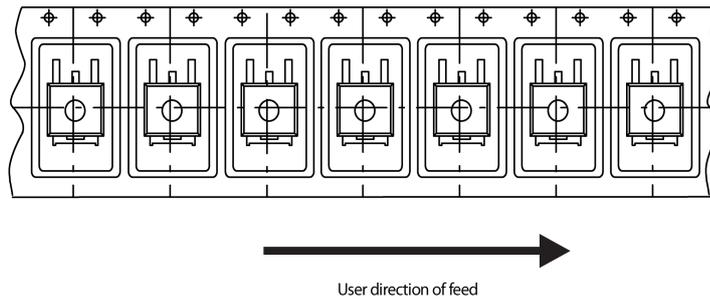
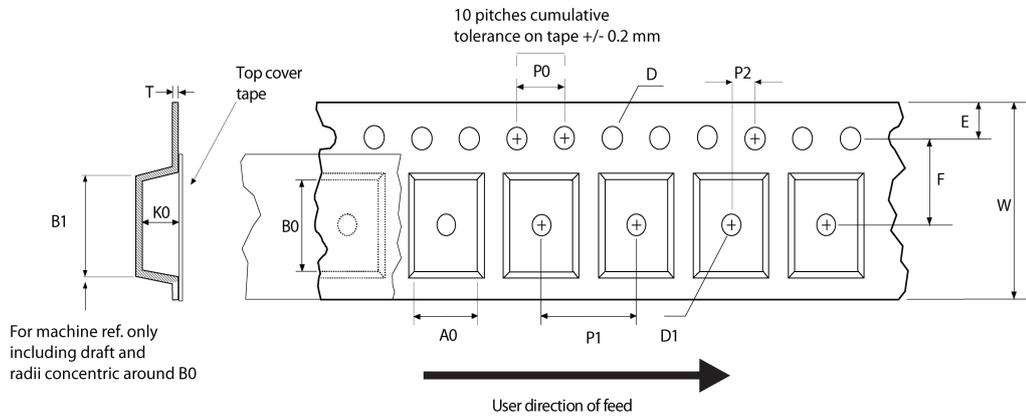
Figure 32. D<sup>2</sup>PAK (TO-263) recommended footprint (dimensions are in mm)



Footprint\_26

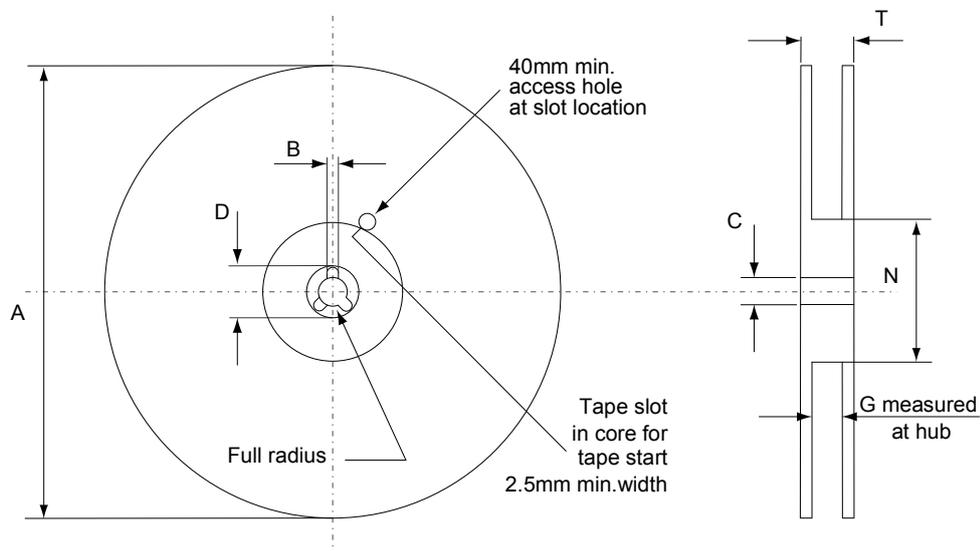
## 4.2 D<sup>2</sup>PAK packing information

Figure 33. D<sup>2</sup>PAK tape outline



Bending radius

AM08852v1

**Figure 34. D<sup>2</sup>PAK reel outline**


AM06038v1

**Table 8. D<sup>2</sup>PAK tape and reel mechanical data**

Dim.	Tape		Dim.	Reel		
	mm			mm		
	Min.	Max.		Min.	Max.	
A0	10.5	10.7	A		330	
B0	15.7	15.9	B	1.5		
D	1.5	1.6	C	12.8	13.2	
D1	1.59	1.61	D	20.2		
E	1.65	1.85	G	24.4	26.4	
F	11.4	11.6	N	100		
K0	4.8	5.0	T		30.4	
P0	3.9	4.1	Base quantity Bulk quantity			
P1	11.9	12.1				1000
P2	1.9	2.1				1000
R	50					
T	0.25	0.35				
W	23.7	24.3				

Prerelease product(s)

## Revision history

**Table 9. Document revision history**

Date	Version	Changes
05-May-2020	1	First release.

## Contents

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