## 6AG1215-1HG40-2XB0

**Data sheet** 



SIPLUS S7-1200 CPU 1215C DC/DC/relay based on 6ES7215-1HG40-0XB0 with conformal coating, -40...+70 °C, start up -25 °C, signal board: 0, compact CPU, DC/DC/relay, 2 PROFINET ports, onboard I/O: 14 DI 24 V DC 10 DQ relay 2 A, 2 AI 0-10 V DC 2 AQ 0-20 mA DC, power supply: DC 20.4-28.8 V DC, program/data memory 125 KB

Figure similar

General information	
Product type designation	CPU 1215C DC/DC/relay
Firmware version	V4.1
Engineering with	
STEP 7 TIA Portal configurable/integrated from version	see entry ID: 109746275
Supply voltage	
Rated value (DC)	
• 24 V DC	Yes
permissible range, lower limit (DC)	20.4 V
permissible range, upper limit (DC)	28.8 V
Load voltage L+	
<ul> <li>Rated value (DC)</li> </ul>	24 V
<ul> <li>permissible range, lower limit (DC)</li> </ul>	5 V
<ul> <li>permissible range, upper limit (DC)</li> </ul>	250 V
Input current	
Current consumption (rated value)	500 mA; CPU only
Current consumption, max.	1 500 mA; CPU with all expansion modules
Inrush current, max.	12 A; at 28.8 V DC
Encoder supply	
24 V encoder supply	
• 24 V	L+ minus 4 V DC min.
Power loss	
Power loss, typ.	12 W
Memory	
Work memory	
• integrated	100 kbyte
• expandable	No
Load memory	
• integrated	4 Mbyte
Plug-in (SIMATIC Memory Card), max.	with SIMATIC memory card
Backup	
• present	Yes; maintenance-free
<ul><li>without battery</li></ul>	Yes
CPU processing times	
for bit operations, typ.	0.085 μs; / instruction
for word operations, typ.	1.7 µs; / instruction
for floating point arithmetic, typ.	2.5 µs; / instruction

CPU-blocks	
Number of blocks (total)	DBs, FCs, FBs, counters and timers. The maximum number of addressable blocks ranges from 1 to 65535. There is no restriction, the entire working memory can be used
OB	
Number, max.	Limited only by RAM for code
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	10 kbyte
Flag	
• Size, max.	8 kbyte; Size of bit memory address area
Address area	
Process image	
Inputs, adjustable	1 kbyte
<ul> <li>Outputs, adjustable</li> </ul>	1 kbyte
Hardware configuration	
Number of modules per system, max.	3 communication modules, no signal board can be used, 8 signal modules
Time of day	
Clock	
Hardware clock (real-time)	Yes
Backup time	480 h; Typical
Deviation per day, max.	±60 s/month at 25 °C
Digital inputs	
Number of digital inputs	14; Integrated
<ul> <li>of which inputs usable for technological functions</li> </ul>	6; HSC (High Speed Counting)
Source/sink input	Yes
Number of simultaneously controllable inputs	
all mounting positions	
— up to 40 °C, max.	14
Input voltage	
<ul> <li>Rated value (DC)</li> </ul>	24 V
● for signal "0"	5 V DC at 1 mA
● for signal "1"	15 V DC at 2.5 mA
Input current	
• for signal "1", typ.	1 mA
Input delay (for rated value of input voltage)	
for standard inputs	
— parameterizable	0.2 ms, 0.4 ms, 0.8 ms, 1.6 ms, 3.2 ms, 6.4 ms and 12.8 ms, selectable in groups of four
— at "0" to "1", min.	0.2 ms
— at "0" to "1", max.	12.8 ms
for interrupt inputs	
— parameterizable	Yes
for technological functions	V 0: 0 -t 400   11 0 0 100   17   17   17   17   17
— parameterizable	Yes; Single phase : 3 at 100 kHz & 3 at 30 kHz, differential: 3 at 80 kHz & 3 at 30 kHz
Cable length	
• shielded, max.	500 m; 50 m for technological functions
• unshielded, max.	300 m; for technological functions: No
Digital outputs	
Number of digital outputs	10; Relays
Switching capacity of the outputs	
<ul> <li>with resistive load, max.</li> </ul>	2 A
● on lamp load, max.	30 W with DC, 200 W with AC
Output delay with resistive load	
● "0" to "1", max.	10 ms; max.
• "1" to "0", max.	10 ms; max.
Switching frequency	
of the pulse outputs, with resistive load, max.	1 Hz
Relay outputs	

Number of relay outputs	10
Number of operating cycles, may	10 machanically 10 million, at rated load voltage 100 000
Number of operating cycles, max.  Cable length	mechanically 10 million, at rated load voltage 100 000
shielded, max.	500 m
unshielded, max.  unshielded, max.	150 m
Analog inputs	130 111
Number of analog inputs	2
Input ranges	V
Voltage     Input represe (reted values) veltages	Yes
Input ranges (rated values), voltages  • 0 to +10 V	Voc
	Yes ≥100k ohms
— Input resistance (0 to 10 V)	2100k Onms
Cable length  • shielded, max.	100 m; twisted and shielded
,	100 III, twisted and silielded
Analog outputs	
Number of analog outputs	2
Output ranges, current	V
• 0 to 20 mA	Yes
Analog value generation for the inputs	
Integration and conversion time/resolution per channel	
<ul> <li>Resolution with overrange (bit including sign), max.</li> </ul>	10 bit
<ul> <li>Integration time, parameterizable</li> </ul>	Yes
Conversion time (per channel)	625 µs
Analog value generation for the outputs	
Integration and conversion time/resolution per channel	
<ul> <li>Resolution with overrange (bit including sign), max.</li> </ul>	10 bit
Encoder	
Connectable encoders	
• 2-wire sensor	Yes
1. Interface	
Interface type	PROFINET
Isolated	Yes
automatic detection of transmission rate	Yes
Autonegotiation	Yes
Autocrossing	Yes
Interface types	
RJ 45 (Ethernet)	Yes
Protocols	
<ul> <li>PROFINET IO Controller</li> </ul>	Yes
PROFINET IO Device	Yes; Also simultaneously with IO-Device functionality
PROFINET IO Controller	
<ul> <li>Transmission rate, max.</li> </ul>	100 Mbit/s
Services	
<ul> <li>Number of connectable IO Devices, max.</li> </ul>	16
PROFINET IO Device	
Services	
— Shared device	Yes
<ul> <li>Number of IO Controllers with shared device,</li> </ul>	2
max.	
Protocols	
Supports protocol for PROFINET IO	Yes
PROFIsafe	No
PROFIBUS	Yes; CM 1243-5 required
AS-Interface	Yes
Protocols (Ethernet)	
• TCP/IP	Yes
Open IE communication	
• TCP/IP	Yes
<ul><li>ISO-on-TCP (RFC1006)</li></ul>	Yes

• UDP	Yes
Web server	
• supported	Yes
User-defined websites	Yes
Further protocols	
MODBUS	Yes
communication functions / header	
S7 communication	
• supported	Yes
as server	Yes
as client	Yes
Number of connections	
• overall	16; dynamically
Fest commissioning functions	1.5, -5,
Status/control	
Status/control variable	Yes
Variables	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
Forcing	inputoroutputo, memory bito, BBo, diotributed 1700, timero, countero
• Forcing	Yes
Diagnostic buffer	
• present	Yes
Traces	
Number of configurable Traces	2; Up to 512 KB of data per trace are possible
ntegrated Functions	
Frequency measurement	Yes
controlled positioning	Yes
Number of position-controlled positioning axes, max.	8
PID controller	Yes
Number of alarm inputs	4
Potential separation	,
Potential separation digital inputs	500V AC for 1 minute
<ul><li>Potential separation digital inputs</li><li>between the channels, in groups of</li></ul>	1
• •	1
Potential separation digital outputs	Dolovia
Potential separation digital outputs	Relays
between the channels	No
between the channels, in groups of	2
EMC	
Interference immunity against discharge of static electricity	
<ul> <li>Interference immunity against discharge of static electricity acc. to IEC 61000-4-2</li> </ul>	Yes
•	8 kV
<ul><li>Test voltage at air discharge</li><li>Test voltage at contact discharge</li></ul>	6 kV
Interference immunity to cable-borne interference	O KV
Interference immunity to cable-borne interference     Interference immunity on supply lines acc. to IEC	Yes
61000-4-4	160
• Interference immunity on signal cables acc. to IEC 61000-4-4	Yes
Interference immunity against voltage surge	
<ul> <li>Interference immunity on supply lines acc. to IEC 61000-4-5</li> </ul>	Yes
Interference immunity against conducted variable disturbance	e induced by high-frequency fields
<ul> <li>Interference immunity against high-frequency radiation acc. to IEC 61000-4-6</li> </ul>	Yes
Emission of radio interference acc. to EN 55 011	
Limit class A, for use in industrial areas	Yes; Group 1
Limit class B, for use in residential areas	Yes; When appropriate measures are used to ensure compliance with the limits for Class B according to EN 55011
Degree and class of protection	
Jegree and class of profession	

mbient conditions	
Free fall	
• Fall height, max.	0.3 m; five times, in product package
Ambient temperature during operation	
• min.	-40 °C; = Tmin (incl. condensation/frost); start-up @ -25 °C
• max.	70 °C; = Tmax; Tmax > +55 °C number of simultaneously switched-on digital inputs 7, digital outputs 5, analog inputs 2, analog outputs 2 (no adjacent points) with horizontal mounting position; Tmax > +60 °C number of simultaneously switched-on digital inputs 7, digital outputs 5, analog inputs 1, analog outputs 1 (no adjacent points) with horizontal mounting position
At cold restart, min.	-25 °C
Ambient temperature during storage/transportation	
• min.	-40 °C
• max.	70 °C
Altitude during operation relating to sea level	
<ul> <li>Installation altitude above sea level, max.</li> <li>Ambient air temperature-barometric pressure- altitude</li> </ul>	2 000 m  Tmin Tmax at 1 140 hPa 795 hPa (-1 000 m +2 000 m) // Tmin (Tmax - 10 K) at 795 hPa 658 hPa (+2 000 m +3 500 m) // Tmin (Tmax - 20 K) at 658 hPa 540 hPa (+3 500 m +5 000 m); above 2 000 m max. 132 V AC
Relative humidity	
With condensation, tested in accordance with IEC 60068-2-38, max.	100 %; RH incl. condensation/frost (no commissioning under condensation conditions)
Vibrations	
<ul> <li>Vibration resistance during operation acc. to IEC 60068-2-6</li> </ul>	2 g (m/s²) wall mounting, 1 g (m/s²) DIN rail
Operation, tested according to IEC 60068-2-6	Yes
Shock testing	
tested according to IEC 60068-2-27	Yes; IEC 68, Part 2-27 half-sine: strength of the shock 15 g (peak value), duration 11 ms
Resistance	
Coolants and lubricants	
Resistant to commercially available coolants and lubricants	Yes; Incl. diesel and oil droplets in the air
Use in stationary industrial systems	V 01 000 11 ( 11 1 1 1 1 1 1 1 1 1 1 1 1
to biologically active substances according to EN 60721-3-3	Yes; Class 3B2 mold, fungus and dry rot spores (with the exception of fauna); Class 3B3 on request
— to chemically active substances according to EN 60721-3-3	Yes; Class 3C4 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *
to mechanically active substances according to EN 60721-3-3	Yes; Class 3S4 incl. sand, dust, *
Use on ships/at sea	Vegi Class 6D2 mold and funcil angree (augherite forms). Class 6D2
— to biologically active substances according to EN 60721-3-6	Yes; Class 6B2 mold and fungal spores (excluding fauna); Class 6B3 or request
— to chemically active substances according to EN 60721-3-6	Yes; Class 6C3 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *
to mechanically active substances according to EN 60721-3-6	Yes; Class 6S3 incl. sand, dust; *
Usage in industrial process technology	Very Olere O (expluding to 11 to 1)
Against chemically active substances acc. to EN 60654-4	Yes; Class 3 (excluding trichlorethylene)
<ul> <li>Environmental conditions for process, measuring and control systems acc. to ANSI/ISA- 71.04</li> </ul>	Yes; Level GX group A/B (excluding trichlorethylene; harmful gas concentrations up to the limits of EN 60721-3-3 class 3C4 permissible); level LC3 (salt spray) and level LB3 (oil)
Remark	
<ul> <li>Note regarding classification of environmental conditions acc. to EN 60721, EN 60654-4 and ANSI/ISA-71.04</li> </ul>	* The supplied plug covers must remain in place over the unused interfaces during operation!
Conformal coating	
<ul> <li>Coatings for printed circuit board assemblies acc. to EN 61086</li> </ul>	Yes; Class 2 for high reliability
<ul> <li>Protection against fouling acc. to EN 60664-3</li> </ul>	Yes; Type 1 protection
<ul> <li>Military testing according to MIL-I-46058C, Amendment 7</li> </ul>	Yes; Discoloration of coating possible during service life
<ul> <li>Qualification and Performance of Electrical</li> </ul>	Yes; Conformal coating, Class A

Insulating Compound for Printed Board Assemblies according to IPC-CC-830A configuration / header configuration / programming / header Programming language -LADYes — FBD Yes - SCL Yes programming / cycle time monitoring / header • adjustable Yes Width 130 mm Height 100 mm 75 mm Depth

585 g

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Weights

Weight, approx.