



# WF80-60B41CB01

WF

**FORK SENSORS**

**SICK**  
Sensor Intelligence.



Illustration may differ



IO-Link



## Ordering information

| Type           | Part no. |
|----------------|----------|
| WF80-60B41CB01 | 6064109  |

Other models and accessories → [www.sick.com/WF](http://www.sick.com/WF)

## Detailed technical data

### Features

|  |  |
|--|--|
| <b>Functional principle</b>            | Optical detection principle  |
| <b>Dimensions (W x H x D)</b>          | 10 mm x 110 mm x 74 mm   |
| <b>Fork width</b>                      | 80 mm  |
| <b>Fork depth</b>                      | 59 mm  |
| <b>Minimum detectable object (MDO)</b> | 0.2 mm   |
| <b>Label detection</b>                 | ✓  |
| <b>Light source</b>                    | LED, infrared, Infrared light  |
| <b>Adjustment</b>                      | Teach-in button, cable (Teach-in, sensitivity, light/dark switching, key lock, Teach-in dynamic) |
| <b>Teach-in mode</b>                   | 1-point teach-in<br>2-point teach-in<br>Teach-in dynamic   |
| <b>Output function</b>                 | Light/darkswitching, selectable via button   |
| <b>Special features</b>                | Application related fixing hole  |

### Mechanics/electronics

|                                   |                     |
|-----------------------------------|---------------------|
| <b>Supply voltage</b>             | 10 V DC ... 30 V DC |
| <b>Ripple</b>                     | < 10 %              |
| <b>Current consumption</b>        | 20 mA <sup>1)</sup> |
| <b>Switching frequency</b>        | 15 kHz              |
| <b>Stability of response time</b> | ± 20 µs             |
| <b>Jitter</b>                     | 17 µs               |

<sup>1)</sup> Without load.

<sup>2)</sup> Reference voltage DC 50 V.

<sup>3)</sup> Depending on fork width.

|   |   |
|---|---|
| <b>Switching output</b>                     | Push-pull: PNP/NPN  |
| <b>Switching output (voltage)</b>           | Push-pull: PNP/NPN High = $U_V - < 2 \text{ V}$ /Low: $\leq 2 \text{ V}$  |
| <b>Switching mode</b>                       | Light/dark switching  |
| <b>Output current <math>I_{\max}</math></b> | 100 mA  |
| <b>Input, teach-in (ET)</b>                 | Teach: $U > 5 \text{ V} \dots < U_V$<br>Run: $U < 4 \text{ V}$  |
| <b>Initialization time</b>                  | 40 ms   |
| <b>Connection type</b>                      | Cable open end, 300 mm  |
| <b>Protection class</b>                     | III <sup>2)</sup>   |
| <b>Circuit protection</b>                   | $U_V$ connections, reverse polarity protected<br>Output Q short-circuit protected<br>Interference pulse suppression |
| <b>Enclosure rating</b>                     | IP65  |
| <b>Weight</b>                               | Approx. 36 g ... 160 g <sup>3)</sup>  |
| <b>Housing material</b>                     | Aluminum  |

1) Without load.

2) Reference voltage DC 50 V.

3) Depending on fork width.

#### Safety-related parameters

|                         |          |
|-------------------------|----------|
| <b>MTTF<sub>D</sub></b> | 97 years |
| <b>DC<sub>avg</sub></b> | 0 %      |

#### Communication interface

|                                 |   |
|---------------------------------|---|
| <b>IO-Link</b>                  | ✓, IO-Link V1.1   |
| VendorID                        | 26  |
| DeviceID HEX                    | 8000AE  |
| DeviceID DEC                    | 8388782   |
| <b>Cycle time</b>               | 2.3 ms  |
| <b>Process data structure A</b> | Bit 0 = switching signal $Q_{L1}$<br>Bit 1 = switching signal $Q_{L2}$<br>Bit 2 = not used<br>Bit 3 = Teach busy<br>Bit 4 ... 15 = empty                                  |
| <b>Process data structure B</b> | Bit 0 = switching signal $Q_{L1}$<br>Bit 1 = Quality of Run Alarm<br>Bit 2 = not used<br>Bit 3 = Teach busy<br>Bit 4 ... 15 = empty                                       |
| <b>Process data structure C</b> | Bit 0 = switching signal $Q_{L1}$<br>Bit 1 = switching signal $Q_{L2}$<br>Bit 2 = not used<br>Bit 3 = Teach busy<br>Bit 4 ... 5 = empty<br>Bit 6 ... 15 = measuring value |
| <b>Process data structure D</b> | Bit 0 = switching signal $Q_{L1}$<br>Bit 1 = Quality of Run Alarm<br>Bit 2 = not used<br>Bit 3 = Teach busy<br>Bit 4 ... 5 = empty<br>Bit 6 ... 15 = measuring value      |

Ambient data

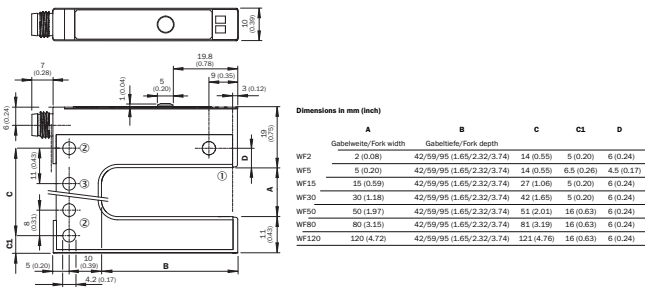
|                                      |                                 |
|--------------------------------------|---------------------------------|
| <b>Ambient operating temperature</b> | -20 °C ... +60 °C <sup>1)</sup> |
| <b>Ambient temperature, storage</b>  | -30 °C ... +80 °C               |
| <b>Ambient light immunity</b>        | ≤ 10,000 lx                     |
| <b>Shock load</b>                    | According to EN 60068-2-27      |
| <b>UL File No.</b>                   | NRKH.E191603                    |

<sup>1)</sup> Do not bend below 0 °C.

Classifications

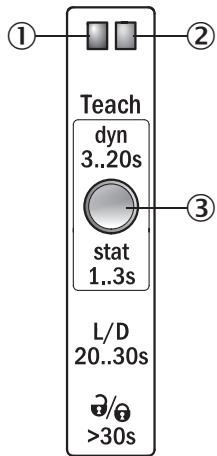
|                       |          |
|-----------------------|----------|
| <b>ECLASS 5.0</b>     | 27270909 |
| <b>ECLASS 5.1.4</b>   | 27270909 |
| <b>ECLASS 6.0</b>     | 27270909 |
| <b>ECLASS 6.2</b>     | 27270909 |
| <b>ECLASS 7.0</b>     | 27270909 |
| <b>ECLASS 8.0</b>     | 27270909 |
| <b>ECLASS 8.1</b>     | 27270909 |
| <b>ECLASS 9.0</b>     | 27270909 |
| <b>ECLASS 10.0</b>    | 27270909 |
| <b>ECLASS 11.0</b>    | 27270909 |
| <b>ECLASS 12.0</b>    | 27270909 |
| <b>ETIM 5.0</b>       | EC002720 |
| <b>ETIM 6.0</b>       | EC002720 |
| <b>ETIM 7.0</b>       | EC002720 |
| <b>ETIM 8.0</b>       | EC002720 |
| <b>UNSPSC 16.0901</b> | 39121528 |

Dimensional drawing (Dimensions in mm (inch))



## Adjustments

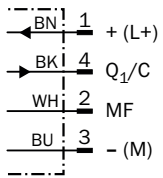
Adjustment: teach-in via Teach-in button (WFxx-B41Cxx)



- ① Function signal indicator (yellow), switching output
- ② Function signal indicator (green)
- ③ Teach-in button and function button

## Connection diagram

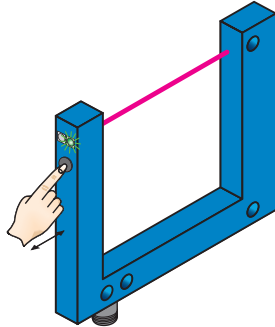
Cd-273



## Concept of operation

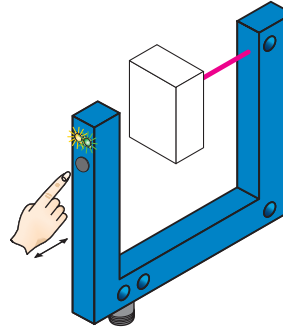
Teach-in via Teach-in button (WFxx-B41Cxx)

### 1. Start teach-in: Position the background or object between the fork



Press the teach-in button for 3 - 20 s. With the pushbutton pressed down, move several objects with carrier material (label objects to be detected) through the sensor. The yellow LED flashes at 3 Hz during the teach-in procedure. Recommendation: Move at least 3 objects through the sensor.

### 2. End teach-in:



Release the teach-in button for < 20 s. If teach-in is successful, the function indicator (yellow LED) directly indicates the output state of the sensor. The switching threshold is now optimally set between background and object. The best possible operational safety is provided.

## Note

### Fine adjustment

In order to obtain a higher operating reserve, a fine adjustment can be carried out after successful teach-in. For this purpose, the switching threshold is set close to the taught-in object. The teach-in button must be pressed and released within 10 s of successful teach-in. Successful setting is signaled by flashing twice at 1 Hz.

### Light/dark switching


- ☐ You can change between light switching and dark switching by pressing the teach-in button for 20 - 30 s.




### Pushbutton lock

- ☐ The device can be locked against unintended operation by pressing the teach-in button for > 30 s. The device can be unlocked by pressing the teach-in button again for > 30 s.

## Recommended accessories

Other models and accessories → [www.sick.com/WF](http://www.sick.com/WF)

|   | Brief description              | Type                           | Part no. |
|---|--------------------------------|--------------------------------|----------|
| Connection modules  |                                |                                |          |
|  | IOLA2US-01101 (SiLink2 Master) | IOLA2US-01101 (SiLink2 Master) | 1061790  |

|   | Brief description   | Type               | Part no. |
|---|---|--------------------|----------|
|  | <ul style="list-style-type: none"> <li><b>Connection type head A:</b> Male connector, M8, 4-pin, straight, A-coded</li> <li><b>Description:</b> Unshielded</li> <li><b>Connection systems:</b> Screw-type terminals</li> <li><b>Permitted cross-section:</b> 0.14 mm² ... 0.5 mm²</li> </ul>  | STE-0804-G         | 6037323  |
|  | <ul style="list-style-type: none"> <li><b>Connection type head A:</b> Female connector, M8, 4-pin, straight, A-coded</li> <li><b>Connection type head B:</b> Flying leads</li> <li><b>Signal type:</b> Sensor/actuator cable</li> <li><b>Cable:</b> 5 m, 4-wire, PVC</li> <li><b>Description:</b> Sensor/actuator cable, unshielded</li> <li><b>Application:</b> Zones with chemicals, Uncontaminated zones</li> </ul>                                  | YF8U14-050VA3XLEAX | 2095889  |
|  | <ul style="list-style-type: none"> <li><b>Connection type head A:</b> Female connector, M8, 4-pin, straight, A-coded</li> <li><b>Connection type head B:</b> Male connector, M12, 4-pin, straight, A-coded</li> <li><b>Signal type:</b> Sensor/actuator cable</li> <li><b>Cable:</b> 5 m, 4-wire, PVC</li> <li><b>Description:</b> Sensor/actuator cable, unshielded</li> <li><b>Application:</b> Zones with chemicals, Uncontaminated zones</li> </ul> | YF8U14-050VA3M2A14 | 2096609  |

## Recommended services

Additional services → [www.sick.com/WF](http://www.sick.com/WF)

|   | Type                   | Part no.   |
|---|------------------------|------------|
| Function Block Factory  |                        |            |
| <ul style="list-style-type: none"> <li><b>Description:</b> The Function Block Factory is an engineering tool for creating device and environment-specific function blocks that enable IO-Link sensors to be integrated into programmable logic controllers. The Function Block Factory supports common programmable logic controllers (PLCs) of various manufacturers such as Siemens, Beckhoff, Rockwell Automation B&amp;R and more. More information on the FBF can be found <a href="https://fbf.cloud.sick.com" target="_blank">here</a>.</li> <li><b>Provision:</b> Customers can obtain access to the Function Block Factory and the license via <a href="https://fbf.cloud.sick.com" target="_blank">https://fbf.cloud.sick.com</a>.</li> </ul> | Function Block Factory | On request |

## SICK AT A GLANCE

SICK is one of the leading manufacturers of intelligent sensors and sensor solutions for industrial applications. A unique range of products and services creates the perfect basis for controlling processes securely and efficiently, protecting individuals from accidents and preventing damage to the environment.

We have extensive experience in a wide range of industries and understand their processes and requirements. With intelligent sensors, we can deliver exactly what our customers need. In application centers in Europe, Asia and North America, system solutions are tested and optimized in accordance with customer specifications. All this makes us a reliable supplier and development partner.

Comprehensive services complete our offering: SICK LifeTime Services provide support throughout the machine life cycle and ensure safety and productivity.

**For us, that is “Sensor Intelligence.”**

## WORLDWIDE PRESENCE:

Contacts and other locations –[www.sick.com](http://www.sick.com)