

# OverLord 3D Printer - Matte Black w/ US Adapter

SKU: 3DP0005-MB-US



### INTRODUCTION

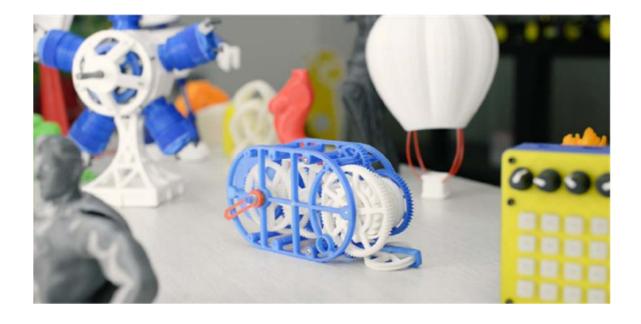


# Let's talk about Overlord



We created OverLord to be unique. OverLord is the first 3D Printer that combines the simplicity of using, the beauty of design and the uncompromising performance as a consumer desktop 3D Printer.

With OverLord, you can bring your ideas to life, make products, create toys, shape your designs, start a business, educate kids, host workshops and unleash unlimited possibilities.



**MUTIPLE Colors** 

Multi-color printing is no longer a privilege of pricy professional 3D printers. With OverLord, you can create multi-color models in an easy way. No re-rendering the 3D model or code editing needed. You can switch colors anytime during print and make the model as colorful as you wish.





Ready to CREATE

We designed OverLord to be extremely user-friendly, and easy to use. It comes fully assembled and tested, and requires little configuration during first time use. Once you get the printer, just unpack, plug in power and follow the on-screen prompt to setup. The whole process takes less than 5 minutes, and you are ready to go!

To make life easier, we've built a special system which provides auto-leveling and auto-calibration. This means every time you start the printer, it sets up automatically.



## Dream BIGGER, make BIGGER than ever

There are many reasons why we chose to build OverLord upon Delta mechanism, bigger build volume is definitely among the first. OverLord Pro can handle objects 170 millimeters wide and 260 millimeters tall, 30% taller than the object normal printers can do.

Besides its expanded build volume, this mechanism has a proven record of being highly efficient and economic, requires no long-term maintenance, and is elegant in motion.

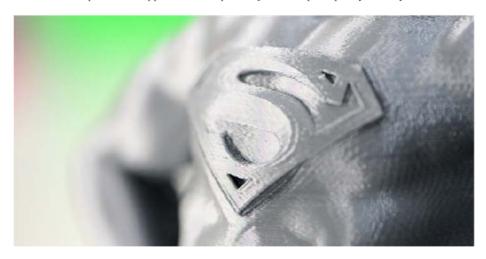


Print like a PRO

With OverLord, you don't necessarily have to be an expert to create professional-quality, realistic products. There are just many ways to help you make stunning things.

## 100 Microns of Precision

OverLord uses premium stepper motors to print objects of superb quality, at a layer resolution of 100 microns.



## **Heated Plate**

The heated plate allows you to print PLA and ABS. You can explore more exciting new materials with OverLord in future.

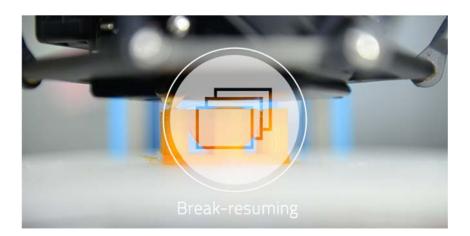


Your creativity is TRIPLE INSURED

As a consumer desktop 3d printer, OverLord must be stable enough to deliver consistent quality result on a daily basis. Therefore, we redesigned both the hardware and software to ensure your creation will never be interrupted.

The unique break-resuming feature allows you to stop wherever you want during printing, but no need to start the whole process

over again. This means you can leave where it is, have a meeting, watch a game, even take a holiday and then continue printing after coming back.



## **Power Protection**

A power blackout or misoperation could sometime ruin the whole process – but that's never gonna happen with OverLord. With built-in power protection, you can resume wherever it is after any sudden power break, saving both of your time and ruined mood.



## **Built to Last**

To ensure the precision in printing, we require precise parts. All parts are injection molded and fit perfectly. We also used aerospace alloy to make OverLord strong enough for any possible collisions or shock.

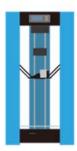


# Style with ATTITUDE

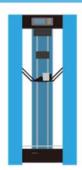
OverLord's styling is both futurism and minimalism. Designed to look great in your home, office, lab, or classroom, OverLord fits nicely in almost any setting. Custom colors will also be available when stretch goal is hit, select your own color combo and make your friends jealous!



# Specification



Overlord



Overlord Pro

### **Printing**

Print technology **Build Volume** Print Speed Layer Resolution Printing filament **Build Platform** Nozzle Diameter

**Fused Filament Fabrication** 150mm x 160mm 100mm/s  $100 \mu m \sim 200 \mu m$ 1.75mm PLA Acrylic Bed 0.4mm

Fused Filament Fabrication 170mm x 260mm 100mm/s 100μm ~ 200μm 1.75mm PLA/ABS Heated Alloy Bed 0.4mm

### Software

Dreammaker app



Supported file types

\*.stl; \*.obj; \*.dae; \*.amf; \*.bmp; \*.jpg; \*.jpeg; \*.png; \*.g; \*.gcode

Operating systems

Windows; MAC OSX; Linux;

Connectivity

SD HC Class 4/ USB / WIFI

**Auto Calibration** Break-resume



Power Protection



\*.stl; \*.obj; \*.dae; \*.amf; \*.bmp; \*.jpg; \*.jpeg; \*.png; \*.g; \*.gcode Windows; MAC OSX; Linux;

SD HC Class 4/ USB / WIFI







#### Temperature

Operation Nozzle Temperature Operation Heated

**Bed Temperature** Ambient Operation Temperature

200°C~250°C

15°C~32°C

200°C~250°C

50°C~100°C

15°C~32°C

### Size & Weight

Product dimensions Product Weight Shipping weight

370mm×320mm×625mm

9kg 12kg 370mm×320mm×725mm

12kg 15kg

### Power

Power Power Requirements

AC Input

120 W 24 V DC @ 5A 100~240V 4.0A 50/60Hz

220 W

24 V DC @ 9.2A 100~240V 4.0A 50/60Hz

## SHIPPING LIST

- Power adapter 12V (120W) x1
- Power adapter cable x1
- SD Card x1
- Dedicated shovel x1
- 1.75mm PLA x1
- 0.4mm Nichrome wire x1
- DreamMaker sticker x1
- Easy user manual x1
- White Kapton tape x1