

Using the UCC24612-1EVM Secondary -Side Synchronous Rectifier Controller Diode-Replacement Board

User's Guide



Literature Number: SLUUBP3

July 2017

General Texas Instruments High Voltage Evaluation (TI HV EVM) User Safety Guidelines



Always follow TI's setup and application instructions, including use of all interface components within their recommended electrical rated voltage and power limits. Always use electrical safety precautions to help ensure your personal safety and those working around you. Contact TI's Product Information Center <http://support/ti.com> for further information.

Save all warnings and instructions for future reference.

Failure to follow warnings and instructions may result in personal injury, property damage, or death due to electrical shock and burn hazards.

The term TI HV EVM refers to an electronic device typically provided as an open framed, unenclosed printed circuit board assembly. It is **intended strictly for use in development laboratory environments, solely for qualified professional users having training, expertise and knowledge of electrical safety risks in development and application of high voltage electrical circuits. Any other use and/or application are strictly prohibited by Texas Instruments.** If you are not suitable qualified, you should immediately stop from further use of the HV EVM.

1. Work Area Safety

- (a) Keep work area clean and orderly.
- (b) Qualified observer(s) must be present anytime circuits are energized.
- (c) Effective barriers and signage must be present in the area where the TI HV EVM and its interface electronics are energized, indicating operation of accessible high voltages may be present, for the purpose of protecting inadvertent access.
- (d) All interface circuits, power supplies, evaluation modules, instruments, meters, scopes and other related apparatus used in a development environment exceeding 50Vrms/75VDC must be electrically located within a protected Emergency Power Off EPO protected power strip.
- (e) Use stable and nonconductive work surface.
- (f) Use adequately insulated clamps and wires to attach measurement probes and instruments. No freehand testing whenever possible.

2. Electrical Safety

As a precautionary measure, it is always a good engineering practice to assume that the entire EVM may have fully accessible and active high voltages.

- (a) De-energize the TI HV EVM and all its inputs, outputs and electrical loads before performing any electrical or other diagnostic measurements. Revalidate that TI HV EVM power has been safely de-energized.
- (b) With the EVM confirmed de-energized, proceed with required electrical circuit configurations, wiring, measurement equipment connection, and other application needs, while still assuming the EVM circuit and measuring instruments are electrically live.
- (c) After EVM readiness is complete, energize the EVM as intended.

WARNING: WHILE THE EVM IS ENERGIZED, NEVER TOUCH THE EVM OR ITS ELECTRICAL CIRCUITS AS THEY COULD BE AT HIGH VOLTAGES CAPABLE OF CAUSING ELECTRICAL SHOCK HAZARD.

3. Personal Safety

- (a) Wear personal protective equipment (for example, latex gloves or safety glasses with side shields) or protect EVM in an adequate lucent plastic box with interlocks to protect from accidental touch.

Limitation for safe use:

EVMs are not to be used as all or part of a production unit.

Using the UCC24612-1EVM

1 Introduction

The UCC24612-1EVM evaluation module (EVM) is used to convert the output rectifier of a flyback converter from a diode to a synchronous rectifier (SR) FET to investigate and evaluate the efficiency benefits of using an SR over a rectifier diode.

The EVM comes with the UCC24612-1 SR controller installed. This controller was optimized to work with secondary side output regulated flyback converters (i.e. TL431 opto isolator feedback) in both Continuous Conduction Mode (CCM), Transition-Mode/Quasi-Resonant (TM/QR) and Discontinuous Conduction Mode (DCM). Please refer to the UCC24612 data sheet for operational and functional details.

The SR-MOSFET can achieve very low conduction loss compared to that of a diode rectifier, significantly improving efficiency of the converter. Use this EVM to substitute for the rectifier diode in an existing flyback, LLC, or Active Clamp Flyback converter to evaluate and optimize the SR performance. It is ideally suited for converters with output voltages ranging from 4 V to 28 V at current levels up to 5 A, but may be adaptable to other conditions with special considerations. Please note the design is only limited to 5 A due to the SR FET that was chosen for the design. More current could be achieved if a different FET was chosen for the design. Graphical representations of the EVM can be seen in [Figure 1](#) and [Figure 2](#). Test points on the EVM provide input nodes for VDD bias voltage (TP3), SR FET drain (VD, TP2), source (VS, TP1) and gate drive (VG, TP4) connections to the diode anode and cathode.

This user's guide provides the schematic, component list of materials, and installation instructions necessary to evaluate the UCC24612 in a flyback power converter.

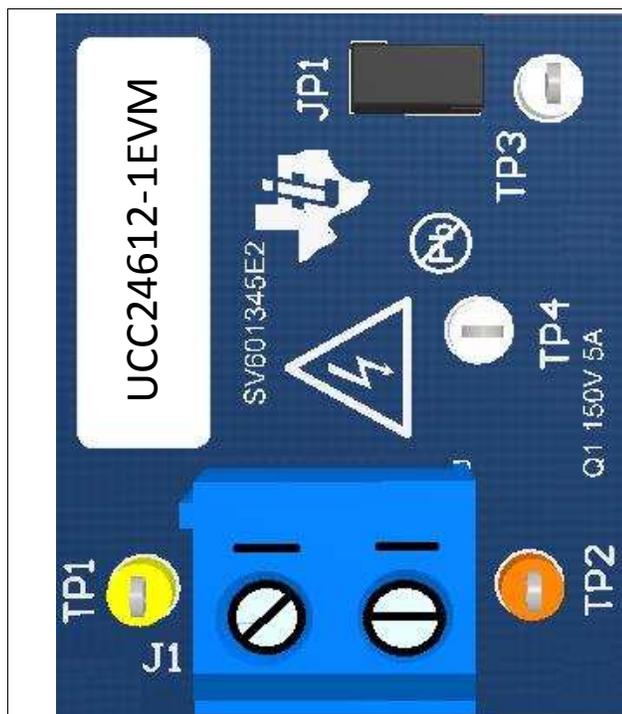


Figure 1. UCC24612-1EVM (Top View)

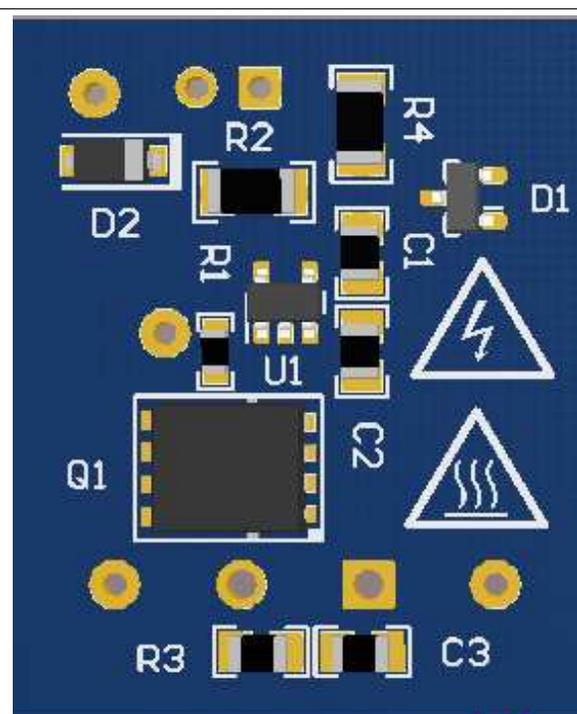


Figure 2. UCC24612-1EVM (Bottom View)

2 Description

This evaluation module uses the TI UCC24612-1 Synchronous Rectifier Controller together with a **150-V, 19-mΩ MOSFET**. The MOSFET can withstand up to 150 V during its off state, and can conduct up to 5 A RMS current without special cooling at room temperature of 25°C. Higher currents may be accommodated, but the additional dissipation by the MOSFET may raise its case temperature above the safe handling level unless extra cooling is provided.

Four test points and a terminal block provide access to several important nodes in the SR control circuit. Refer to the schematic diagram of the UCC24612-1EVM in [Figure 3](#). In a low-side rectifier application, the EVM can connect directly to the converter's output, provided that the output voltage is in the range of 4 V to 28 V. Please refer to [Figure 4](#) for circuit connections. For high-side rectifier applications please refer to [Figure 5](#) for circuit connections.

The 2-position terminal block is used to connect the on-board MOSFET source and drain nodes to the application using wires. Short lengths of bare wire, 20 AWG – 18 AWG (0.75 – 1 mm diameter), are best but other sizes with or without insulation can be used. Please refer to [Figure 4](#) and [Figure 5](#) for circuit connections.

3 Schematic

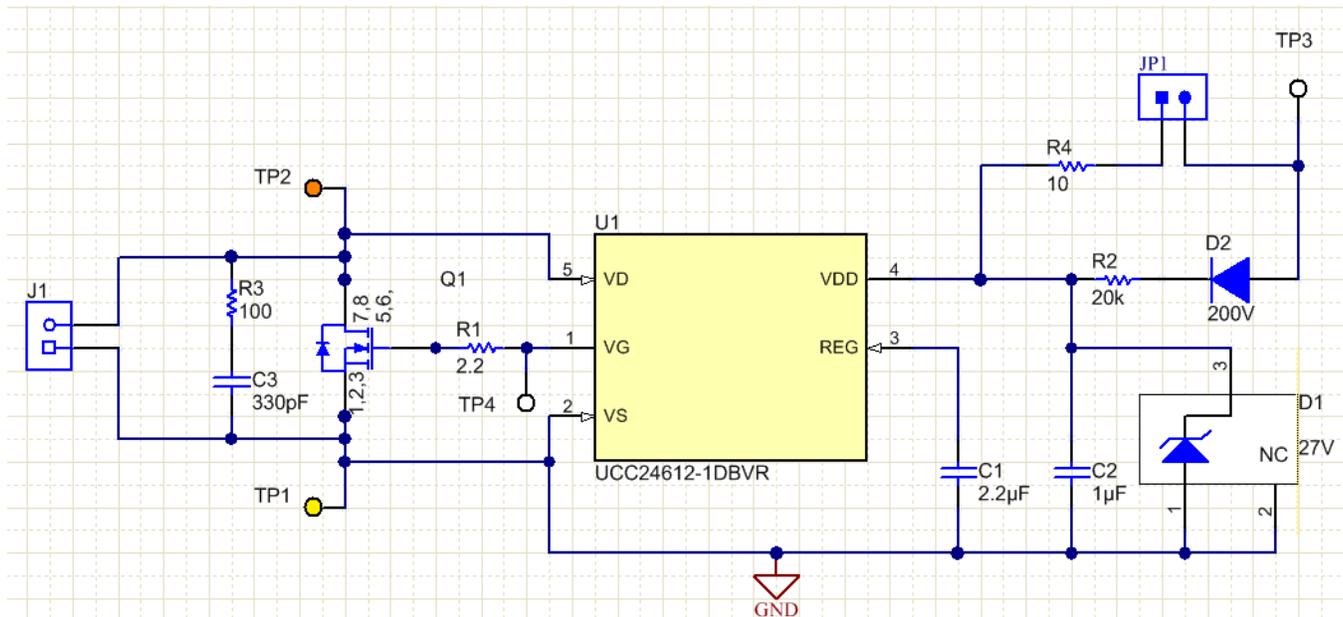


Figure 3. UCC24612-1EVM Schematic

NOTE:

- JP1 is populated for low side SR configuration [Figure 4](#)(Default).
- JP1 is not populated for high side SR configuration [Figure 5](#).
- Please note resistor R3 and capacitor C3 form an RC snubber and are not populated on the evaluation module. These are to be set by the user to reduce/dampen ringing on the secondary side of the transformer. **It is required that the user setup this snubber to ensure that the UCC24612 EVM functions properly.**
 - Selection of components is covered in section 7, pages 5 and 6

4 Test Point and Terminal Block

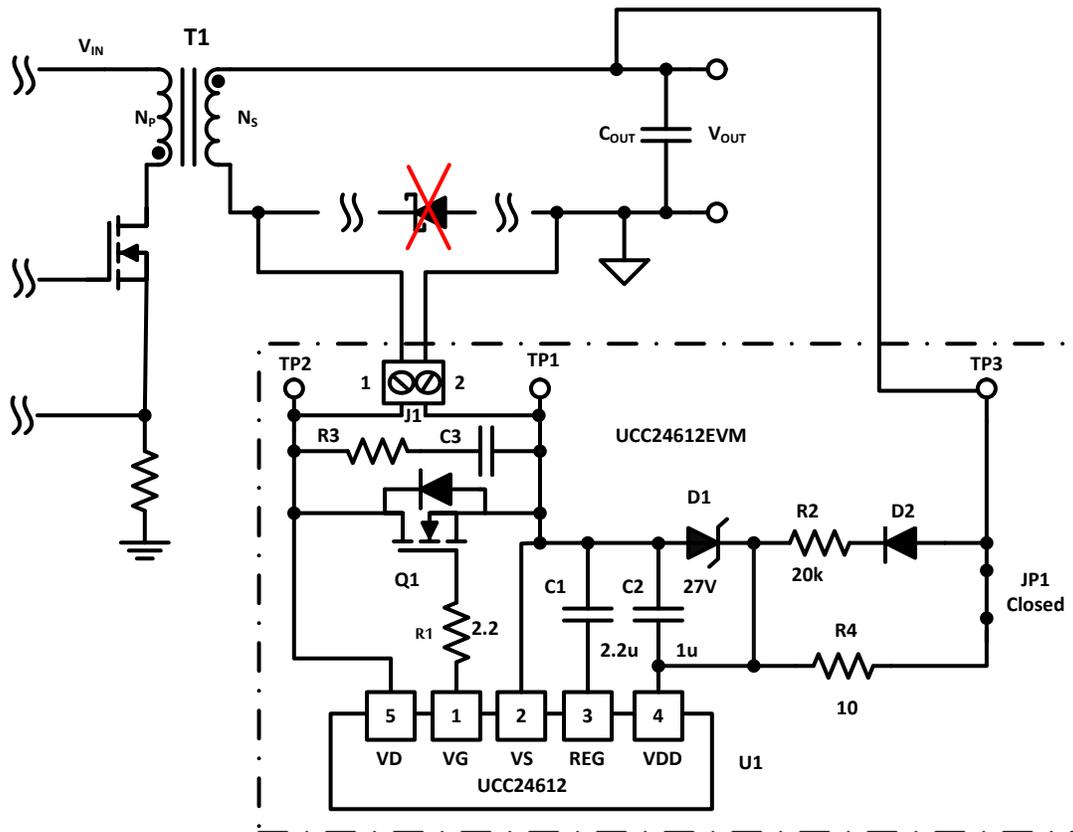
- (a) Terminal block (J1) is used to connect to the flyback power converter in place of a rectifier diode.
- (b) Test Point 2 (TP2) is used for U1 and Q1 drain sensing/probing/connecting.
- (c) Test Point 3 (TP3) is connected to the output of the flyback power to provide power to U1.
- (d) Test Point 4 (TP4) is used to evaluate the gate drive (VG) of the UCC24612.

5 Specifications

Table 1. UCC24612-1EVM Test Points

CONNECTIONS	MAX
TP1(-) to TP2(+)	150 V
TP1(-) to TP3(+)	30 V
TP1 to TP3	5-A RMS

6 EVM Used in a Low-Side (LS) SR Application



Note R3 and C3 are not Populated

Figure 4. UCC24612-1EVM Used in Low-Side Rectifier Application

7 RC Snubber Setup for C3 and R3

It is required for the user to setup snubber components C3 and R3 to get the best performance when using the UCC24612-1EVM.

To setup these components will require knowing the flyback transformers secondary leakage inductance (L_{slk}) and measuring the secondary resonant ring frequency (f_r) in circuit. It is recommended that the SR is not engaged while doing this. TP3 should be disconnected from the flyback converter to ensure FET Q1 is turned off while setting up the snubber.

The secondary winding capacitance (C_s) then needs to be calculated based on the following equation. Please note for a transformer with a secondary winding leakage inductance of 3.8 μH and a ring frequency of 2 MHz, the parasitic capacitance would be 1.7 nF.

$$C_s = \frac{1}{(2 \times \pi \times f_r)^2 \times L_{slk}} = \frac{1}{(2 \times \pi \times 2\text{MHz})^2 \times 3.8\mu\text{H}} = 1.7\text{nF} \quad (1)$$

Based on the calculated C_s , L_{slk} and f_r the snubber resistor R3 can be set to critically dampen the ringing on the secondary, which requires setting the Q of the circuit equal to 1.

$$R3 = \frac{1}{Q} \sqrt{\frac{L_{slk}}{C_s}} = \frac{1}{1} \sqrt{\frac{3.8\mu\text{H}}{1.7\text{nF}}} \approx 47\text{ ohm} \quad (2)$$

Capacitor C3 is used to limit the time the snubber resistor is applied to the aux winding during the switching cycle. It is recommended to set the snubber capacitor C3 with the following equation based on the flyback converters switching frequency (f_{sw}). For a flyback converter switching at 85 kHz in the example would require a C3 of roughly 497 pF.

$$C3 = \frac{0.01}{5 \times f_{sw} \times R3} = \frac{0.01}{5 \times 85\text{kHz} \times 47.3\text{ohm}} \approx 497\text{pF} \quad (3)$$

Please note that the calculations for R3 and C3 are just starting points and should be adjusted based on individual preference, performance and efficiency requirements.

8 High-Side Operation

To use the UCC24612-1EVM to replace a high-side rectifier requires removing jumper JP1 and connecting the EVM as shown in [Figure 5](#). Please note that the EVM comes with a default filtering resistor (R2) of 20 k Ω . **However, resistor R2 needs to be adjusted based on your individual application.**

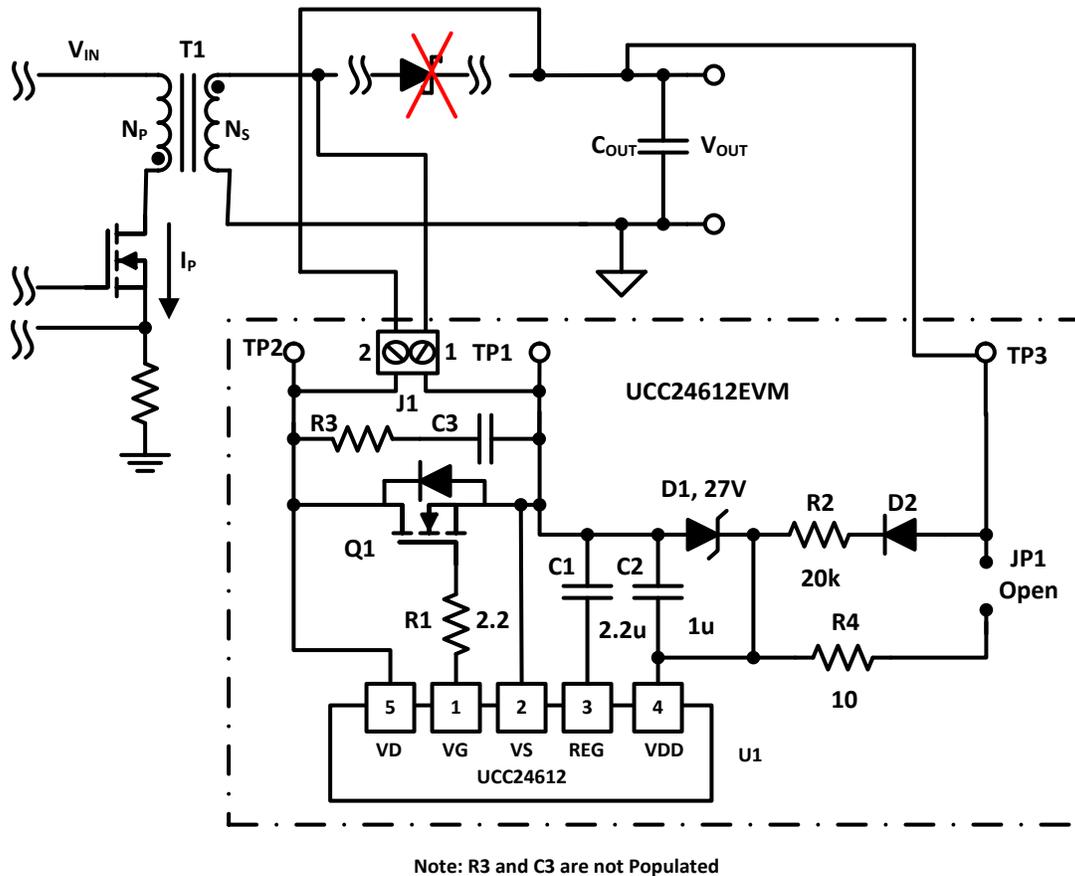


Figure 5. UCC24612-1EVM Used in High-Side Rectifier Application

If the magnitude of voltage across TP1 and TP2 is less than 28 V please remove R2 that is populated on the EVM (20 kΩ) and set R2 to 0 to 10 ohms and remove 27-V Zener diode D1 from the board.

If TP2 to TP1 is greater than 28 V use resistor R2 to setup an averaging filter to lower the DC voltage applied to VD.

The RC filter formed by C2 and R2 requires setting the filter pole frequency to a hundredth of the converter's maximum switching frequency. In this example the converter's maximum switching frequency (f_{sw}) was 85 kHz. Please note the switching frequency will vary based on design and preference.

$$R2 > \frac{1}{2\pi \times C1 \times \frac{f_{SW}}{100}} = \frac{1}{2\pi \times 1\mu F \times \frac{85kHz}{100}} \approx 187\text{ohm} \quad (4)$$

When the RC filter circuit is used, to engage the gate driver properly it is recommended that the VD voltage applied be between 4 V to 27 V to provide enough energy and voltage to the gate driver. This range can be determined in a fixed frequency flyback converter with the following equations. Variable D_{MAX} in the maximum duty cycle of the converter and D_{MIN} is the minimum duty cycle of the converter. Variable N_p is the flyback transformer's primary (T1) number of turns and N_s is the transformers secondary number of turns. Please refer to figure 5 for details.

Maximum VDD voltage ($V_{VD(MAX)}$):

$$V_{VD(MAX)} = \left(V_{OUT} + V_{IN(MAX)} \times \frac{N_s}{N_p} \right) \times D_{MAX} = \left(20V + 375V \times \frac{1}{13} \right) \times 0.5 = 24.4V \quad (5)$$

Minimum VDD voltage ($V_{VD(MIN)}$):

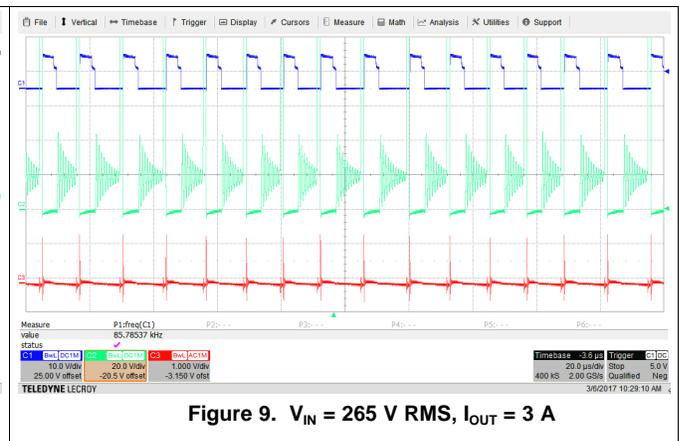
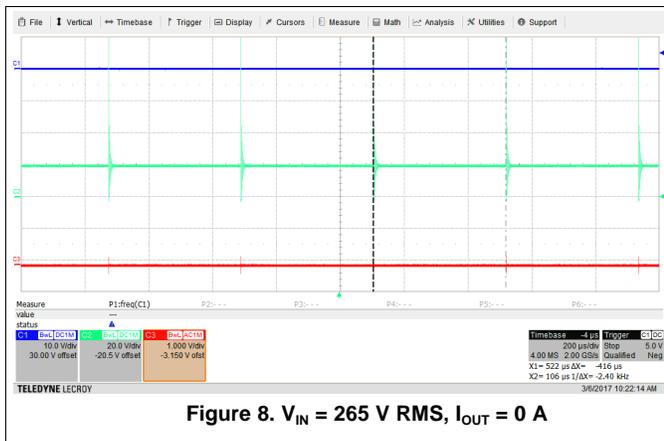
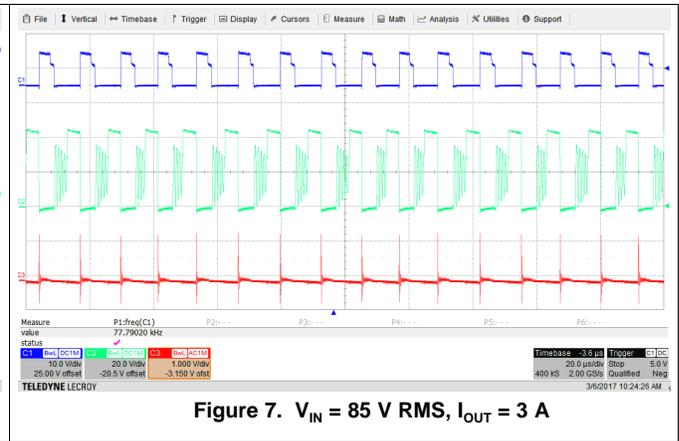
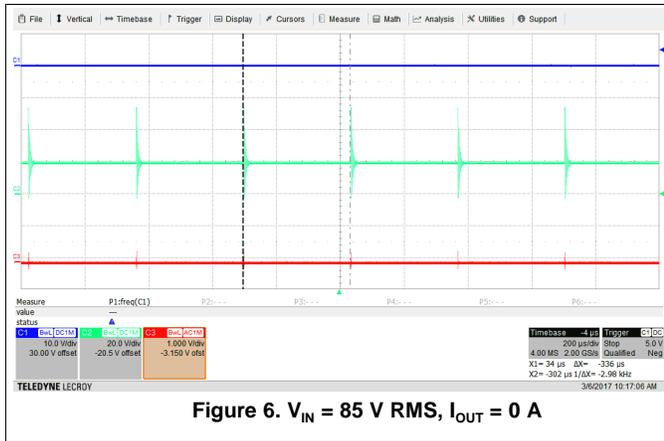
$$V_{VD(MIN)} = \left(V_{OUT} + V_{IN(MIN)} \times \frac{N_s}{N_p} \right) \times D_{MIN} = \left(20V + 72V \times \frac{1}{13} \right) \times 0.36 = 9.2V \quad (6)$$

9 Application Test Data

The UCC24612-1EVM was used in a synchronous rectifier in both a high side and low side application in an offline ($V_{IN} = 85\text{ V to }265\text{ V RMS}$), 20-V (V_{OUT}), 60-W application. The controller used in this design was a UCC28740 secondary side regulated, variable-frequency flyback controller that had a maximum switching frequency of roughly 85 kHz. Please refer to the UCC28740 data sheet for further details.

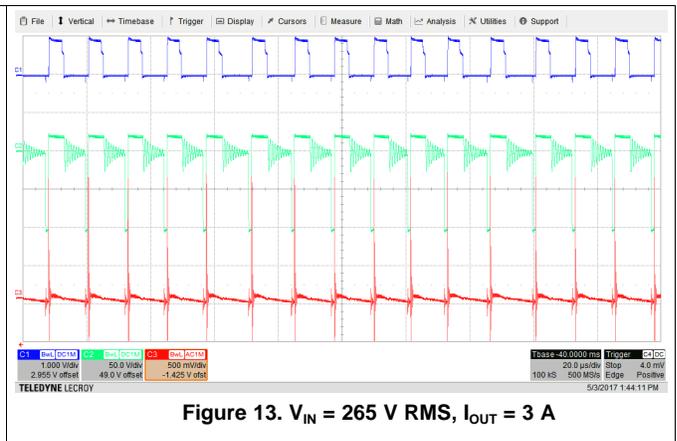
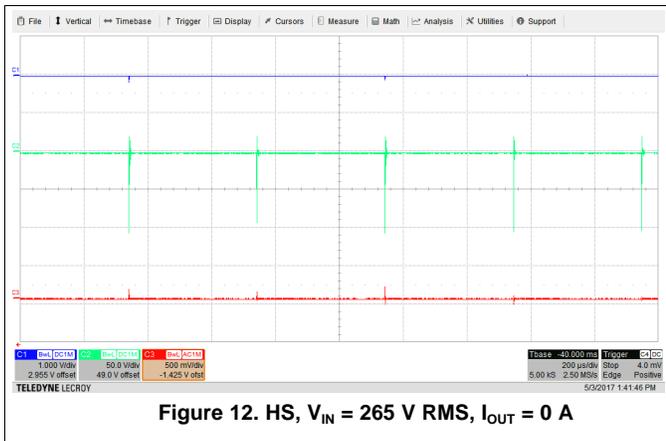
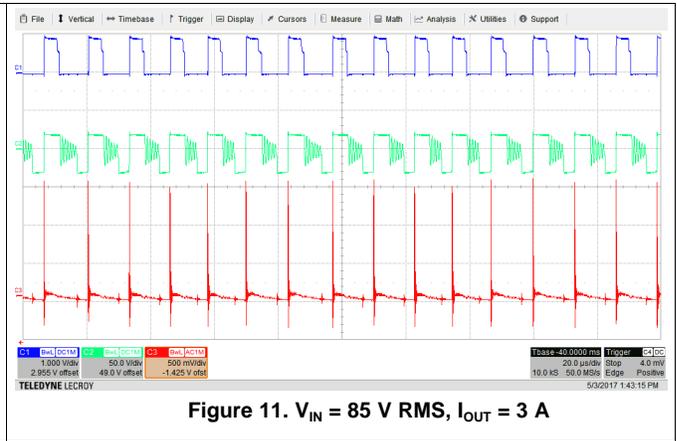
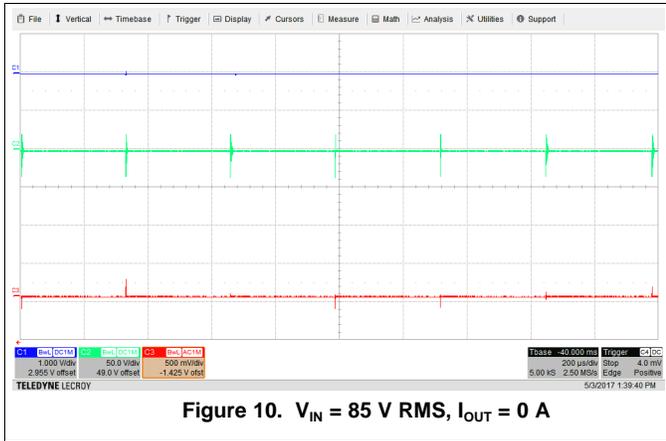
9.1 Steady State Testing Low Side

- Snubber Components, $R2 = 1.02\text{ k}\Omega$, $R3 = 51.1\ \Omega$, $C3 = 470\text{ pF}$
- CH1 = VG, CH2 = Q1 drain (TP2), CH3 = V_{OUT} Voltage Ripple (TP3)



9.2 Steady State Testing High Side

- Snubber Components, $R2 = 1.02\text{ k}\Omega$, $R3 = 51.1\ \Omega$, $C3 = 470\text{ pF}$
- CH1 = VG, CH2 = Q1 drain (TP2), CH3 = V_{OUT} Voltage Ripple (TP3)



10 EVM Layout

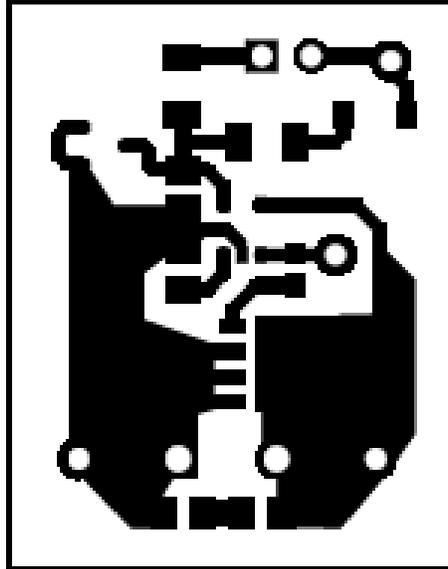


Figure 14. EVM Layout

11 List of Materials

UCC24612-1EVM list of materials as shown in [Figure 1](#).

Table 2. UCC24612-1EVM List of Materials

QTY	DES	DESCRIPTION	PART NUMBER	MANUFACTURER
1	C1	Capacitor, ceramic, 2.2 μ F, 50 V, \pm 20%, X7R, 0805	C2012X7R1H225M125AC	TDK
1	C2	Capacitor, ceramic, 1 μ F, 50 V, \pm 10%, X7R, 0805	08055C105KAT2A	AVX
0	C3	Capacitor, ceramic, 330 pF, 50 V, \pm 10%, C0G/NP0, 0805	08055A331KAT2A	AVX
1	D1	Diode, Zener, 27 V, 225 mW, SOT-23	MMBZ5254BLT1G	ON Semiconductor
1	D2	Diode, fast rectifier, 200 V, 0.8 A, SOD-123	RF081M2STR	Rohm
1	J1	Terminal block, 5.08 mm, 2x1, Brass, TH	ED120/2DS	On-Shore Technology
1	JP1	Header, TH, 100 mil, 2 x 1, Gold plated, 230 mil above insulator	TSW-102-07-G-S	Samtec
1	Q1	MOSFET, N-channel, 150 V, 50 A, PG-TDSON-8	BSC190N15NS3 G	Infineon Technologies
1	R1	Resistor, 2.2 Ω , 5%, 0.1 W, 0603	CRCW06032R20JNEA	Vishay-Dale
1	R2	Resistor, 20 k Ω , 5%, 0.25 W, 1206	CRCW120620K0JNEA	Vishay-Dale
1	R4	Resistor, 10 Ω , 5%, 0.25 W, 1206	CRCW120610R0JNEA	Vishay-Dale
0	R3	Resistor, 100 Ω , 5%, 0.125 W, 0805	CRCW0805100RJNEA	Vishay-Dale
1	SH-JP1	Shunt, 100 mil, flash gold, black	SPC02SYAN	Sullins Connector Solutions
1	TP1	Test point, miniature, yellow, TH	5004	Keystone
1	TP2	Test point, miniature, orange, TH	5003	Keystone
2	TP3, TP4	Test point, miniature, white, TH	5002	Keystone
1	U1	UCC24612-1DBV, DBV0005A (SOT-5)	UCC24612-1DBVR	Texas Instruments

STANDARD TERMS FOR EVALUATION MODULES

1. *Delivery:* TI delivers TI evaluation boards, kits, or modules, including any accompanying demonstration software, components, and/or documentation which may be provided together or separately (collectively, an "EVM" or "EVMs") to the User ("User") in accordance with the terms set forth herein. User's acceptance of the EVM is expressly subject to the following terms.
 - 1.1 EVMs are intended solely for product or software developers for use in a research and development setting to facilitate feasibility evaluation, experimentation, or scientific analysis of TI semiconductor products. EVMs have no direct function and are not finished products. EVMs shall not be directly or indirectly assembled as a part or subassembly in any finished product. For clarification, any software or software tools provided with the EVM ("Software") shall not be subject to the terms and conditions set forth herein but rather shall be subject to the applicable terms that accompany such Software
 - 1.2 EVMs are not intended for consumer or household use. EVMs may not be sold, sublicensed, leased, rented, loaned, assigned, or otherwise distributed for commercial purposes by Users, in whole or in part, or used in any finished product or production system.
2. *Limited Warranty and Related Remedies/Disclaimers:*
 - 2.1 These terms do not apply to Software. The warranty, if any, for Software is covered in the applicable Software License Agreement.
 - 2.2 TI warrants that the TI EVM will conform to TI's published specifications for ninety (90) days after the date TI delivers such EVM to User. Notwithstanding the foregoing, TI shall not be liable for a nonconforming EVM if (a) the nonconformity was caused by neglect, misuse or mistreatment by an entity other than TI, including improper installation or testing, or for any EVMs that have been altered or modified in any way by an entity other than TI, (b) the nonconformity resulted from User's design, specifications or instructions for such EVMs or improper system design, or (c) User has not paid on time. Testing and other quality control techniques are used to the extent TI deems necessary. TI does not test all parameters of each EVM. User's claims against TI under this Section 2 are void if User fails to notify TI of any apparent defects in the EVMs within ten (10) business days after delivery, or of any hidden defects with ten (10) business days after the defect has been detected.
 - 2.3 TI's sole liability shall be at its option to repair or replace EVMs that fail to conform to the warranty set forth above, or credit User's account for such EVM. TI's liability under this warranty shall be limited to EVMs that are returned during the warranty period to the address designated by TI and that are determined by TI not to conform to such warranty. If TI elects to repair or replace such EVM, TI shall have a reasonable time to repair such EVM or provide replacements. Repaired EVMs shall be warranted for the remainder of the original warranty period. Replaced EVMs shall be warranted for a new full ninety (90) day warranty period.
3. *Regulatory Notices:*
 - 3.1 *United States*
 - 3.1.1 *Notice applicable to EVMs not FCC-Approved:*

FCC NOTICE: This kit is designed to allow product developers to evaluate electronic components, circuitry, or software associated with the kit to determine whether to incorporate such items in a finished product and software developers to write software applications for use with the end product. This kit is not a finished product and when assembled may not be resold or otherwise marketed unless all required FCC equipment authorizations are first obtained. Operation is subject to the condition that this product not cause harmful interference to licensed radio stations and that this product accept harmful interference. Unless the assembled kit is designed to operate under part 15, part 18 or part 95 of this chapter, the operator of the kit must operate under the authority of an FCC license holder or must secure an experimental authorization under part 5 of this chapter.
 - 3.1.2 *For EVMs annotated as FCC – FEDERAL COMMUNICATIONS COMMISSION Part 15 Compliant:*

CAUTION

This device complies with part 15 of the FCC Rules. Operation is subject to the following two conditions: (1) This device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.

Changes or modifications not expressly approved by the party responsible for compliance could void the user's authority to operate the equipment.

FCC Interference Statement for Class A EVM devices

NOTE: This equipment has been tested and found to comply with the limits for a Class A digital device, pursuant to part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference when the equipment is operated in a commercial environment. This equipment generates, uses, and can radiate radio frequency energy and, if not installed and used in accordance with the instruction manual, may cause harmful interference to radio communications. Operation of this equipment in a residential area is likely to cause harmful interference in which case the user will be required to correct the interference at his own expense.

FCC Interference Statement for Class B EVM devices

NOTE: This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates, uses and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures:

- *Reorient or relocate the receiving antenna.*
- *Increase the separation between the equipment and receiver.*
- *Connect the equipment into an outlet on a circuit different from that to which the receiver is connected.*
- *Consult the dealer or an experienced radio/TV technician for help.*

3.2 Canada

3.2.1 *For EVMs issued with an Industry Canada Certificate of Conformance to RSS-210 or RSS-247*

Concerning EVMs Including Radio Transmitters:

This device complies with Industry Canada license-exempt RSSs. Operation is subject to the following two conditions:

(1) this device may not cause interference, and (2) this device must accept any interference, including interference that may cause undesired operation of the device.

Concernant les EVMs avec appareils radio:

Le présent appareil est conforme aux CNR d'Industrie Canada applicables aux appareils radio exempts de licence. L'exploitation est autorisée aux deux conditions suivantes: (1) l'appareil ne doit pas produire de brouillage, et (2) l'utilisateur de l'appareil doit accepter tout brouillage radioélectrique subi, même si le brouillage est susceptible d'en compromettre le fonctionnement.

Concerning EVMs Including Detachable Antennas:

Under Industry Canada regulations, this radio transmitter may only operate using an antenna of a type and maximum (or lesser) gain approved for the transmitter by Industry Canada. To reduce potential radio interference to other users, the antenna type and its gain should be so chosen that the equivalent isotropically radiated power (e.i.r.p.) is not more than that necessary for successful communication. This radio transmitter has been approved by Industry Canada to operate with the antenna types listed in the user guide with the maximum permissible gain and required antenna impedance for each antenna type indicated. Antenna types not included in this list, having a gain greater than the maximum gain indicated for that type, are strictly prohibited for use with this device.

Concernant les EVMs avec antennes détachables

Conformément à la réglementation d'Industrie Canada, le présent émetteur radio peut fonctionner avec une antenne d'un type et d'un gain maximal (ou inférieur) approuvé pour l'émetteur par Industrie Canada. Dans le but de réduire les risques de brouillage radioélectrique à l'intention des autres utilisateurs, il faut choisir le type d'antenne et son gain de sorte que la puissance isotrope rayonnée équivalente (p.i.r.e.) ne dépasse pas l'intensité nécessaire à l'établissement d'une communication satisfaisante. Le présent émetteur radio a été approuvé par Industrie Canada pour fonctionner avec les types d'antenne énumérés dans le manuel d'usage et ayant un gain admissible maximal et l'impédance requise pour chaque type d'antenne. Les types d'antenne non inclus dans cette liste, ou dont le gain est supérieur au gain maximal indiqué, sont strictement interdits pour l'exploitation de l'émetteur.

3.3 Japan

3.3.1 *Notice for EVMs delivered in Japan:* Please see http://www.tij.co.jp/lstds/ti_ja/general/eStore/notice_01.page 日本国内に輸入される評価用キット、ボードについては、次のところをご覧ください。
http://www.tij.co.jp/lstds/ti_ja/general/eStore/notice_01.page

3.3.2 *Notice for Users of EVMs Considered "Radio Frequency Products" in Japan:* EVMs entering Japan may not be certified by TI as conforming to Technical Regulations of Radio Law of Japan.

If User uses EVMs in Japan, not certified to Technical Regulations of Radio Law of Japan, User is required to follow the instructions set forth by Radio Law of Japan, which includes, but is not limited to, the instructions below with respect to EVMs (which for the avoidance of doubt are stated strictly for convenience and should be verified by User):

1. Use EVMs in a shielded room or any other test facility as defined in the notification #173 issued by Ministry of Internal Affairs and Communications on March 28, 2006, based on Sub-section 1.1 of Article 6 of the Ministry's Rule for Enforcement of Radio Law of Japan,
2. Use EVMs only after User obtains the license of Test Radio Station as provided in Radio Law of Japan with respect to EVMs, or
3. Use of EVMs only after User obtains the Technical Regulations Conformity Certification as provided in Radio Law of Japan with respect to EVMs. Also, do not transfer EVMs, unless User gives the same notice above to the transferee. Please note that if User does not follow the instructions above, User will be subject to penalties of Radio Law of Japan.

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3.3.3 *Notice for EVMs for Power Line Communication:* Please see http://www.tij.co.jp/lstds/ti_ja/general/eStore/notice_02.page
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3.4 *European Union*

3.4.1 *For EVMs subject to EU Directive 2014/30/EU (Electromagnetic Compatibility Directive):*

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4 *EVM Use Restrictions and Warnings:*

4.1 EVMS ARE NOT FOR USE IN FUNCTIONAL SAFETY AND/OR SAFETY CRITICAL EVALUATIONS, INCLUDING BUT NOT LIMITED TO EVALUATIONS OF LIFE SUPPORT APPLICATIONS.

4.2 User must read and apply the user guide and other available documentation provided by TI regarding the EVM prior to handling or using the EVM, including without limitation any warning or restriction notices. The notices contain important safety information related to, for example, temperatures and voltages.

4.3 *Safety-Related Warnings and Restrictions:*

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4.3.2 EVMs are intended solely for use by technically qualified, professional electronics experts who are familiar with the dangers and application risks associated with handling electrical mechanical components, systems, and subsystems. User assumes all responsibility and liability for proper and safe handling and use of the EVM by User or its employees, affiliates, contractors or designees. User assumes all responsibility and liability to ensure that any interfaces (electronic and/or mechanical) between the EVM and any human body are designed with suitable isolation and means to safely limit accessible leakage currents to minimize the risk of electrical shock hazard. User assumes all responsibility and liability for any improper or unsafe handling or use of the EVM by User or its employees, affiliates, contractors or designees.

4.4 User assumes all responsibility and liability to determine whether the EVM is subject to any applicable international, federal, state, or local laws and regulations related to User's handling and use of the EVM and, if applicable, User assumes all responsibility and liability for compliance in all respects with such laws and regulations. User assumes all responsibility and liability for proper disposal and recycling of the EVM consistent with all applicable international, federal, state, and local requirements.

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