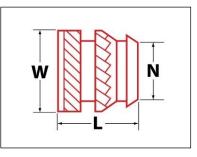


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Ultrasonic/Heat Stake Insert for Plastic





SPECS:

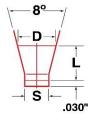
Part No: TH-002-SV Style: Tapered; Single Vane Installation Method: Ultrasonic or Heat Staking

Material: Brass For Use In: Thermoplastic Internal Thread: 2-56

Overall Length/in (L): 0.115 Insert Diameter/in (W): 0.136 Pilot Diameter/in (N): 0.122

*Rec. Hole Size/in (D): 0.123 *Rec. Hole Size/in (S): 0.118

Hole depth should be a minimum of .030" greater than the insert length in blind holes.



* Hole size requirements may vary depending on a number of factors, including material and tools. We recommend that you test your application prior to production.