DESCO TECHNICAL BULLETIN TB-3096 =

Portable Surface Resistance Probe Operation and Maintenance





Figure 1. Desco 19301 Portable Surface Resistance Probe

Description

The Desco 19301 Portable Surface Resistance Probe is a battery powered checker fitted with two gold plated, spring-loaded pins with conductive rubber electrodes for measuring static dissipative materials. An additional pair of bare pins are included for measuring conductive materials. The Portable Surface Resistance Probe is designed for quick checks of surface resistance for ESD control applications in electronics manufacturing or handling environments. The two electrodes measure 3.2 mm in diameter and are spaced 6.4 mm between centers.

NOTE: The Desco 19301 Portable Surface Resistance Probe is intended for quick-check applications only. Use the Desco 19290 Digital Surface Resistance Meter for applications that require more precision.

Packaging

- 1 Portable Surface Resistance Probe
- 1 Button Protector Sleeve
- 1 Probe Cap
- 2 Bare Pins

Operation

PRE-TEST PROCEDURE

- 1. Remove the protective cap from the test probe. Slide the button protector off the probe.
- 2. Point the probe away from any surface. Press the TEST button. Confirm that the red >12 LED illuminates. This verifies the working order of the probe's high-end measurement scale and its battery.
- 3. Compress the spring-loaded pins with the rubber boots onto a metal surface like a coin until the probe stops. Press the TEST button. Confirm that the green 4 LED illuminates. The yellow <3 LED will illuminate when using the bare pins without the rubber boots. This verifies the working order of the probe's low-end measurement scale.

TEST PROCEDURE

NOTE: Use the pins with the rubber boots when testing static dissipative materials for improved contact resistance. Use the bare pins when testing conductive materials.

- 1. Place the sample to be tested on an insulative surface.
- 2. Point the spring-loaded pins onto the surface of the material to be tested. Verify that the pins' electrodes sit flat on the material.

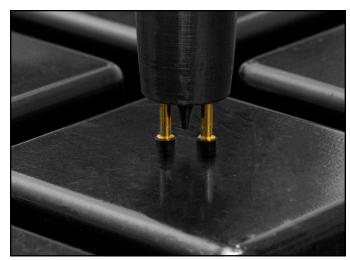


Figure 2. Orienting the spring-loaded pins with the rubber boots to measure static dissipative material

3. Compress the spring-loaded pins onto the sample until the probe stops.

DESCO WEST - 3651 Walnut Avenue, Chino, CA 91710 • (909) 627-8178 DESCO EAST - One Colgate Way, Canton, MA 02021-1407 • (781) 821-8370 • Website: Desco.com

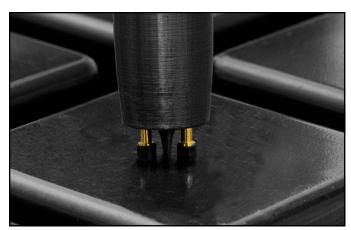


Figure 3. Compressing the spring-loaded pins until the probe stops

4. Press the TEST button until the measurement illuminates a single LED on the probe.



Figure 4. Using the Portable Surface Resistance Probe

Maintenance

The Portable Surface Resistance Probe requires little maintenance. There are no user serviceable parts. If the probe requires service beyond cleaning or replacing the pins or replacing the batteries, please contact <u>Desco</u> <u>Customer Service</u>.

BATTERY REPLACEMENT

Replace the battery once the probe's LEDs stop illuminating. Open the compartment located on the back of the meter to replace the battery. The meter uses one 9V alkaline battery. Ensure that the battery's polarities are oriented in the correct fashion to avoid any possible circuit damage.

CLEANING THE PINS

Periodically wipe the spring-loaded pins with lint-free tissue dampened with isopropyl alcohol (IPA) to remove contaminants.

REPLACING THE PINS

Two replacement pins are included should the ones installed in the probe become bent or damaged. Simply pull out the damaged pins from probe by hand and insert the replacements. Compress the pins into their sockets until they are level with one another.



Figure 5. Replacing the spring-loaded pins

DESCO WEST - 3651 Walnut Avenue, Chino, CA 91710 • (909) 627-8178 DESCO EAST - One Colgate Way, Canton, MA 02021-1407 • (781) 821-8370 • Website: Desco.com

Calibration

Frequency of recalibration should be based on the critical nature of those ESD sensitive items handled and the risk of failure for the ESD protective equipment and materials. In general, Desco recommends that calibration be performed annually.

The 19301 Portable Surface Resistance Probe is calibrated to ensure that the proper LED illuminate when their corresponding load resistances are applied. In-house calibration can be performed by using $\pm 1\%$ tolerance resistors in each of the meter's decade ranges. Compress the probe's bare spring-loaded pins across a resistor's leads to perform the test for each decade listed in the table below. Contact <u>Desco</u> <u>Customer Service</u> should adjustments be necessary. Special equipment is required to adjust the probe.

No claims are made for the actual resistance values that trigger the change in LEDs.

Load Resistance	LED
SHORT	≤ 3
10 kΩ	4
100 kΩ	5
1 MΩ	6
10 MΩ	7
100 MΩ	8
1 GΩ	9
10 GΩ	10
100 GΩ	11
1 ΤΩ	12
OPEN	> 12

Specifications

Power Supply	9 V alkaline battery
Test Voltage	9 V nominal
Operating Temperature	40° to 110° F
Storage	20° to 120° F
Operating %RH	0% to 75% (non-condensing)
Measurement Range	10 ³ ohms to 10 ¹² ohms
Resolution	1 order of magnitude
Accuracy	±10% of Measured Range
Weight (with battery)	35 oz (100 g)
Weight (with battery) Dimensions	35 oz (100 g) 8" L x 1" W x 1.25" H
C ()	
Dimensions	8" L x 1" W x 1.25" H
Dimensions Contact Probe Material	8" L x 1" W x 1.25" H Nickel/Silver, Gold Plated
Dimensions Contact Probe Material Preload Spring Force	8" L x 1" W x 1.25" H Nickel/Silver, Gold Plated 3.1 oz (88 grams)
Dimensions Contact Probe Material Preload Spring Force Probe Pressure at Stop	8" L x 1" W x 1.25" H Nickel/Silver, Gold Plated 3.1 oz (88 grams) 8 oz per pin (227 grams)

Limited Warranty, Warranty Exclusions, Limit of Liability and RMA Request Instructions

See the Desco Warranty -Desco.com/Limited-Warranty.aspx

DESCO WEST - 3651 Walnut Avenue, Chino, CA 91710 • (909) 627-8178 DESCO EAST - One Colgate Way, Canton, MA 02021-1407 • (781) 821-8370 • Website: Desco.com