### ACR1504I3

Request Samples 🕥

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15 x 4 x 1.2 mm RoHS/RoHS II Compliant MSL Level = N/A

#### Features

- Multiband Coverage
- LPWA/ISM 868 / 915 MHz
- Omni-directional Pattern
- Uniform Gain at 868 & 915 MHz
- High Efficiency Up to 60%
- Versatile Surface Mount Options

#### Applications

- LPWA/LoRa/SigFox applications
- BT/BLE/Matter/Thread
- Intelligent Lighting
- Smart Metering Solutions
- Smart Irrigation Systems
- Home Automation and Fire Prevention
- Agriculture/Environment Sensing

#### **Product Image**





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#### **Electrical Specification**

Parameter		Specification		Unit
Operating Frequency		868	915	MHz
VSWR		<	2.0	
Polarization		Linear		-
Peak Gain	Vertical Placement	0.9	1.6	dBi
Peak Galli	Horizontal Placement	0.5	1.0	
Efficience.	Vertical Placement	58	60	- %
Efficiency	Horizontal Placement	56	58	
Impedance			50	Ω

<u>Note</u>: All measurements were conducted on the evaluation board in free space. Performance will vary depending on the size and shape of the ground plane, PCB layout as well as nearby components.

### **Mechanical Specification**

Parameter	Specification	
Antenna Dimension	15 x 4 x 1.2 mm	
Evaluation board Dimension	105 x 35 mm	
Recommended Ground Clearance for	35 x 20 mm (Vertical Placement)	
Antenna	35 x 15 mm (Horizontal Placement)	
Mounting Type	Surface Mount	
Material(s)	Ceramic	

#### **Environmental Specification**

Parameters	Specifications
Operating Temperature	-40°C ~ +85°C
Storage Temperature	0 °C to +40 °C
RoHS Compliance	Yes



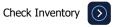
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#### **Ordering Information**

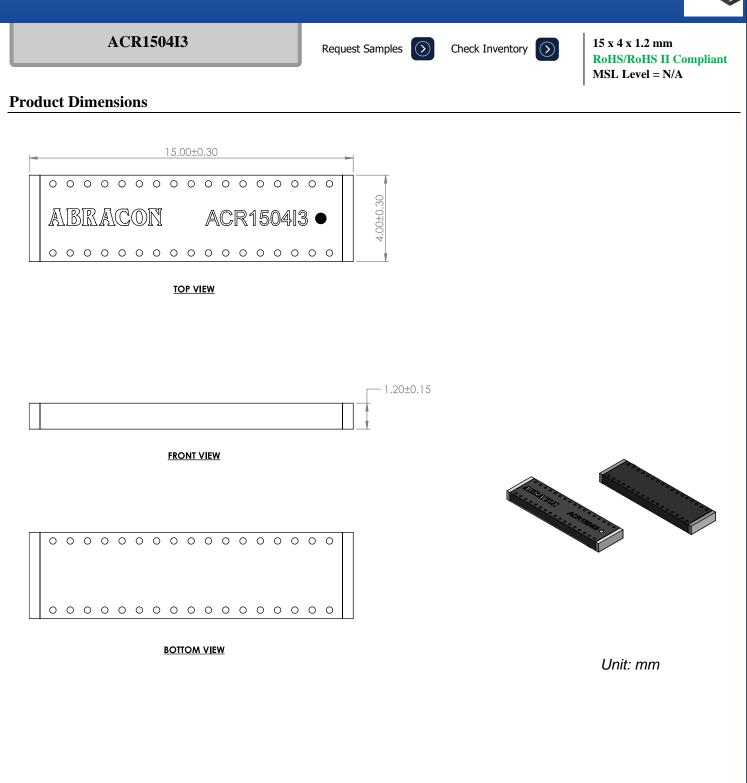
Part Number	Description
ACR1504I3	915/868 MHz LPWA/ISM MULTIBAND CHIP ANTENNA
ACR1504I3-EVB	915/868 MHz LPWA/ISM MULTIBAND CHIP ANTENNA Evaluation Board

Note: Different cable and connector configurations that are not listed may be available upon request via Abracon online support



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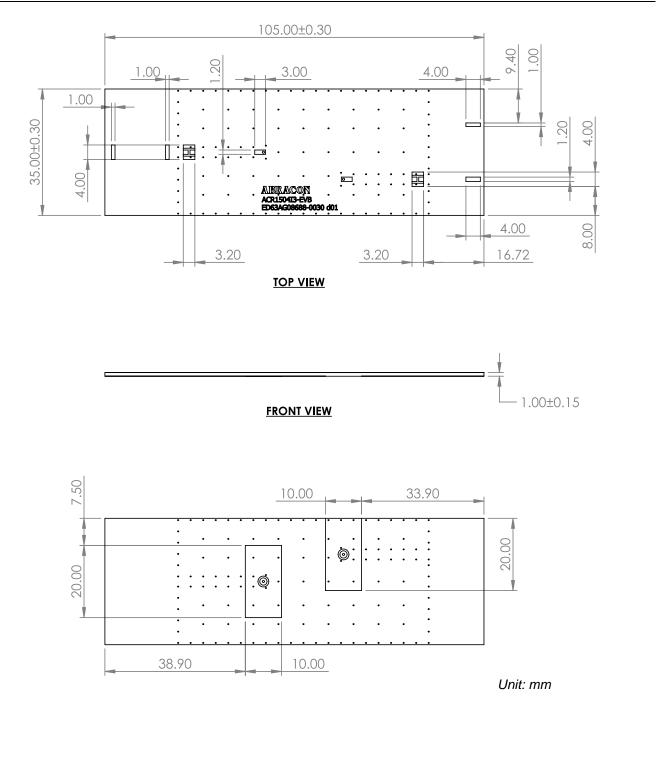
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#### **Evaluation Board Dimensions**





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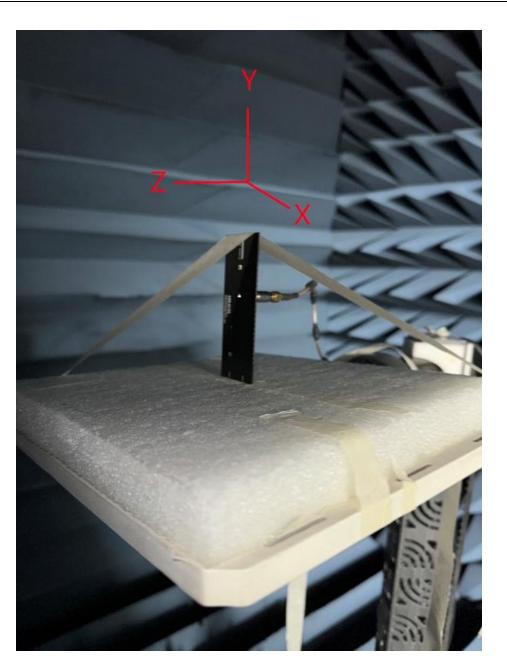
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15 x 4 x 1.2 mm RoHS/RoHS II Compliant MSL Level = N/A

### **Measurement Setup**





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### **Transmission Line**

All transmission lines should be designed to have a characteristic impedance of  $50\Omega$ .

- The length of the transmission lines should be kept to a minimum
- Any other parts of the RF system like transceivers, power amplifiers, etc., should also be designed to have an impedance of 50  $\Omega$

Once the material for the PCB has been chosen (PCB thickness and dielectric constant), a coplanar transmission line can easily be designed using any of the commercial software packages for transmission line design. For the chosen PCB thickness, copper thickness and substrate dielectric constant, the program will calculate the appropriate transmission line width and gaps on either side of the track, so the characteristic impedance of the co-planar transmission is 50  $\Omega$ .



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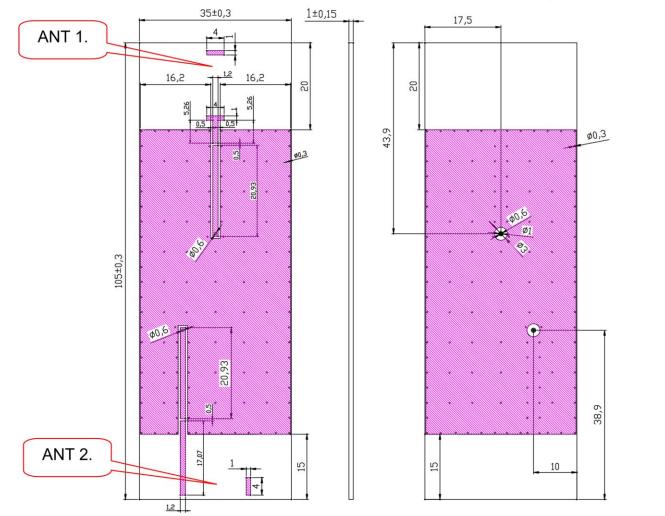
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#### **Evaluation Board Outline & Matching Circuit**

The evaluation board is developed to simplify antenna testing and evaluation. It has an arbitrary ground plane size of 105 x 35 mm and includes an SMA connector. The purpose is to give a reference design for an optimal antenna implementation. The evaluation board can also be used to test other implementations by cutting and soldering the PCB into any device.

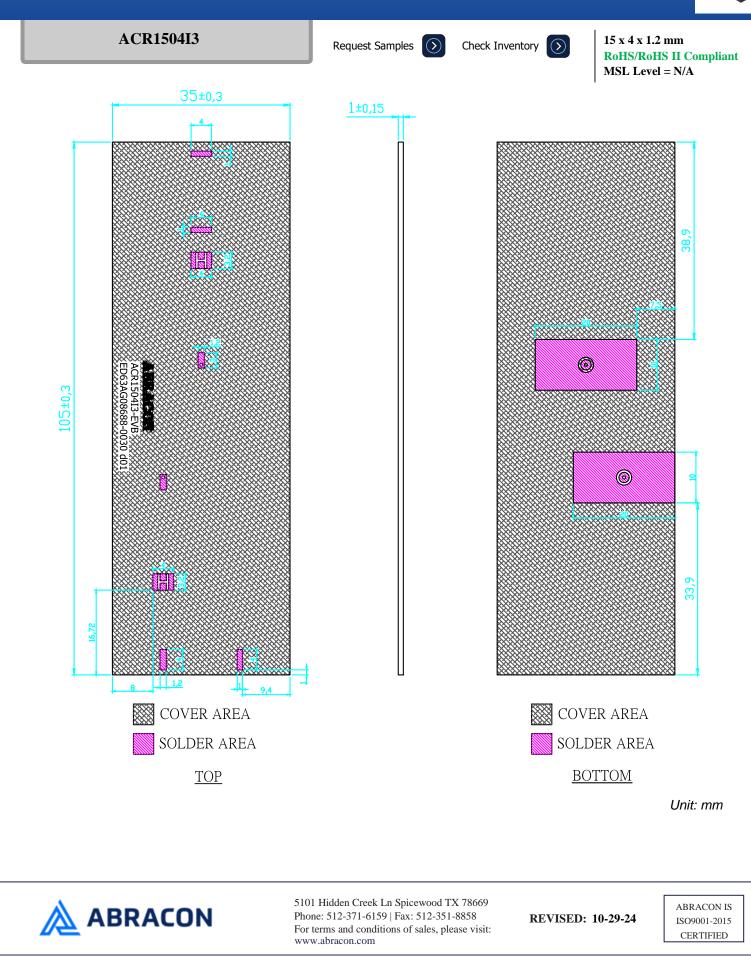


Unit: mm



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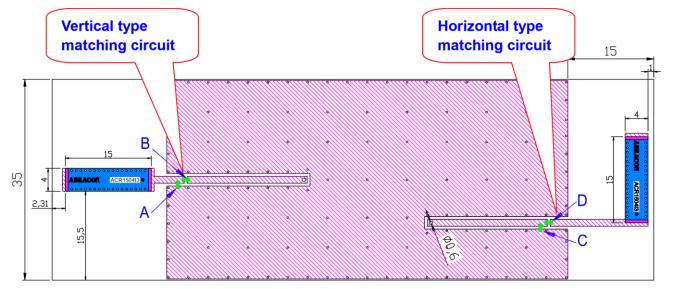
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15 x 4 x 1.2 mm RoHS/RoHS II Compliant MSL Level = N/A

The land pattern for soldering (black marking areas) is as shown below. Matching circuit is needed for good performance, when customer's device is different.



Unit: mm

Location		868MHz	915MHz
		Description	
Vertical	А	12 nH	0.5 pF
type	В	33 nH	5.6 pF
Horizontal	С	6.8 nH	N/A*
type	D	4.7 pF	1.5 pF

\*Typical reference values which may need to be changed when circuit boards or part vendors are different.



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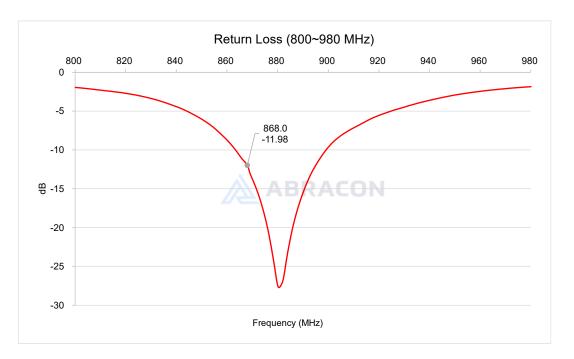
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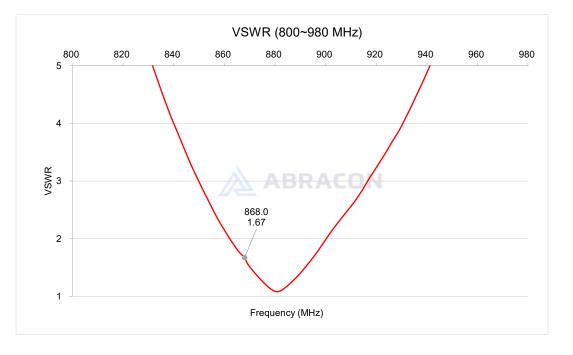
Check Inventory

15 x 4 x 1.2 mm RoHS/RoHS II Compliant MSL Level = N/A

### **Reflection Characteristics – Return Loss & VSWR (Vertical Placement)**

868MHz

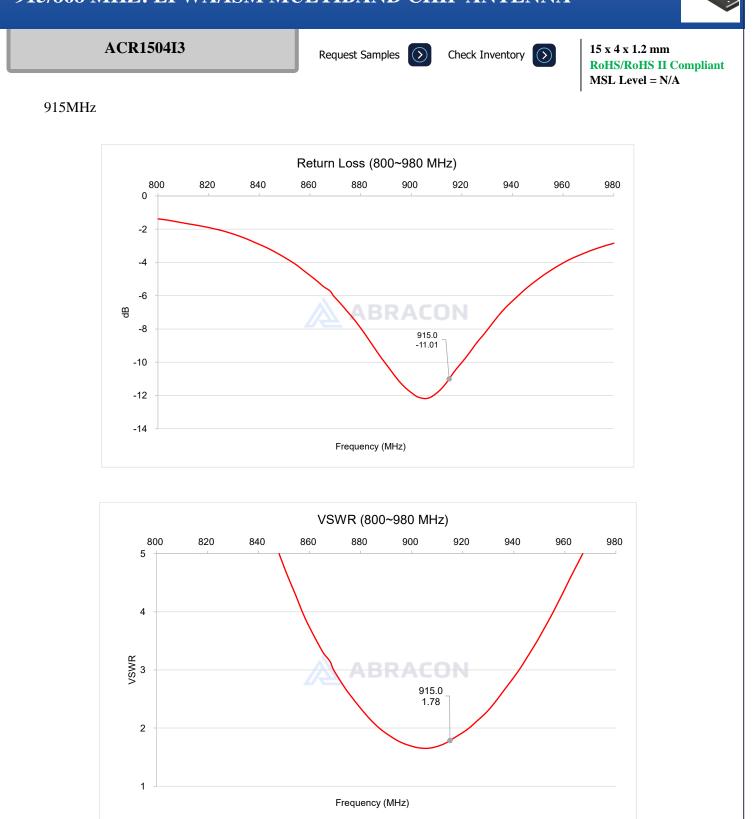






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### ACR1504I3

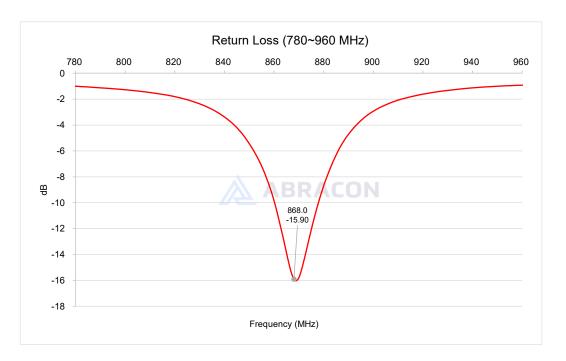
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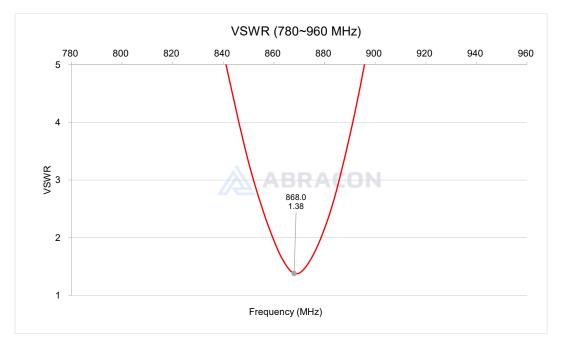
Check Inventory

15 x 4 x 1.2 mm RoHS/RoHS II Compliant MSL Level = N/A

#### **Reflection Characteristics – Return Loss & VSWR (Horizontal Placement)**

868MHz







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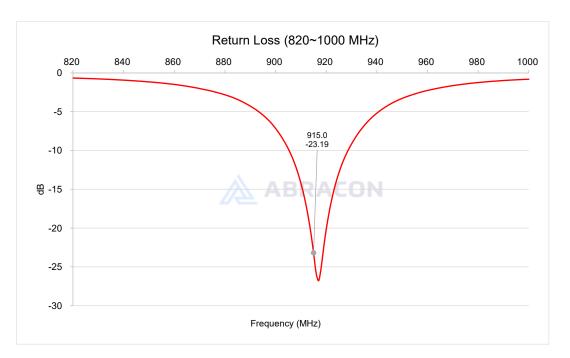
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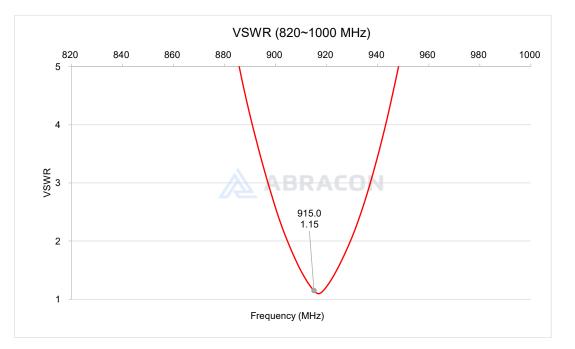
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15 x 4 x 1.2 mm RoHS/RoHS II Compliant MSL Level = N/A

915MHz







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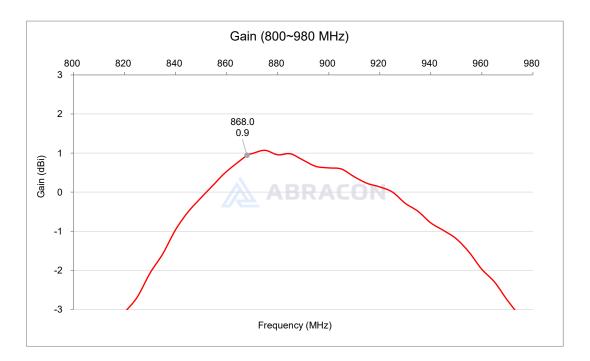
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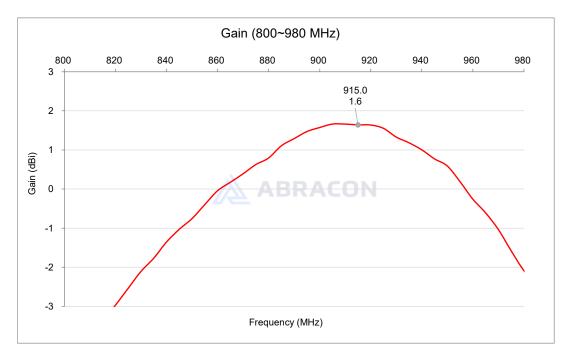
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15 x 4 x 1.2 mm RoHS/RoHS II Compliant MSL Level = N/A

#### **Radiation Characteristics – Peak Gain (Vertical Placement)**







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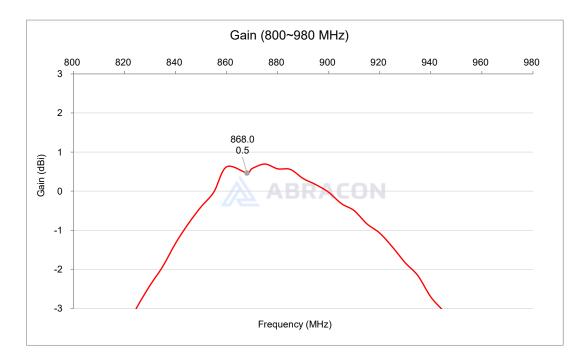
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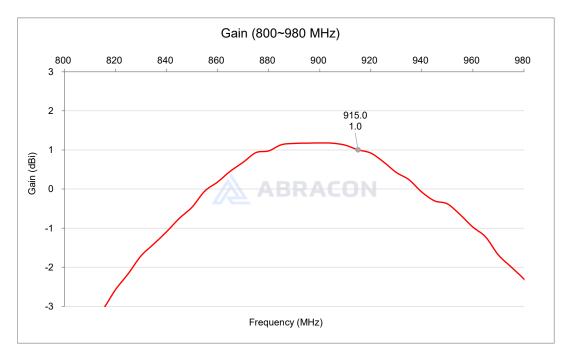
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#### **Radiation Characteristics – Peak Gain (Horizontal Placement)**







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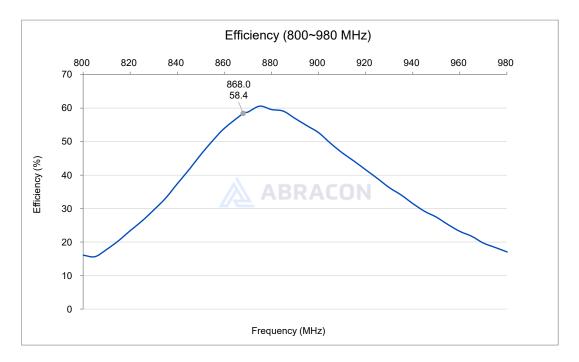
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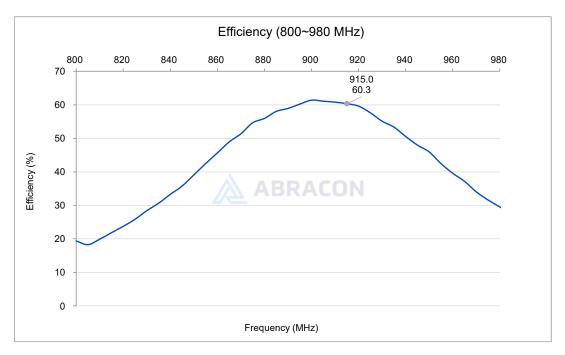
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### **Radiation Characteristics – Total Efficiency (Vertical Placement)**







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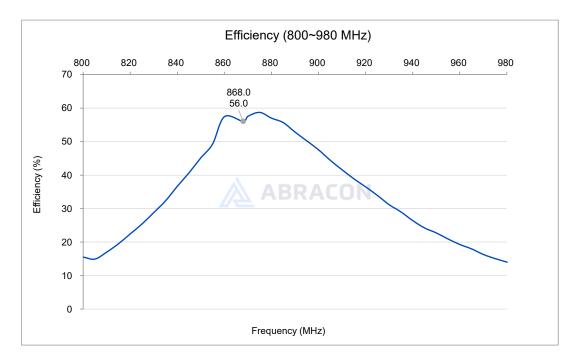
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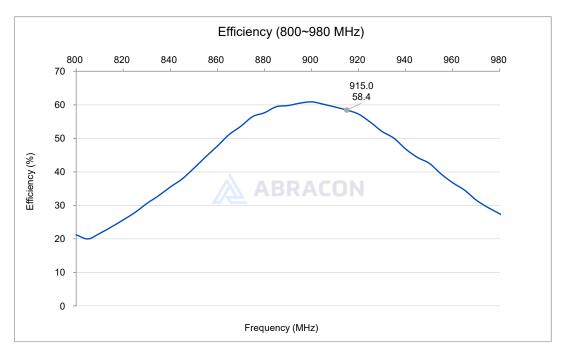
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### **Radiation Characteristics – Total Efficiency (Horizontal Placement)**

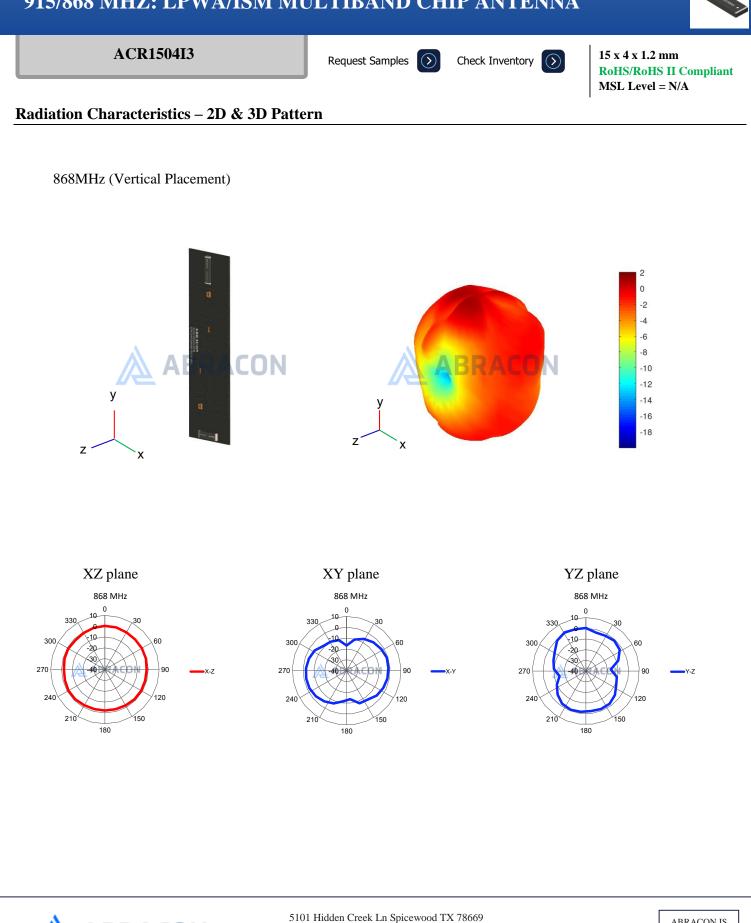






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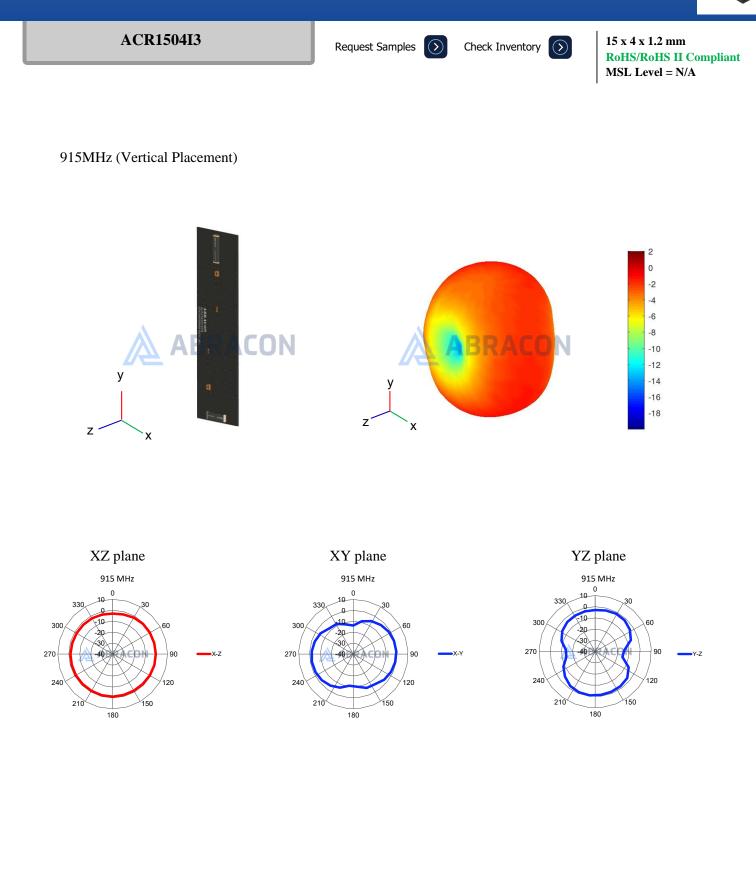


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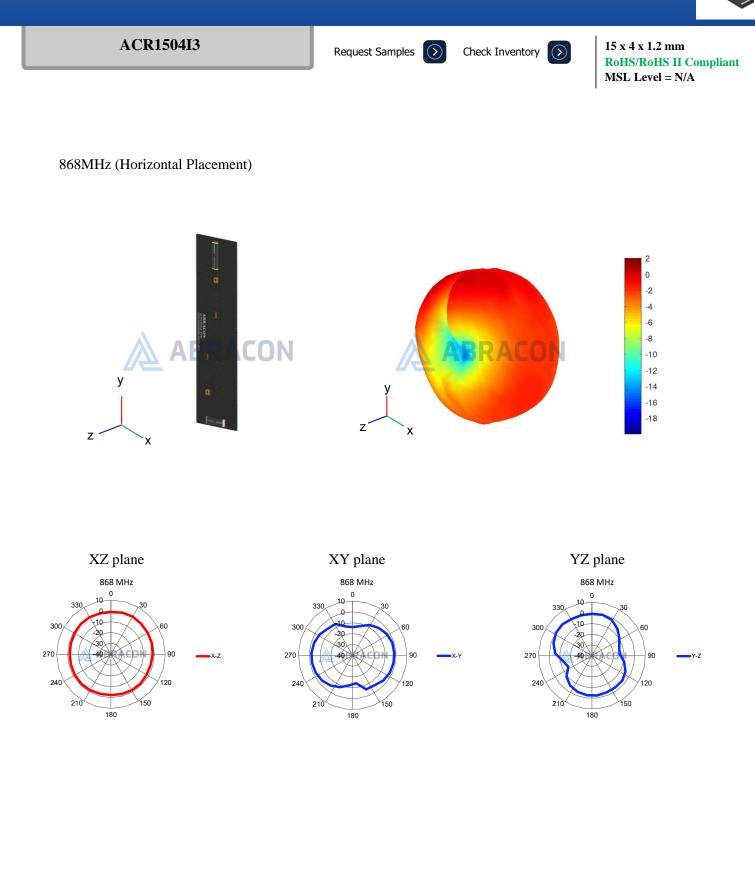






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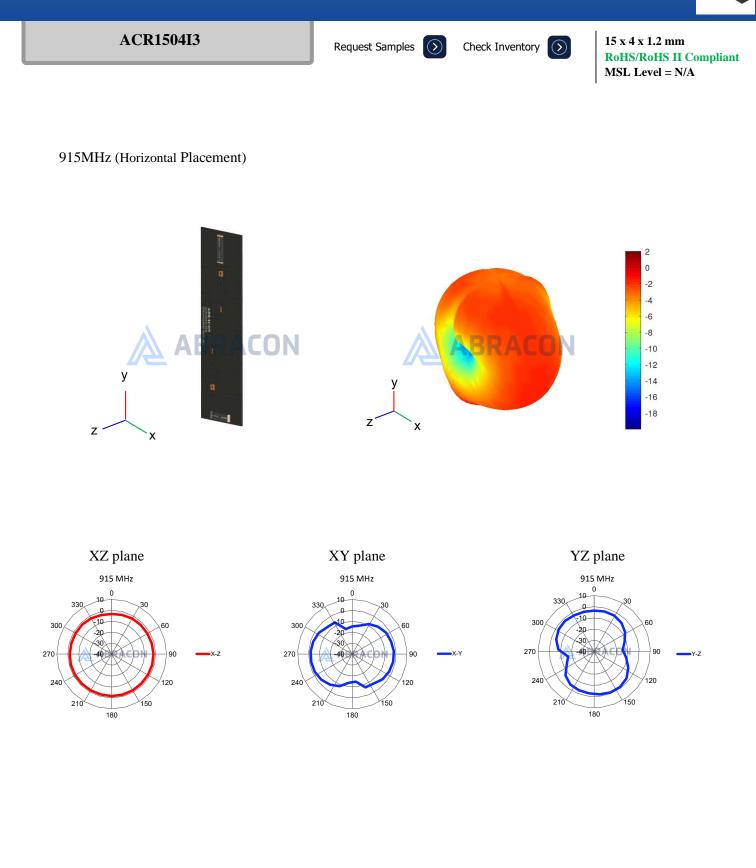
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### **Reflow Profile [JEDEC J-STD-020]**

#### 96.5Sn/3Ag/0.5Cu

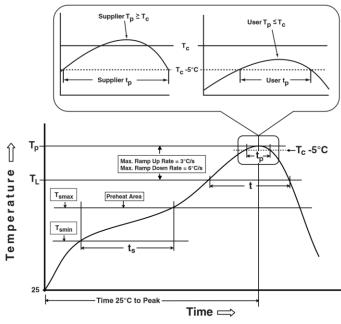


Table 1				
SnPb Eutectic Process Classification Temperatures (Tc)				
Package	Volume mm <sup>3</sup>	Volume mm <sup>3</sup>		
Thickness	<350	≧350		
<2.5mm	235°C	220°C		
≧2.5mm	220°C	220°C		

Table 2			
Pb-Free Process Classification Temperatures (Tc)			
Package Thickness	Volume mm <sup>3</sup> <350	Volume mm <sup>3</sup> 350-2000	Volume mm <sup>3</sup> >2000
<1.6mm	260°C	260°C	260°C
1.6mm - 2.5mm	260°C	250°C	245°C
>2.5mm	250°C	245°C	245°C

Profile Feature	Sn-Pb Eutectic Assembly	Pb-Free Assembly
Preheat / soak		
Temperature minimum (T <sub>smin</sub> )	100°C	150°C
Temperature maximum (T <sub>smax</sub> )	150°C	200°C
Time (T <sub>smin</sub> to T <sub>smax</sub> ) (t <sub>s</sub> )	60 – 120 sec.	60 – 180 sec.
Average ramp-up rate (T <sub>smax</sub> to T <sub>p</sub> )	3°C/sec. max	3°C/sec. max
Liquidous temperature (TL)	183°C	217°C
Time at Liquidous (T <sub>L</sub> )	60 – 150 sec.	60 – 150 sec.
Peak package body temperature (Tp)*	See Table 1	See Table 2
Time $(T_p)^{\star\star}$ within 5°C of the specified classification temperature $(T_c)$	20 sec.	30 sec.
Ramp-down rate (T <sub>p</sub> to T <sub>smax</sub> )	6°C/sec. max	6°C/sec. max
Time 25°C to peak temperature	6 min. max	8 min. max
Reflow cycles	2 max	2 max

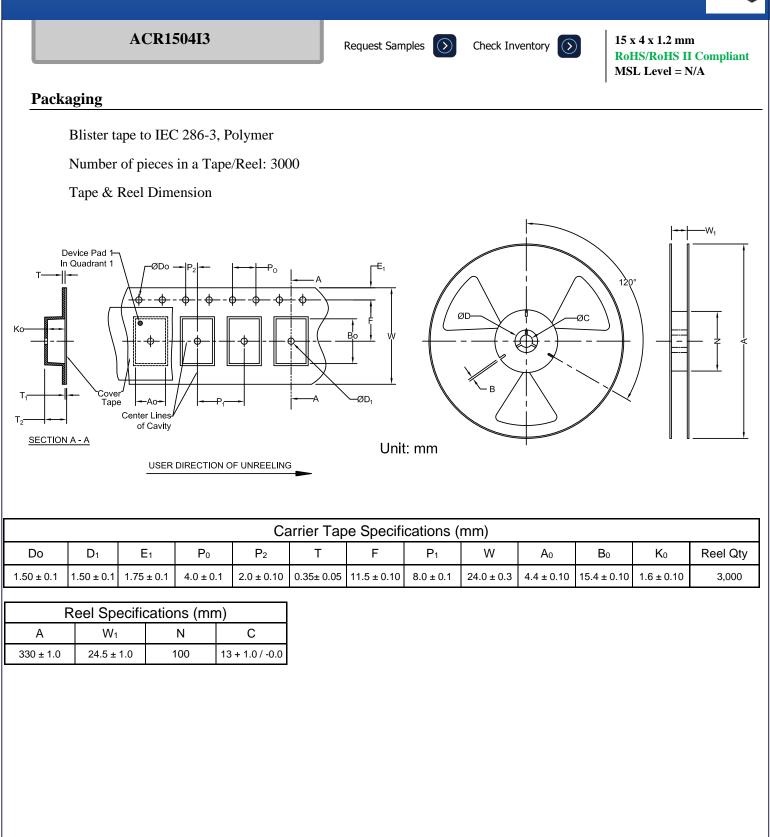
\*Tolerance for peak profile temperature (Tp) is defined as a supplier minimum and a user maximum.

\*\*Tolerance for time at peak profile temperature (t<sub>p</sub>) is defined as a supplier minimum and a user maximum.



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