## **SIEMENS**

## **Data sheet**

6ES7518-4FX00-1AB0



SIMATIC S7-1500F, CPU 1518F-4 PN/DP MFP, central processing unit with C/C++ Runtime pre-installed, 9 MB work memory for program and 60 MB for data, 1st interface: PROFINET IRT with 2-port switch, 2nd interface: PROFINET RT, 3rd interface: Ethernet, 4th interface: PROFIBUS, 1 ns bit performance, SIMATIC Memory Card required

General information	
Product type designation	CPU 1518F-4 PN/DP MFP
HW functional status	FS03
Firmware version	V2.9
Product function	
● I&M data	Yes; I&M0 to I&M3
Isochronous mode	Yes; Distributed and central; with minimum OB 6x cycle of 125 $\mu s$ (distributed) and 1 ms (central)
Engineering with	
<ul> <li>STEP 7 TIA Portal configurable/integrated from version</li> </ul>	V17 (FW V2.9) / V15 (FW V2.5) or higher
Configuration control	
via dataset	Yes
Display	
Screen diagonal [cm]	6.1 cm
Control elements	
Number of keys	6
Mode selector switch	1
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
<ul> <li>Mains/voltage failure stored energy time</li> </ul>	5 ms
Repeat rate, min.	1/s
Input current	
Current consumption (rated value)	1.7 A
Current consumption, max.	2 A
Inrush current, max.	2.7 A; Rated value
l²t	0.02 A <sup>2</sup> ·s
Power	
Infeed power to the backplane bus	12 W
Power consumption from the backplane bus (balanced)	35 W
Power loss	
Power loss, typ.	29 W
Memory	
Number of slots for SIMATIC memory card	1
SIMATIC memory card required	Yes
Work memory	
• integrated (for program)	9 Mbyte

• integrated (for data)	60 Mbyte
<ul> <li>integrated (for CPU function library of CPU Runtime)</li> </ul>	50 Mbyte; Note: The "CPU function library of the CPU" are C/C++ blocks for the
,	user program that were created using the SIMATIC ODK 1500S or Target 1500S.
Working memory for additional functions	10000.
Integrated (for C/C++ Runtime application)	512 Mbyte
available (for Linux runtime application)	1 Gbyte
Load memory	
Plug-in (SIMATIC Memory Card), max.	32 Gbyte; the memory card must have at least 2 GB of space on it
Backup	
<ul> <li>maintenance-free</li> </ul>	Yes
CPU processing times	
for bit operations, typ.	1 ns
for word operations, typ.	2 ns
for fixed point arithmetic, typ.	2 ns
for floating point arithmetic, typ.	6 ns
CPU-blocks	
Number of elements (total)	20 000; Blocks (OB, FB, FC, DB) and UDTs
DB	
Number range	1 60 999; subdivided into: number range that can be used by the user: 1
- Cime many	59 999, and number range of DBs created via SFC 86: 60 000 60 999
• Size, max.	16 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
FB Number range	0 65 535
<ul><li>Number range</li><li>Size, max.</li></ul>	0 65 535 1 Mbyte
FC	1 Mbyte
Number range	0 65 535
• Size, max.	1 Mbyte
OB	1 mbyte
• Size, max.	1 Mbyte
Number of free cycle OBs	100
Number of time alarm OBs	20
Number of delay alarm OBs	20
Number of cyclic interrupt OBs	20; With Failsafe, two RTGs with one "Cyclic interrupt OB" or one "Free cycle
• Number of cyclic interrupt OBS	OB" (F-OB) each are possible
<ul> <li>Number of process alarm OBs</li> </ul>	50
<ul> <li>Number of DPV1 alarm OBs</li> </ul>	3
<ul> <li>Number of isochronous mode OBs</li> </ul>	3
<ul> <li>Number of technology synchronous alarm OBs</li> </ul>	2
<ul> <li>Number of startup OBs</li> </ul>	100
<ul> <li>Number of asynchronous error OBs</li> </ul>	4
<ul> <li>Number of synchronous error OBs</li> </ul>	2
Number of diagnostic alarm OBs	1
Nesting depth	
• per priority class	24
Counters, timers and their retentivity	
S7 counter	
Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
S7 times	
Number	2 048
Retentivity	
— adjustable	Yes
IEC timer	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes

Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	768 kbyte; In total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 700 KB
Extended retentive data area (incl. timers, counters, flags), $\mbox{\it max}.$	20 Mbyte; When using PS 6 0W 24/48/60 V DC HF
Flag	
• Size, max.	16 kbyte
Number of clock memories	8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	
Retentivity adjustable	Yes
Retentivity preset	No
Local data	OA blocker was a 40 MD was block
per priority class, max.  Address area	64 kbyte; max. 16 KB per block
Address area	40 004 many much as a formation for the state of the stat
Number of IO modules	16 384; max. number of modules / submodules
I/O address area	20 khuta. All inquita are in the process image
• Inputs	32 kbyte; All inputs are in the process image
Outputs  per integrated IO subsystem	32 kbyte; All outputs are in the process image
per integrated IO subsystem	22 khuta: may 22 KB via V4: may 0 KB via V2 az V4
— Inputs (volume)	32 kbyte; max. 32 KB via X1; max. 8 KB via X2 or X4
— Outputs (volume)	32 kbyte; max. 32 KB via X1; max. 8 KB via X2 or X4
per CM/CP	9 khuta
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images  • Number of subprocess images, may	22
Number of subprocess images, max.	32
Hardware configuration	
Number of distributed IO systems	64; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of DP masters	
• integrated	1
• Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Number of IO Controllers	
• integrated	2
• Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Rack	
<ul> <li>Modules per rack, max.</li> </ul>	32; CPU + 31 modules
Number of lines, max.	1
PtP CM	
Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots
Fime of day  Clock	
• Type	Hardware clock
Backup time	6 wk; At 40 °C ambient temperature, typically
Deviation per day, max.	10 s; Typ.: 2 s
Operating hours counter	10 0, 1 yp 2 0
Number	16
Clock synchronization	10
• supported	Yes
to DP, master	Yes
• in AS, master	Yes
	Yes
• in AS, slave	
on Ethernet via NTP  Interfaces	Yes
Interfaces	
Number of PROFINET interfaces	3
Number of PROFIBUS interfaces	1
1. Interface	
Interface types	
RJ 45 (Ethernet)	Yes; X1

Number of ports     into ports	2
integrated switch	Yes
Protocols	Very ID-4
IP protocol     DROFINET IO Controller	Yes; IPv4
PROFINET IO Parisas	Yes
PROFINET IO Device     NAATIO accompanies ties	Yes
SIMATIC communication	Yes
Open IE communication	Yes; Optionally also encrypted
Web server      Media radiusdanay	Yes
Media redundancy     PROFINET IO Controller	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0
Services	
— PG/OP communication	Yes
— Isochronous mode	Yes
Direct data exchange	Yes; Requirement: IRT and isochronous mode (MRPD optional)
— IRT	Yes
— PROFlenergy	Yes; per user program
Prioritized startup	Yes; Max. 32 PROFINET devices
Number of connectable IO Devices, max.	512; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
— Of which IO devices with IRT, max.	64
Number of connectable IO Devices for RT, max.	512
— of which in line, max.	512
Number of IO Devices that can be simultaneously activated/deactivated, max.	8; in total across all interfaces
Number of IO Devices per tool, max.	8
·	The minimum value of the update time also depends on communication share
— Updating times	set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for IRT	
— for send cycle of 125 μs	125 µs
— for send cycle of 187.5 μs	187.5 µs
— for send cycle of 250 μs	250 µs to 4 ms
— for send cycle of 500 μs	500 µs to 8 ms
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
With IRT and parameterization of "odd" send cycles	Update time = set "odd" send clock (any multiple of 125 $\mu s$ : 375 $\mu s$ , 625 $\mu s$ 3 875 $\mu s$ )
Update time for RT	
— for send cycle of 250 μs	250 µs to 128 ms
— for send cycle of 500 μs	500 µs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— Isochronous mode	No
— IRT	Yes; Minimum send cycle of 250 μs
— PROFlenergy	Yes; per user program
— Shared device	Yes
Number of IO Controllers with shared device, max.	4
<ul> <li>activation/deactivation of I-devices</li> </ul>	Yes; per user program
— Asset management record	Yes; per user program
2. Interface	
Interface types	in the second program.
	, cos para social program
• RJ 45 (Ethernet)	Yes; X2
<ul><li>RJ 45 (Ethernet)</li><li>Number of ports</li></ul>	
· · · · · · · · · · · · · · · · · · ·	Yes; X2
Number of ports	Yes; X2 1

PROFINET IO Controller	Yes
PROFINET IO Device	Yes
<ul> <li>SIMATIC communication</li> </ul>	Yes
Open IE communication	Yes; Optionally also encrypted
Web server	Yes
Media redundancy	No
PROFINET IO Controller	
Services	
— PG/OP communication	Yes
— Isochronous mode	No
Direct data exchange	No
— IRT	No
— PROFlenergy	Yes; per user program
Prioritized startup	No
— Number of connectable IO Devices, max.	128; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
<ul> <li>Number of connectable IO Devices for RT, max.</li> </ul>	128
— of which in line, max.	128
<ul> <li>Number of IO Devices that can be simultaneously activated/deactivated, max.</li> </ul>	8; in total across all interfaces
<ul> <li>Number of IO Devices per tool, max.</li> </ul>	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for RT	co.mgarou uoor uutu
— for send cycle of 1 ms	1 ms to 512 ms
PROFINET IO Device	1 1110 10 012 1110
Services	
— PG/OP communication	Yes
— Isochronous mode	No
— IRT	No
— PROFlenergy	Yes; per user program
Prioritized startup	No
— Shared device	Yes
Number of IO Controllers with shared device, max.	4
— activation/deactivation of I-devices	
	Yes; per user program
Asset management record  3. Interface	Yes; per user program
Interface types	V V0
• RJ 45 (Ethernet)	Yes; X3
Number of ports	1; C/C++ Runtime can also be reached via this port
• integrated switch	No
Protocols	
• IP protocol	Yes; IPv4
PROFINET IO Controller	No 
PROFINET IO Device	No
SIMATIC communication	Yes
Open IE communication	Yes
Web server	Yes
4. Interface	
Interface types	
• RS 485	Yes; X4
Number of ports	1
Protocols	
PROFIBUS DP master	Yes
DDOCIDIO DD I	No
<ul> <li>PROFIBUS DP slave</li> </ul>	110
SIMATIC communication	Yes
SIMATIC communication	
SIMATIC communication     PROFIBUS DP master	Yes
SIMATIC communication  PROFIBUS DP master      Number of connections, max.	Yes

Interface types	
RJ 45 (Ethernet)	
• 100 Mbps	Yes
• 1000 Mbps	Yes; Only possible at the X3 interface of the CPU 1518
Autonegotiation	Yes
Autocrossing	Yes
Industrial Ethernet status LED	Yes
RS 485	
Transmission rate, max.	12 Mbit/s
Protocols	
PROFIsafe	Yes; V2.4 / V2.6
Number of connections	
Number of connections, max.	384; via integrated interfaces of the CPU and connected CPs / CMs
Number of connections reserved for ES/HMI/web	10
Number of connections via integrated interfaces	320
<ul> <li>Number of S7 routing paths</li> </ul>	64; in total, only 16 S7-Routing connections are supported via PROFIBUS
Redundancy mode	,
H-Sync forwarding	Yes
Media redundancy	
Media redundancy	only via 1st interface (X1)
— MRP	Yes; as MRP redundancy manager and/or MRP client
MRP interconnection, supported	Yes; as ring node according to IEC 62439-2 Edition 2.0
— MRPD	Yes; Requirement: IRT
<ul> <li>Switchover time on line break, typ.</li> </ul>	200 ms; For MRP, bumpless for MRPD
Number of stations in the ring, max.	50
SIMATIC communication	
S7 routing	Yes
Data record routing	Yes
S7 communication, as server	Yes
S7 communication, as client	Yes
User data per job, max.	See online help (S7 communication, user data size)
Open IE communication	
• TCP/IP	Yes
— Data length, max.	64 kbyte
several passive connections per port, supported	Yes
• ISO-on-TCP (RFC1006)	Yes
— Data length, max.	64 kbyte
• UDP	Yes
— Data length, max.	2 kbyte; 1 472 bytes for UDP broadcast
— UDP multicast	Yes; 128 multicast circuits (of which max. 5 via X1)
• DHCP	Yes
• DNS	Yes
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
• Encryption	Yes; Optional
Web server	
• HTTP	Yes; Standard and user pages
• HTTPS	Yes; Standard and user pages
OPC UA	
Runtime license required	Yes; "Large" license required
OPC UA Client	Yes
Application authentication	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
<ul> <li>User authentication</li> </ul>	"anonymous" or by user name & password
Number of connections, max.	40
Number of nodes of the client interfaces, recommended max.	5 000
<ul> <li>Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_ max.</li> </ul>	300

Number of elements for one !! -f	
<ul> <li>Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max.</li> </ul>	20
<ul> <li>Number of elements for one call of OPC_UA_MethodGetHandleList, max.</li> </ul>	100
Number of simultaneous calls of the client instructions for session management, per connection, max.	1
<ul> <li>Number of simultaneous calls of the client instructions for data access, per connection, max.</li> </ul>	5
<ul> <li>Number of registerable nodes, max.</li> </ul>	5 000
Number of registerable method calls of	100
OPC_UA_MethodCall, max.	
<ul> <li>Number of inputs/outputs when calling OPC_UA_MethodCall, max.</li> </ul>	20
OPC UA Server	Yes; Data access (read, write, subscribe), method call, custom address space
<ul> <li>Application authentication</li> </ul>	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
— User authentication	"anonymous" or by user name & password
<ul> <li>— GDS support (certificate management)</li> </ul>	Yes
<ul><li>Number of sessions, max.</li></ul>	64
<ul> <li>Number of accessible variables, max.</li> </ul>	200 000
<ul> <li>Number of registerable nodes, max.</li> </ul>	50 000
<ul> <li>Number of subscriptions per session, max.</li> </ul>	20
<ul><li>— Sampling interval, min.</li></ul>	10 ms
— Publishing interval, min.	10 ms
<ul> <li>Number of server methods, max.</li> </ul>	100
<ul> <li>Number of inputs/outputs per server method, max.</li> </ul>	20
<ul> <li>Number of monitored items, recommended max.</li> </ul>	10 000; for 1 s sampling interval and 1 s send interval
<ul> <li>Number of server interfaces, max.</li> </ul>	10; or 20, depending on type of server interface
<ul> <li>Number of nodes for user-defined server interfaces,</li> </ul>	30 000
max.	
<ul> <li>Alarms and Conditions</li> </ul>	Yes
<ul> <li>Number of program alarms</li> </ul>	100
Number of alarms for system diagnostics	50
Further protocols	
Turkilor protocolo	
MODBUS	Yes; MODBUS TCP
·	Yes; MODBUS TCP
• MODBUS	Yes; MODBUS TCP Yes
MODBUS  Isochronous mode	
MODBUS  Isochronous mode  Equidistance	
MODBUS  Isochronous mode  Equidistance  S7 message functions	Yes
MODBUS  Isochronous mode  Equidistance  S7 message functions  Number of login stations for message functions, max.	Yes 64
MODBUS  Isochronous mode  Equidistance  S7 message functions  Number of login stations for message functions, max.  Program alarms	Yes  64  Yes  10 000; Program messages are generated by the "Program_Alarm" block,
MODBUS  Isochronous mode  Equidistance  S7 message functions  Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.	Yes  64  Yes  10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH
MODBUS  Isochronous mode  Equidistance  S7 message functions  Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms	Yes  64  Yes  10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH
MODBUS  Isochronous mode  Equidistance  S7 message functions  Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms	Yes  64  Yes  10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH  5 000
MODBUS  Isochronous mode  Equidistance  S7 message functions  Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms	Yes  64  Yes  10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH  5 000  4 000
MODBUS  Isochronous mode  Equidistance  S7 message functions  Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics	Yes  64  Yes  10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH  5 000  4 000 1 000
MODBUS  Isochronous mode  Equidistance  S7 message functions  Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects	Yes  64  Yes  10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH  5 000  4 000 1 000
MODBUS  Isochronous mode  Equidistance  S7 message functions  Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions	Yes  64  Yes  10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH  5 000  4 000  1 000  480
MODBUS  Isochronous mode  Equidistance  S7 message functions  Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)	Yes  64  Yes  10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH  5 000  4 000  1 000  480  Yes; Parallel online access possible for up to 10 engineering systems
MODBUS  Isochronous mode  Equidistance  S7 message functions  Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms      Number of program alarms      Number of alarms for system diagnostics      Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block	Yes  64  Yes  10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH  5 000  4 000  1 000  480  Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients)
MODBUS  Isochronous mode  Equidistance  S7 message functions  Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step	Yes  64  Yes  10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH  5 000  4 000  1 000  480  Yes; Parallel online access possible for up to 10 engineering systems  Yes; Up to 16 simultaneously (in total across all ES clients)  No
MODBUS  Isochronous mode  Equidistance  S7 message functions  Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms      Number of program alarms      Number of alarms for system diagnostics      Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints	Yes  64  Yes  10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH  5 000  4 000  1 000  480  Yes; Parallel online access possible for up to 10 engineering systems  Yes; Up to 16 simultaneously (in total across all ES clients)  No
MODBUS  Isochronous mode  Equidistance  S7 message functions  Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms      Number of program alarms      Number of alarms for system diagnostics      Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Status/control	Yes  64  Yes  10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH  5 000  4 000  1 000  480  Yes; Parallel online access possible for up to 10 engineering systems  Yes; Up to 16 simultaneously (in total across all ES clients)  No  20
MODBUS  Isochronous mode  Equidistance  S7 message functions  Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms      Number of program alarms      Number of alarms for system diagnostics      Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Status/control      Status/control      Status/control variable	Yes  64  Yes  10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH  5 000  4 000  1 000  480  Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20  Yes
MODBUS  Isochronous mode  Equidistance  S7 message functions  Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms      Number of program alarms      Number of alarms for system diagnostics      Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Status/control      Status/control variable      Variables	Yes  64  Yes  10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH  5 000  4 000  1 000  480  Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20  Yes
MODBUS  Isochronous mode  Equidistance  S7 message functions  Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Status/control  Status/control  Status/control variable  Variables  Number of variables, max.	Yes  64  Yes  10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH  5 000  4 000  1 000 480  Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20  Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
MODBUS  Isochronous mode  Equidistance  S7 message functions  Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Status/control  Status/control  Status/control variable  Variables  Number of variables, max.  — of which status variables, max.	Yes  64  Yes  10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH  5 000  4 000  1 000  480  Yes; Parallel online access possible for up to 10 engineering systems  Yes; Up to 16 simultaneously (in total across all ES clients)  No  20  Yes  Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters  200; per job
MODBUS  Isochronous mode  Equidistance  S7 message functions  Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Status/control  Status/control  Status/control  Variables  Number of variables, max.  — of which status variables, max.  — of which control variables, max.	Yes  64  Yes  10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH  5 000  4 000  1 000  480  Yes; Parallel online access possible for up to 10 engineering systems  Yes; Up to 16 simultaneously (in total across all ES clients)  No  20  Yes  Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters  200; per job
MODBUS  Isochronous mode  Equidistance  S7 message functions  Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Status/control  Status/control  Status/control variable  Variables  Number of variables, max.  — of which status variables, max.  — of which control variables, max.	Yes  64  Yes  10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH  5 000  4 000  1 000  480  Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20  Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters  200; per job 200; per job

Diagnostic buffer	· ·
• present	Yes
Number of entries, max.	3 200
— of which powerfail-proof	1 000
Traces	0.11.4.540.1/0.4.1.4.1.4.1.1.1.1.1.1.1.1.1.1.1.1.1.1.
Number of configurable Traces	8; Up to 512 KB of data per trace are possible
Interrupts/diagnostics/status information	
Diagnostics indication LED	V
RUN/STOP LED	Yes
• ERROR LED	Yes
MAINT LED	Yes
Connection display LINK TX/RX	Yes
Supported technology objects  Metion Control	Vac. Note: The number of technology objects affects the evolutions of the DLC
Motion Control	Yes; Note: The number of technology objects affects the cycle time of the PLC program; selection guide via the TIA Selection Tool
<ul> <li>Number of available Motion Control resources for</li> </ul>	15 360
technology objects	
<ul> <li>Required Motion Control resources</li> </ul>	
— per speed-controlled axis	40
— per positioning axis	80
— per synchronous axis	160
— per external encoder	80
— per output cam	20
— per cam track	160
— per probe	40
Positioning axis	
<ul> <li>Number of positioning axes at motion control cycle of 4 ms (typical value)</li> </ul>	140
Number of positioning axes at motion control cycle of 8 ms (typical value)	192
Controller	
PID_Compact	Yes; Universal PID controller with integrated optimization
PID_3Step	Yes; PID controller with integrated optimization for valves
PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	Yes
High-speed counter  Standards approvals confiscators	Yes
Standards, approvals, certificates	
Highest safety class achievable in safety mode  • Performance level according to ISO 13849-1	PLe
SIL acc. to IEC 61508	SIL 3
Probability of failure (for service life of 20 years and repair time	
Low demand mode: PFDavg in accordance with	·
SIL3	< 2.00E-05
	< 1.00E-09
SIL3  — High demand/continuous mode: PFH in accordance	
SIL3  — High demand/continuous mode: PFH in accordance with SIL3	
SIL3  — High demand/continuous mode: PFH in accordance with SIL3  Ambient conditions  Ambient temperature during operation	
SIL3  — High demand/continuous mode: PFH in accordance with SIL3  Ambient conditions	< 1.00E-09
SIL3  — High demand/continuous mode: PFH in accordance with SIL3  Ambient conditions  Ambient temperature during operation  • horizontal installation, min.	< 1.00E-09  0 °C  60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the
SIL3  — High demand/continuous mode: PFH in accordance with SIL3  Ambient conditions  Ambient temperature during operation  • horizontal installation, min.  • horizontal installation, max.	< 1.00E-09  0 °C 60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off
SIL3  — High demand/continuous mode: PFH in accordance with SIL3  Ambient conditions  Ambient temperature during operation  • horizontal installation, min.  • horizontal installation, max.  • vertical installation, min.	< 1.00E-09  0 °C 60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off 0 °C 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the
SIL3  — High demand/continuous mode: PFH in accordance with SIL3  Ambient conditions  Ambient temperature during operation  • horizontal installation, min.  • horizontal installation, max.  • vertical installation, min.  • vertical installation, max.	< 1.00E-09  0 °C 60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off 0 °C 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the
SIL3  — High demand/continuous mode: PFH in accordance with SIL3  Ambient conditions  Ambient temperature during operation  • horizontal installation, min. • horizontal installation, max.  • vertical installation, min. • vertical installation, max.  Ambient temperature during storage/transportation	0 °C 60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off 0 °C 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off
SIL3  — High demand/continuous mode: PFH in accordance with SIL3  Ambient conditions  Ambient temperature during operation  • horizontal installation, min.  • horizontal installation, max.  • vertical installation, min.  • vertical installation, max.  Ambient temperature during storage/transportation  • min.	0 °C 60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off 0 °C 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off -40 °C
SIL3  — High demand/continuous mode: PFH in accordance with SIL3  Ambient conditions  Ambient temperature during operation  • horizontal installation, min.  • horizontal installation, max.  • vertical installation, min.  • vertical installation, max.  Ambient temperature during storage/transportation  • min.  • max.	0 °C 60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off 0 °C 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off -40 °C
SIL3  — High demand/continuous mode: PFH in accordance with SIL3  Ambient conditions  Ambient temperature during operation  • horizontal installation, min.  • horizontal installation, max.  • vertical installation, min.  • vertical installation, max.  Ambient temperature during storage/transportation  • min.  • max.  Altitude during operation relating to sea level	0 °C 60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off 0 °C 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off -40 °C 70 °C
SIL3  — High demand/continuous mode: PFH in accordance with SIL3  Ambient conditions  Ambient temperature during operation  • horizontal installation, min.  • horizontal installation, max.  • vertical installation, min.  • vertical installation, max.  Ambient temperature during storage/transportation  • min.  • max.  Altitude during operation relating to sea level  • Installation altitude above sea level, max.	< 1.00E-09 0 °C 60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off 0 °C 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off -40 °C 70 °C
SIL3  — High demand/continuous mode: PFH in accordance with SIL3  Ambient conditions  Ambient temperature during operation  • horizontal installation, min.  • horizontal installation, max.  • vertical installation, min.  • vertical installation, max.  Ambient temperature during storage/transportation  • min.  • max.  Altitude during operation relating to sea level  • Installation altitude above sea level, max.  configuration / header	< 1.00E-09 0 °C 60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off 0 °C 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off -40 °C 70 °C
SIL3  — High demand/continuous mode: PFH in accordance with SIL3  Ambient conditions  Ambient temperature during operation  • horizontal installation, min. • horizontal installation, max.  • vertical installation, min. • vertical installation, max.  Ambient temperature during storage/transportation  • min. • max.  Altitude during operation relating to sea level • Installation altitude above sea level, max.  configuration / header  configuration / programming / header	< 1.00E-09 0 °C 60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off 0 °C 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off -40 °C 70 °C

STL SCL GRAPH Yes  Know-how protection  • User program protection/password protection • User program protection • Block protection • Password for display • Protection level: Write protection • Protection level: Read/write protection • Protection level: Complete protection • Protection level: Complete protection • Programming / cycle time monitoring / header • lower limit • upper limit • upper limit • Upper Development interfaces • Size of ODK SO file, max.  Dimensions  Width  175 mm  Height Depth 129 mm		
- GRAPH Yes  Know-how protection  • User program protection/password protection  • Copy protection  • Block protection  • Password for display  • Protection level: Write protection  • Protection level: Read/write protection  • Protection level: Complete protection  • Protection level: Complete protection  • Protection level: Of the monitoring / header  • Iower limit  • Upper limit  • Upper limit  • Size of ODK SO file, max.   Dimensions  Width  175 mm  Height  Depth  129 mm	— STL	Yes
Know-how protection  • User program protection/password protection  • Copy protection  • Block protection  • Password for display  • Protection level: Write protection  • Protection level: Read/write protection  • Protection level: Complete protection  • Protection level: Complete protection  • Protection level: Complete protection  • Protection level: Tomplete protection  • Protection level: Male protection  • Protection level: Tomplete prote	— SCL	Yes
User program protection/password protection Copy protection Block protection Password for display Protection level: Write protection Protection level: Write protection Protection level: Read/write protection Protection level: Complete protection Protection level: Complete protection Protection level: Complete protection Protection level: adjustable minimum cycle time upper limit upper limit Open Development interfaces Size of ODK SO file, max.  Dimensions  Width 175 mm Height Depth 129 mm	— GRAPH	Yes
Copy protection Block protection Yes  Access protection  Password for display Protection level: Write protection Protection level: Write protection Protection level: Read/write protection Protection level: Complete protection Protection level: Complete protection Programming / cycle time monitoring / header I lower limit Adjustable minimum cycle time Adjustable maximum cycle time Open Development interfaces Size of ODK SO file, max.  9.8 Mbyte  Dimensions  Width 175 mm  Height 147 mm Depth 129 mm	Know-how protection	
Block protection  Password for display Protection level: Write protection Protection level: Read/write protection Protection level: Read/write protection Protection level: Complete protection Protection level: Complete protection Programming / cycle time monitoring / header I lower limit Pupper limit Pupper limit Popen Development interfaces Size of ODK SO file, max.  Dimensions  Width Pight	<ul> <li>User program protection/password protection</li> </ul>	Yes
Access protection  Password for display Protection level: Write protection Protection level: Read/write protection Protection level: Read/write protection Protection level: Complete protection Programming / cycle time monitoring / header  I lower limit Upper limit Upper limit Upper limit Upper lower limit Upper lower limit Upper lower	Copy protection	Yes
Password for display Protection level: Write protection Protection level: Read/write protection Protection level: Read/write protection Protection level: Complete protection Programming / cycle time monitoring / header I lower limit Upper limit	Block protection	Yes
<ul> <li>Protection level: Write protection</li> <li>Protection level: Read/write protection</li> <li>Protection level: Complete protection</li> <li>Programming / cycle time monitoring / header</li> <li>lower limit</li> <li>upper limit</li> <li>adjustable minimum cycle time</li> <li>upper limit</li> <li>Open Development interfaces</li> <li>Size of ODK SO file, max.</li> <li>9.8 Mbyte</li> <li>Dimensions</li> <li>Width</li> <li>Height</li> <li>Depth</li> <li>129 mm</li> </ul>	Access protection	
<ul> <li>Protection level: Read/write protection</li> <li>Protection level: Complete protection</li> <li>Programming / cycle time monitoring / header</li> <li>lower limit</li> <li>upper limit</li> <li>open Development interfaces</li> <li>Size of ODK SO file, max.</li> <li>Dimensions</li> <li>Width</li> <li>Height</li> <li>Depth</li> <li>129 mm</li> </ul>	<ul> <li>Password for display</li> </ul>	Yes
Protection level: Complete protection  Programming / cycle time monitoring / header  I lower limit  I upper limit  I upper limit  Open Development interfaces  Size of ODK SO file, max.  Dimensions  Width  175 mm  Height  Depth  129 mm	<ul> <li>Protection level: Write protection</li> </ul>	Yes
programming / cycle time monitoring / header  • lower limit adjustable minimum cycle time  • upper limit adjustable maximum cycle time  Open Development interfaces  • Size of ODK SO file, max.  9.8 Mbyte  Dimensions  Width 175 mm  Height 147 mm  Depth 129 mm	<ul> <li>Protection level: Read/write protection</li> </ul>	Yes
● lower limit adjustable minimum cycle time  ● upper limit adjustable maximum cycle time  Open Development interfaces  ● Size of ODK SO file, max. 9.8 Mbyte  Dimensions  Width 175 mm  Height 147 mm  Depth 129 mm	Protection level: Complete protection	Yes
upper limit adjustable maximum cycle time  Open Development interfaces     Size of ODK SO file, max.  9.8 Mbyte  Dimensions  Width 175 mm  Height 147 mm  Depth 129 mm	programming / cycle time monitoring / header	
Open Development interfaces  ◆ Size of ODK SO file, max.  9.8 Mbyte  Dimensions  Width 175 mm  Height 147 mm  Depth 129 mm	• lower limit	adjustable minimum cycle time
● Size of ODK SO file, max.    Dimensions	• upper limit	adjustable maximum cycle time
Dimensions           Width         175 mm           Height         147 mm           Depth         129 mm	Open Development interfaces	
Width         175 mm           Height         147 mm           Depth         129 mm	<ul> <li>Size of ODK SO file, max.</li> </ul>	9.8 Mbyte
Height 147 mm Depth 129 mm	Dimensions	
Depth 129 mm	Width	175 mm
Tr.	Height	147 mm
	Depth	129 mm
Weights	Weights	
Weight, approx. 2 117 g	Weight, approx.	2 117 g

last modified:

9/26/2022