

## MCA230, MCA231, MCA255



### DESCRIPTION

The MCA230, MCA231 and MCA255 series optocoupler consists of an infrared emitting diode optically coupled to an NPN silicon photodarlington transistor in a space efficient dual in line package.

### FEATURES

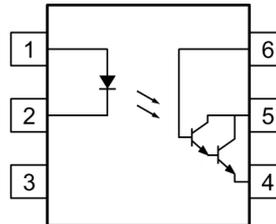
- High AC Isolation voltage 5000V<sub>RMS</sub>
- High Current Transfer Ratio
- Pb Free and RoHS Compliant
- UL Approval E91231

### APPLICATIONS

- Computer Terminals
- Industrial System Controllers
- Measuring Instruments
- Signal Transmission between Systems of Different Potentials and Impedances

### ORDER INFORMATION

- Add G after PN for 10mm lead spacing
- Add SM after PN for Surface Mount
- Add SMT&R after PN for Surface Mount Tape & Reel



- 1 Anode
- 2 Cathode
- 3 NC
- 4 Emitter
- 5 Collector
- 6 Base

### ABSOLUTE MAXIMUM RATINGS (T<sub>A</sub> = 25°C)

Stresses exceeding the absolute maximum ratings can cause permanent damage to the device.

Exposure to absolute maximum ratings for long periods of time can adversely affect reliability.

#### Input

Forward Current	60mA
Peak Forward Current (1µs, pulse)	1A
Reverse Voltage	6V
Power dissipation	120mW
Power Dissipation Derating Factor (No Derating up to T <sub>A</sub> = 100°C)	3.8mW/°C

#### Output

Collector to Emitter Voltage V <sub>CEO</sub>	
MCA230, MCA231	30V
MCA255	55V
Collector to Base Voltage V <sub>CBO</sub>	
MCA230, MCA231	30V
MCA255	55V
Emitter to Collector Voltage V <sub>ECO</sub>	7V
Emitter to Base Voltage V <sub>EBO</sub>	7V
Power Dissipation	150mW
Power Dissipation Derating Factor (No Derating up to T <sub>A</sub> = 80°C)	6.5mW/°C

#### Total Package

Total Power Dissipation	200mW
Isolation Voltage	5000V <sub>RMS</sub>
Operating Temperature	-55 to 100 °C
Storage Temperature	-55 to 125 °C
Lead Soldering Temperature (10s)	260°C

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## MCA230, MCA231, MCA255

### ELECTRICAL CHARACTERISTICS ( $T_A = 25^\circ\text{C}$ unless otherwise specified)

#### INPUT

Parameter	Symbol	Test Condition	Min	Typ.	Max	Unit
Forward Voltage	$V_F$	$I_F = 10\text{mA}$		1.2	1.5	V
Reverse Current	$I_R$	$V_R = 6\text{V}$			10	$\mu\text{A}$
Input Capacitance	$C_{in}$	$V_F = 0\text{V}, f = 1\text{MHz}$		50		pF

#### OUTPUT

Parameter	Symbol	Test Condition	Min	Typ.	Max	Unit
Collector-Emitter Breakdown Voltage	$BV_{CEO}$	$I_C = 1\text{mA}, I_F = 0\text{mA}$ MCA230, MCA231 MCA255	30 55			V
Emitter-Collector Breakdown Voltage	$BV_{CBO}$	$I_C = 0.1\text{mA}, I_F = 0\text{mA}$ MCA230, MCA231 MCA255	30 55			V
Emitter-Base Breakdown Voltage	$BV_{ECO}$	$I_E = 0.1\text{mA}$	7			V
Collector-Emitter Dark Current	$I_{CEO}$	$V_{CE} = 10\text{V}, I_F = 0\text{mA}$			100	nA

#### COUPLED

Parameter	Symbol	Test Condition	Min	Typ.	Max	Unit
Current transfer ratio	CTR	$I_F = 10\text{mA}, V_{CE} = 5\text{V}$ MCA230, MCA255 MCA231	100 200			%
Collector-Emitter Saturation Voltage	$V_{CE(sat)}$	MCA230, MCA255 $I_F = 50\text{mA}, I_C = 50\text{mA}$ MCA231 $I_F = 1\text{mA}, I_C = 2\text{mA}$ $I_F = 5\text{mA}, I_C = 10\text{mA}$ $I_F = 10\text{mA}, I_C = 50\text{mA}$			1.0 1.0 1.0 1.2	V
Input-Output Capacitance	$C_{IO}$	$V_{IO} = 0\text{V}, f = 1\text{MHz}$		0.8		pF

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### ELECTRICAL CHARACTERISTICS ( $T_A = 25^\circ\text{C}$ unless otherwise specified)

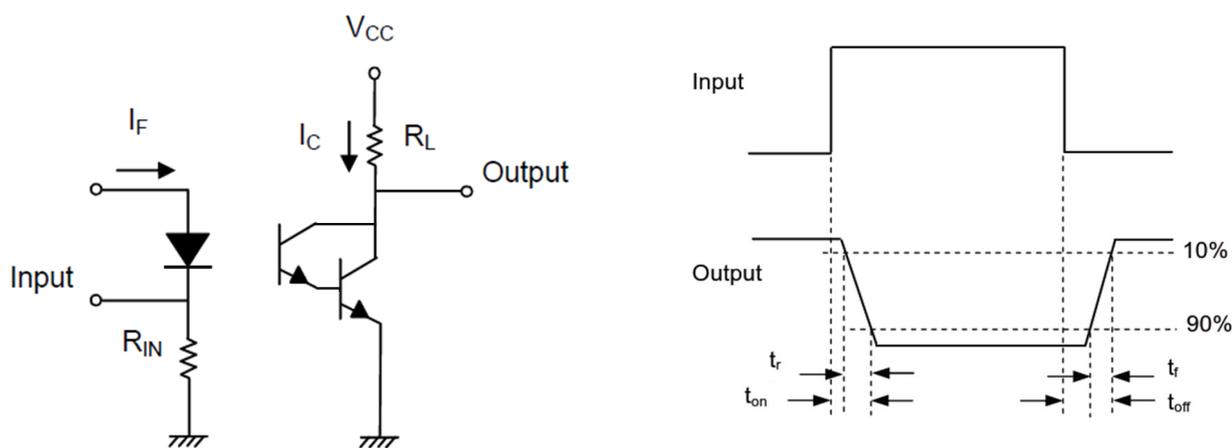
#### SWITCHING

Parameter	Symbol	Test Condition	Min	Typ.	Max	Unit
Output Turn On Time	$t_{ON}$	$V_{CC} = 10\text{V}, I_F = 10\text{mA}$ $R_L = 100\Omega$		25		$\mu\text{s}$
Output Turn Off Time	$t_{OFF}$			18		$\mu\text{s}$

#### ISOLATION

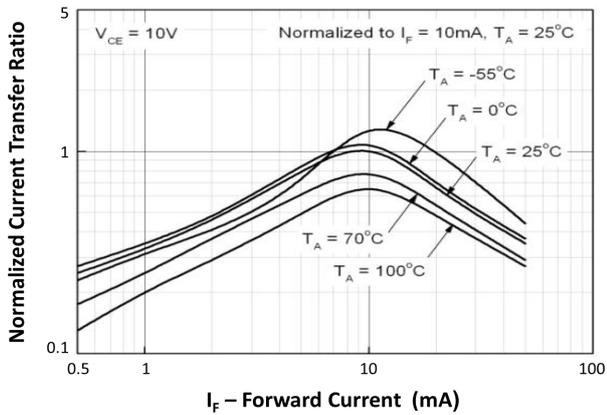
Parameter	Symbol	Test Condition	Min	Typ.	Max	Unit
Isolation Voltage	$V_{ISO}$	R.H. = 40% to 60%, $t = 1$ min Note 1	5000			$V_{RMS}$
Isolation Resistance	$R_{I-O}$	$V_{I-O} = 500\text{VDC}$ R.H. = 40% to 60% Note 1	$10^{11}$			$\Omega$

Note 1 : Measured with input leads shorted together and output leads shorted together.

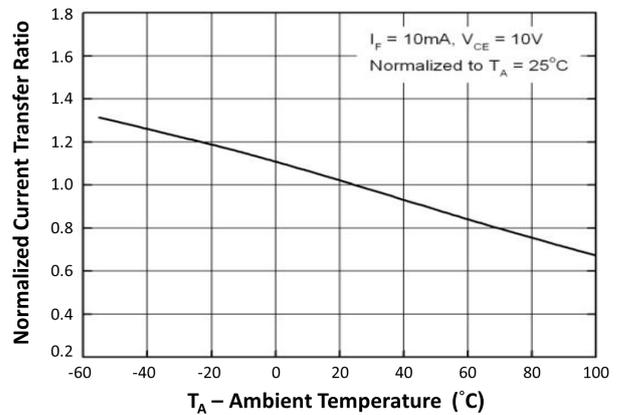


Switching Time Test Circuit and Waveforms

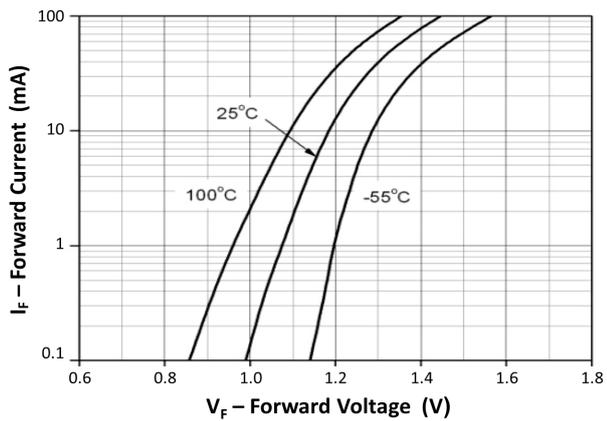
## MCA230, MCA231, MCA255



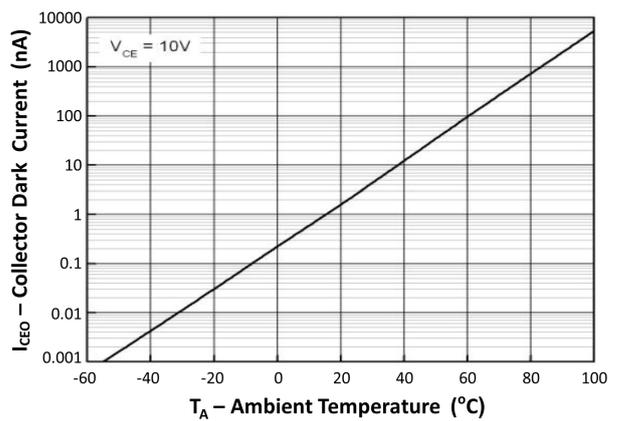
**Fig 1 Normalized Current Transfer Ratio vs Forward Current**



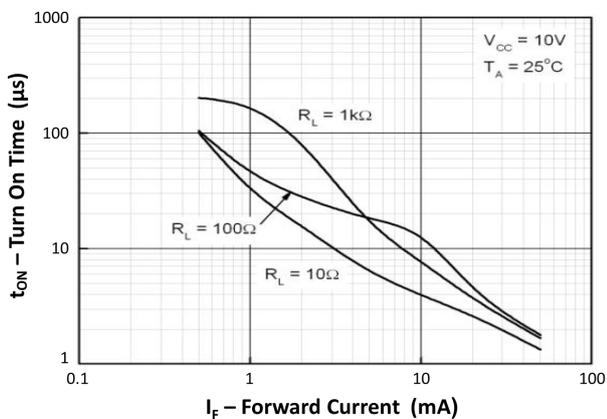
**Fig 2 Normalized Current Transfer Ratio vs Ambient Temperature**



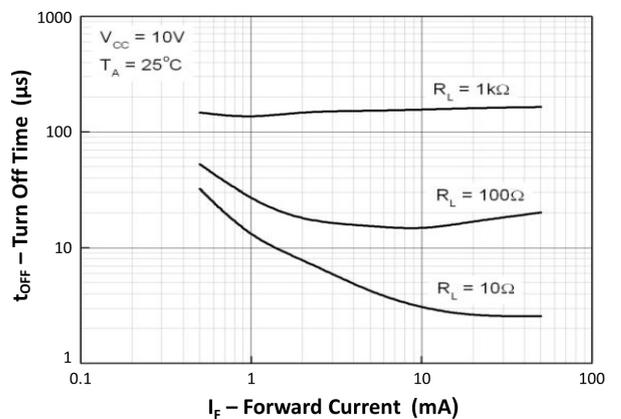
**Fig 3 Forward Current vs Forward Voltage**



**Fig 4 Collector Dark Current vs Ambient Temperature**



**Fig 5 Turn On Time vs Forward Current**



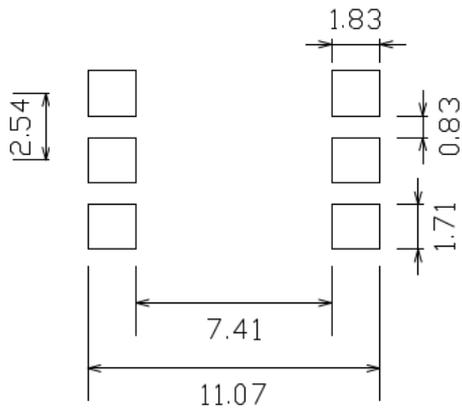
**Fig 6 Turn Off Time vs Forward Current**

## MCA230, MCA231, MCA255

### ORDER INFORMATION

MCA230, MCA231, MCA255			
After PN	PN	Description	Packing quantity
None	MCA230, MCA231, MCA255	Standard DIP6	65 pcs per tube
G	MCA230G, MCA231G, MCA255G	10mm Lead Spacing	65 pcs per tube
SM	MCA230SM, MCA231SM, MCA255SM	Surface Mount	65 pcs per tube
SMT&R	MCA230SMT&R, MCA231SMT&R, MCA255SMT&R	Surface Mount Tape and Reel	1000 pcs per reel

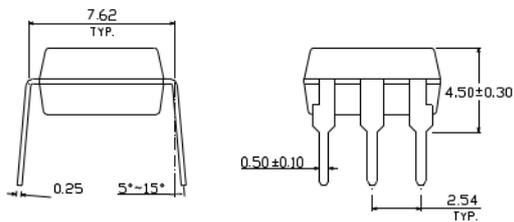
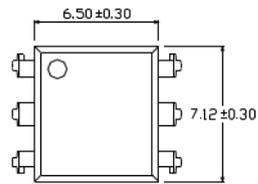
### RECOMMENDED PAD LAYOUT FOR SMD (mm)



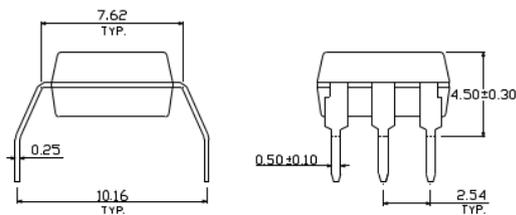
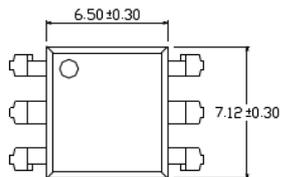
## MCA230, MCA231, MCA255

### PACKAGE DIMENSIONS (mm)

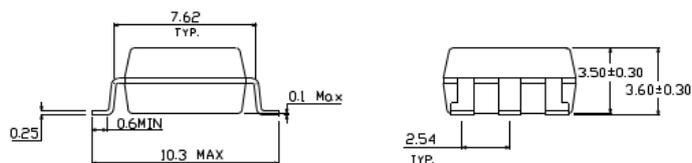
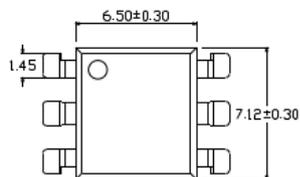
#### DIP



#### G Form



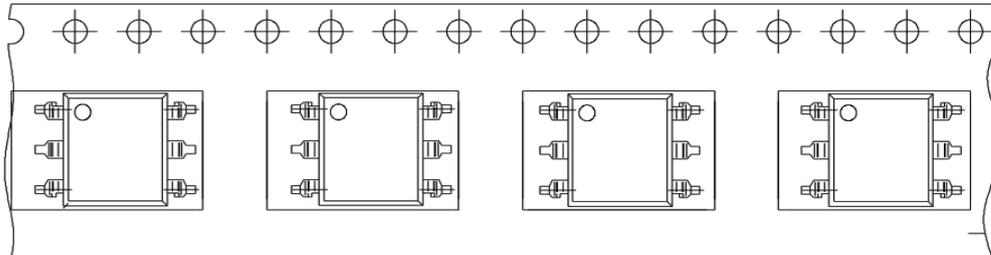
#### Surface Mount



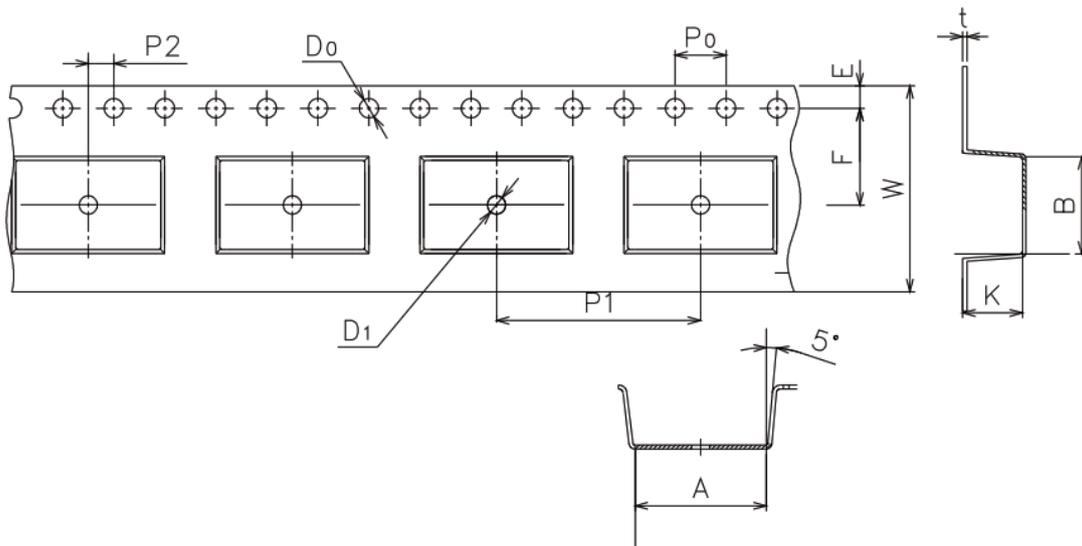
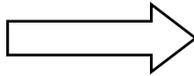


**MCA230, MCA231, MCA255**

**TAPE AND REEL PACKAGING**



Direction of Feed from Reel

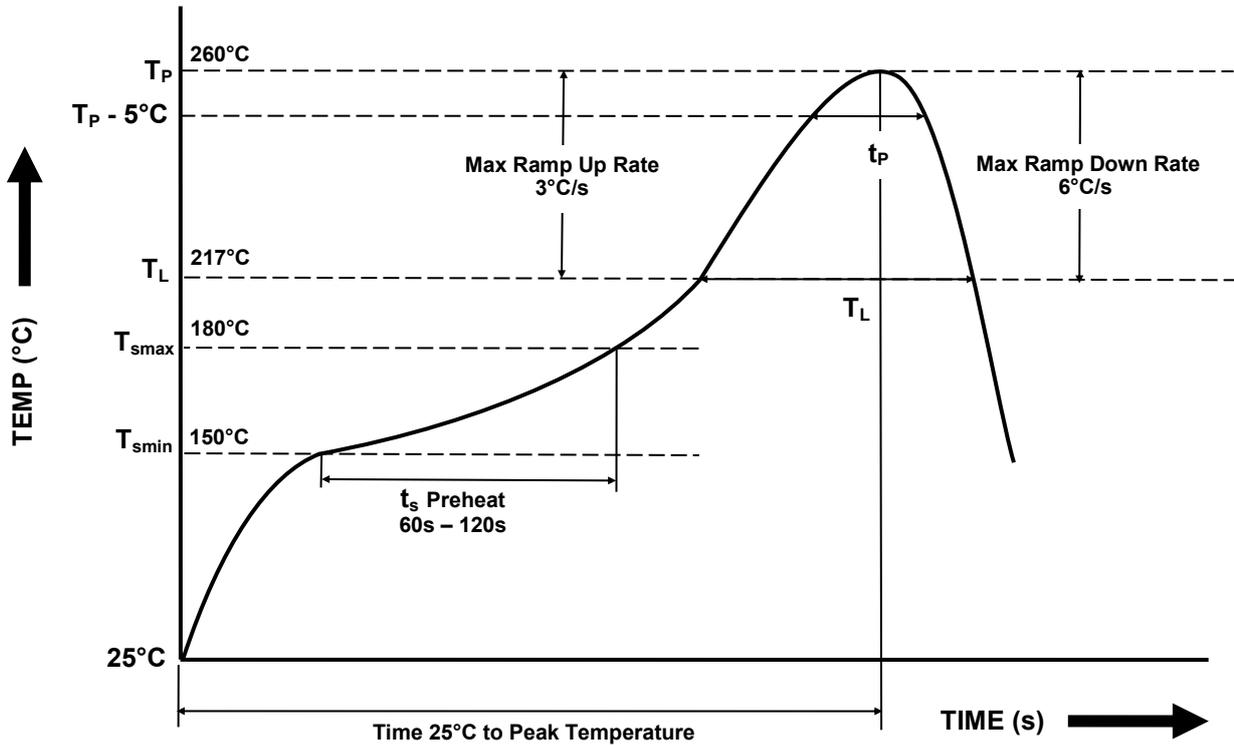


Dimension No.	<b>A</b>	<b>B</b>	<b>D<sub>0</sub></b>	<b>D<sub>1</sub></b>	<b>E</b>	<b>F</b>
Dimension( mm)	10.8±0.1	7.55±0.1	1.5±0.1	1.5+0.1/-0	1.75±0.1	7.5±0.1
Dimension No.	<b>P<sub>0</sub></b>	<b>P<sub>1</sub></b>	<b>P<sub>2</sub></b>	<b>t</b>	<b>W</b>	<b>K</b>
Dimension (mm)	4.0±0.15	12±0.1	2.0±0.1	0.35±0.03	16.0±0.2	4.5±0.1

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### IR REFLOW SOLDERING TEMPERATURE PROFILE

One Time Reflow Soldering is Recommended.  
Do not immerse device body in solder paste.



Profile Details	Conditions
<b>Preheat</b> - Min Temperature (T <sub>SMIN</sub> ) - Max Temperature (T <sub>SMAX</sub> ) - Time T <sub>SMIN</sub> to T <sub>SMAX</sub> (t <sub>s</sub> )	150°C 180°C 60s - 120s
<b>Soldering Zone</b> - Peak Temperature (T <sub>P</sub> ) - Liquidous Temperature (T <sub>L</sub> ) - Time within 5°C of Actual Peak Temperature (T <sub>P</sub> - 5°C) - Time maintained above T <sub>L</sub> (t <sub>L</sub> ) - Ramp Up Rate (T <sub>L</sub> to T <sub>P</sub> ) - Ramp Down Rate (T <sub>P</sub> to T <sub>L</sub> )	260°C 217°C 20s 60s 3°C/s max 3 - 6°C/s
Average Ramp Up Rate (T <sub>smax</sub> to T <sub>P</sub> )	3°C/s max
Time 25°C to Peak Temperature	8 minutes max



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