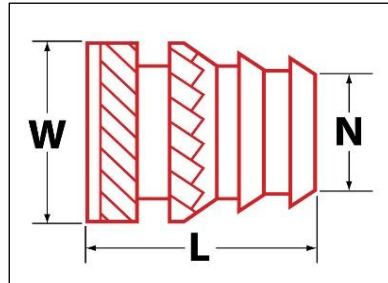




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## Ultrasonic/Heat Stake Insert for Plastic



### SPECS:

Part No: DV-004-TH

Style: Tapered; Double Vane

Installation Method: Ultrasonic or Heat Staking

Material: Brass

For Use In: Thermoplastic

Internal Thread: 4-40

Overall Length/in (L): 0.219

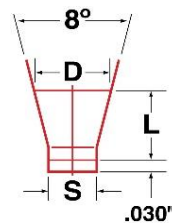
Insert Diameter/in (W): 0.172

Pilot Diameter/in (N): 0.144

\*Rec. Hole Size/in (D): 0.159

\*Rec. Hole Size/in (S): 0.141

Hole depth should be a minimum of .030" greater than the insert length in blind holes.



\* Hole size requirements may vary depending on a number of factors, including material and tools.  
We recommend that you test your application prior to production.