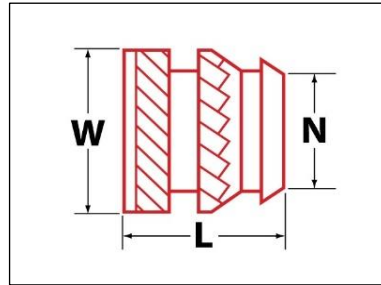




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Ultrasonic/Heat Stake Insert for Plastic



SPECS:

Part No: TH-004-SV

Style: Tapered; Single Vane

Installation Method: Ultrasonic or Heat Staking

Material: Brass

For Use In: Thermoplastic

Internal Thread: 4-40

Overall Length/in (L): 0.135

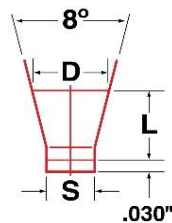
Insert Diameter/in (W): 0.172

Pilot Diameter/in (N): 0.157

*Rec. Hole Size/in (D): 0.159

*Rec. Hole Size/in (S): 0.153

Hole depth should be a minimum of .030" greater than the insert length in blind holes.



* Hole size requirements may vary depending on a number of factors, including material and tools.
We recommend that you test your application prior to production.