



KTM-MN31181P

KTM

CONTRAST SENSORS

SICK
Sensor Intelligence.



Ordering information

Type	Part no.
KTM-MN31181P	1071947

Other models and accessories → www.sick.com/KTM

Illustration may differ



Detailed technical data

Features

Dimensions (W x H x D)	12 mm x 31.5 mm x 21 mm
Sensing distance	≤ 12.5 mm
Sensing distance tolerance	± 3 mm
Housing design	Small
Light source	LED, white ¹⁾
Light emission	Long side of housing
Light spot size	Ø 2 mm (12.5 mm)
Light spot direction	Round
Receiving filters	None
Adjustment	Teach-in button
Teach-in mode	2-point teach-in static/dynamic + proximity to mark ET: Teach-in dynamic

¹⁾ Average service life: 100,000 h at T_U = +25 °C.

Mechanics/electronics

Supply voltage	12 V DC ... 24 V DC ¹⁾
Ripple	≤ 5 V _{pp} ²⁾
Current consumption	< 50 mA ³⁾
Switching frequency	15 kHz ⁴⁾

¹⁾ Limit values: DC 12 V (–10 %) ... DC 24 V (+20 %). Operation in short-circuit protected network max. 8 A.

²⁾ May not fall below or exceed U_y tolerances.

³⁾ Without load.

⁴⁾ With light/dark ratio 1:1.

⁵⁾ Signal transit time with resistive load.

⁶⁾ Total current of all Outputs.

Response time	32 μ s ⁵⁾
Jitter	15 μ s
Switching output	NPN
Switching output (voltage)	NPN: HIGH = approx. U_V / LOW $\leq$ 2 V
Switching mode	Light/dark switching
Output current I_{max}	50 mA ⁶⁾
Input, dynamic teach-in (ET)	NPN: Teach: $U < 2$ V NPN: Run: $U_V - 2$ V or open
Retention time (ET)	28 ms, non-volatile memory
Time delay	None
Connection type	Male connector M8, 4-pin
Protection class	III
Circuit protection	U_V connections, reverse polarity protected Output Q short-circuit protected Interference pulse suppression
Enclosure rating	IP67
Weight	20 g
Housing material	ABS
Optics material	PMMA
Indication	LED indicator green: power on LED indicator, yellow: Status switching output Q

¹⁾ Limit values: DC 12 V (-10 %) ... DC 24 V (+20 %). Operation in short-circuit protected network max. 8 A.

²⁾ May not fall below or exceed U_V tolerances.

³⁾ Without load.

⁴⁾ With light/dark ratio 1:1.

⁵⁾ Signal transit time with resistive load.

⁶⁾ Total current of all Outputs.

Ambient data

Ambient operating temperature	-10 °C ... +55 °C
Ambient temperature, storage	-20 °C ... +75 °C
Shock load	According to IEC 60068
UL File No.	NRKH.E348498 & NRKH7.E348498

Connection type/pinouts

Connection type	Male connector M8, 4-pin
Pinouts	
BN 1	+ (L+)
WH 2	ET
BU 3	- (M)
BK 4	Q

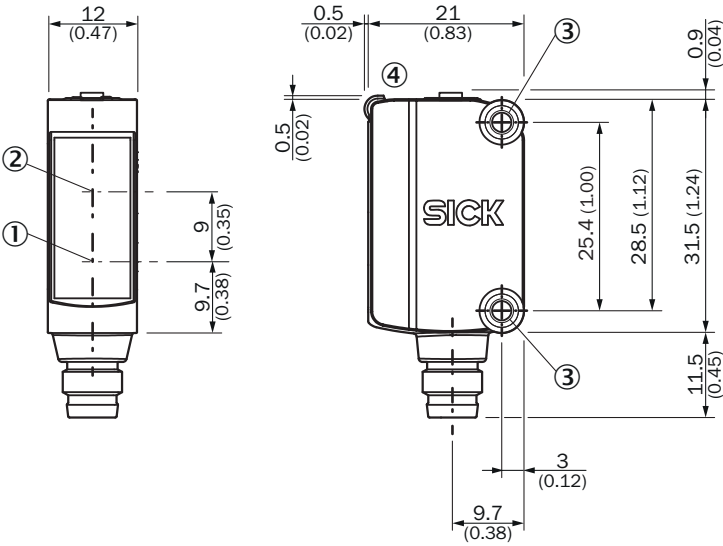
Classifications

ECLASS 5.0	27270906
ECLASS 5.1.4	27270906
ECLASS 6.0	27270906

ECLASS 6.2	27270906
ECLASS 7.0	27270906
ECLASS 8.0	27270906
ECLASS 8.1	27270906
ECLASS 9.0	27270906
ECLASS 10.0	27270906
ECLASS 11.0	27270906
ECLASS 12.0	27270906
ETIM 5.0	EC001820
ETIM 6.0	EC001820
ETIM 7.0	EC001820
ETIM 8.0	EC001820
UNSPSC 16.0901	39121528

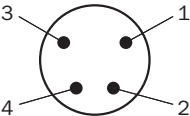
Dimensional drawing (Dimensions in mm (inch))

KTM-Mxxxxx1P, KTM-Wxxxxx1P



Pinouts

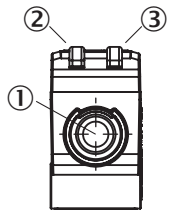
Pinouts, see table Technical data: **Connection type/pinouts**



Male connector, M8, 4-pin, uncoded

Adjustments

Display and adjustment elements

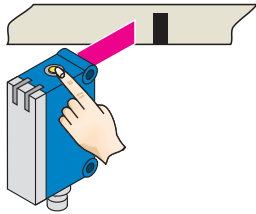


- ① Teach-in button
- ② LED yellow
- ③ LED green

Concept of operation

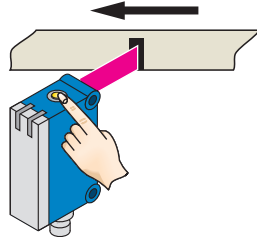
Setting the switching threshold (dynamic)

1. Position background

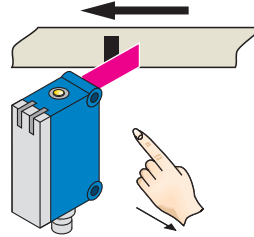


Press the teach-in button and keep it pressed. LED flashing slowly.

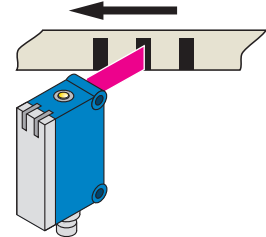
2. Move at least the mark and background using the light spot.



Keep the teach-in button $> 3 < 30$ s pressed.

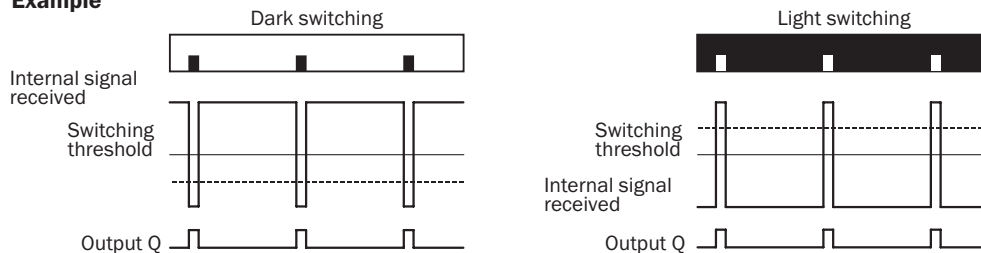


Release the teach-in button.



Yellow LED will illuminate, when emitted light is on the mark.

Example



Switching characteristics

The optimum emitted light is selected automatically (at RGB variants).

Static teach-in: light/dark setting is defined using teach-in sequence.

Dynamic teach-in: switching output active on mark, if background is longer in the field of view during the teach-in.

The switching threshold is set in the center between the background and the mark.

If the button is pressed again within 10 s of the teach (> 20 ms < 10 s), the relative switching threshold is placed 75 % between mark (100 %) and background (0 %) (dotted line in Figure).

Teach-in can also be performed using an external control signal.

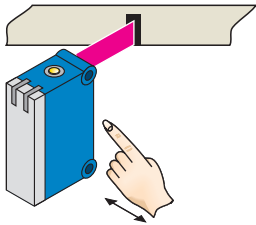
Keylock activation and deactivation: hold down teach-in button > 30 s.

Teach-in failure: yellow LED indicator and the transmitted light of the sensor flashing quickly.

For dynamic teach-in with ET signal (5 Hz) via switching output Q.

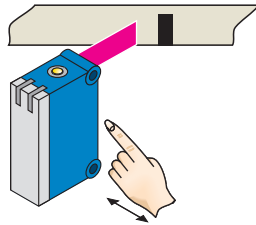
Setting the switching threshold (static)

1. Position mark



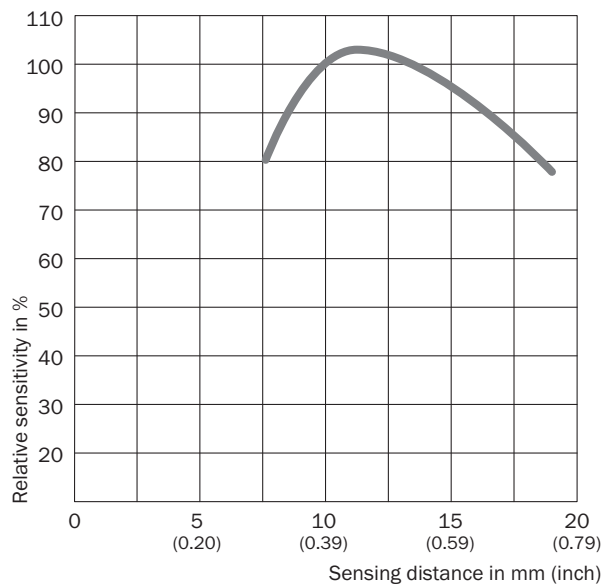
Press and hold teach-in button > 1 < 3 s.
Yellow LED flashes slowly.

2. Position background



Press and hold teach-in button < 3 s.
Yellow LED goes out.

Sensing distance



Recommended accessories

Other models and accessories → www.sick.com/KTM

	Brief description	Type	Part no.
Mounting brackets and plates			
	Description: Mounting bracket for wall mounting Material: Stainless steel Details: Stainless steel Items supplied: Mounting hardware included Suitable for: W8, W8G, W8 Laser, W8 Inox, G6, G6 Inox, W100 Laser, W100-2, KTM Core, KTM Prime, CSM, LUTM, W4S	BEF-W100-A	5311520

	Brief description	Type	Part no.
Others			
	• Connection type head A: Female connector, M8, 4-pin, straight, A-coded • Connection type head B: Male connector, M12, 4-pin, straight, A-coded • Signal type: Sensor/actuator cable • Cable: 5 m, 4-wire, PVC • Description: Sensor/actuator cable, unshielded • Application: Zones with chemicals, Uncontaminated zones	YF8U14-050VA3M2A14	2096609
	• Connection type head A: Female connector, M8, 4-pin, straight, A-coded • Connection type head B: Flying leads • Signal type: Sensor/actuator cable • Cable: 5 m, 4-wire, PVC • Description: Sensor/actuator cable, unshielded • Application: Zones with chemicals, Uncontaminated zones	YF8U14-050VA3XLEAX	2095889

SICK AT A GLANCE

SICK is one of the leading manufacturers of intelligent sensors and sensor solutions for industrial applications. A unique range of products and services creates the perfect basis for controlling processes securely and efficiently, protecting individuals from accidents and preventing damage to the environment.

We have extensive experience in a wide range of industries and understand their processes and requirements. With intelligent sensors, we can deliver exactly what our customers need. In application centers in Europe, Asia and North America, system solutions are tested and optimized in accordance with customer specifications. All this makes us a reliable supplier and development partner.

Comprehensive services complete our offering: SICK LifeTime Services provide support throughout the machine life cycle and ensure safety and productivity.

For us, that is “Sensor Intelligence.”

WORLDWIDE PRESENCE:

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